

DESCRIPTION

**CLEANING COMPOSITION,
METHOD OF CLEANING SEMICONDUCTOR SUBSTRATE, AND
5 METHOD OF FORMING WIRING ON SEMICONDUCTOR
SUBSTRATE**

Technical Field

The present invention relates to a cleaning composition that
10 effectively cleans a photoresist film, a buried material, and a metallic
residue, from a surface of a substrate. The present invention also
relates to a method of cleaning a semiconductor substrate using the
cleaning composition and a method of forming wiring on a
semiconductor substrate using the cleaning composition.

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Background Art

Semiconductor substrates are generally formed by depositing a
dielectric layer (insulation layer) on substrates made of, for example,
silicon. A patterned conductive layer (i.e., a wiring layer) is formed in
20 the dielectric layer of the semiconductor substrate to form a wiring.

The layers or the films that are used to form the patterns, for
example, the photoresist film, are removed after the films have
performed their roles. These layers or the films are removed so as not
to become an obstacle in the subsequent process. The layers or the
25 films are removed using a stripping solution. The stripping solution is

also used to remove residues of metal or the like in the process of wiring formation. Conventionally, compositions of the stripping solutions have been optimized for use according to a target film to be stripped and a target residue to be cleaned.

5 However, it has been quite complicated to prepare a variety of stripping solutions for each purpose. Furthermore, storage facilities and supply routes for preservation and use of the solutions have been required in respective cases, and therefore the dedicated facilities and devices have needed to be provided. As a result, the fabrication
10 process of the semiconductor becomes costlier. Therefore, a stripping solution having high strippability and cleaning power and that is all-purpose has been required.

 The inventors of the present invention worked toward the development of such a stripping solution. Consequently, the inventors
15 found that a stripping solution containing a quaternary ammonium compound as a main component may be a required one.

 However, with regard to the properties required for the stripping solution from the viewpoint of the semiconductor substrate, the conventional method has following problems.

20 Generally, in the semiconductor fabrication process, a photoresist film is removed through O₂ plasma ashing or with an amine-based stripping solution, while in the method of forming multilayer interconnection using the damascene process, the buried material (which is also referred to as a sacrificed film) is removed with a
25 hydrofluoric acid dilution after the photoresist film is removed.

The dielectric layer shields the wiring layer provided under the photoresist film and the buried material, and electrically insulates the wiring layer from another wiring layer. This dielectric layer is required to have a permittivity as low as possible in order to prevent influence thereof from being exerted on the electrical characteristics of the wiring layer. Among dielectric layers having a low permittivity, a particular dielectric layer having a permittivity k of 3.2 or less is becoming a mainstream.

However, a material (low- k material) having such a low permittivity is low resistant against O_2 plasma ashing and the hydrofluoric acid dilution, and therefore the surface of the material easily deteriorates or the permittivity rises. Consequently, the electrical characteristic of the wiring layer is badly affected.

The inventors evaluated the stripping solution containing the quaternary ammonium compound as a main component. - The inventors found that a lot of time is required to completely remove the photoresist film and the buried material when the stripping solution was used. The inventors concluded that the low- k material and copper (Cu) deteriorates because the treatment is performed for a long time.

The inventors prepared raw materials that could become components of the stripping solution and also some types of the same material, and prepared samples of the stripping solution by combinations of the types to evaluate stripping characteristics of the samples. The inventors found that some of the samples were excellent in the stripping characteristics and there was no bad effect on

the surface of the low-k material. The inventors then analyzed these samples and found that these samples contained traces of potassium hydroxide (KOH). Therefore, the inventors concluded that if traces of KOH are added to the solution, it is possible to clean the substrates quickly without damaging the low-k material and Cu, and even the strippability is high.

The inventors studied the existing literatures to find out the reason why the existence of KOH in the stripping solution gave better results, what could be the best amount of the KOH, and what is the best method to adding the KOH. The inventors studied, for example, Japanese Patent Application Laid Open (JP-A) No. 2001-152190, U.S. Patent No. 3980587, and U.S. Patent No. 5139607. Consequently, the inventors realized that a stripping solution with the KOH has already been proposed. For example, the inventors realized that a cleaning solution for semiconductors containing KOH has been proposed in JP-A No. 2001-244228 and that a cleaning agent for integrated circuits containing KOH has been proposed in Japanese Patent (JP) No. 2836263.

However, in the stripping solution disclosed in JP-A No. 2001-152190, the KOH is exemplified only as one of candidate components selected from a fluoride-based reducing agent and a hydroxide-based reducing agent. Moreover, the problem described in JP-A No. 2001-152190 was solved by the composition that did not contain the KOH. In other words, the idea that a combination of at least the quaternary ammonium hydroxide, solution, water, anticorrosive,

and KOH allows stripping characteristics to be improved without degradation of the surface of the low-k material, has been neither disclosed nor suggested. In addition, information required for actual use such as compositions for an optimal combination containing KOH
5 as an essential component and each amount of the compositions, is not even suggested. Furthermore, strippability of the buried material is not clear from the publication.

In the compositions disclosed in the U.S. Patents No. 3980587 and No. 5139607, as explained later, the amount of KOH is more than
10 the upper limit of the same in the present invention. With that amount of KOH, however, it is quite impossible to remove the photoresist film or the like without degradation of the low-k material. Thus, the U.S. Patents No. 3980587 and No. 5139607 do not solve the problem to be solved in the present invention.

15 Furthermore, with the technology disclosed in the JP-A No. 2001-244228 and JP No. 2836263, it is impossible to effectively remove the photoresist film or the like because components of a composition are different from those in the present invention. Moreover, the JP-A No. 2001-244228 and JP No. 2836263 do not solve the problem to be
20 solved in the present invention.

Disclosure of Invention

It is an object of the present invention to provide a cleaning composition that contains at least quaternary ammonium hydroxide and
25 KOH as an essential combination and can singly and effectively remove

the photoresist film, the buried material, and the residue of metal from the surface of the semiconductor substrate without degrading the low-k material.

The inventors of the present invention realized, based on
5 experiments, that the cleaning composition can singly strip and remove photoresist films, buried materials, and metallic residues without corrosion to a substrate forming layer such as a low-k material, if it contain at least quaternary ammonium hydroxide, a water-soluble organic solvent, water, an anticorrosive, and potassium hydroxide
10 (KOH) of 1 mass percent or less of a total amount of the solution.

As a result, a cleaning composition (A) according to one aspect of the present invention consists of at least quaternary ammonium hydroxide, a water-soluble organic solvent, water, an anticorrosive, and potassium hydroxide of 1 mass percent or less of a total amount of the
15 solution.

A semiconductor substrate cleaning method (B) according to another aspect of the present invention includes applying the cleaning composition to a semiconductor substrate that is in the process of forming metal wiring using a temporary laminated film obtained by
20 temporarily layering film on the substrate. The method also includes removing at least one of a photoresist film and a buried material as the laminated film temporarily formed on the substrate, and a metallic residue after formation of the etched space. The cleaning composition contains at least quaternary ammonium hydroxide, a water-soluble
25 organic solvent, water, an anticorrosive, and potassium hydroxide of 1

mass percent or less of a total amount of the solution.

The semiconductor substrate may include at least a low-dielectric layer of which permittivity k is 3.2 or less.

A method of forming wiring according to still another aspect of the present invention includes forming an etched space in a dielectric layer on a substrate using a laminated film temporarily provided by a lithography method, forming a metal wiring layer by burying metal in the etched space, and removing at least one of a photoresist film and a buried material as the laminated film temporarily formed on the substrate, and a metallic residue after formation of the metal wiring layer, using a cleaning composition. The removal is performed at a predetermined point in time in the process of forming the metal wiring layer. Furthermore, the cleaning composition contains at least quaternary ammonium hydroxide, a water-soluble organic solvent, water, an anticorrosive, and potassium hydroxide of 1 mass percent or less of a total amount of the solution.

The predetermined point in time may be a time after the etched space is formed.

And the etched space is formed with a first etched space formed in the first dielectric layer and a second etched space formed in the second dielectric layer so that the second etched space communicates with the first etched space. The first etched space may be temporarily filled with a material to be buried before the second etched space is formed.

The buried material may be removed from the first etched space

using the cleaning composition after the second etched space is formed.

The first etched space may be a trench and the second etched space may be a via hole.

- 5 The first etched space may be a via hole and the second etched space may be a trench.

The dielectric layer may be a low-dielectric layer of which permittivity k is 3.2 or less.

10 Best Mode for Carrying Out the Invention

- The cleaning composition (A) of the present invention contains at least (a-1) quaternary ammonium hydroxide, (a-2) water-soluble organic solvent, (a-3) water, (a-4) potassium hydroxide of 1 mass percent or less of the total amounts of the solution, and (a-5)
- 15 anticorrosive. The present invention will be explained in detail below, and materials to be used can be any of commercially available materials unless otherwise specified.

(A) Cleaning composition

(a-1) Quaternary ammonium hydroxide

- 20 The quaternary ammonium hydroxide is compounded to improve the strippability of a photoresist film used for wiring patterning, particularly an etched resist formed when a substrate is etched.

As the quaternary ammonium hydroxide, a compound represented by the following general formula (1) is preferable.

- 25 $[NR_1R_2R_3R_4]^+ OH^-$... (1)

Where R_1 , R_2 , R_3 , and R_4 are each either an alkyl group or a hydroxyalkyl group having 1 to 4 carbon atoms.

Specifically, the quaternary ammonium hydroxide is particularly preferably at least one compound selected from among

- 5 tetramethylammonium hydroxide, tetraethylammonium hydroxide, tetrapropylammonium hydroxide, tetrabutylammonium hydroxide, methyltripropylammonium hydroxide, and methyltributylammonium hydroxide in terms of the availability. Furthermore, tetramethylammonium hydroxide and/or tetraethylammonium hydroxide
- 10 is preferable from the viewpoint of enhancing solubility of temporarily formed laminated film, particularly a buried material of the laminated film.

- The quaternary ammonium hydroxide is compounded preferably in an amount of 1 to 20 mass percent, more preferably 2 to 15 mass
- 15 percent of the total amounts of the cleaning composition. If the proportion is beyond this range, for example, if the proportion is less than the lower limit, i.e., 1 mass percent, the overall stripping ability tends to be insufficient. Conversely, if the proportion is more than the upper limit, i.e., 20 mass percent, the substrate forming layer (low-k
- 20 material) is prone to corrode.

(a-2) Water-soluble organic solvent

- As the water-soluble organic solvent, any ordinarily used compound can be used. The water-soluble organic solvent is largely divided into an alkanolamine-based water-soluble organic solvent and
- 25 any water-soluble organic solvent other than that, and an appropriate

one can be selectively use.

As the alkanolamine-based water-soluble organic solvent, any ordinarily used compound can be used. More specifically, the compound includes monoethanolamine (MEA), diethanolamine, triethanolamine, 2-(2-aminoethoxy) ethanol, N,N-dimethylethanolamine, 5 N,N-diethylethanolamine, N, N-dibutylethanolamine, N-methylethanolamine, N-ethylethanolamine, N-butylethanolamine, N-methyldiethanolamine, monoisopropanolamine, diisopropanolamine, triisopropanolamine, and the like.

10 Among these, monoethanolamine, 2-(2-aminoethoxy) ethanol, and N-methylethanolamine are preferably selected. Any alkanolamine-based water-soluble organic solvent may be used either singly or in admixture.

The water-soluble organic solvents other than the alkanolamine-based water-soluble organic solvent include sulfoxides, 15 such as dimethyl sulfoxide; sulfones, such as dimethyl sulfone, diethyl sulfone, bis (2-hydroxyethyl) sulfone, and tetramethylene sulfone; amides, such as N,N-dimethylformamide, N-methylformamide, N,N-dimethylacetamide, N-methylacetamide, and N,N-diethylacetamide; 20 lactams, such as N-methyl-2-pyrrolidone, N-ethyl-2-pyrrolidone, N-hydroxymethyl-2-pyrrolidone, and N-hydroxyethyl-2-pyrrolidone; lactones, such as β -propiolactone, γ -butyrolactone, γ -valerolactone, δ -valerolactone, γ -caprolactone, and ϵ -caprolactone; imidazolidinones, such as 1,3-dimethyl-2-imidazolidinone, 1,3-diethyl-2-imidazolidinone, 25 and 1,3-diisopropyl-2-imidazolidinone; and polyhydric alcohols and

derivatives thereof, such as ethylene glycol, ethylene glycol monomethyl ether, ethylene glycol monoethyl ether, ethylene glycol monobutyl ether, ethylene glycol monoacetate, ethylene glycol monomethyl ether acetate, ethylene glycol monoethyl ether acetate, 5 diethylene glycol, diethylene glycol monoacetate, diethylene glycol monomethyl ether, diethylene glycol monoethyl ether, diethylene glycol monobutyl ether, propylene glycol, propylene glycol monomethyl ether, dipropylene glycol monomethyl ether, glycerol, 1,2-butylene glycol, 1,3-butylene glycol, and 2,3-butylene glycol. Component may be used 10 either alone or in combination with one another.

Specifically, a most preferable solvent is at least one selected from among dimethyl sulfoxide, dimethyl imidazolidinone, N-methyl-2-pyrrolidone, and diethylene glycol monobutyl ether.

Such water-soluble organic solvents are preferably compounded 15 in an amount of 1 to 82 mass percent, more preferably 2 to 78 mass percent of the total amounts of the cleaning composition. If the proportion is beyond this range, for example, if the proportion is less than the lower limit, the overall stripping ability tends to be insufficient. Conversely, if the proportion is more than the upper limit, the substrate 20 forming layer is prone to corrode.

The water-soluble organic solvent may be the alkanolamine-based water-soluble organic solvent and any water-soluble organic solvent other than that. However, it is preferable to use the water-soluble organic solvent other than the 25 alkanolamine-based one if it is used singly. In this case, corrosion to

the low-k material can be further suppressed as compared with the case where the alkanolamine-based water-soluble organic solvent is used singly.

The alkanolamine-based water-soluble organic solvent and any
5 other water-soluble organic solvent may be used as a compounded solvent. By using the compounded solvent, it is further possible to improve the stripping ability of the photoresist film and metallic residues.

When the compounded solvent is used, the alkanolamine-based
10 water-soluble organic solvent is compounded preferably in an amount of 1 to 50 mass percent, more preferably 2 to 40 mass percent, of the total amounts of the cleaning composition. Furthermore, an amount of water-soluble organic solvent other than the alkanolamine-based water-soluble organic solvent is determined as the remainder of the
15 total compounded amount of the water-soluble organic solvent.

(a-3) Water

Water is compounded preferably in an amount of 10 to 80 mass percent, more preferably by 15 to 75 mass percent, of the total amounts of the cleaning composition. If the proportion is beyond this range, for
20 example, if the proportion is less than the lower limit (10 mass percent), removal performance on the residues tends to be degraded.

Conversely, if the proportion is more than the upper limit (80 mass percent), the various types of metal such as Cu remaining on the substrate are prone to corrode.

25 (a-4) Potassium hydroxide (KOH)

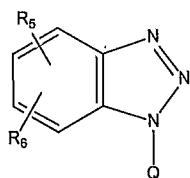
An amount of KOH to be compounded is preferably 1 mass percent or less, more preferably 0.001 to 0.3 mass percent, of the total amounts of the cleaning composition. The KOH is particularly preferred to be compounded in an amount of 0.01 to 0.1 mass percent.

- 5 By adding a trace amount of KOH, it is possible to increase an etching rate of a buried material used in the damascene process, which makes it possible to increase an etching selectivity between the buried material and the low-k material as a substrate forming material. That is, the addition of the KOH allows the buried material to be speedily removed
10 without damaging the low-k material. On the other hand, if the KOH is added excessively than the upper limit, the substrate forming layer is prone to corrode.

The KOH also has an effect to enhance the solubility of the buried material used in the damascene process.

15 (a-5) Anticorrosive

As an anticorrosive, at least one selected from among benzotriazole-based compounds and mercapto group containing compounds is used. The benzotriazole-based compounds include the ones represented by the following general formula (2).



... (2)

20

Where R₅ and R₆ are each independently a hydrogen atom, a substituted or unsubstituted hydrocarbon group of 1 to 10 carbon atoms, a carboxyl group, an amino group, a hydroxyl group, a cyano group, a

formyl group, a sulfonylalkyl group, or a sulfo group; Q is a hydrogen atom, a hydroxyl group, a substituted or unsubstituted hydrocarbon group of 1 to 10 carbon atoms (the hydrocarbon group may have an amide bond or ester bond in the structure), an aryl group, or the group
 5 represented by the following general formula (3).



Where R₇ represents an alkyl group of 1 to 6 carbon atoms; and R₈ and R₉ each independently represent a hydrogen atom, a hydroxyl group, or a hydroxyalkyl group or an alkoxyalkyl group of 1 to 6 carbon
 10 atoms.

In the definition of the groups Q, R₅, and R₆ in the general formula (2) as specified in the present invention, each of the hydrocarbon groups may be an aromatic hydrocarbon group or an aliphatic hydrocarbon group, may be saturated or unsaturated, and may
 15 be a straight chain or a branched chain. Examples of a substituted hydrocarbon group include hydroxyalkyl groups and alkoxyalkyl groups.

In the general formula (2), Q is particularly preferable to be a group represented by the formula (3). In the formula (3), as R₈ and R₉, it is preferable to independently select a hydroxyalkyl group or an
 20 alkoxyalkyl group of 1 to 6 carbon atoms.

In the general formula (2), Q preferably forms a water-soluble group. More specifically, a hydrogen atom, an alkyl group of 1 to 3 carbon atoms (i.e., methyl group, ethyl group, propyl group, or isopropyl group), a hydroxyalkyl group of 1 to 3 carbon atoms, and a hydroxyl

group are particularly preferred.

Specific examples of the benzotriazole-based compounds include benzotriazole, 5,6-dimethylbenzotriazole, 1-hydroxybenzotriazole, 1-methylbenzotriazole, 1-aminobenzotriazole, 1-phenylbenzotriazole, 1-hydroxymethylbenzotriazole, 1-benzotriazole-methyl carboxylate, 5-benzotriazole-carboxylic acid, 1-methoxybenzotriazole, 1 - (2,2-dihydroxyethyl) benzotriazole, 1 - (2,3-dihydroxypropyl) benzotriazole, and products of "IRGAMET" series marketed from Ciba Speciality Chemicals such as

- 10 2,2' - { [(4-methyl-1H-benzotriazol-1-yl) methyl] imino} bisethanol,
- 2,2' - { [(5-methyl-1H- benzotriazol-1-yl) methyl] imino} bisethanol,
- 2,2' - { [(4-methyl-1H- benzotriazol-1-yl) methyl] imino} bisethane, and
- 2,2' - { [(4-methyl-1H- benzotriazol-1-yl) methyl] imino} bispropane.

Among these compounds, it is particularly preferable to use 1 -

- 15 (2,3-dihydroxypropyl) benzotriazole, 2,2' - { [(4-methyl-1H-benzotriazol-1-yl) methyl] imino} bisethanol, and
- 2,2' - { [(5-methyl-1H-benzotriazol-1-yl) methyl] imino} bisethanol, etc.

The benzotriazole compounds may be used either individually or in combination.

- 20 The mercapto group containing compound has preferably such a structure that a hydroxyl group and/ or a carboxyl group is present in either α -position or β -position on the carbon atom binding to the mercapto group. Specifically, preferred examples of such a compound include 1-thioglycerol,

- 25 3 - (2-aminophenylthio) -2-hydroxypropylmercaptan,

3 - (2-hydroxyethylthio) -2-hydroxypropylmercaptan, 2-mercaptopropionic acid, and 3-mercaptopropionic acid. Among these, 1-thioglycerol is used with particular preference.

Such anticorrosives are compounded preferably in an amount of
5 0.1 to 10 mass percent, more preferably 0.2 to 8 mass percent, of the total amounts of the cleaning composition. If the proportion is beyond this range, for example, if the proportion is less than the lower limit, Al and Cu are prone to corrode. Conversely, even if the anticorrosive is added more than the upper limit, any particular effect corresponding to
10 the added amount is not recognized.

Furthermore, a surface-active agent as a given additive component can be added as required. As such a surface-active agent, an acetylene alcohol-based surface-active agent usually used for the cleaning composition is preferably used.

15 An amount of the agent to be added is preferably in a range of less than 0.5 mass percent.

The most preferable composition of the cleaning composition consists of 2 to 15 mass percent of quaternary ammonium hydroxide, 2 to 85 mass percent of water-soluble organic solvent, 15 to 70 mass
20 percent of water, 0.01 to 0.1 mass percent of KOH, and 0.2 to 8 mass percent of anticorrosive, of the total amounts of the cleaning composition. More specifically, there is one composition consisting of 5 mass percent of tetraethylammonium hydroxide as quaternary ammonium hydroxide, N-methyl-2-pyrrolidone as the remainder of the
25 total amount of the water-soluble organic solvent, 30 mass percent of 2

- (2-aminoethoxy) ethanol, 30 mass percent of water, 0.02 mass percent of KOH, 1.5 mass percent of 1-thioglycerol as an anticorrosive, and 1.0 mass percent of IRGAMET 42 (Ciba Speciality Chemicals) also as an anticorrosive. Alternatively, there is another composition consisting of
5 10 mass percent of tetramethylammonium hydroxide as quaternary ammonium hydroxide, N-methyl-2-pyrrolidone as the remainder of the total amount of the water-soluble organic solvent, 40 mass percent of water, 0.02 mass percent of KOH, 1.5 mass percent of 1-thioglycerol as an anticorrosive, and 1.0 mass percent of IRGAMET 42 (Ciba Speciality
10 Chemicals) also as an anticorrosive.

The cleaning composition for lithography of the present invention is useful for removing a photoresist film and metallic residues when a via pattern is formed or a trench pattern is formed using a buried material particularly in the process of forming wiring using the
15 damascene process.

(B) Method of Cleaning Semiconductor Substrate

The method of cleaning semiconductor substrates according to the present invention is a method of applying the cleaning composition to the semiconductor substrate in the process of forming metal wiring
20 using temporary laminated film that is temporarily layered on the substrate, and removing at least one of a photoresist film, a buried material as the laminated film temporarily formed on the substrate, and metallic residues after formation of the metal wiring. The cleaning composition contains at least quaternary ammonium hydroxide, a
25 water-soluble organic solvent, water, an anticorrosive, and potassium

hydroxide of 1 mass percent or less of the total amounts of the solution.

If the substrate includes at least a low-dielectric layer having a permittivity k of less than 3.2 or preferably less than 3.0, the cleaning method of this invention has an advantage particularly in enabling
5 cleaning of the photoresist film and metallic residues without damaging the substrate.

A specific material used for the low-dielectric layer having a permittivity k of less than 3.2 includes carbon doped oxide (SiOC)-based, methylsilsesquioxane (MSQ)-based, and
10 hydroxysilsesquioxane (HSQ)-based materials. Specifically, the carbon doped oxide-based low dielectric material includes Black Diamond (product name) by Applied Materials, Inc., Coral (product name) by Novellus Systems, Inc., and Aurora (product name) by ASM Japan K.K.

15 The methylsilsesquioxane-based low dielectric material includes materials commercially available with the product names of "OCL T - 31", "OCL T - 37", and "OCL T - 39" by Tokyo Ohka Kogyo Co., Ltd. Furthermore, the hydroxysilsesquioxane-based low dielectric material includes materials commercially available with the product names of
20 "OCD T - 12" and "OCL T - 32" by Tokyo Ohka Kogyo Co., Ltd.

When the buried material is to be stripped away, by using the method of cleaning the semiconductor substrate according to the present invention, it is possible to clean the buried material off without damaging the low- k material because a hydrofluoric acid dilution is not
25 used in this invention.

A photoresist film used in the present invention is not limited to any particular one if the photoresist film is generally used in semiconductor fabrication. "Photoresist film" in the specification of this invention includes a photoresist film used for patterning and also etched
5 resist that is formed when the substrate is etched.

Metal used in the present invention is not limited to any particular one if the metal is used for a conductive layer. More specifically, the metal includes Cu, a Cu alloy, Al, and an Al alloy. The amount of (a-3) water and (a-5) anticorrosive to be compounded is
10 prepared in an appropriate range as specified in the present invention, and therefore the metal remaining on the substrate as the conductive layer is not corroded.

The method of cleaning the substances is not limited to any particular one if the method is generally performed. More specifically,
15 there is provided a method of cleaning them off for 1 to 40 minutes using a dip method, a paddle method, and a showering method. In order to increase the cleaning effect, heating may be provided. If so, heating is performed preferably for 3 to 30 minutes at 20 to 85 °C, more preferably at 40 to 80 °C.

20 (C) Method of Forming Wiring

The method of forming wiring according to the present invention includes removing at least one of a photoresist film, a buried material as laminated film temporarily formed on a substrate, and metallic residues after formation of a metal wiring layer by using a cleaning
25 composition. Specifically, the removal is performed at a predetermined

point in time during a process for forming the metal wiring layer by burying the metal in an etched space formed in a dielectric layer on the substrate using the laminated film based on a lithography technology.

The cleaning composition contains at least quaternary ammonium
5 hydroxide, a water-soluble organic solvent, water, an anticorrosive, and potassium hydroxide of 1 mass percent or less of the total amounts of the solution.

A specific example of the method of forming the metal wiring layer is the damascene process. If the damascene process is
10 employed, a low-dielectric layer is deposited on the substrate where the conductive layer is formed via a barrier layer, and via holes and/or trenches are formed in the deposited layer using the ordinary lithography method. Particularly, when the via hole and the trench are simultaneously formed, the damascene process is called dual
15 damascene process.

"The etched space formed in the dielectric layer on the substrate" specified in the present invention is considered as various types of spaces depending on the method of forming wiring and a time in which the etched space is formed. However, the etched space
20 according to the damascene process or the dual damascene process generally indicates the via hole and/or the trench. The metal to be buried in the etched space includes metal such as Cu.

The conductive layer is formed with metal such as Cu, a Cu alloy, Al, and an Al alloy. The conductive layer with any one of the
25 metals is formed by an electroplating method, but the method is not

limited to any particular one.

A specific material used for the low-dielectric layer includes carbon doped oxide (SiOC)-based, methylsilsesquioxane (MSQ)-based, and hydroxysilsesquioxane (HSQ)-based materials. A low-dielectric
5 layer having a permittivity k of 3.2 or less is preferable because such a layer can avoid influence from being exerted on the electric characteristics of the wiring layer.

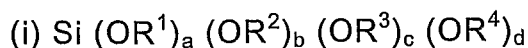
The low-dielectric layer may be formed on the conductive layer or on a barrier layer provided on the conductive layer. A burning
10 temperature of the low-dielectric layer is usually 350 °C or higher.

The barrier layer is formed with any of SiC, SiN, SiCN, Ta, and TaN. The barrier layer may be formed in between the dielectric layers.

A resist material used in the lithography method includes a material used for (KrF, ArF, and F₂) excimer laser or an electron beam,
15 and this material can be used in a conventional method.

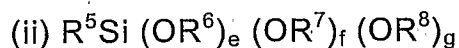
A buried material is temporarily buried into the formed via hole and/or the trench. Specifically, a spin on glass material obtained by a condensation reaction is preferable to be used as the buried material.

The spin on glass material preferably used in the method of
20 forming wiring according to the present invention is obtained by hydrolyzing at least one compound selected from among compounds represented by the following formulae (i), (ii), and (iii) by the action of acid under the presence of water.

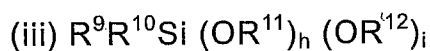


25 where R¹, R², R³, and R⁴ are each independently an alkyl group or a

phenyl group having 1 to 4 carbon atoms; a, b, c, and d are each an integer of from 0 to 4, with the proviso that the sum of a, b, c, and d is 4.



- 5 where R^5 is a hydrogen atom or an alkyl group having 1 to 4 carbon atoms; R^6 , R^7 , and R^8 are each independently an alkyl group or a phenyl group having 1 to 3 carbon atoms; e, f, and g are each an integer of from 0 to 3, with the proviso that the sum of e, f, and g is 3.



- 10 where R^9 and R^{10} are each independently a hydrogen atom or an alkyl group having 1 to 4 carbon atoms; R^{11} and R^{12} are each independently an alkyl group or a phenyl group having 1 to 3 carbon atoms; h and i are each an integer of from 0 to 2, with the proviso that the sum of h and i is 2.

- 15 Examples of the compound represented by the formula (i) include tetraalkoxysilanes and oligomers thereof, such as tetramethoxysilane, tetraethoxysilane, tetrapropoxysilane, tetrabutoxysilane, tetraphenyloxysilane, trimethoxymonoethoxysilane, dirnethoxydiethoxysilane, triethoxymonomethoxysilane,
- 20 trimethoxymonopropoxysilane, monomethoxytributoxysilane, monomethoxytriphenyloxysilane, dimethoxydipropoxysilane, tripropoxymonomethoxysilane, trimethoxymonobutoxysilane, dimethoxydibutoxysilane, triethoxymonopropoxysilane, diethoxydipropoxysilane, tributoxymonopropoxysilane,
- 25 dimethoxymonoethoxy monobutoxysilane, diethoxymonomethoxy

monobutoxysilane,
diethoxymonopropoxy monobutoxysilane, dipropoxymonomethoxy
monoethoxysilane, dipropoxymonomethoxy monobutoxysilane,
dipropoxymonoethoxy monobutoxysilane, dibutoxymonomethoxy
5 rnonoethoxysilane, dibutoxymonoethoxy monopropoxysilane, and
monomethoxymonoethoxy propoxymonobutoxysilane. Among these
compounds, tetramethoxysilane, tetraethoxysilane, or oligomers thereof
are preferable.

Examples of the compound represented by the formula (ii)
10 include trimethoxysilane, triethoxysilane, tripropoxysilane,
triphenyloxysilane, dimethoxymonoethoxysilane,
diethoxymonomethoxysilane, dipropoxymonomethoxysilane,
dipropoxymonoethoxysilane, diphenyloxymonomethoxysilane,
diphenyloxymonoethoxysilane, diphenyloxymonopropoxysilane,
15 methoxyethoxypropoxysilane, monopropoxydimethoxysilane,
monopropoxydiethoxysilane, monobutoxydimethoxysilane,
monophenyloxydiethoxysilane, methyl trimethoxysilane, methyl
triethoxysilane, methyl tripropoxysilane, ethyl trimethoxysilane,
ethyl tripropoxysilane, ethyl triphenyloxysilane, propyl trimethoxysilane,
20 propyl triethoxysilane, propyl triphenyloxysilane, butyl trimethoxysilane,
butyl triethoxysilane, butyl tripropoxysilane, butyl triphenyloxysilane,
methyl monomethoxydiethoxysilane, ethyl monomethoxydiethoxysilane,
propyl monomethoxydiethoxysilane, butyl monomethoxydiethoxysilane,
methyl monomethoxydipropoxysilane, methyl
25 monomethoxydiphenyloxysilane,

ethyl monomethoxydipropoxysilane, ethyl
monomethoxydiphenyloxysilane,
propyl monomethoxydipropoxysilane, propyl
monomethoxydiphenyloxysilane,
5 butyl monomethoxydipropoxysilane, butyl
monomethoxydiphenyloxysilane,
methyl methoxyethoxypropoxysilane, propyl
methoxyethoxypropoxysilane,
butyl methoxyethoxypropoxysilane, methyl monomethoxymonoethoxy
10 monobutoxysilane, ethyl monomethoxymonoethoxy monobutoxysilane,
propyl monomethoxymonoethoxy monobutoxysilane, and
butyl monomethoxymonoethoxy monobutoxysilane. Among these
compounds, trimethoxysilane and triethoxysilane are preferable.

Furthermore, examples of the compound represented by the
15 formula (iii) include dimethoxysilane, diethoxysilane, dipropoxysilane,
diphenyloxysilane, methoxyethoxysilane, methoxypropoxysilane,
methoxyphenyloxysilane, ethoxypropoxysilane, ethoxyphenyloxysilane,
methyl dimethoxysilane,
methyl methoxyethoxysilane, methyl diethoxysilane, methyl
20 methoxypropoxysilane, methyl methoxyphenyloxysilane, ethyl
dipropoxysilane, ethyl methoxypropoxysilane, ethyl diphenyloxysilane,
propyl dimethoxysilane, propyl methoxyethoxysilane,
propyl ethoxypropoxysilane, propyl diethoxysilane, propyl
diphenyloxysilane,
25 butyl dimethoxysilane, butyl methoxyethoxysilane, butyl diethoxysilane,

butyl ethoxypropoxysilane, butyl dipropoxysilane, butyl methylphenyloxysilane, dimethyl dimethoxysilane, dimethyl methoxyethoxysilane, dimethyl diethoxysilane, dimethyl diphenyloxysilane, dimethyl ethoxypropoxysilane, dimethyl dipropoxysilane, diethyl dimethoxysilane, diethyl methoxypropoxysilane, diethyl diethoxypropoxysilane, dipropyl dimethoxysilane, dipropyl diethoxysilane, dipropyl diphenyloxysilane, dibutyl dimethoxysilane, dibutyl diethoxysilane, dibutyl dipropoxysilane, dibutyl methoxyphenyloxysilane, methyl ethyl dimethoxysilane, methyl ethyl diethoxysilane, methyl ethyl dipropoxysilane, methyl ethyl diphenyloxysilane, methyl propyl dimethoxysilane, methyl propyl diethoxysilane, methyl butyl dimethoxysilane, methyl butyl diethoxysilane, methyl butyl dipropoxysilane, methyl ethyl ethoxypropoxysilane, ethyl propyl dimethoxysilane, ethyl propyl methoxyethoxysilane, dipropyl dimethoxysilane, dipropyl methoxyethoxysilane, propyl butyl dimethoxysilane, propyl butyl diethoxysilane, dibutyl methoxypropoxysilane, and butyl ethoxypropoxysilane. Among these compounds, dimethoxysilane, diethoxysilane, and methyldimethoxysilane are preferable.

The compounds of the formulae (i) to (iii) may be selectively used as required.

Furthermore, any highly absorbing substance may be compounded if necessary. The absorbing substance has a substituted group that can be condensed with the spin on glass material in its

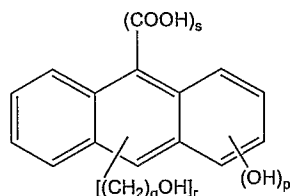
structure. Therefore, the substance is not limited to any particular one if the substance has a high absorbing power of light in a wavelength region having photosensitive characteristics of a photosensitive component in a photoresist material, and can prevent standing wave
5 produced by light reflected from the substrate and irregular reflection caused by difference in level on the surface of the substrate. Specific examples of the substance include a sulfone-based compound, a benzophenone-based compound, an anthracene-based compound, and a naphthalene-based compound substituted by a hydroxy group and/or a
10 carboxyl group. Particularly preferred ones are a bisphenylsulfone-based compound and a benzophenone-based compound having at least two hydroxyl groups, an anthracene-based compound having at least one hydroxyl group and/or hydroxyalkyl group, an anthracene-based compound having carboxyl group and/or hydroxyl
15 group, and a naphthalene-based compound substituted by at least one carboxyl group and/or hydroxyl group.

Examples of the bisphenylsulfone-based compound include bis(hydroxyphenyl) sulfones, and bis(polyhydroxyphenyl) sulfones. Specific examples of these compounds include bis(4-hydroxyphenyl)
20 sulfone, bis(3,5-dimethyl-4-hydroxyphenyl) sulfone, bis(2,3-dihydroxyphenyl) sulfone, bis(2,4-dihydroxyphenyl) sulfone, bis(2,4-dihydroxy-6-methyl phenyl) sulfone, bis(5-chloro-2,4-dihydroxyphenyl) sulfone, bis(2,5-dihydroxyphenyl) sulfone, bis(3,4-dihydroxyphenyl) sulfone, bis(3,5-dihydroxyphenyl)
25 sulfone, bis(2,3,4-trihydroxyphenyl) sulfone,

bis(2,3,4-trihydroxy-6-methyl phenyl) sulfone,
bis(5-chloro-2,3,4-trihydroxyphenyl) sulfone, bis(2,4,6-trihydroxyphenyl)
sulfone, and bis(5-chloro-2,3-dihydroxyphenyl) sulfone. Specific
examples of the benzophenone-based compound include

- 5 2,4-dihydroxybenzophenone, 2,3,4-trihydroxybenzophenone,
2,2',4,4'-tetrahydroxybenzophenone,
2,2',5,6'-tetrahydroxybenzophenone,
2,2'-dihydroxy-4-methoxybenzophenone,
2,6-dihydroxy-4-methoxybenzophenone,
10 2,2'-dihydroxy-4,4'-dimethoxybenzophenone,
4-dimethylamino-2',4'-dihydroxybenzophenone, and
4-dimethylamino-3',4'-dihydroxybenzophenone.

- Furthermore, the anthracene-based compound having at least
one hydroxyl group or hydroxyalkyl group includes a compound
15 represented by the formula (4) explained below. Specific examples of
the compound include 1-hydroxyanthracene, 9-hydroxyanthracene,
anthracene-9-carboxylic acid, 1,2-dihydroxyanthracene,
1,2-dihydroxy-9-carboxyanthracene, 1,5-dihydroxyanthracene,
1,5-dihydroxy-9-carboxyanthracene, 9,10-dihydroxyanthracene,
20 1,2-dihydroxy-9-carboxyanthracene, 1,2,3-trihydroxyanthracene,
1,2,3,4-tetrahydroxyanthracene, 1,2,3,4,5,6-hexahydroxyanthracene,
1,2,3,4,5,6,7,8-octahydroxyanthracene, 1-hydroxymethylantracene,
9-hydroxymethylantracene, 9-hydroxyethylanthracene,
9-hydroxyhexylantracene, 9-hydroxyoctylantracene, and
25 9,10-dihydroxymethylantracene.



... (4)

Where p represents an integer of from 0 to 8, q represents an integer of from 1 to 10, r represents an integer of from 0 to 6, s represents an integer of 0 or 1, with the proviso that p, q, and r are not 0 at the same time.

Specific examples of the naphthalene-based compound include 1-naphthol, 2-naphthol, 1-naphthalene ethanol, 2-naphthalene ethanol, 1,3-naphthalene diol, naphthalene-1-carboxylic acid, naphthalene-2-carboxylic acid, naphthalene-1,4-dicarboxylic acid, naphthalene-2,3-dicarboxylic acid, naphthalene-2,6-dicarboxylic acid, naphthalene-2,7-dicarboxylic acid, and naphthalene-1-acetic acid.

The amount of the highly absorbing substance to be compounded is in a range of 10 to 50 weight percent, more preferably 15 to 40 weight percent, in the concentration of solid portion of the spin on glass material on an SiO₂ basis.

The "predetermined point in time", according to the present invention, at which the cleaning composition should be used is not particularly restricted if it is a time required to remove the photoresist film and metallic residues from the substrate in the process of forming wiring using the damascene process. However, the time is preferably set to a time after the etched space is formed. The time is specified as "after formation of the trench", "after formation of the via", and "after removal of the barrier layer".

The "after formation of the trench" is more clearly specified as a stage in which generally, a forming process of an inter-layer dielectric layer comprised of at least a low-dielectric layer on a lower wiring layer formed on a semiconductor substrate is performed, then a photoresist
5 layer is formed on the inter-layer dielectric layer, the photoresist layer is subjected to pattern exposure and is developed to form a photoresist pattern, etching is performed on the substrate using the photoresist pattern as a mask, and then the photoresist layer is removed.

The "after formation of the via" is more clearly specified as a
10 stage in which a low-dielectric layer, a barrier layer, and a reflection preventing film are sequentially layered on the lower wiring layer, a photoresist layer is formed on the reflection preventing film, the photoresist layer is subjected to pattern exposure and is developed to form a photoresist pattern, etching is performed on the layers using the
15 photoresist pattern as a mask, a via hole communicating with the lower wiring layer is formed, and then the photoresist layer is removed.

As well known, in the dual damascene process in which the trench and the via hole are sequentially formed, there are two cases, that is, a case where the via hole is formed after formation of the trench
20 and a case where the trench is formed after formation of the via hole. It does not matter which of the trench and the via hole is first formed.

Generally, after a via hole and/or trench pattern is etched, the resist film is subjected to ashing treatment. From the viewpoint of maintaining the characteristics of the low-k material, it is desirable not
25 to depend on the ashing treatment because the ashing process

damages the low-k material, and therefore this matter is being under study. However, using the cleaning composition according to the present invention allows the ashing process to be omitted.

Either of the trench and the via hole is formed, the inside of the
5 formed one is filled with a material to be buried, and the other one of the trench or the via hole is formed using the ordinary lithography method. After the formation, the silicon oxide film (buried material) remaining inside either the trench on the lower side or the via hole and remaining in the lower layer of the resist pattern was cleaned off using
10 the cleaning composition for the lithography of the present invention.

The removal through cleaning is performed for 1 to 40 minutes at 20 to 85 °C using the ordinary dip method, paddle method, and showering method, but the method is not limited to these methods.

15 EXAMPLES

Preparation of cleaning composition:

A cleaning composition was prepared based on the composition and compounded amounts shown in Table 1. An anticorrosive was obtained by compounding thioglycerol with IRGAMET 42 (product name
20 manufactured by Ciba Speciality Chemicals) as a benzotriazole-based anticorrosive by a ratio of 3 : 2. The obtained anticorrosive was added to whole experimental examples and comparative examples in an amount of 2.5 mass percent of the total amounts of the solution.

Commercially available samples were used for the samples
25 unless otherwise specified. It is noted that TEAH represents

tetraethylammonium hydroxide, TPAH represents tetrapropylammonium hydroxide, MTBAH represents methyltributylammonium hydroxide, TBAH represents tetrabutylammonium hydroxide, and TMAH represents tetramethylammonium hydroxide. Furthermore, MEA represents

5 monoethanolamine, DGA represents 2 - (2-aminoethoxy) ethanol, and MMA represents N-methylethanolamine. Moreover, DMSO represents dimethyl sulfoxide, NMP represents N-methyl-2-pyrrolidone, and DMI represents dimethyl imidazolidinone.

Table 1

	Quaternary ammonium hydroxide (mass percent)	Alkanolamine (mass percent)	Water (mass percent)	Potassium hydroxide (mass percent)	Water-soluble organic solvent (remainder)
Example 1	TEAH 2	MEA 20	20	0.05	DMSO
Example 2	TEAH 5	DGA 30	30	0.02	NMP
Example 3	TPAH 10	DGA 15	60	0.01	DMI
Example 4	MTBAH 5	MEA 20	40	0.1	DMSO
Example 5	TBAH 15	MMA 45	30	0.05	DMSO
Example 6	TMAH 10	MMA 15	30	0.03	NMP
Example 7	TEAH 2	-	30	0.03	DMSO
Example 8	TMAH 10	-	40	0.02	NMP
Comparative Example 1	TEAH 8	DGA 20	30	2	NMP
Comparative Example 2	TBAH 10	MEA 40	-	0.05	DMI
Comparative Example 3	TMAH 5	MMA 30	50	-	DMSO
Comparative Example 4	-	DGA 30	30	0.1	NMP

EXAMPLES 1 to 8

A barrier layer as a first layer and a low-dielectric layer as a second layer (dielectric layer was CVD deposited with dielectric value in the range of 2.9-3.2.) were formed on a substrate where a Cu layer was formed. A photoresist pattern was formed by the lithography method on the second layer, and the substrate was etched using the photoresist pattern as a mask through the low-dielectric layer to make a via hole that communicates with the barrier layer.

Subsequently, a spin on glass material to be buried (manufactured by Honeywell) was buried inside the via hole, a photoresist pattern was newly formed by the lithography method, and etching was performed on the substrate using the pattern as a mask to form a trench. During this process, an etched resist was formed on the surface of the resist layer due to etching damage by etching gas and was hard to be removed by the cleaning composition, Si-based metallic residue produced when the low-k material was removed through etching was deposited in the sidewall of the trench pattern, and the buried material remained inside the via hole.

This substrate was dipped in the cleaning composition shown in Table 1 for 5 minutes at 60 °C, and was rinsed with DI water. At this time, evaluations were performed on the strippability of the etched resist, the strippability of the Si-based metallic residues, and the strippability of the buried material, and further on how the solution was corrosive to the low-k material, through observation using a scanning electron microscope (SEM). The results of the observation are shown

in Table 2.

Furthermore, the substrate was etched to remove the barrier layer from the substrate. Then, in the same manner as explained above, the substrate was dipped in the cleaning composition shown in
5 Table 1 for 5 minutes at 60 °C, and was rinsed with ultra pure water. At this time, evaluations were performed on how the solution was corrosive to Cu through observation using the SEM. The results of the observation are shown in Table 2.

The results of the observations are obtained as shown in Table 2.
10 In the table, reference sign S indicates that a target to be stripped was fully removed or the substrate and Cu were not corroded at all. In the table, reference sign A is used for representing the same evaluation as S, but indicates that slight surface roughness was seen although there was no possibility of bringing about an actual device failure.
15 Furthermore, reference sign B indicates that the photoresist remained on the substrate or the substrate and Cu were corroded.

Table 2

	Strippability of etched resist	Strippability of Si-based metallic residue	Strippability of buried material	Protection effect of low-k material against corrosion	Protection effect of Cu against corrosion
Example 1	S	S	S	S	S
Example 2	S	S	S	S	S
Example 3	S	A	S	S	S
Example 4	S	S	S	A	S
Example 5	S	S	S	S	S
Example 6	S	S	S	S	S
Example 7	A	A	A	S	S
Example 8	S	S	S	S	S
Comparative Example 1	S	S	S	B	A
Comparative Example 2	B	B	S	S	S
Comparative Example 3	S	A	B	S	S
Comparative Example 4	B	A	B	S	S

In examples 1, 2, 5, 6, and 8, sufficient results were obtained for all the items. In Examples 3, 4, and 7, the results were slightly inferior to the other examples, but no particular problem to be posed was recognized.

5

COMPARATIVE EXAMPLES 1 to 4

In the same manner as the examples, the results of the strippability of the etched resist, the strippability of the Si-based metallic residue, the strippability of the buried material, the protection
10 effect of the low-k material against corrosion, and the protection effect of Cu against corrosion were obtained.

In comparative example 1, the amount of KOH exceeded the upper limit, and therefore the low-k material was corroded. On the other hand, no KOH was contained in comparative example 3, and
15 therefore the strippability of the buried material was found insufficient, and the strippability of the Si-based metallic residue was slightly below a sufficient level.

In comparative example 2, a small amount of water was contained, and therefore the strippability of the etched resist and the
20 strippability of the Si-based metallic residue were found insufficient.

In comparative example 4, no quaternary ammonium hydroxide was contained, and therefore the strippability of the etched resist and the strippability of the buried material were found insufficient. Further, the strippability of the Si-based metallic residue was slightly below the
25 sufficient level.

Although the invention has been described with respect to a specific embodiment for a complete and clear disclosure, the appended claims are not to be thus limited but are to be construed as embodying all modifications and alternative constructions that may occur to one
5 skilled in the art which fairly fall within the basic teaching herein set forth.

CLAIMS

1. A cleaning composition comprising:
quaternary ammonium hydroxide;
5 a water-soluble organic solvent;
water;
an anticorrosive; and
potassium hydroxide of 1 mass percent or less of a total amount
of the solution.
- 10 2. The cleaning composition according to claim 1, wherein the
quaternary ammonium hydroxide is a compound represented by the
following general formula (1):
- $$[\text{NR}_1\text{R}_2\text{R}_3\text{R}_4]^+ \text{OH}^- \quad \dots (1)$$
- 15 where R_1 , R_2 , R_3 , and R_4 are each either of an alkyl group and a
hydroxyalkyl group having 1 to 4 carbon atoms.
3. The cleaning composition according to claim 1, wherein the
quaternary ammonium hydroxide is at least one compound selected
20 from among tetramethylammonium hydroxide, tetraethylammonium
hydroxide, tetrapropylammonium hydroxide, tetrabutylammonium
hydroxide, methyltripropylammonium hydroxide, and
methyltributylammonium hydroxide.
- 25 4. A method of cleaning a semiconductor substrate comprising:

applying a cleaning composition to the substrate that is being processed to form a metal wiring using a temporary laminated film obtained by temporarily layering film on the substrate; and

removing at least one of a photoresist film and a buried material
5 as the laminated film on the substrate, and a metallic residue after formation of the metal wiring,

wherein the cleaning composition comprises

quaternary ammonium hydroxide;
a water-soluble organic solvent;
10 water;
an anticorrosive; and
potassium hydroxide of 1 mass percent or less of a total amount of the solution.

15 5. The method according to claim 4, wherein the substrate includes at least a low-dielectric layer of which permittivity k is 3.2 or less.

6. A method of forming wiring on a semiconductor substrate comprising:

20 forming an etched space in a dielectric layer on the substrate using a laminated film temporarily provided by a lithography process;

forming a metal wiring layer by burying metal in the etched space; and

removing at least one of a photoresist film and a buried material
25 as the laminated film on the substrate, and a metallic residue after

formation of the metal wiring layer, using a cleaning composition,
wherein the removing is performed at a predetermined point in time in a
process of forming the metal wiring layer,

wherein the cleaning composition comprises

- 5 quaternary ammonium hydroxide;
 a water-soluble organic solvent;
 water;
 an anticorrosive; and
 potassium hydroxide of 1 mass percent or less of a total
10 amount of the solution.

7. The method according to claim 6, wherein the predetermined
point in time is a time after the etched space is formed.

- 15 8. The method according to claim 6, wherein the dielectric layer
consists of a first dielectric layer and a second dielectric layer,
 the etched space is formed with a first etched space formed in
the first dielectric layer and a second etched space formed in the
second dielectric layer so that the second etched space communicates
20 with the first etched space, and
 the first etched space is temporarily filled with a material to be
buried before the second etched space is formed.

9. The method according to claim 8, wherein the buried material is
25 removed from the first etched space using the cleaning composition

after the second etched space is formed.

10. The method according to claim 8, wherein the first etched space is a trench and the second etched space is a via hole.

5

11. The method according to claim 8, wherein the first etched space is a via hole and the second etched space is a trench.

12. The method according to claim 6, wherein the dielectric layer is
10 a low-dielectric layer of which permittivity k is 3.2 or less.