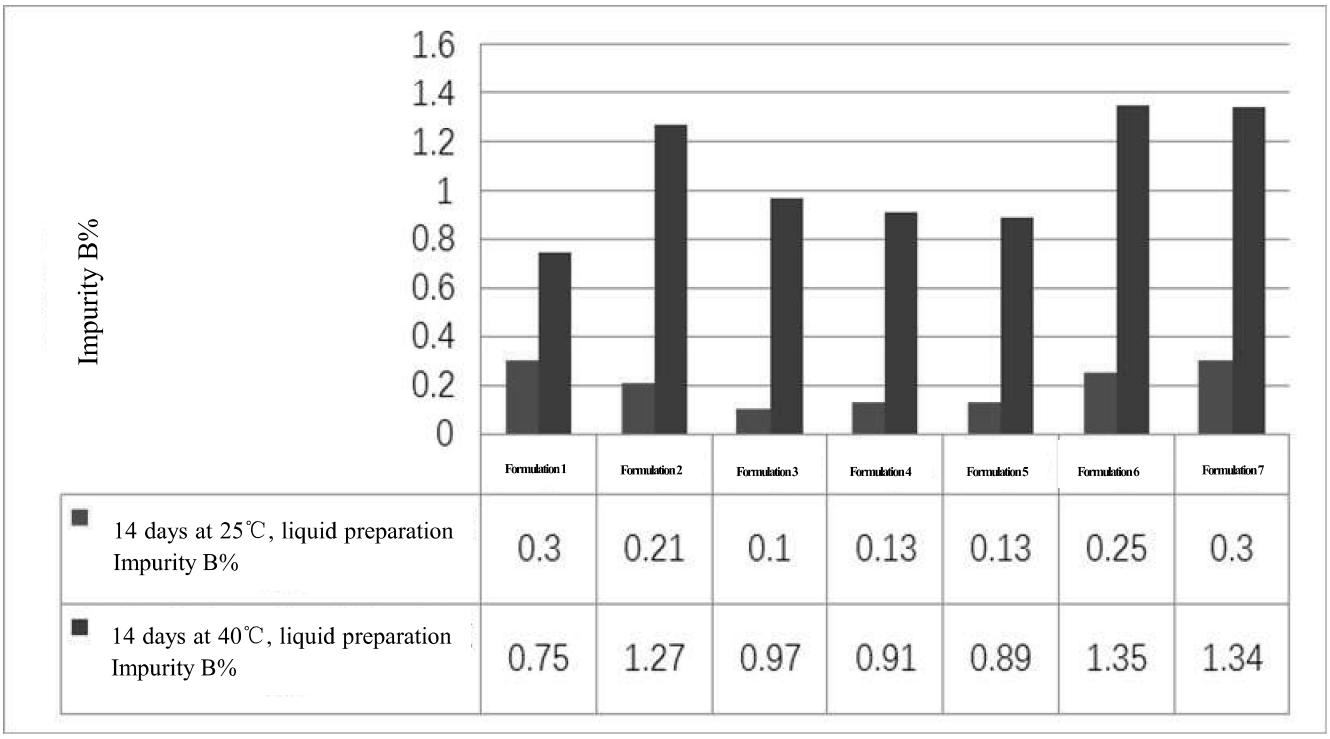
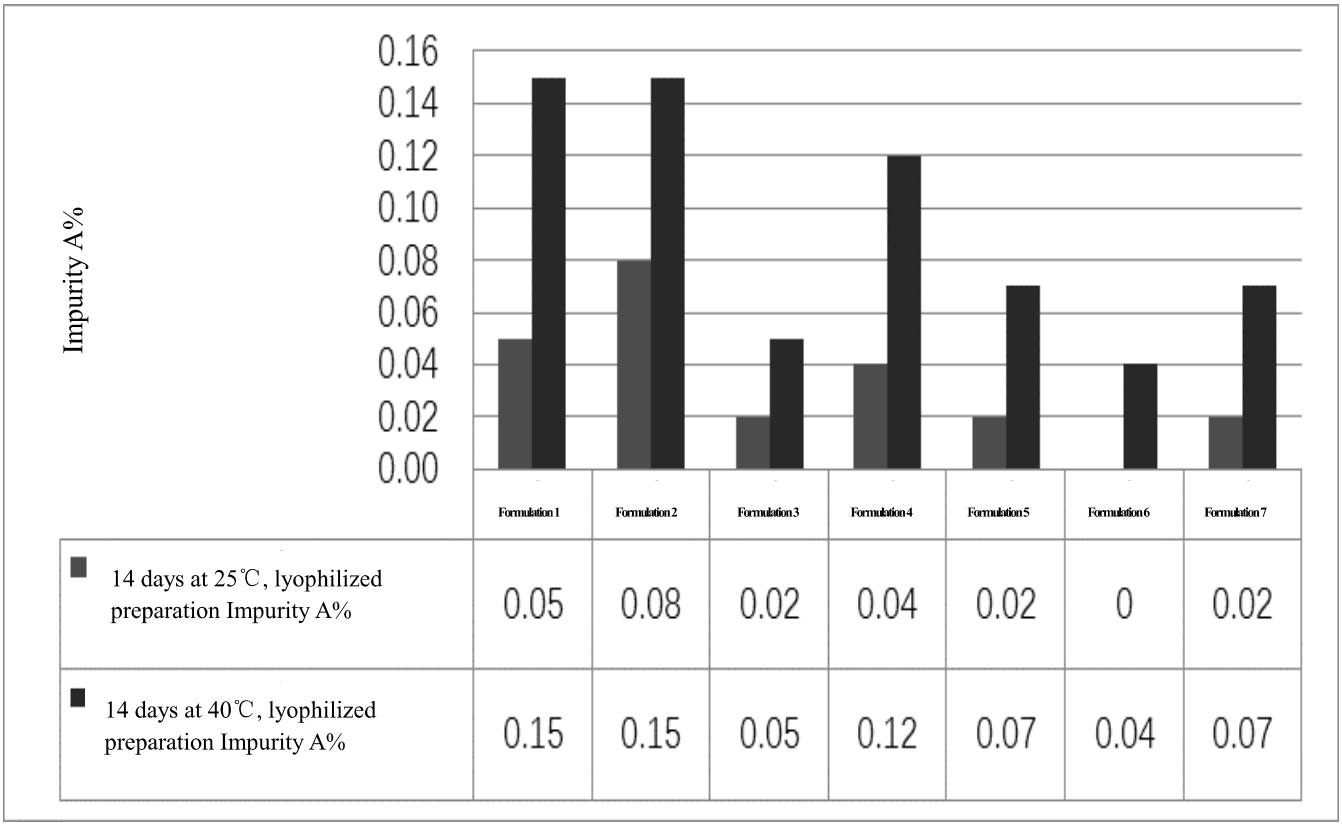


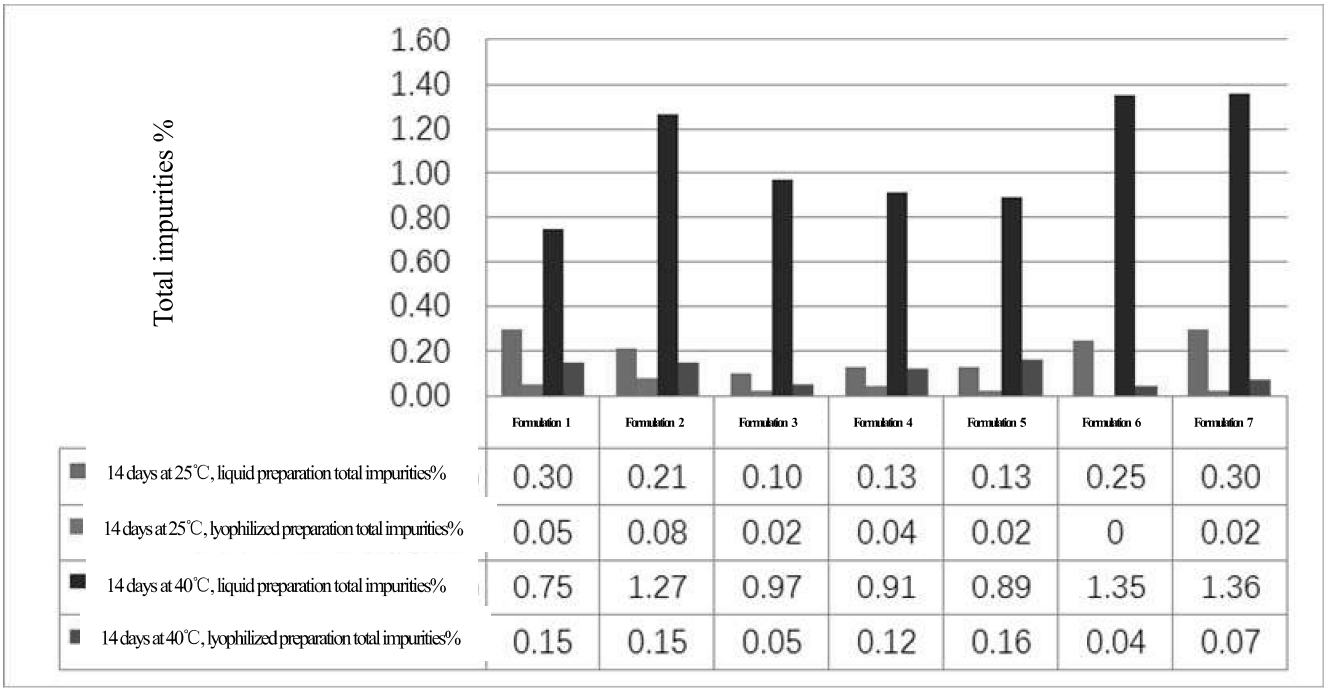
	Formulation 1	Formulation 2	Formulation 3	Formulation 4	Formulation 5	Formulation 6	Formulation 7
14 days at 25℃, liquid preparation Impurity B%	0.3	0.21	0.1	0.13	0.13	0.25	0.3
14 days at 40℃, liquid preparation Impurity B%	0.75	1.27	0.97	0.91	0.89	1.35	1.34

Fig. 1



	Formulation 1	Formulation 2	Formulation 3	Formulation 4	Formulation 5	Formulation 6	Formulation 7
14 days at 25℃, lyophilized preparation Impurity A%	0.05	0.08	0.02	0.04	0.02	0	0.02
14 days at 40℃, lyophilized preparation Impurity A%	0.15	0.15	0.05	0.12	0.07	0.04	0.07

Fig. 2



	Formulation 1	Formulation 2	Formulation 3	Formulation 4	Formulation 5	Formulation 6	Formulation 7
14 days at 25℃, liquid preparation total impurities%	0.30	0.21	0.10	0.13	0.13	0.25	0.30
14 days at 25℃, lyophilized preparation total impurities%	0.05	0.08	0.02	0.04	0.02	0	0.02
14 days at 40℃, liquid preparation total impurities%	0.75	1.27	0.97	0.91	0.89	1.35	1.36
14 days at 40℃, lyophilized preparation total impurities%	0.15	0.15	0.05	0.12	0.16	0.04	0.07

Fig. 3

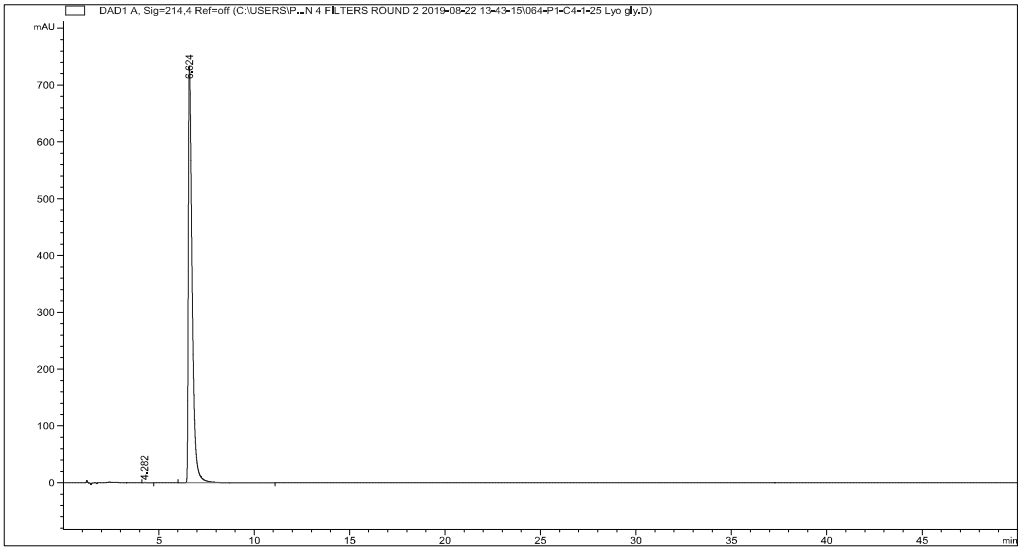


Fig. 4

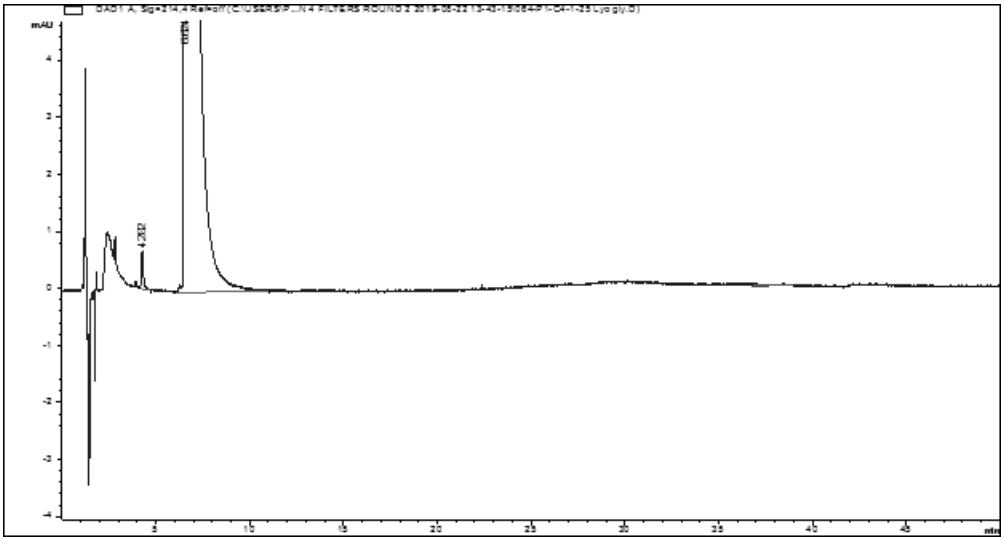


Fig. 5

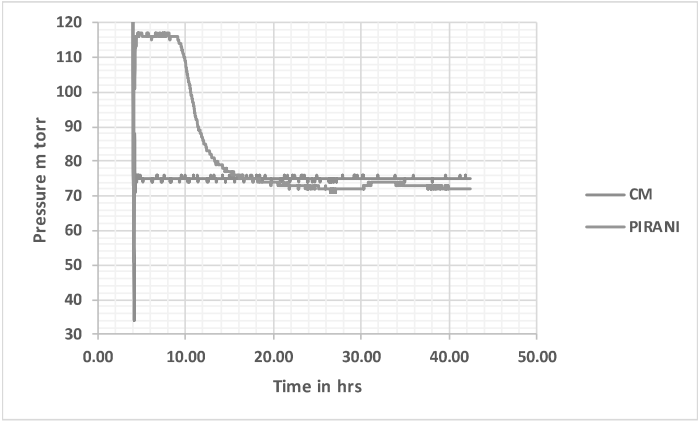


Fig. 6

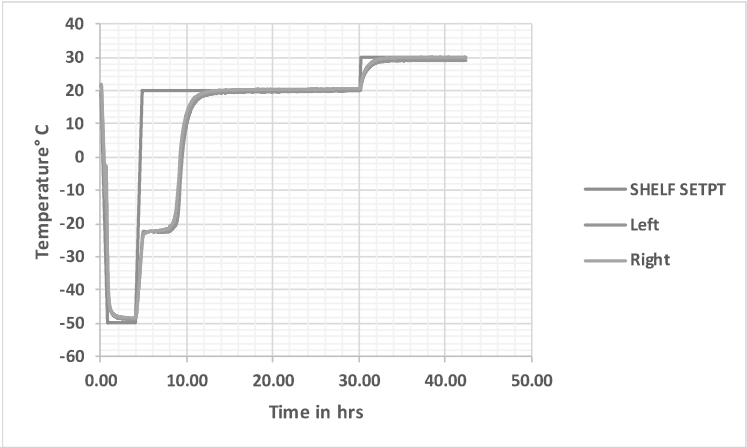


Fig.7

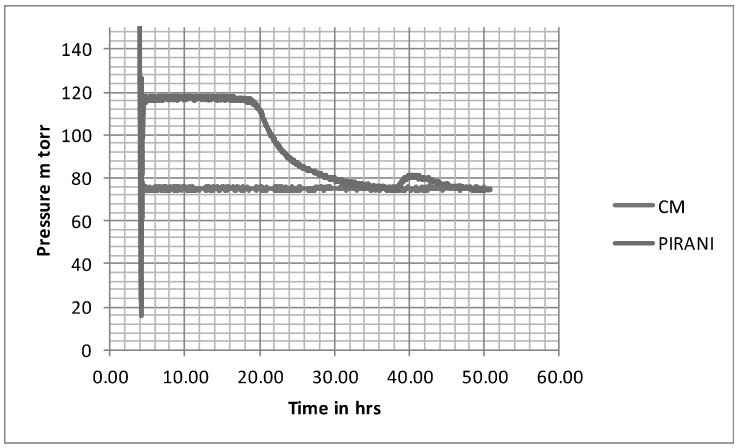


Fig. 8

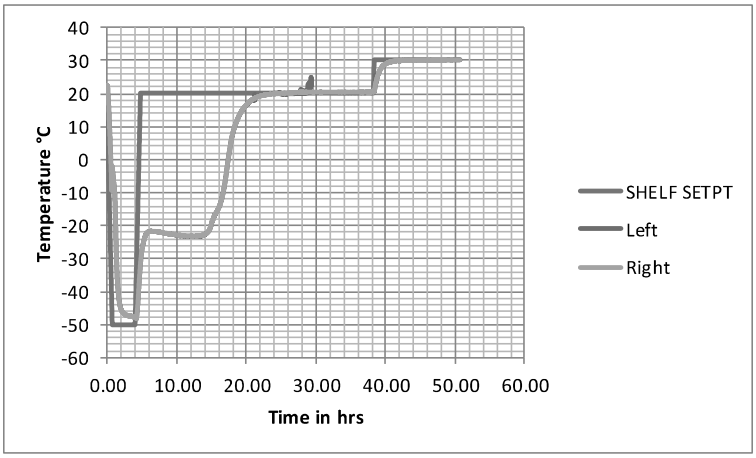


Fig. 9



Fig. 10



Fig. 11



Fig. 12



Fig. 13