WHAT IS CLAIMED IS:

1. An article comprising:

A nonwoven paper layer directly fused on one or both sides with a nonwoven fabric layer wherein one or both of the nonwoven paper and nonwoven fabric are electrically insulating.

2. The article of claim 1 having a composite part dielectric breakdown strength of greater than or equal to 150 volts/mil according to ASTM D149-09.

3. The article of claim 1 wherein the nonwoven paper comprises aramid fibers.

4. The article of claim 3 wherein the aramid fibers are one or both of para-aramid and meta-aramid fibers.

5. The article of claim 1 wherein the nonwoven paper comprises about 10 to about 30 wt% aramid fibers.

6. The article of claim 1 wherein the nonwoven paper comprises non-aramid fibers selected from the group consisting of polyphenylene sulfide, polyester, polyamides, acrylic, melamine, glass, and polyimide.

7. The article of claim 1 wherein the nonwoven paper comprises inorganic filler.

8. The article of claim 7 wherein the inorganic filler is selected from the group consisting of kaolin clay, talc, mica, calcium carbonate, alumina trihydrate, montmorillonite, smectite, bentonite, illite, chlorite, sepiolite, attapulgite, halloysite, vermiculite, laponite, rectorite, perlite, aluminum nitride, silicon carbide, boron nitride, and combinations thereof.

9. The article of claim 1 wherein the nonwoven paper comprises about 50 to about 80 wt% inorganic filler.

10. The article of claim 1 wherein the nonwoven paper comprises a polymer binder selected from the group consisting of acrylic, nitrile, styrene acrylic latex, guar gum, starch, natural rubber latex, and combinations thereof.

11. The article of claim 1 wherein the nonwoven fabric layer comprises one or more types of aramid fibers.

12. The article of claim 1 wherein the nonwoven fabric comprises non-aramid fibers selected from the group consisting of polyphenylene sulfide, polyester, glycol-modified polyester, polyphenyl sulfone, polypropylene, and combinations thereof.

13. The article of claim 1 wherein the nonwoven fabric comprises about 20 to about 70 wt% aramid fibers and about 30 to about 80 wt% non-aramid fibers.

14. The article of claim 1 wherein one or both of the nonwoven paper layer comprises of more than one sheet of nonwoven paper.

15. The article of claim1 wherein the nonwoven fabric layer comprises of more than one sheet of nonwoven fabric.

16. The article of claim 1 wherein the wt% of the nonwoven paper layer is about 49 to about 95 and the wt% of the one or more nonwoven fabric layer(s) is about 5 to about 51.

17. The article of claim 1 having one nonwoven paper layer and one nonwoven fabric layer wherein the wt% of the nonwoven paper layer is about 66 to about 95 and the wt% of the one or more nonwoven fabric layer is about 5 to about 34.

18. The article of claim 1 having one nonwoven paper layer between two nonwoven fabric layers wherein the wt% of the nonwoven paper layer is about 49 to about 93 and the wt% of the one or more nonwoven fabric layer is about 7 to about 51.

19. The article of any of claim 1 wherein the nonwoven fabric comprises about 30 to about 80 wt% staple fibers.

20. The article of any of claim 1 wherein the nonwoven fabric comprises about 20 to about 70 wt% binder fibers.

What is claimed is:

1. An article comprising:
   A nonwoven paper layer directly fused on one or both sides with a nonwoven fabric layer wherein one or both of the nonwoven paper and nonwoven fabric are electrically insulating,
   wherein the nonwoven paper comprises a polymer binder selected from the group consisting of acrylic, nitrile, styrene acrylic latex, guar gum, starch, natural rubber latex, and combinations thereof.

2. The article of claim 1 having a composite part dielectric breakdown strength of greater than or equal to 150 volts/mil according to ASTM D149-09.

3. The article of claim 1 wherein the nonwoven paper comprises aramid fibers.

4. The article of claim 3 wherein the aramid fibers are one or both of para-aramid and meta-aramid fibers.

5. The article of claim 1 wherein the nonwoven paper comprises about 10 to about 30 wt% aramid fibers.

6. The article of claim 1 wherein the nonwoven paper comprises non-aramid fibers selected from the group consisting of polyphenylene sulfide, polyester, polyamides, acrylic, melamine, glass, and polyimide.

7. The article of claim 1 wherein the nonwoven paper comprises inorganic filler.

8. The article of claim 7 wherein the inorganic filler is selected from the group consisting of kaolin clay, talc, mica, calcium carbonate, alumina trihydrate, montmorillonite, smectite, bentonite, illite, chlorite, sepiolite, attapulgite, halloysite, vermiculite, laponite, rectorite, perlite, aluminum nitride, silicon carbide, boron nitride, and combinations thereof.

9. The article of claim 1 wherein the nonwoven paper comprises about 50 to about 80 wt% inorganic filler.

10. The article of claim 1 wherein the nonwoven fabric layer comprises one or more types of aramid fibers.

11. The article of claim 1 wherein the nonwoven fabric comprises non-aramid fibers selected from the group consisting of polyphenylene sulfide, polyester, glycolmodified polyester, polyphenyl sulfone, polypropylene, and combinations thereof.

12. The article of claim 1 wherein the nonwoven fabric comprises about 20 to about 70 wt% aramid fibers and about 30 to about 80 wt% non-aramid fibers.

13. The article of claim 1 wherein one or both of the nonwoven paper layer comprises of more than one sheet of nonwoven paper.

14. The article of claim 1 wherein the nonwoven fabric layer comprises of more than one sheet of nonwoven fabric.

15. The article of claim 1 wherein the wt% of the nonwoven paper layer is about 49 to about 95 and the wt% of the one or more nonwoven fabric layer(s) is about 5 to about 51.

16. The article of claim 1 having one nonwoven paper layer and one nonwoven fabric layer wherein the wt% of the nonwoven paper layer is about 66 to about 95 and the wt% of the one or more nonwoven fabric layer is about 5 to about 34.

17. The article of claim 1 having one nonwoven paper layer between two nonwoven fabric layers wherein the wt% of the nonwoven paper layer is about 49 to about 93 and the wt% of the one or more nonwoven fabric layer is about 7 to about 51.

18. The article of any of claim 1 wherein the nonwoven fabric comprises about 30 to about 80 wt% staple fibers.

19. The article of any of claim 1 wherein the nonwoven fabric comprises about 20 to about 70 wt% binder fibers.