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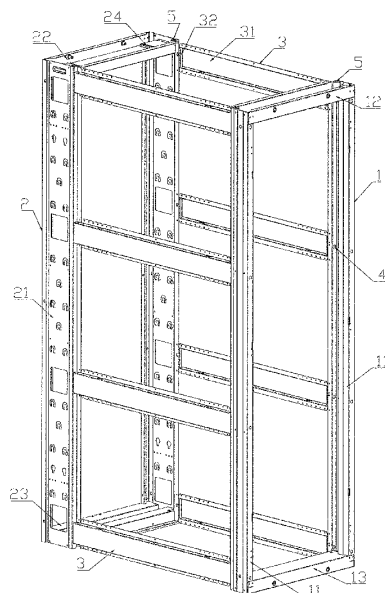


FIG. 1

(57) Abstract: A frame structure for a cabinet enclosure has a front frame assembly having first and second front pillars, a rear frame assembly having first and second rear pillars, a first side brace member, and a second side brace member, each having a beam that has opposite ends, with the opposite ends of each side brace member connected to one of the front pillars and one of the rear pillars. The frame structure also includes cable management and air flow management features and functions.

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