

MEZZANINE-TYPE ELECTRICAL CONNECTORS

FIELD OF THE INVENTION

[0001] The present invention relates to electrical connectors for connecting a first and a second electrical device such as a first and a second circuit substrate.

BACKGROUND OF THE INVENTION

[0002] Mezzanine-type electrical connectors may comprise a housing, a plurality of electrical conductors, and a plurality of fusible elements such as solder balls mounted on the electrical conductors.

[0003] United States Patent No. 5,098,311 to Roath discloses hermaphroditic connector halves.

SUMMARY OF THE INVENTION

[0004] Embodiments of electrical connectors may include substantially identical first and second halves. The first and second halves each include insert molded leadframe assemblies that comprise electrical conductors. Each electrical conductor of the first half may engage a substantially identical electrical conductor of the second half when the first and second halves are mated.

[0005] Electrical connector embodiments may include a first half. The first half may include a first electrical conductor. The first electrical conductor may include two differently shaped contact beams. The first half is configured to mate with an identical first half. A second half may also be matable with the first half. The first half may include a first electrical conductor. The second half may include a second electrical conductor substantially identical to the first electrical conductor. The first electrical conductor may include two differently shaped contact beams, such as a deflectable contact beam and a non-deflectable contact beam. The second electrical conductor may be identical to the first electrical conductor and may include the same

two differently shaped contact beams, such as a deflectable contact beam and a non-deflectable contact beam. The first electrical conductor and the second electrical conductor may mate with each other.

[0006] The first electrical conductor may include a lead portion. A first one of the two differently shaped contact beams may be substantially straight and a second one of the two differently shaped of contact beams may be angled or offset in relation to a longitudinal axis of the lead portion of the first electrical conductor. The first electrical conductor may include a lead portion, a post in electrical contact with the lead portion, and a first fusible element mounted on the post. A first frame can carry the first electrical conductor and second frame. The first frame may include a recess and the second frame may include a projection that fits into the recess. The first electrical conductor may be carried by a first frame, the first frame may comprise a pocket, and at least a portion of a first fusible element may be positioned within the pocket.

[0007] A plurality of first electrical conductors may be carried by a first frame and may be arranged in-line with respect to one another. Two first electrical conductors can mate with each other. The first half may include a guide pin on only one side of the first half. The first half may include a guide pin bore on another side of the first half. The guide pin is removable from the first half. A guide pin bore may be positioned only on an opposite side of the first half.

[0008] Electrical connector embodiments may include a first half, wherein the first half may include a guide pin on one side of the first half and a guide pin bore on another side of the first half. The guide pin may be removable from the first half. The another side of the first half may be posited opposite the one side.

[0009] The first half may be configured for mounting on a first surface, and a substantially identical second half may configured for mounting on a second surface and being matable with the first half. The first and second halves may each include a housing and an insert molded leadframe assembly mounted in the housing, wherein the molded leadframe assembly includes a first and a second electrical conductor. The first contact beam of an electrical conductor of the first half may engage the second contact beam of the electrical conductor of the second half when the first and second halves are mated. The second contact beam of the electrical conductor of the first half may engage the first contact beam of the electrical conductor of the second half when the first and second halves are mated.

BRIEF DESCRIPTION OF THE DRAWINGS

[0010] The foregoing summary, as well as the following detailed description of a preferred embodiment, are better understood when read in conjunction with the appended diagrammatic drawings. For the purpose of illustrating the invention, the drawings show an embodiment that is presently preferred. The invention is not limited, however, to the specific instrumentalities disclosed in the drawings. In the drawings:

[0011] Figure 1 is a top perspective view of an electrical connector;

[0012] Figure 2 is a top perspective view of insert molded leadframe assemblies of the connector shown in Figure 1;

[0013] Figure 3 is a top view of the connector shown in Figures 1 and 2;

[0014] Figure 4 is a side view of the connector shown in Figures 1-3;

[0015] Figure 5 is a bottom view of the connector shown in Figures 1-4;

[0016] Figure 6 is a side view of the connector shown in Figures 1-5, from a perspective rotated approximately ninety degrees from the perspective of Figure 4;

[0017] Figure 7 is a top view of one of the insert molded leadframe assemblies shown in Figure 2;

[0018] Figure 8 is a side view of the insert molded leadframe assembly shown in Figures 2 and 7;

[0019] Figure 9 is a bottom view of the insert molded leadframe assembly shown in Figures 2, 7, and 8;

[0020] Figure 10 is a side view of the insert molded leadframe assembly shown in Figures 2 and 7-9, from a perspective rotated approximately ninety degrees from the perspective of Figure 8;

[0021] Figure 11 is a bottom perspective view of the insert molded leadframe assembly shown in Figures 2 and 7-10;

[0022] Figure 12 is a magnified view of the area designated "A" in Figure 11, depicting the insert molded leadframe assembly without solder balls;

[0023] Figure 13 is a magnified view of the area designated "A" in Figure 11, depicting the insert molded leadframe assembly with solder balls;

[0024] Figure 14 is a top perspective view of the insert molded leadframe assembly shown in Figures 2 and 7-13;

[0025] Figure 15 is a magnified view of the area designated "B" in Figure 14,

[0026] Figure 16 is a top perspective view of an alternative embodiment of the electrical connector shown in Figure 1;

[0027] Figure 17 is a bottom perspective view of the connector shown in Figure 16;

[0028] Figure 18 is a bottom view of the connector shown in Figures 16 and 17;

[0029] Figure 19 is a bottom perspective view of the connector shown in Figures 16-18;

[0030] Figure 20 is a side view of the connector shown in Figures 16-19;

[0031] Figure 21 is a side view of the connector shown in Figures 16-20, from a perspective rotated approximately ninety degrees from the perspective of Figure 20;

[0032] Figure 22 is a top perspective view of another alternative embodiment of the electrical connector shown in Figure 1, depicting first and second halves of the connector in a partially mated condition;

[0033] Figure 23 is a top perspective view of the first half of the connector shown in Figure 22;

[0034] Figure 24 is a side view of the connector shown in Figures 22 and 23, depicting the first and second halves of the connector in a fully mated condition;

[0035] Figure 25 is a magnified view of the area designated "C" in Figure 24, with housings of the first and second halves of the connector made transparent to reveal mated electrical conductors within the housings;

[0036] Figure 26 is a top view of the first half of the connector shown in Figures 22-25;

[0037] Figure 27 is a side view of the connector shown in Figures 22-26, depicting the first and second halves of the connector in a fully-mated condition, and from a perspective rotated approximately ninety degrees from the perspective of Figure 24;

[0038] Figure 28 is a magnified view of the area designated "D" in Figure 27, with the housings of the first and second halves of the connector made transparent to reveal the mated electrical conductors within the housings;

[0039] Figure 29 is a top perspective view of insert molded leadframe assemblies of the connector shown in Figures 22-28;

[0040] Figure 30 is a top perspective view of one of the insert molded leadframe assemblies shown in Figure 29;

[0041] Figure 31 is a top perspective view of an electrical conductor of the insert molded leadframe assembly shown in Figures 29 and 30;

[0042] Figure 32 is a top perspective view of another alternative embodiment of the electrical connector shown in Figure 1, depicting first and second halves of the connector in a partially mated condition;

[0043] Figure 33 is a top perspective view of the first half of the connector shown in Figure 22;

[0044] Figure 34 is a side view of the connector shown in Figures 32 and 33, depicting the first and second halves of the connector in a fully mated condition;

[0045] Figure 35 is a magnified view of the area designated "E" in Figure 34, with housings of the first and second halves of the connector made transparent to reveal mated electrical conductors within the housings;

[0046] Figure 36 is a top view of the first half of the connector shown in Figures 32-35;

[0047] Figure 37 is a side view of the first half of the connector shown in Figures 32-36;

[0048] Figure 38 is a side view of the first half of the connector shown in Figures 32-37, from a perspective rotated approximately ninety degrees from the perspective of Figure 37;

[0049] Figure 39 is a side view of an insert molded leadframe assembly of the connector shown in Figures 32-38;

[0050] Figure 40 is a bottom view of the insert molded leadframe assembly shown in Figure 39;

[0051] Figure 41 is a top perspective view of an electrical conductor of the insert molded leadframe assembly shown in Figures 39 and 40;

[0052] Figure 42 is a side view of the electrical conductor shown in Figure 41;

[0053] Figure 43 is a side view of the electrical conductor shown in Figures 41 and 43, from a perspective rotated approximately ninety degrees from the perspective of Figure 42;

[0054] Figure 44 is a bottom view of the insert molded leadframe assembly shown in Figures 39 and 40; and

[0055] Figure 45 is a side view of the insert molded leadframe assembly shown in Figures 39, 40, and 44, from a perspective rotated approximately ninety degrees from the perspective of Figure 39.

DETAILED DESCRIPTION OF ILLUSTRATIVE EMBODIMENTS

[0056] Figures 1 through 15 depict an electrical connector 10. The connector 10 can form part of a mezzanine connector system that electrically connects a first and a second electrical device such as a first and a second circuit substrate. The connector 10 comprises an electrically-insulative housing 12, and a plurality of insert molded leadframe assemblies (IMLAs) 14 contained within the housing 12. The connector 10 is depicted with ten of the IMLAs 14 for exemplary purposes only; alternative embodiments can include more, or less than ten of the IMLAs 14.

[0057] Each IMLA 14 includes a plurality of electrical conductors 16, and a plurality of fusible elements such as solder balls 17. Each IMLA 14 also includes an electrically-insulative upper frame 18, and an electrically-insulative lower frame 20. The IMLAs 14 are depicted with thirty-three of the electrical conductors 16 and thirty-three of the solder balls 17 for exemplary purposes only; the IMLAs 108 of alternative embodiments can include more, or less than thirty-three of the electrical conductors 16 and solder balls 17.

[0058] Each electrical conductor 16 includes a contact beam 22, a lead portion 24 that adjoins the contact beam 22, and a post 26 that adjoins an end of the lead portion 24 distal the contact beam 22. Adjacent ones of the electrical conductors 16 can be oriented so that the contact beams 22 thereof face in opposite directions, as shown in Figures 2, 10, 11, and 14.

[0059] The upper frame 18 of each IMLA 14 is molded around the lead portions 24 of the associated electrical conductors 16, proximate the associated contact beams 22, as shown in Figures 8, 11, 14, and 15. The upper frame 18 has a plurality of cylindrical projections 30 formed thereon. The upper frame 18 also includes a plurality of cylindrical pockets or recesses 32. The projections 30 and the recesses 32 are arranged in an alternating manner on both sides of the upper frame 18, so that the projections 30 of each IMLA 14 are disposed within corresponding recesses 32 of the adjacent IMLAs 14 when the connector 10 is assembled. The projections 30 and the recesses 32 are sized so that each projection 30 fits snugly within the corresponding

recess 32. The engagement of the projections 30 and the periphery of the associated recesses 32 of the adjacent IMLAs 14 helps to locate and restrain each IMLA 14 in relation to the adjacent IMLAs 14.

[0060] The lower frame 20 of each IMLA 14 is molded around the lead portions 24 of the associated electrical conductors 16, proximate the associated posts 26, as shown in Figures 8 and 10-15. The lower frame 20 has a plurality of rectangular projections 34 formed thereon. The upper frame 18 also includes a plurality of rectangular pockets or recesses 36. The projections 34 and the recesses 36 are arranged in an alternating manner on both sides of the lower frame 20, so that the projections 34 of each IMLA 14 are disposed in corresponding recesses 36 of the adjacent IMLAs 14 when the connector 10 is assembled. The projections 30 and the recesses 32 are sized so that each projection 30 fits snugly within the corresponding recess 32. The engagement of the projections 32 and the periphery of the associated recesses 34 of the adjacent IMLAs 14 helps to locate and restrain each IMLA 14 in relation to the adjacent IMLAs 14.

[0061] The lower frame 20 has a plurality of pockets 42 formed therein, as shown in Figures 12 and 13. Each post 26 is located, in part, within an associated one of the pockets 42. Each pocket 40 is defined by four substantially flat surfaces 43, as shown in Figure 12. Each surface 43 is angled in relation to the longitudinal centerline of the associated post 26.

[0062] Each solder ball 17 is positioned, in part, within an associated pocket 42 of the lower frame 20. The solder balls 17 are subjected to a solder reflow process after the connector 10 has been placed on its mating substrate (not shown). The solder reflow process melts the solder balls 17. The molten solder, upon cooling, forms solder connections between the electrical conductors 16 and associated contact pads on the mating substrate. The angled surfaces 43 of the pockets 42 help to locate the solder balls 17 and the molten solder during the reflow process, and thereby assist in the proper formation of the resulting solder connections.

[0063] Integrating the pockets 42 into the lower frame 20 of each IMLA 14 can obviate the need for a separate structure in addition to the housing 12, or for additional structure in the housing 12 itself, to accommodate the solder balls 17. Moreover, the IMLAs 14 can be molded in continuous strips and then cut to a desired length to accommodate differently sized housings 12 used in different applications,

thereby obviating the need for different tooling to manufacture IMLAs 14 of different lengths.

[0064] The housing 12 includes an upper portion 48 and a lower portion 50. Penetrations 52 can be formed in a sidewall of the lower portion 50, as shown in Figures 1 and 4. Each penetration 52 receives an associated projection 34 of one of the outermost IMLAs 14. Interference between the projections 34 and the peripheral surfaces of the penetrations 52 helps to retain the IMLAs 14 in the housing 12.

[0065] The contact beams 22 of the electrical conductors 16 are located within the upper portion 48 of the housing 12. The upper portion 48 has slots 56 formed therein, as shown in Figures 1 and 3. Each slot 56 extends along the lengthwise direction of the upper portion 48, and is positioned above an associated IMLA 14. The slots 56 provide contacts of a mating connector (not shown) with access to the contact beams 22. The slots 56 also provide clearance between the contact beams 22 and the adjacent surfaces of the upper portion 48 of the housing 12, to accommodate the deflection of the contact beams 22 that occurs when the contact beams 22 are mated with the contacts of the mating connector.

[0066] Figures 16-21 depict an alternative embodiment of the connector 10 in the form of a connector 80. The connector 80 includes a housing 82, and a plurality of IMLAs 84. The IMLAs 84 are shorter than the IMLAs 14, so that the IMLAs 84 can be oriented substantially perpendicular to the lengthwise direction of the housing 82. The IMLAs 84 otherwise are substantially similar to the IMLAs 14.

[0067] The housing 82 has slots 85 formed therein. Each slot 85 extends along a direction substantially perpendicular to the lengthwise direction of the housing 82, and is positioned above an associated IMLA 84. The slots 85 provide contacts of a mating connector (not shown) with access to contact beams of the IMLAs 84.

[0068] The housing 82 has penetrations 86 formed therein. Each penetration 86 receives an end of a lower frame of an associated one of the IMLAs 84, to retain the IMLAs 84 in the housing 82.

[0069] Figures 22 through 31 depict another alternative embodiment in the form of an electrical connector 100. The connector 100 includes a first half 102, and a second half 104 that mates with the first half 102. The first half 102 and the second half 104 are hermaphroditic, i.e., the first half 102 and the second half 104 are non-gender-specific.

[0070] The first half 102 and the second half 104 of the connector 100 are substantially identical. The following comments concerning the components of the first half 102 apply equally to the second half 104, unless otherwise noted.

[0071] The first half 102 comprises a housing 106, and a plurality of IMLAs 108 contained within the housing 106. The connector 100 is depicted with six of the IMLAs 108 for exemplary purposes only; alternative embodiments can include more, or less than six of the IMLAs 108.

[0072] The housing 106 of the first half 102 is configured to mate with a substantially identical housing 106 of the second half 104. Each housing 106 includes a sidewall 112. The sidewall 112 includes a first portion 114 and a second portion 116 that together form the top of the sidewall 112 (from the perspective of Figure 23). The first portion 114 is thinned so that the first portion 112 is recessed in relation to the outwardly-facing surfaces of the sidewall 112, and defines an outwardly-facing recess 117, as shown in Figure 23. The second portion 116 is thinned so that the second portion 116 is recessed in relation of the inwardly-facing surfaces of the sidewall 112, and defines an inwardly-facing recess 118.

[0073] The first portion 114 of the sidewall 112 of each housing 106 is received within the recess 118 of the other housing 106 when the first and second halves 102, 104 are mated. The second portion 116 of the sidewall 112 of each housing 106 is received within the recess 117 of the other housing 106 when the first and second halves 102, 104 are mated. The first and second portions 114, 116 and the recesses 117, 118 provide a visual indication that the first and second halves 102, 104 are properly oriented during mating, and help to guide the first and second halves 102, 104 during mating.

[0074] Each housing 106 also includes a first end portion 120 and a second end portion 122, as shown in Figures 22-24. The first and second end portions 120, 122 each have a bore 124 formed therein. A pin 125, shown in Figures 22 and 23, is fit snugly within the bore 124 of the first end portion 120 of each housing 106. The pin 125 fits snugly within the bore 124 of the second end portion 122 of the other housing 106 when the first half 102 and the second half 104 are mated. The pins 124 help to guide the first and second halves 102, 104 as the first and second halves 102, 104 are mated. Moreover, friction between the pins 124 and the peripheral surfaces of the bores 124 helps to maintain the first and second halves 102, 104 in a mated condition.

[0075] The second end portion 122 extends over substantially the entire height of the housing 106, as shown in Figure 24. The first end portion 120 is relatively short in comparison to the second end portion 122. More particularly, the top of the second end portion 122 is approximately even with the bottom of the first portion 114 of the sidewall 112 (from the perspective of Figure 24). This feature prevents the first end portion 120 of each housing 106 from interfering with the second end portion 122 of the other housing 106 when the first and second halves 102, 104 are mated.

[0076] Each IMLA 108 includes a plurality of electrical conductors 126, and a plurality of fusible elements such as solder balls 128. The IMLAs 108 are depicted in Figures 29 and 30. Each IMLA 108 also includes an electrically-insulative upper frame 130, and an electrically-insulative lower frame 132. The IMLAs 108 are depicted with twelve of the electrical conductors 126 and twelve of the solder balls 128 for exemplary purposes only; the IMLAs 108 of alternative embodiments can include more, or less than twelve of the electrical conductors 126 and solder balls 128.

[0077] Each electrical conductor 126 includes a contact portion 134, a lead portion 136 that extends along a longitudinal axis and adjoins the contact portion 134, and a post 138 that adjoins the end of the lead portion 136 distal the contact portion 134, as shown in Figure 31. The contact portion 134 includes a first contact beam 140 and a second contact beam 142 positioned in a side by side relationship. The first contact beam 140 is substantially straight. The second contact beam 142 is angled in relation to the longitudinal axis of the lead portion 136, as shown in Figure 29. For example, an electrical connector portion may include a first housing and an array of electrical conductors 126, wherein a portion of the array of electrical conductors 126 are arranged along a common centerline CL. A first one of the portion of the array of electrical conductors 126 may be arranged along the centerline and may include a first contact beam 140 comprising a first mating end. A last one of the portion of the array of electrical conductors 126 may be arranged along the centerline CL and include a second mating end that is physically different (such as the second contact beam 142) than the first mating end.

[0078] The upper frame 130 of each IMLA 108 is molded around the lead portions 136 of the associated electrical conductors 126, proximate the associated contact portion 134, as shown in Figure 30.

[0079] The lower frame 132 of each IMLA 108 is molded around the lead portions 136 of the associated electrical conductors 126, proximate the associated post 138, as shown in Figure 30. The lower frame 132 has a plurality of projections 144 formed thereon. The lower frame 132 also has a plurality of pockets or recesses 146 formed therein. The projections 144 and the recesses 146 are arranged in an alternating manner on both sides of the lower frame 132. This arrangement causes the projections 144 of each IMLA 108 to become disposed within corresponding recesses 146 of the adjacent IMLAs 108 when the IMLAs 108 are positioned within their associated housings 106.

[0080] The projections 144 and the recesses 146 are sized so that each projection 144 fits snugly within the corresponding recess 146 of the adjacent IMLA 108. The engagement of the projections 144 and the periphery of the associated recesses 146 of the adjacent IMLAs 108 helps to locate and restrain each IMLA 108 in relation to the adjacent IMLAs 108. Each projection 144 can have a major surface 148 that is angled in relation to the vertical direction as shown in Figures 29 and 30, to facilitate assembly and disassembly of the IMLAs 108 within their associated housings 106.

[0081] Each housing 106 can have a plurality of inwardly-facing recesses (not shown) formed therein for receiving the projections 144 of the outermost IMLAs. Interference between the projections 144 and the peripheral surfaces of the recesses can help retain the IMLAs 108 in the housing 106.

[0082] The upper frames 130 of alternative embodiments can be equipped with recesses and projections such as the recesses 146 and the projections 144 of the lower frames 132.

[0083] The lower frame 132 of each IMLA 108 has a plurality of pockets 150 formed therein, as shown in Figure 26. Each post 138 of the contacts 126 is located, in part, within an associated one of the pockets 150. Each post 138 has one of the solder balls 128 attached thereto, so that the solder ball 128 is positioned in part within the associated pocket 150. The pockets 150 can be substantially similar to the pockets 42 in the lower frames 30 of the connector 10 described above. The solder balls 128 can be reflowed to form solder connections between the first and second halves 102, 104 of the connector 100 and their respective mounting substrates (not shown).

[0084] The configuration of the contact portions 134 of the electrical conductor 126 permits each of the electrical conductors 126 of the first half 102 to mate with an associated electrical conductor 126 of the second half 104 when the first and second halves 102, 104 are mated. In particular, the angled second contact beam 142 of each electrical conductor 126 of the first half 102 contacts and mates with a substantially straight first contact beam 140 of an associated electrical conductor 126 of the second half 104 when the first and second halves 102, 104 are mated, as shown in Figures 25 and 28. The first contact beam 140 of each electrical conductor 126 of the first half 102 likewise contacts the second contact beam 142 of an associated one of the electrical conductors 126 of the second half 104 when the first and second halves 102, 104 are mated.

[0085] The contact between the associated first and second contact beams 140, 142 of the first and second halves 102, 104 causes each of the second contact beams 142 to resiliently deflect outwardly, away from the associated first contact beam 140, as the first and second halves 102, 104 are mated. The contact between the associated first and second contact beams 140, 142 also causes each of the first contact beams 140 to resiliently deflect outwardly, away from the associated second contact beam 142. The resilient deflection of the first and second contact beams 140, 142 results in a contact force between the associated first and second contact beams 140, 142.

[0086] The identical configuration of the first and second halves 102, 104 of the connector 100 helps to minimize the number of different types of parts needed to construct the connector 100, in comparison to a non-hermaphroditic connector of comparable capabilities. Manufacturing, tooling, and inventory-related costs thereby can potentially be reduced due to the identical configuration of the first and second halves 102, 104. Moreover, the IMLAs 108 can be molded in continuous strips and then cut to a desired length, to accommodate differently sized housings 106 used in different applications.

[0087] Figures 32 through 45 depict another alternative embodiment in the form of an electrical connector 200. The connector 200 includes a first half 202, and a second half 204 that mates with the first half 202. The first half 202 and the second half 204 are hermaphroditic.

[0088] The first half 202 and the second half 204 of the connector 200 are substantially identical. The following comments concerning the components of the first half 202 apply equally to the second half 204, unless otherwise noted.

[0089] The first half 202 comprises a housing 206, and a plurality of IMLAs 208 contained within the housing 206. The first half 202 is depicted with less than all of its IMLAs 208, for clarity of illustration.

[0090] The housing 206 of the first half 202 is configured to mate with a substantially identical housing 206 of the second half 204. Each housing 206 includes a sidewall 212. The sidewall 212 includes a first portion 214 and a second portion 216 that together form the top of the sidewall 212 (from the perspective of Figure 33). The first portion 214 is thinned so that the first portion 212 is recessed in relation to the outwardly-facing surfaces of the sidewall 212, and defines an outwardly-facing recess 217 as shown in Figures 33 and 36. The second portion 216 is thinned so that the second portion 216 is recessed in relation of the inwardly-facing surfaces of the sidewall 212, and defines an inwardly-facing recess 218.

[0091] The first portion 214 of the sidewall 212 of each housing 206 is received within the recess 218 of the other housing 106 when the first and second halves 102, 104 are mated. The second portion 216 of the sidewall 212 of each housing 206 is received within the recess 217 of the other housing 206 when the first and second halves 202, 204 are mated. The first and second portions 214, 216 and the recesses 217, 218 provide a visual indication that the first and second halves 202, 204 are properly oriented during mating, and help to guide the first and second halves 202, 204 during mating.

[0092] Each IMLA 208 includes a plurality of electrical conductors 226, and a plurality of fusible elements such as solder balls 228, as shown in Figures 39-45. Each IMLA 208 also includes an electrically-insulative frame 230. The IMLAs 208 are depicted with ten of the electrical conductors 226 and ten of the solder balls 228 for exemplary purposes only; the IMLAs 208 of alternative embodiments can include more, or less than ten of the electrical conductors 226 and ten of the solder balls 228.

[0093] Each electrical conductor 226 includes a contact portion 234, and a lead portion 236 that adjoins the contact portion 234, as shown in Figures 41-43. Each electrical conductor 226 also includes a ball paddle 238. The ball paddle 238 adjoins

the end of the lead portion 236 distal the contact portion 234, and is oriented substantially perpendicular to the longitudinal axis of the lead portion 236.

[0094] The contact portion 234 includes a first contact beam 240 and a second contact beam 242 positioned in a side by side relationship, as shown in Figure 39-45. The first contact beam 240 is substantially straight. A portion of the second contact beam 242 is angled so that the second contact beam 242 is offset in relation to the longitudinal axis of the lead portion 236, as shown in Figures 43 and 45.

[0095] The frame 230 of each IMLA 208 is molded around the lead portions 236 of the associated electrical conductors 226. The upper and lower ends of each frame 230 are thickened in relation to the remainder of the frame 230 as shown in Figure 45, to facilitate spacing between adjacent IMLAs 208.

[0096] Each ball paddle 238 of the electrical conductors 226 has one of the solder balls 228 attached thereto, as shown in Figures 39, 44, and 45. The solder balls 228 can be reflowed to form solder connections between the first and second halves 202, 204 of the connector 200 and their respective mounting substrates (not shown).

[0097] The configuration of the contact portions 234 of the electrical conductor 226 permits each of the electrical conductors 226 of the first half 202 to mate with an associated electrical conductor 226 of the second half 204 when the first and second halves 202, 204 are mated. The electrical conductors may include only two beams, wherein the beams are each shaped differently. In particular, the offset second contact beam 242 or deflectable contact beam of each electrical conductor 226 of the first half 202 contacts and mates with a substantially straight or substantially non-deflectable first contact beam 240 of an associated or identical electrical conductor 226 of the second half 204 when the first and second halves 202, 204 are mated, as shown in Figure 36. The first contact beam 240 of each electrical conductor 226 of the first half 202 likewise contacts the second contact beam 242 of an associated one of the electrical conductors 226 of the second half 204 when the first and second halves 202, 204 are mated.

[0098] The contact between the associated first and second contact beams 240, 242 of the first and second halves 202, 204 causes each of the second contact beams 242 to resiliently deflect outwardly, away from the associated first contact beams 240, as the first and second halves 202, 204 are mated. The contact between the associated first and second contact beams 240, 242 also causes each of the first contact

beams 202 to resiliently deflect outwardly, away from the associated second contact beam 204. The resilient deflection of the first and second contact beams 240, 242 results in a contact force between the associated first and second contact beams 240, 242.

[0099] The identical configuration of the first and second halves 202, 204 of the connector 200 helps to minimize the number of different types of parts needed to construct the connector 200, in comparison to a non-hermaphroditic connector of comparable capabilities. Moreover, the IMLAs 208 can be molded in continuous strips and then cut to a desired length, to accommodate differently sized housings 206 used in different applications.

What is Claimed:

1. An electrical connector comprising:
a first half that comprises a first electrical conductor,
wherein the first electrical conductor comprises two differently shaped contact beams and the first half is configured to mate with an identical first half.
2. An electrical connector, comprising:
a first half; and
a second half matable with the first half,
wherein the first half comprises a first electrical conductor, the second half comprises a second electrical conductor substantially identical to the first electrical conductor, the first electrical conductor comprises two differently shaped contact beams, the second electrical conductor comprises the same two differently shaped contact beams, and the first electrical conductor and the second electrical conductor mate with each other.
3. The electrical connector of claims 1 and 2, wherein:
the first electrical conductor further comprises a lead portion; and
a first one of the two differently shaped contact beams is substantially straight and a second one of the two differently shaped of contact beams is angled or offset in relation to a longitudinal axis of the lead portion of the first electrical conductor.
4. The electrical connector of claims 1 and 2, wherein:
the first electrical conductor further comprises a lead portion, a post in electrical contact with the lead portion, and a first fusible element mounted on the post.
5. The electrical connector of claims 1 and 2 further comprising a first frame that carries the first electrical conductor and second frame, wherein the first frame comprises a recess, and the second frame comprises a projection that fits into the recess.

6. The electrical connector of claims 1 and 2, wherein the first electrical conductor is carried by a first frame, the first frame comprises a pocket, and at least a portion of a first fusible element is positioned within the pocket.

7. The electrical connector of claims 1 and 2, wherein a plurality of first electrical conductors are carried by a first frame and are arranged in-line with respect to one another.

8. The electrical connector of claims 1 and 2, wherein two first electrical conductors each have identical deflectable and non-deflectable beam and the two first electrical conductors mate with each other.

9. The electrical connector of claims 1 and 2, wherein the first half comprises a guide pin on only one side of the first half.

10. The electrical connector of claims 1 and 2, wherein the first half comprises a guide pin bore on another side of the first half.

11. The electrical connector of claims 1 and 2, wherein the first half comprises a guide pin on only one side of the first half and the guide pin is removable from the first half.

12. The electrical connector of claims 1 and 2 further comprising a guide pin on only one side of the first half and a guide pin bore only on an opposite side of the first half.

13. An electrical connector comprising a first half, wherein:
the first half comprises a guide pin on one side of the first half and a guide pin bore on another side of the first half.

14. The electrical connector of claim 13, wherein the another side of the first half is opposite the one side.

15. An electrical connector portion comprising:
a first housing; and
an array of electrical conductors, wherein a portion of the array of electrical conductors are arranged along a common centerline, a first one of the portion of the array of electrical conductors arranged along the centerline comprises a first mating end, a last one of the portion of the array of electrical conductors arranged along the centerline comprises a second mating end that is physically different than the first mating end.