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(54) Title: PREPARATION OF INJECTABLE SUSPENSIONS HAVING IMPROVED INJECTABILITY

(57) Abstract: Injectable compositions having improved injectability The injectable compositions include microparticles in an aqueous injection vehicle having a viscosity of at least 20 cp at 20 °C The increased viscosity of the injection vehicle that constitutes the fluid phase of the suspension significantly reduces *in vivo* injectability failures The injectable compositions can be made by mixing dry microparticles with an aqueous injection vehicle to form a suspension, and then mixing the suspension with a viscosity enhancing agent to increase the viscosity of the fluid phase of the suspension to the desired level for improved injectability