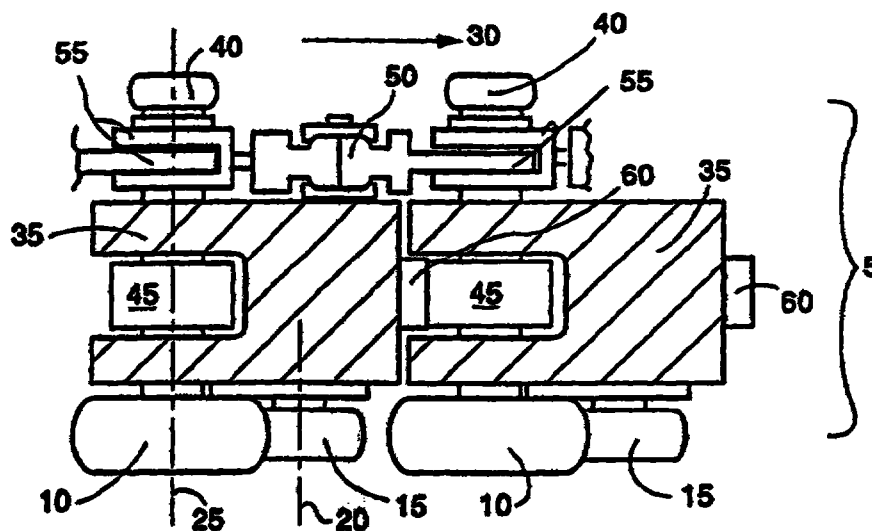




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(54) Title: METHOD AND DRIVE APPARATUS FOR CONTINUOUSLY CASTING METAL IN A CONTINUOUS BLOCK CASTER



(57) Abstract

A drive system (400) for use in a continuous block caster for continuously casting metal. In particular, a worm gear drive system which reduces imperfections that can be created in a cast by movement of a beam chain through a casting cycle.