

FIG. 1A - Selectivity Pt/Sn Catalyst

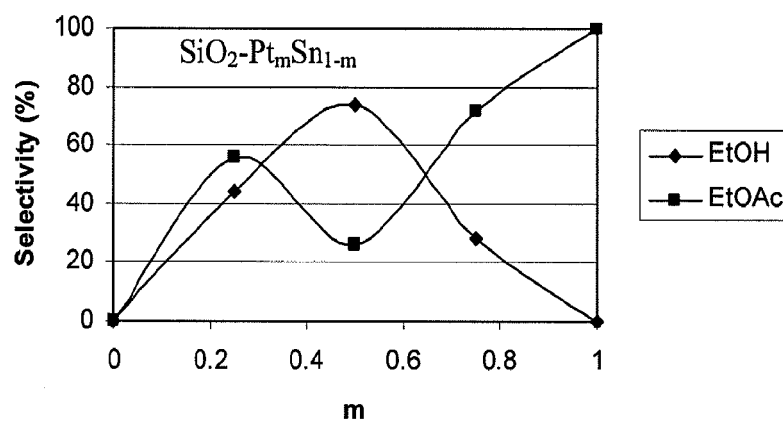


FIG. 1B - Productivity of Pt/Sn Catalyst

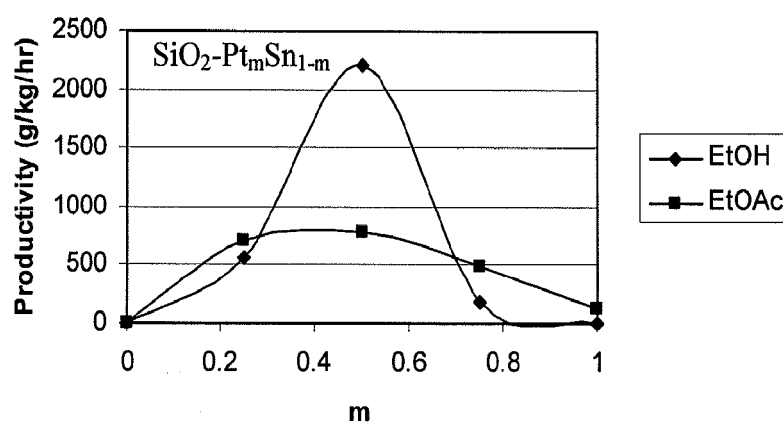


FIG. 1C - Conversion of HOAc

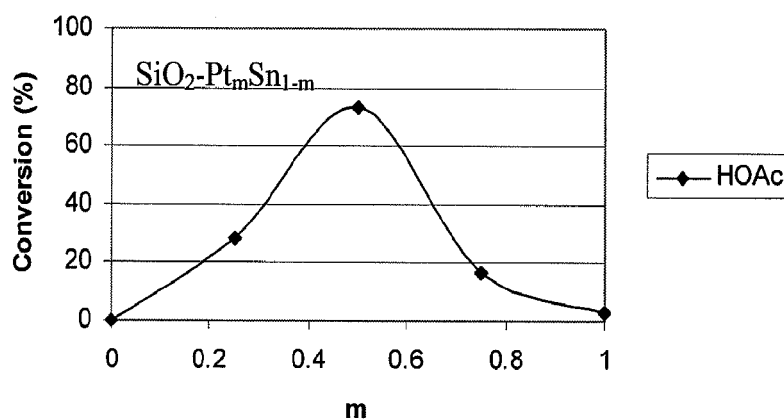


FIG. 2A - Selectivity of Re/Pd

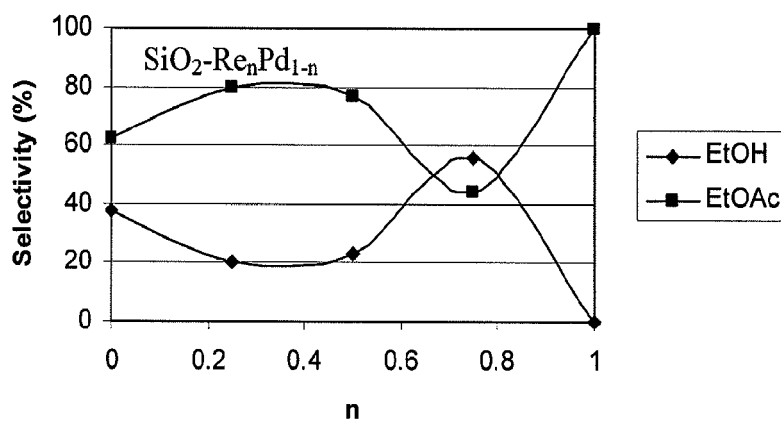


FIG. 2B - Productivity of Re/Pd

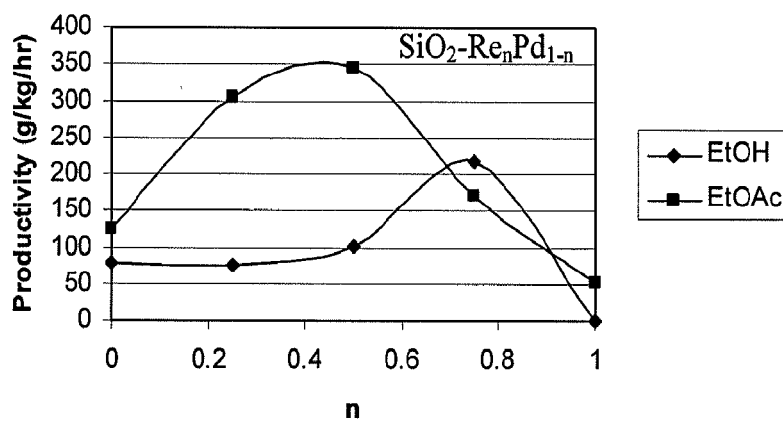
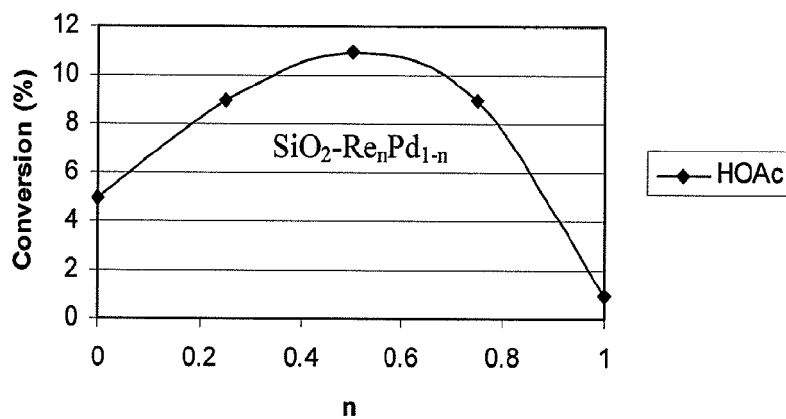


FIG. 2C - Conversion of HOAc



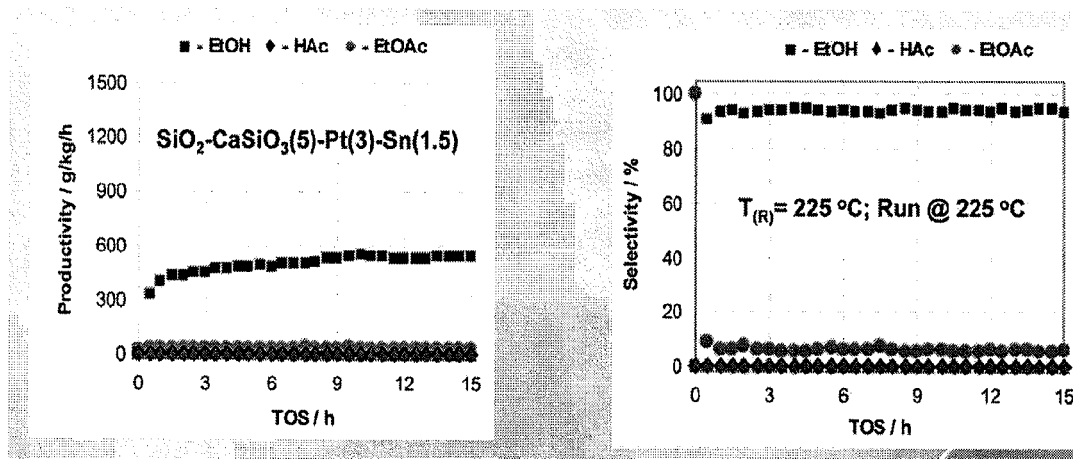


FIG. 3A

FIG. 3B

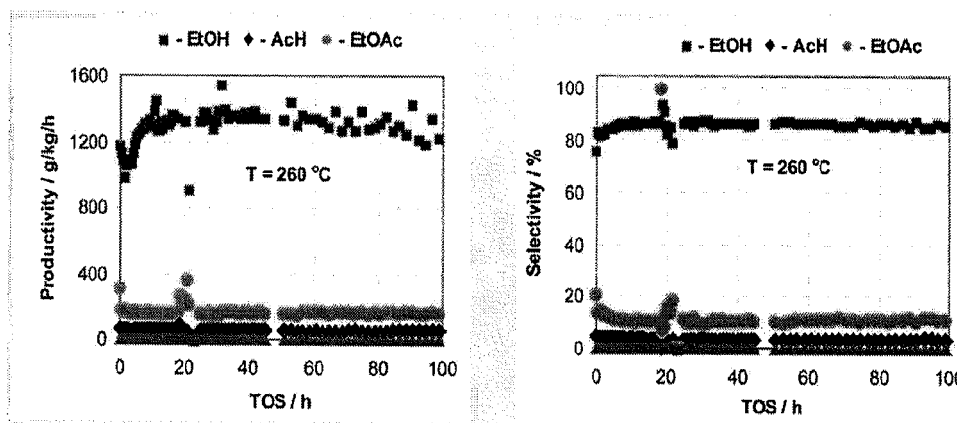


FIG. 4A

FIG. 4B

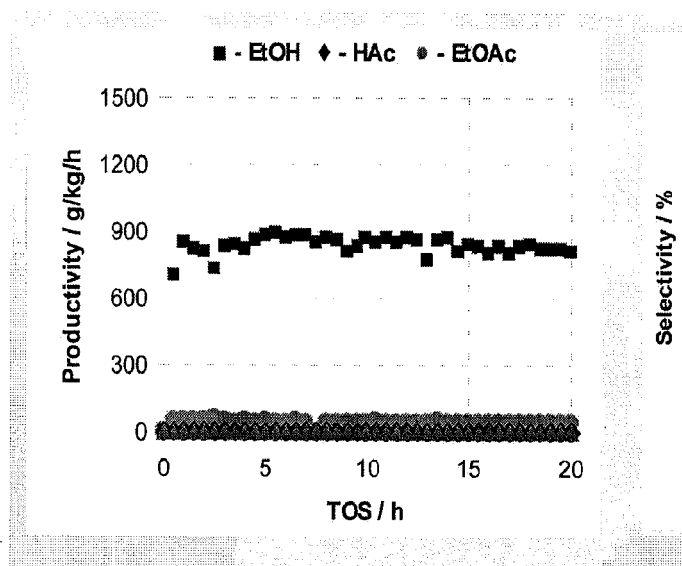


FIG. 5A

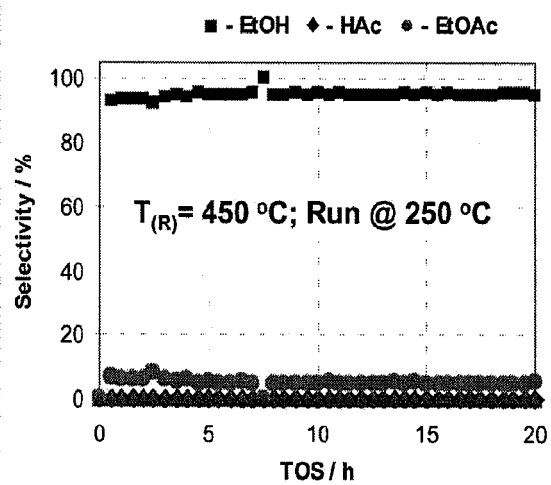


FIG. 5B

FIG. 6A - Conversion

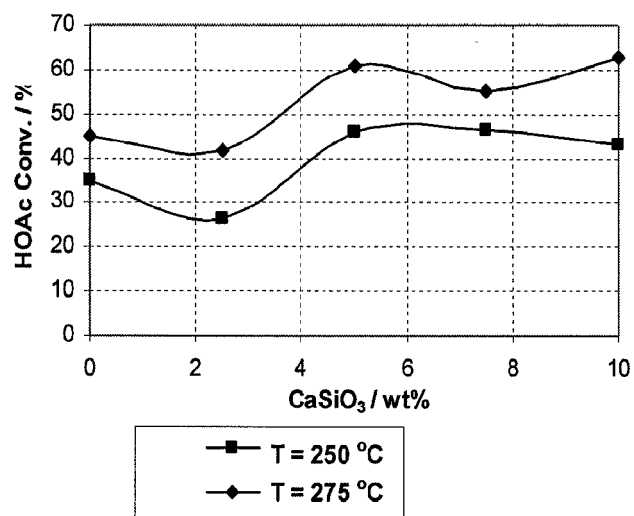


FIG. 6B - Productivity

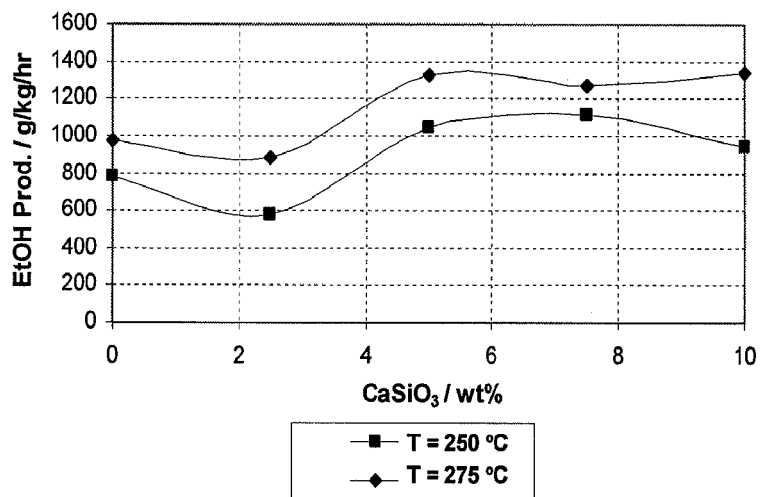


FIG. 6C - Selectivity @ 250

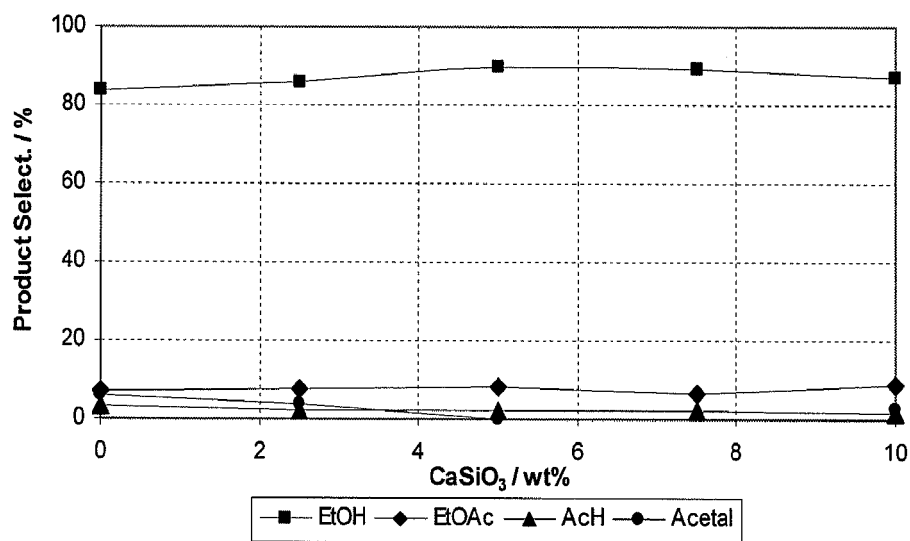


FIG. 6D - Selectivity @ 275

