

A CONTROL SYSTEM FOR A SUBSEA WELL

Field of the Invention

This invention relates to a control system for a subsea well.

Background of the Invention

- 5 Typically, a control system for a subsea well, for example a hydrocarbon production well, comprises a subsea tree and a tubing hanger which carries production tubing. In the tubing, there is a downhole safety valve (DHSV), typically in the form of a so-called hydraulically operated surface controlled subsurface safety valve (SCSSV). When hydraulic pressure is applied via a control supply line, the DHSV opens against the action of a spring or production fluid pressure. In the event of a
- 10 failure in the control system, supply of fluid for opening the DHSV is stopped, resulting in closure of the DHSV under the action of the spring or production fluid pressure, to prevent the flow of production fluid from the well.

Summary of the Invention

- According to the present invention from one aspect, there is provided a control system for a subsea
- 15 well, comprising a tree provided with a hydraulic control supply line for use in opening a downhole safety valve as a result of hydraulic pressure in the line, wherein a part of said line is carried by a structure which is subject to the pressure of production fluid from the well in use of the system so that the line is separable in response to a failure of the integrity of said structure.

- According to the present invention from another aspect, there is provided a method of providing a
- 20 control system for a subsea well, the method comprising:

providing a tree with a hydraulic control supply line for use in opening a downhole safety valve as a result of hydraulic pressure in the line; and

- carrying a part of said line by a structure which is subject to the pressure of production fluid from the well in use of the system so that the line is separable in response to a failure of the
- 25 integrity of said structure.

Preferably, said structure defines part of the flowpath of production fluid from the well. In this case, preferably said structure is part of the production fluid flow path downstream of the tree, such as a production wing block on the tree.

Said part of said control line could be attached to the structure by a clamp, typically said control line passing from said clamp to an isolation valve on the tree. In another example, said part of said control line passes through the structure to the tree, typically passing through the structure to the tree from an isolation valve on the structure.

- 5 A preferred embodiment of the invention comprises a tree provided with a hydraulic control supply line for use in opening a downhole safety valve as a result of hydraulic pressure in the line, wherein a part of said line is carried by a production wing block attached to the tree so that the line is separable in response to a separation of the production wing block from the tree.

Brief Description of the Drawings

- 10 Fig. 1 is a vertical section through a part of a control system for a subsea hydrocarbon production well, incorporating an embodiment of the invention;

Fig. 2 is a perspective view of what is shown in Fig. 1; and

Fig. 3 is a schematic vertical section through another embodiment of the invention.

Detailed Description of the Invention

- 15 Referring first to Figs. 1 and 2, reference numeral 1 designates a tree at a wellhead, the tree comprising a tree head 2 and a tree connector 3; reference numeral 4 designates a tubing hanger in the tree head 2, from which production tubing 5 is suspended; reference numeral 6 designates a production wing block (PWB) of the tree, attached to the tree head 2 at an interface 7, the flow of production fluid from the well through the tubing 5 and PWB 6 being indicated by arrows; reference
20 numeral 8 designates a production master valve in the tree head 2, reference numeral 9 designating a production wing valve in PWB 6; reference numeral 10 designates a crown plug of the tree; and reference numeral 11 designates a connector for connecting the PWB 6 to a production flowline.

The tree 1 is connected to the wellhead via tree connector 4, an annular sleeve 12 in the connector 3 engaging with a casing string of the well.

- 25 A DHSV is disposed in the production tubing 5 below the tree 1, hydraulic fluid for an actuator for opening the DHSV being supplied via a safety supply port 13 in the tree head 2 from an isolation valve 14 on the tree head 2 and a DHSV control supply line 15 coupled with valve 14 and clamped to PWB 6 by a clamp 16 on PWB 6. Isolation valve 14 can be opened or closed manually by a remotely operated vehicle or be hydraulically operated. Hydraulic fluid is supplied through line 15, valve 14
30 and port 13 under the control of a subsea control module at the tree. The port 13 extends down

through the tubing hanger 4 (behind the plane of the section comprising Fig. 1), and then between the production tubing 5 and the well casing to the actuator of the DHSV. Between clamp 16 and isolation valve 14, the line 15 comprises a break-away portion 17.

The tree head 2 is provided with a tree cap (not shown) and a protective plate (not shown) is bolted to shoulders 18 of the tree head 2 to cover and protect items extending from the tree head 2, including PWB 6.

To keep the DHSV open and the well flowing, pressure must be maintained in the DHSV control supply line 15 and in port 13, and, in the event of pressure loss therein, the design of the actuator and the DHSV are such that the DHSV closes (under the action of a spring or production fluid pressure) to stem the flow of production fluid from the well. Consider the situation where the DHSV isolation valve 14 is in the normally open position and there is pressure in the line 15 but failure of the integrity of PWB 6 occurs because interface 7 between the PWB 6 and the tree head 2 is lost due to an overload of the connection between them by an externally applied force or internal pressure overload. Since the DHSV supply line 15 is clamped to the PWB 6, when failure of the PWB to tree head interface occurs, the break-away portion 17 will separate and fail, resulting in loss of line pressure and fail-safe closure of the DHSV. In its simplest form, portion 17 could be a piece of tubing in line 15 clamped on to the PWB 6 by clamp 16, which tubing breaks when the PWB 6 is pulled away from the tree head 2.

Referring to Fig. 3, in which items which correspond with those in Figs. 1 and 2 have the same reference numerals as in those figures, the isolation valve 14 is mounted on the PWB 6. A part 19 (provided by a bore in PWB 6) of the control line 15 passes from valve 14 through the body of PWB 6 and through a seal 20 between the PWB 6 and the tree head 2 to port 13 which extends down through tubing hanger 4 to the actuator of a DHSV 21. In this embodiment, in response to a failure of the integrity of PWB 6 because of separation of the PWB 6 from the tree head 2 and a failure of the PWB to tree head interface 7, the part 19 of line 15 will separate and vent fluid, to result in loss of line pressure and fail-safe closure of the DHSV 21.

In the above embodiments, some causes of failure of the PWB to tree head connection are objects dropped from vessels, snag loads applied via a flow spool connected to the PWB, or unexpected well conditions higher than design pressures, temperatures and corrosion and erosion allowances.

Although the embodiments relate to a so-called "horizontal tree" configuration, the invention is also applicable to a "vertical tree" configuration. Also, the control line 15 could be carried by a structure

other than a production wing block. For example, in the embodiment of Figs. 1 and 2, the clamp 16 could be disposed on connector 11 or on production flowline extending from it.

CLAIMS:

1. A control system for a subsea well, comprising a tree provided with a hydraulic control supply line for use in opening a downhole safety valve as a result of hydraulic pressure in the line, wherein a part of said line is carried by a structure which is subject to the pressure of production fluid from the well in use of the system so that the line is separable in response to a failure of the integrity of said structure.
2. A control system according to claim 1, wherein said structure defines part of the flowpath of production fluid from the well.
3. A control system according to claim 2, wherein said structure is part of the production fluid flow path downstream of the tree.
4. A control system according to claim 3, wherein said structure comprises a production wing block on the tree.
5. A control system according to any preceding claim, wherein said part of said control line is attached to the structure by a clamp.
6. A control system according to claim 5, wherein said control line passes from said clamp to an isolation valve on the tree.
7. A control system according to any of claims 1 to 4, wherein said part of said control line passes through the structure to the tree.
8. A control system according to claim 7, wherein the control line passes through the structure to the tree from an isolation valve on the structure.
9. A control system according to claim 4 or any of claims 5 to 8 as dependent on claim 4, wherein said part of said line is carried by the production wing block so that the line is separable in response to a separation of the production wing block from the tree.
10. A method of providing a control system for a subsea well, the method comprising:
 - providing a tree with a hydraulic control supply line for use in opening a downhole safety valve as a result of hydraulic pressure in the line; and
 - carrying a part of said line by a structure which is subject to the pressure of production fluid from the well in use of the system so that the line is separable in response to a failure of the integrity of said structure.

11. A method according to claim 10, wherein said structure defines part of the flowpath of production fluid from the well.

12. A method according to claim 11, wherein said structure is part of the production fluid flow path downstream of the tree.

5 13. A method according to claim 12, wherein said structure comprises a production wing block on the tree.

14. A method according to any of claims 10 to 13, wherein said part of said control line is attached to the structure by a clamp.

10 15. A method according to claim 14, wherein said control line passes from said clamp to an isolation valve on the tree.

16. A method according to any of claims 10 to 13, wherein said part of said control line passes through the structure to the tree.

17. A method according to claim 16, wherein the control line passes through the structure to the tree from an isolation valve on the structure.