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(71) Applicant (for all designated States except US): **WYETH**
[US/US]; Five Giralda Farms, Madison, NJ 07940-0874 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **JIRKOVSKY, Ivo** [CA/US]; P.O. Box 1209, Waitsfield, VT 05673 (US). **ZELDIS, Joseph** [US/US]; 195 Long Clove Road, New City, NY 10956 (US). **FEIGELSON, Gregg, Brian** [US/US]; One Independence Lane, Monsey, NY 10952 (US).

(74) Agents: **BARRETT, Rebecca, R.**; Wyeth, Patent Law Department, Five Giralda Farms, Madison, NJ 07940-0874 et al. (US).

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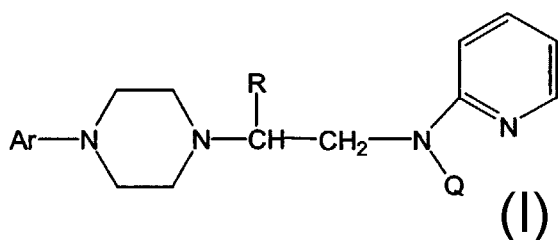
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(54) Title: PROCESS FOR MAKING CHIRAL 1,4-DISUBSTITUTED PIPERAZINES



(57) Abstract: A process for a stereoselective preparation of novel chiral nitrogen mustard derivatives useful in synthesizing optically active 1,4-disubstituted piperazines of formula (I) wherein R, Ar, and Q are defined as set forth herein, and intermediate compounds therefor. The 1,4-disubstituted piperazines act as 5HT_{1A} receptor binding agents useful in the treatment of Central Nervous System (CNS) disorders.



WO 03/078420 A2