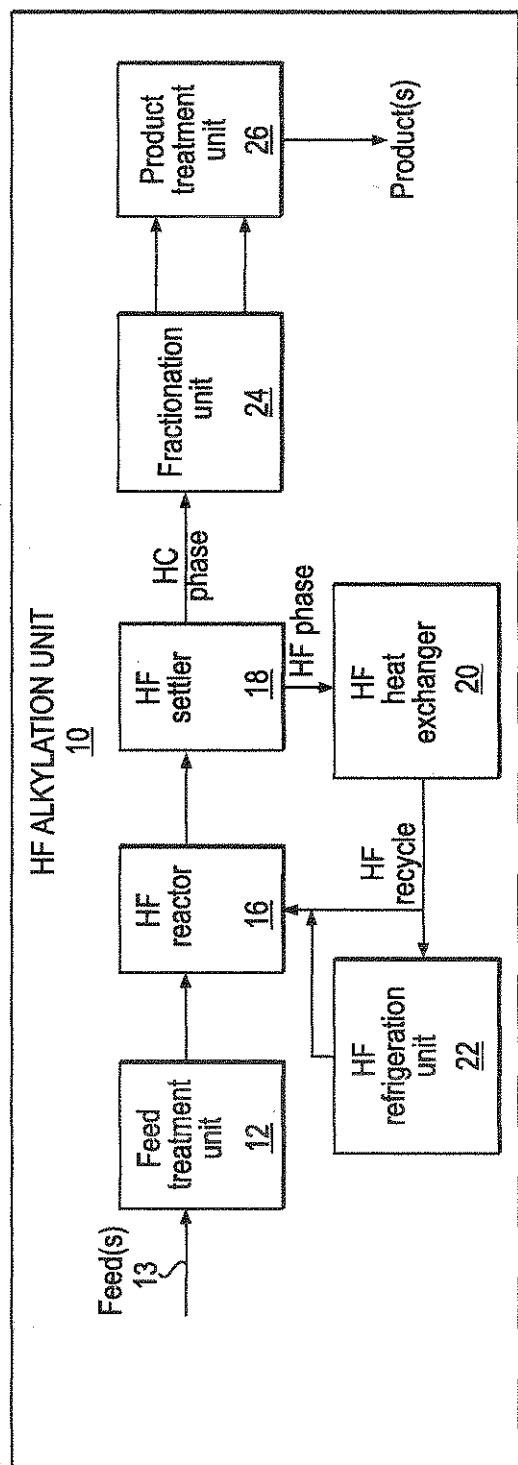


FIG. 1A
(Prior Art)

CONVERTED ALKYLATION SYSTEM 110

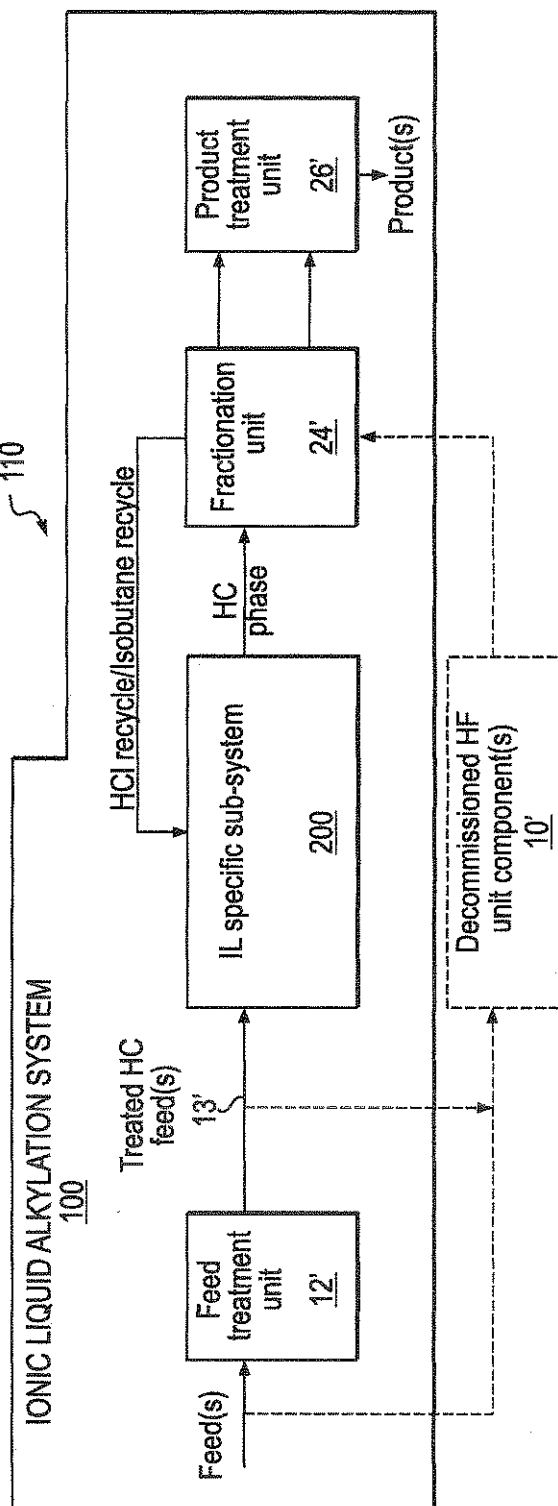


FIG. 2

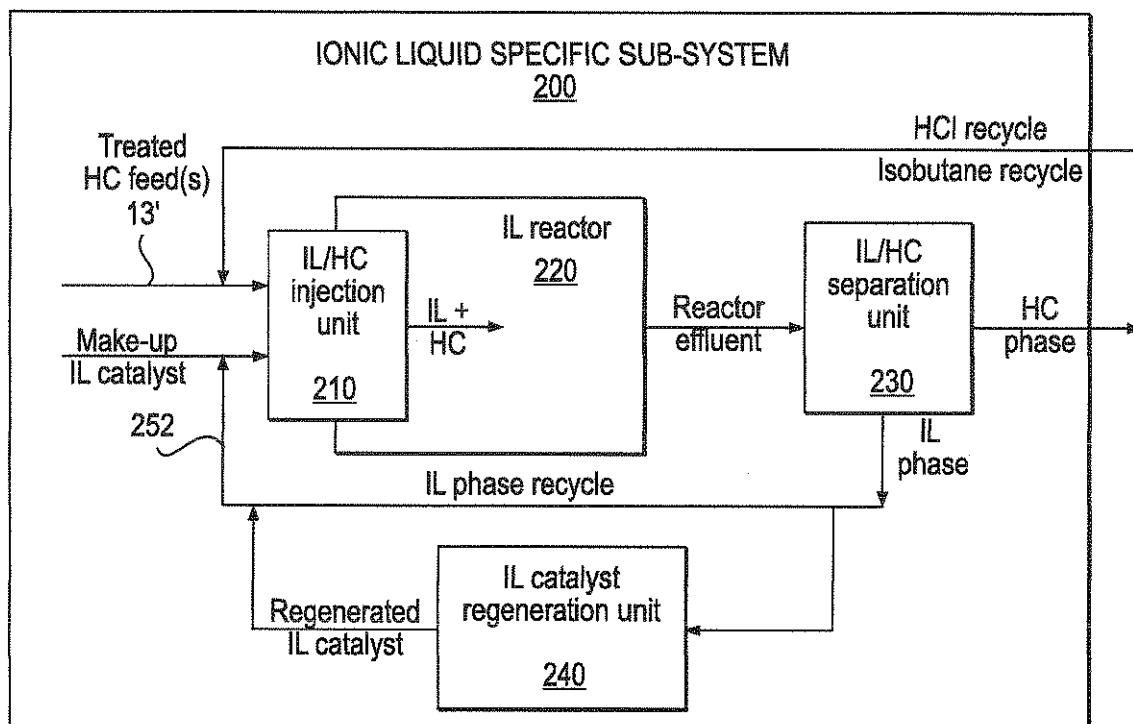


FIG. 3

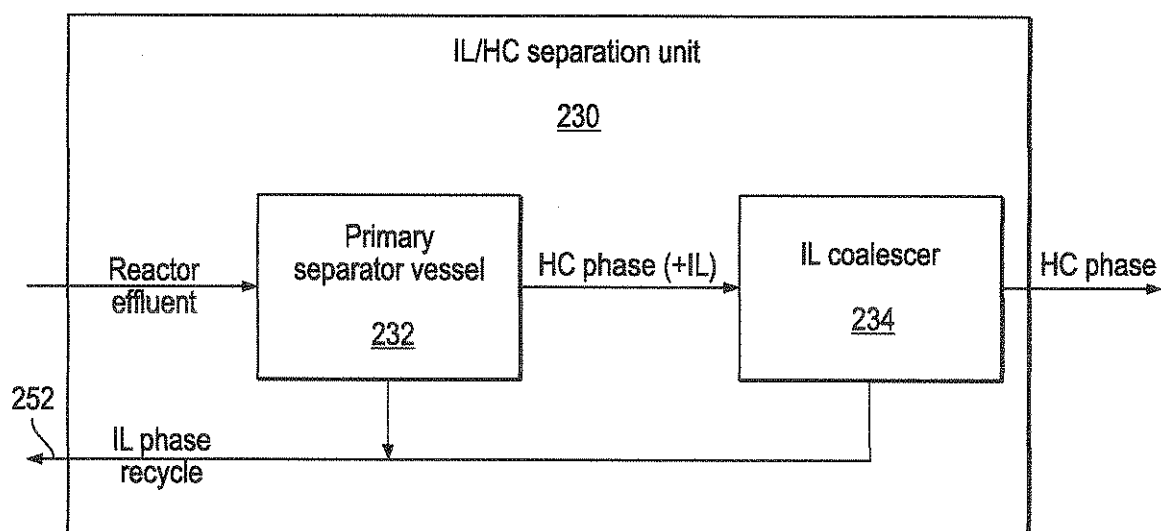


FIG. 4