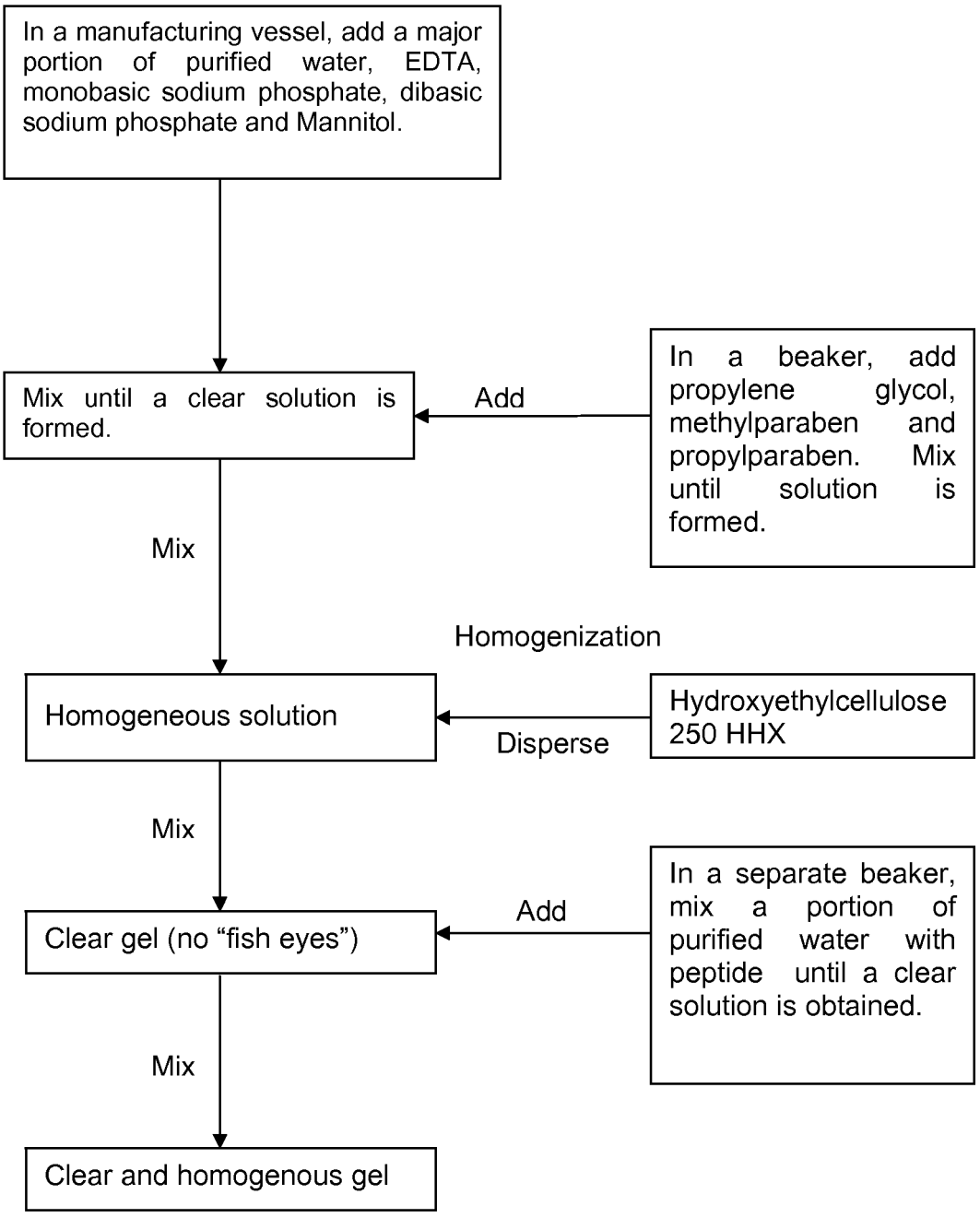
FIGURE 1


In a manufacturing vessel, add a major portion of purified water, EDTA, monobasic sodium phosphate, dibasic sodium phosphate and Mannitol.
Mix until a clear solution is formed.
Add
In a beaker, add propylene glycol, methylparaben and propylparaben. Mix until solution is formed.
Mix
Homogenization
Homogeneous solution
Disperse
Hydroxyethylcellulose 250 HHX
Mix
Add
Clear gel (no “fish eyes”)
In a separate beaker, mix a portion of purified water with peptide until a clear solution is obtained.
Mix
Clear and homogenous gel