

[DESCRIPTION]

[Invention Title]

Microorganism having increased glycine productivity and method for producing fermented composition using the same

[Technical Field]

The present disclosure relates to a microorganism having increased glycine productivity and a method for producing a fermented composition using the microorganism, and more specifically, to a microorganism of the genus *Corynebacterium* having increased glycine productivity due to the introduction of a mutation in HisG, a method for preparing a fermented composition comprising glycine and glutamic acid using the microorganism of the genus *Corynebacterium*, and the fermented composition.

[Background Art]

L-Amino acids are the basic building blocks of proteins and are used as important materials such as pharmaceutical raw materials, food additives, animal feeds, nutritional supplements, pesticides, bactericides, *etc.* Among these, L-glutamic acid is a representative amino acid produced by fermentation and has a unique, distinctive taste (umami taste), and thus is an important amino acid widely used in the food field as well as in the medical field and other animal feed fields. Further, glycine is mainly used as a flavor enhancer in the food industry because of its sweet taste, and is used with natural flavor enhancers to enhance taste. Furthermore, glycine is also used for its antioxidant activity, buffering action, *etc.*, and in terms of medicine, it is used in infusion solutions, antacids, multi-amino acid preparations, and nutritional supplements.

A typical method for producing amino acids includes a fermentation method using a microorganism of the genus *Brevibacterium* or *Corynebacterium* (Amino Acid Fermentation, Gakkai Shuppan Center: 195-215, 1986) or using *Escherichia coli* or microorganisms of the genera *Bacillus*, *Streptomyces*, *Penicillium*, *Klebsiella*, *Erwinia*, *Pantoea*, *etc.* (US Patent Nos. 3,220,929 and 6,682,912). In addition, such amino acids are also produced by an industrial method using a synthetic process such as the monochloroacetic acid method, the Strecker method, *etc.*

Additionally, various studies have been conducted for efficiently producing amino acids; for example, efforts have been made to develop microorganisms or fermentation process technologies for producing amino acids with high efficiency. Particularly, specific approaches to target materials have been developed, such as enhancement of expression of genes encoding enzymes involved in the biosynthesis of the amino acids in the strain of the genus *Corynebacterium* or deletion of genes unnecessary for the biosynthesis of amino acids (Korean Patent Nos. 10-0924065 and 1208480). In addition to these methods, a method for removing genes that are not involved in the production of amino acids and a method for removing genes whose functions for producing amino acids are not specifically known have also been utilized. However, there is still a growing need to study methods for efficiently producing amino acids with high yield.

[Summary]

In one aspect, the present disclosure refers to a method for producing glycine, comprising fermenting by culturing a microorganism of the genus *Corynebacterium* comprising ATP phosphoribosyltransferase (HisG), in which the 233rd amino acid of an amino acid sequence of SEQ ID NO: 4 is substituted with histidine (H), or the 233rd and 235th amino acids of an amino acid sequence of SEQ ID NO: 4 are substituted with histidine (H) and glutamine (Q), respectively, in a medium and measuring an amount of glycine in the fermented medium.

[Disclosure]

[Technical Problem]

The present inventors have made efforts to develop a method capable of simultaneously producing several amino acids, and as a result, they have confirmed that when the HisG activity of a microorganism capable of producing glutamic acid is enhanced compared to that of its parent strain, the glycine-producing ability can be improved while maintaining the glutamic acid-producing ability, thereby completing the present disclosure.

[Technical Solution]

An objective of the present disclosure is to provide a microorganism of the genus *Corynebacterium* having increased glycine productivity, wherein the activity of ATP phosphoribosyltransferase (HisG) is enhanced.

Another objective of the present disclosure is to provide a method for preparing a fermented composition comprising glycine and glutamic acid, comprising fermenting by culturing the microorganism of the genus *Corynebacterium*.

Still another objective of the present disclosure is to provide a fermented composition prepared by the above method.

[Advantageous Effects]

Since the HisG mutation of the present disclosure can be introduced into a microorganism and produce glutamic acid and glycine simultaneously, it can be effectively used for the production of amino acids. In addition, the present disclosure can improve the taste and palatability of a fermented product by regulating the amounts of glutamic acid and glycine in the fermented product for the preparation of a fermented broth and its application in seasoning products.

[Best Mode]

Hereinbelow, the present disclosure will be described in detail. Meanwhile, each description and embodiment disclosed in the present disclosure may be applied to other descriptions and embodiments. That is, all combinations of various elements disclosed in the present disclosure fall within the scope of the present disclosure. Further, the specific descriptions disclosed below should not be construed as limiting the scope of the present disclosure.

To achieve the objectives above, an aspect of the present disclosure provides a microorganism of the genus *Corynebacterium* having increased glycine productivity, wherein the activity of ATP phosphoribosyltransferase (HisG) is enhanced.

Specifically, a microorganism having increased glycine productivity, wherein, in the ATP phosphoribosyltransferase, the 233rd amino acid of an amino acid sequence of SEQ ID NO: 4 is substituted with histidine (H), may be provided.

Additionally, specifically, a microorganism having increased glycine productivity, wherein, in the ATP phosphoribosyltransferase, the 233rd and 235th amino acids of an amino acid sequence of SEQ ID NO: 4 are substituted with histidine (H) and glutamine (Q), respectively, may be provided.

As used herein, the term “ATP phosphoribosyltransferase”, which is also called “HisG”, refers to an enzyme involved in the histidine synthesis pathway. The histidine synthesis pathway consists of a total of 9 enzymes (HisG-HisE-HisI-HisA-HisH-HisB-HisC-HisN-HisD), and HisG constitutes the first step thereof.

It has been known that the HisG is involved in the production of histidine, but the relationship thereof with the production of glycine is not known and was first identified by the

present inventors. More specifically, the present inventors have confirmed for the first time that the amount of glycine production can be increased by enhancing the activity of HisG. In particular, HisG is subject to feedback inhibition by the product histidine, and in the present disclosure, a mutation was introduced in which the histidine feedback inhibition is released, and as a result, the effects of increasing the amount of glycine production and maintaining the amount of glutamic acid were first identified by the present inventors.

As used herein, the term “enhancement of HisG activity” means that the activity of HisG enzyme is increased compared to the endogenous activity possessed by a microorganism of the genus *Corynebacterium* in its natural state. Examples of the methods of increasing the HisG activity may include: (i) a method of increasing the copy number of a nucleotide sequence encoding the enzyme by a method of further inserting a polynucleotide containing a nucleotide sequence encoding HisG into the chromosome, or by a method of introducing a polynucleotide containing a nucleotide sequence encoding HisG into a vector system, *etc.*; (ii) a method of enhancing the promoter of the *hisG* gene (*e.g.*, replacement with a stronger promoter, introduction of a mutation on the promoter, *etc.*); (iii) a method of modifying the enzyme with stronger activity by gene mutation, *etc.*

Specifically, in the present disclosure, the 233rd amino acid of the HisG amino acid sequence of SEQ ID NO: 4 (*i.e.*, glycine) may be substituted with histidine; or in the HisG amino acid sequence of SEQ ID NO: 4, the 233rd amino acid (*i.e.*, glycine) may be substituted with histidine and the 235th amino acid (*i.e.*, threonine) may be substituted with glutamine. Accordingly, the microorganism of the genus *Corynebacterium* comprising modified HisG as described above can significantly increase glycine productivity while maintaining the glutamic acid productivity without any adverse effect thereon. The increase in glycine productivity may mean that the glycine productivity is increased compared to a microorganism having HisG without the modification of the present disclosure (*i.e.*, HisG without the above mutation).

In another embodiment, the promoter of HisG enzyme may be modified via mutation or substitution to a promoter stronger than the native promoter. An improved promoter or heterogeneous promoter with a nucleotide substitution mutation may be linked instead of the endogenous enzyme promoter, and examples of the heterogeneous promoter may include *cj7* promoter, *lysCP1* promoter, *EF-Tu* promoter, *groEL* promoter, *aceA* promoter, *aceB* promoter, *etc.*, but the heterogeneous promoter is not limited thereto.

Additionally, since the *hisG* gene consists of a *hisE* gene and an operon, the activity of HisG enzyme can be enhanced by overexpression of *hisG* via mutation or substitution of the promoter sequence of the *hisEG* gene. More specifically, the activity of HisG enzyme can be enhanced using a promoter stronger than the native promoter prepared by a mutation in the promoter sequence of the *hisEG* gene, in which in the nucleotide sequence of SEQ ID NO: 1, the 53rd and 55th nucleotides are substituted with T; or the 53rd and 55th nucleotides are substituted with T and the 60th nucleotide is substituted with G. Reviewing the literature on the studies of promoter sequences of *Corynebacterium glutamicum* (*Microb Biotechnol.* 2013 Mar; 6(2): 103–117), it is possible to detect the positions of multiple transcriptional start points (TSPs) and promoters by RNA sequencing (RNA-seq). As such, the present inventors have confirmed the promoter sequence of the *hisEG* gene via RNA-seq experiments on the ATCC13869 strain, and additionally, have attempted to induce overexpression of the promoter sequence of the *hisEG* gene via mutation of its native promoter. As a method for modifying the native promoter, the nucleotide sequences at positions –35 and –10 from the promoter region of *Corynebacterium glutamicum* may be modified such that the modified promoter sequence becomes close to the consensus sequence. In particular, when the sequence at the –10 region (TATA box) from the promoter sequence of the *hisEG* gene is modified to be close to the consensus sequence, the promoter may be modified to a promoter which is stronger compared to the native promoter.

Specifically, the ATP phosphoribosyltransferase, which is included in the microorganism of the genus *Corynebacterium*, may consist of an amino acid sequence of SEQ ID NO: 5 or SEQ ID NO: 6.

Additionally, the amino acid sequences of the present disclosure may be modified by known mutagenesis methods, such as directed evolution, site-directed mutagenesis, *etc.*

Therefore, the ATP phosphoribosyltransferase may include HisG including a nucleotide sequence that has a homology to the amino acid sequence of SEQ ID NO: 5 or SEQ ID NO: 6 of at least 60%, specifically at least 70%, more specifically at least 80%, and even more specifically at least 83%, at least 84%, at least 88%, at least 90%, at least 93%, at least 95%, or at least 97%. It is apparent that any amino acid sequence having such homology, in which part of the sequence is deleted, modified, substituted, or added, is also within the scope of the present disclosure, as long as the resulting amino acid sequence has a biological activity substantially equivalent or corresponding to the amino acid sequence of SEQ ID NO: 5 or SEQ ID NO: 6.

In particular, the term “L-glutamic acid” or “L-glutamate” refers to a kind of amino acid which is classified as a non-essential amino acid. L-Glutamic acid is known to be the most common excitatory neurotransmitter in the central nervous system. In addition, since L-glutamic acid has an umami taste, monosodium glutamate (MSG) has been developed therefrom and is widely used as a flavor enhancer. It is generally produced through fermentation of microorganisms producing L-glutamic acid.

Additionally, the term “glycine” refers to an amino acid having a colorless crystalline form and a sweet taste. Glycine is mainly used as a flavor enhancer for foods, and in terms of medicine, it is used in infusion solutions, antacids, multi-amino acid preparations, and nutritional supplements. In general, glycine is prepared by an industrial synthetic method such as the monochloroacetic acid method, the Strecker method, *etc.* However, there is an inconvenience in that since a mixture of D-type and L-type amino acids are produced when amino acid is prepared using the synthetic method, it is necessary to perform optical resolution. Therefore, it is required to prepare glycine by a fermentation method which has various advantages, *i.e.*, the reaction conditions are moderate, mass production is possible in a short period of time, the process is environmentally friendly, and the material produced is biodegradable.

As used herein, the term “homology” may indicate the degree of matching with a given amino acid sequence or nucleotide sequence, and may be presented as a percentage (%). In the present disclosure, a homology sequence having an activity which is identical or similar to the given amino acid sequence or nucleotide sequence is presented as “% homology”. The homology to the amino acid sequence or nucleotide sequence can be determined by, for example, the algorithm BLAST (see Karlin and Altschul, *Pro. Natl. Acad. Sci. USA*, 90, 5873 (1993) or FASTA (see Pearson, *Methods Enzymol.*, 183, 63, 1990). Based on this algorithm BLAST, the programs BLASTN and BLASTX have been developed (see <http://www.ncbi.nlm.nih.gov>).

As used herein, the term “stringent conditions” refers to conditions which permit specific hybridization between polynucleotides. Such stringent conditions are specifically described in the literature (*e.g.*, J. Sambrook *et al.*). For example, the stringent conditions may include conditions in which genes having a high homology (*e.g.*, 60% or more, specifically 90% or more, more specifically 95% or more, even more specifically 97% or more, and even more specifically 99% or more) can hybridize with each other, whereas genes having a lower

homology thereof cannot hybridize with each other; or conditions for conventional Southern hybridization (*i.e.*, conditions for washing once, and specifically two or three times at a salt concentration and temperature corresponding to 60°C, 1× SSC, 0.1% SDS, specifically at 60°C, 0.1× SSC, 0.1% SDS; and more specifically at 68°C, 0.1× SSC, 0.1% SDS). Hybridization requires that two nucleotides have complementary sequences, although mismatches between bases are possible depending on the stringency of hybridization. The term “complementary” is used to describe the relationship between nucleotide bases that can hybridize with each other. For example, with respect to DNA, adenosine is complementary to thymine and cytosine is complementary to guanine. Therefore, the present disclosure may also include substantially similar nucleotide sequences as well as isolated polynucleotide fragments complementary to the entire sequence.

Specifically, the polynucleotide having homology may be detected using hybridization conditions including a hybridization step at a T_m value of 55°C under the above-described conditions. In addition, the T_m value may be 60°C, 63°C, or 65°C, but is not limited thereto. One of ordinary skill in the art can appropriately adjust the T_m value according to its purpose. The appropriate stringency of hybridizing the polynucleotides is dependent on the length and degree of complementarity of the polynucleotides, and the variables are well known in the art (see Sambrook *et al.*, *supra*, 9.50–9.51, 11.7–11.8).

As used herein, the term “microorganism” includes all of a wild-type microorganism and a naturally or artificially genetically modified microorganism, and it may be a microorganism having a particular attenuated or reinforced mechanism due to insertion of an exogenous gene or reinforcement or attenuation of activity of an endogenous gene.

In the present disclosure, the microorganism may include the ATP phosphoribosyltransferase. Additionally, the ATP phosphoribosyltransferase may be introduced into the microorganism by transformation via a vector, but the method of transformation is not limited thereto. Furthermore, it does not matter whether the gene encoding the HisG is located on the chromosome or outside of the chromosome as long as the HisG can be expressed in the microorganism.

As used herein, the term “vector” is an artificial DNA molecule having a genetic

material capable of expressing a target gene in an appropriate host, and may refer to a DNA construct including a nucleotide sequence of the gene encoding the HisG.

The vector used in the present disclosure is not particularly limited as long as it can be expressed in a host cell, and any vector known in the art may be used to transform the host cell. Examples of the conventional vector may include natural or recombinant plasmids, cosmids, viruses, and bacteriophages.

For example, as a phage vector or cosmid vector, pWE15, M13, λ LB3, λ BL4, λ IXII, λ ASHII, λ APII, λ t10, λ t11, Charon4A, Charon21A, *etc.* may be used; and as a plasmid vector, those based on pBR, pUC, pBluescriptII, pGEM, pTZ, pCL, pET, *etc.* may be used.

Additionally, a polynucleotide encoding the HisG of the present disclosure may be introduced into the chromosome of a host cell via a vector for chromosomal insertion in the host cell. For example, vectors pECCG117, pDZ, pACYC177, pACYC184, pCL, pUC19, pBR322, pMW118, pCC1BAC, pCES208, pXMJ19, *etc.* may be used, but the vectors are not limited thereto.

Additionally, the insertion of the polynucleotide into the chromosome may be accomplished by any method known in the art, *e.g.*, by homologous recombination.

Since the vector of the present disclosure can be inserted into the chromosome by inducing homologous recombination, the selection marker may be additionally included to confirm successful insertion of a gene into the chromosome. A selection marker is for screening the cells which are transformed with the vector, in other words, for determining whether the polynucleotide is inserted. The markers that provide selectable phenotypes such as drug resistance, auxotrophy, resistance to toxic agents, or expression of surface proteins may be used. In an environment treated with a selective agent, only the cells expressing the selection marker can survive, or the cells show a different phenotype, and thus the successfully transformed cells can be selected through this method.

As used herein, the term “transformation” refers to the introduction of the vector comprising the polynucleotide or the gene encoding HisG into a host cell in order to allow the expression of the gene and the HisG in the host cell. Furthermore, as long as the target gene can be expressed in the host cell, it does not matter whether the transformed gene is located on the chromosome of the host cell or outside of the chromosome, and both cases are included.

The transformation method may include all methods of introducing the gene into a cell, and may be carried out by selecting a suitable standard technique known in the art depending on the host cell. For example, a suitable standard technique may be selected among electroporation, calcium phosphate (CaPO₄) precipitation, calcium chloride (CaCl₂) precipitation, microinjection, a polyethyleneglycol (PEG) technique, a DEAE-dextran technique, a cationic liposome technique, and a lithium acetate–DMSO technique, but the suitable standard technique is not limited thereto.

In the present disclosure, the microorganism may be any microorganism without limitation, in which the HisG of the present disclosure is introduced and thus the glycine productivity is increased.

Specifically, the microorganism may be a microorganism of the genus *Corynebacterium*; more specifically *Corynebacterium glutamicum* or *Corynebacterium flavum*; and most specifically *Corynebacterium glutamicum*, but the microorganism is not limited thereto.

Another aspect of the present disclosure provides a method for preparing a fermented composition, comprising fermenting by culturing the microorganism of the genus *Corynebacterium* in a medium.

Still another aspect of the present disclosure provides a fermented composition prepared by the above method.

The fermented composition may be one in which the amount of glycine is increased.

The microorganism is as described above.

As used herein, the term “culture” refers to culturing of a microorganism under artificially controlled environmental conditions. In the present disclosure, the method for producing a target material using a microorganism may be carried out by a method widely known in the art. Specifically, the culture may be carried out in a batch process or in a continuous process (*e.g.*, a fed-batch process or repeated fed-batch process), but the batch process is not limited thereto. The medium used for the culture must satisfy the requirements of a particular strain employed. The culture medium suitable for use in culturing the *Corynebacterium* strain is known in the art (*e.g.*, Manual of Methods for General Bacteriology

by the American Society for Bacteriology, Washington D.C., USA, 1981).

Carbon sources that can be used in the culture medium may be saccharides and carbohydrates (*e.g.*, glucose, sucrose, lactose, fructose, maltose, starch, and cellulose); oils and lipids (*e.g.*, soybean oil, sunflower seed oil, peanut oil, and coconut oil); fatty acids (*e.g.*, palmitic acid, steric acid, and linoleic acid); alcohols (*e.g.*, glycerol and ethanol); and organic acids (*e.g.*, acetic acid). These materials may be used independently or in combination, but the modes of use are not limited thereto.

Examples of nitrogen sources that can be used include peptone, yeast extract, meat juice, malt extract, corn steep liquor, soybean meal, and urea, or inorganic compounds (*e.g.*, ammonium sulfate, ammonium chloride, ammonium phosphate, ammonium carbonate, and ammonium nitrate). These nitrogen sources may also be used independently or in combination, but the modes of use are not limited thereto.

Phosphorous sources that can be used in the culture medium may include dipotassium hydrogen phosphate, potassium dihydrogen phosphate, or corresponding sodium-containing salts. In addition, the culture medium may contain metal salts necessary for the growth of cells. Finally, in addition to the materials above, materials essential for growth (*e.g.*, amino acids and vitamins) may be used. Further, precursors suitable for the culture medium may be used. The above raw materials may be adequately fed into the culture in a batch or continuous manner.

During the culture of the microorganism, the pH of the culture may be adjusted by an appropriate basic compound (*e.g.*, sodium hydroxide, potassium hydroxide, or ammonia) or an acidic compound (*e.g.*, phosphoric acid or sulfuric acid). Foaming may be adjusted by an anti-foaming agent (*e.g.*, fatty acid polyglycol ester). The aerobic condition of the culture may be maintained by introducing oxygen or oxygen-containing gas (*e.g.*, air).

The temperature of the culture (medium) may be generally in a range of 20°C to 45°C, and specifically 25°C to 40°C. Culturing may be continued until the desired production amount of the target material is obtained, and specifically for 10 to 160 hours.

The recovery of the target material from the culture (medium) may be performed by a conventional separation method known in the art. For the separation method, methods such as centrifugation, filtration, chromatography, crystallization, *etc.* may be used. For example, a supernatant obtained by centrifugation of the culture medium at a low speed to remove biomass may be separated by ion-exchange chromatography, but the separation method is not limited

thereto. In an alternative method, the target material may be recovered by performing processes of separation and filtration of bacterial cells from a culture product (medium) without an additional purification process. In another alternative method, the recovery step may further include a purification process.

As used herein, the term “the fermented composition” refers to a composition obtained by culturing the microorganism of the present disclosure. Furthermore, the fermented composition may include a composition in the form of a liquid or powder obtained after culturing the microorganism followed by a suitable post-treatment. In particular, the suitable post-treatment process may include, for example, a process of culturing the microorganism, a process of removing bacterial cells, a concentration process, a filtration process, and a process of mixing carriers, and may further include a drying process. In some cases, the post-treatment process may not include a purification process. The fermented composition, obtained by culturing the microorganism of the present disclosure, contains an increased amount of glycine while maintaining a certain level of glutamic acid production, thus making it possible to provide an optimum taste.

Additionally, “the fermented composition” does not exclude seasoning products (*e.g.*, powdered soup products, snack seasoning products, *etc.*) containing a composition in the form of a liquid or powder. Furthermore, “the fermented composition” does not exclude cases in which a material obtained by a non-fermentation process and/or another material obtained by a non-natural process is further included, as long as the composition obtained by culturing the microorganism of the present disclosure is contained therein.

[Mode for Invention]

Hereinbelow, the present disclosure will be described in detail with accompanying exemplary embodiments. However, the exemplary embodiments disclosed herein are only for illustrative purposes and should not be construed as limiting the scope of the present disclosure.

Example 1. Introduction of mutation into KFCC11074 strain for increasing glycine productivity and confirmation of production amounts of glutamic acid and glycine in KFCC11074 into which mutation is introduced

Example 1-1: Preparation of vector where mutation is introduced

To confirm the effect of enhancing HisG activity on the increase of glycine productivity in a strain capable of producing glutamic acid, a strain into which a mutation was induced within a promoter of the *hisEG* gene and a strain into which histidine feedback inhibition release mutation was induced, and the glycine productivity of these strains was examined.

Meanwhile, the genes *hisE* and *hisG* are composed of operons, and these genes are involved in the histidine biosynthesis pathway. In particular, since the HisG is feedback-inhibited by the product histidine, attempts were made to confirm whether the glycine productivity of these strains could be increased when the feedback inhibition release mutation is introduced to increase the activity of the *hisG* gene. As such, attempts were made to introduce each of a *hisEG* promoter mutation and a feedback inhibition release mutation into the strain KFCC11074 (Korean Patent No. 10-0292299), which is known as a glutamic acid-producing strain. Specifically, a vector for gene substitution was prepared in order to substitute the 53rd and 55th nucleotides of the polynucleotide sequence of SEQ ID NO: 1, which includes the *hisEG* promoter, with T; and to substitute the 53rd and 55th nucleotides of the polynucleotide sequence of SEQ ID NO: 1 with T and the 60th nucleotide of the polynucleotide sequence of SEQ ID NO: 1 with G.

Additionally, vectors for gene substitution were prepared in order to substitute the 233rd amino acid (*i.e.*, glycine (Gly/G)) of the amino acid sequence of HisG of SEQ ID NO: 4 with histidine (His/H), and to substitute the 233rd amino acid (*i.e.*, glycine (Gly/G)) and 235th amino acid (*i.e.*, threonine (Thr/T)) of the amino acid sequence of HisG of SEQ ID NO: 4 with histidine (His/H) and glutamine (Gln/Q), respectively. Gene fragments for the preparation of each substitution vector were obtained by PCR using the ATCC13869 genomic DNA as a template. Each primer pair was prepared based on information on genes and adjacent nucleotide sequences of the *Corynebacterium glutamicum* (ATCC13869) registered in the National Institutes of Health GenBank (NIH GenBank).

To prepare vectors for *hisEG* promoter substitution, PCR was performed in the following order: (1) denaturation at 95°C for 5 minutes; (2) a total of 30 cycles of denaturation at 95°C for 30 seconds, annealing at 55°C for 30 seconds, and polymerization at 72°C for 1 minute; and (3) polymerization at 72°C for 5 minutes. More specifically, the polynucleotide (500 bp) amplified using the primers of SEQ ID NOS: 7 and 8 and the polynucleotide (500 bp) amplified using the primers of SEQ ID NOS: 9 and 10 were obtained. The obtained two DNA fragments

were ligated to the vector pDZ (Korean Patent No. 10-0924065 and International Patent Publication No. WO 2008-033001), which had been digested with restriction enzyme SalI, using an infusion enzyme, and thereby a single vector for substitution of two genes, which include *hisEG* promoter, was prepared, and the vector was named as “**pDZ-hisEG-pro-2mt**”. Additionally, a 500 bp polynucleotide amplified using the primers of SEQ ID NOS: 7 and 11 and a 500 bp polynucleotide amplified using the primers of SEQ ID NOS: 10 and 12 were obtained. The obtained two DNA fragments were ligated to the vector pDZ (Korean Patent No. 10-0924065 and International Publication No. WO 2008-033001), which had been digested with restriction enzyme SalI, using an infusion enzyme, and thereby a single vector for substitution of one gene, which includes *hisEG* promoter, was prepared, and the vector was named as “**pDZ-hisE-pro-3mt**”. The information on the primer sequences used for the vector preparation is shown in Table 1 below.

To substitute the 233rd amino acid with H and substitute the 233rd and the 235th amino acids with H and Q, respectively, vectors for gene substitution were prepared. Specifically, PCR was performed in the following order: (1) denaturation at 95°C for 5 minutes; (2) a total of 30 cycles of denaturation at 95°C for 30 seconds, annealing at 55°C for 30 seconds, and polymerization at 72°C for 1 minute; and (3) polymerization at 72°C for 5 minutes. Additionally, a 722 bp polynucleotide amplified using the primers of SEQ ID NOS: 13 and 14 and a 798 bp polynucleotide amplified using the primers of SEQ ID NOS: 15 and 16 were obtained. The obtained two DNA fragments were ligated to the vector pDZ (Korean Patent No. 10-0924065 and International Publication No. WO 2008-033001), which had been digested with restriction enzyme SalI, using an infusion enzyme, and thereby a single 1.5 kbp vector for gene substitution, which includes a polynucleotide including a HisG(G233H) mutation, was prepared, and the vector was named as “**pDZ-hisG(G233H)**”. Additionally, a 722 bp polynucleotide amplified using the primers of SEQ ID NOS: 13 and 17 and a 798 bp polynucleotide amplified using the primers of SEQ ID NOS: 16 and 18 were obtained. The obtained two DNA fragments were ligated to the vector pDZ (Korean Patent No. 10-0924065 and International Publication No. WO 2008-033001), which had been digested with restriction enzyme SalI, using an infusion enzyme, and thereby a single 1.5 kbp vector for gene substitution, which includes a polynucleotide including a HisG(G233H/T235Q) mutation, was prepared, and the vector was named as “**pDZ-hisG(G233H/T235Q)**”. The information on the primer sequences used for the vector preparation is shown in Table 1 below.

[Table 1]

SEQ ID NO	Primer	Sequence (5' to 3')
7	hisEG-pro-2mt-AF	GATCCTCTAGAGTCGACTTCGACGAATCCCTCG
8	hisEG-pro-2mt-AR	CGGT <u>ACATTATACCACACA</u> CAGTTATCAATG
9	hisEG-pro-2mt-BF	GTGGT <u>TATAATGTACCGAGTGAAGAC</u> ATTGAC
10	hisEG-pro-2mt-BR	ATGCCTGCAGGTCGACTGATACCCAAATCGAG
11	hisEG-pro-3mt-AR	CGGT <u>TCCATTATACCACACA</u> CAGTTATCAATG
12	hisEG-pro-3mt-BF	GTGGT <u>TATAATGGACCGAGTGAAGAC</u> ATTGAC
13	hisG(G233H)-AF	GATCCTCTAGAGTCGACCCCAAACAAGGGCTCGC
14	hisG(G233H)-AR	CGTGCCAGTGGGGATACCGTTGGGTGGG
15	hisG(G233H)-BF	AACCCCAGGCCTATCCCACCCAACGGTATC
16	hisG(G233H)-BR	ATGCCTGCAGGTCGACGCAAGGTTGGCAACAAC
17	hisG(G233H/T235Q)-AR	CGTGCCAGTGGGGATACCTGTGGGTGGG
18	hisG(G233H/T235Q)-BF	AACCCCAGGCCTATCCCACCCACAGGTATC

Example 1-2: Preparation of KFCC11074 into which mutation is introduced and confirmation of production amounts of glutamic acid and glycine

The vectors for *hisEG* promoter substitution (*i.e.*, pDZ-hisEG-pro-2mt and pDZ-hisEG-pro-3mt) and the vectors for gene substitution (*i.e.*, pDZ-hisG(G233H) and pDZ-hisG(G233H/T235Q)), which had been prepared in Example 1-1, were each introduced into the KFCC11074 strain by electroporation to prepare “KFCC11074_Pro(2mt)_hisEG”, “KFCC11074_Pro(3mt)_hisEG”, “KFCC11074_hisG(G233H)”, and “KFCC11074_hisG(G233H/T235Q)”, which are the glutamic acid- and glycine-producing strains into which the mutation was introduced, respectively.

Specifically, these strains were prepared by transformation (*Appl. Microbiol. Biotechnol.*, 1999, 52: 541–545). The strains into which the vectors were inserted on the chromosome by recombination of homologous sequences were selected on an agar nutrient medium containing kanamycin (25 mg/L). The selected primary strains were subjected to a secondary crossover, and each of the strains into which the two or three target mutations were introduced were selected. The mutation (substitution) of the finally transformed strains was confirmed by sequencing after performing PCR using each of the primer pair of SEQ ID NOS: 7 and 10 and the primer pair of SEQ ID NOS: 13 and 16.

Then, the selected strains KFCC11074_Pro(2mt)_hisEG, KFCC11074_Pro(3mt)_hisEG, KFCC11074_hisG(G233H), and KFCC11074_hisG(G233H/T235Q) were plated on a nutrient medium and cultured at 30°C for 16 hours. A fermentation medium (25 mL), which had been autoclaved at 121°C for 15 minutes, was dispensed into each Erlenmeyer flask (250 mL) for shaking, and each strain cultured in the nutrient medium was inoculated thereto and cultured for 48 hours. The culture conditions were set to 200 rpm, 37°C, and pH 8.0. The compositions of the nutrient medium and fermentation medium are as follows.

Nutrient Medium:

Glucose 1%, meat juice 0.5%, polypeptone 1%, sodium chloride 0.25%, yeast extract 0.5%, agar 2%, urea 0.2%, pH 7.2

Fermentation Medium:

Raw sugar 6%, calcium carbonate 5%, ammonium sulfate 2.25%, potassium monophosphate 0.1%, magnesium sulfate 0.04%, iron sulfate (10 mg/L), biotin (0.3 mg/L), thiamine hydrochloride (0.2 mg/L)

After completion of the culture, the production amounts of L-glutamic acid and glycine were measured by a method using HPLC, and the measurement results are shown in Table 2 below.

[Table 2]

Strain	L-Glutamic acid (g/L)	Glycine (mg/L)
KFCC11074	11.5	165
KFCC11074_Pro(2mt)_hisEG	11.4	198
KFCC11074_Pro(3mt)_hisEG	12.0	209
KFCC11074_hisG(G233H)	11.8	210
KFCC11074_hisG(G233H/T235Q)	12.3	433

As shown in Table 2, it was confirmed that the concentration of L-glutamic acid produced by each of the *Corynebacterium glutamicum* strains KFCC11074_Pro(2mt)_hisEG, KFCC11074_Pro(3mt)_hisEG, KFCC11074_hisG(G233H), and

KFCC11074_hisG(G233H/T235Q), into which the mutation was introduced, was similar to that produced by the *Corynebacterium glutamicum* strain KFCC11074 without the mutation.

On the other hand, it was confirmed that the concentration of glycine produced by each of the strains KFCC11074_Pro(2mt)_hisEG, KFCC11074_Pro(3mt)_hisEG, KFCC11074_hisG(G233H), and KFCC11074_hisG(G233H/T235Q) was increased by 33 mg/L, 44 mg/L, and 45 mg/L relative to that produced by the strain KFCC11074, respectively. In particular, the KFCC11074_hisG(G233H/T235Q) strain showed a glycine concentration of 268 mg/L, which is a significant increase.

That is, it was confirmed that the mutations, in which the *hisEG* promoter mutation and the HisG feedback inhibition release mutation are included, significantly increased the glycine productivity while maintaining the L-glutamic acid productivity in the microorganisms with no significant effect thereon.

Example 2. Confirmation of production amounts of glutamic acid and glycine in ATCC13869 into which mutation is introduced

To confirm whether the above mutations have an effect of increasing glycine productivity even in wild-type *Corynebacterium glutamicum* ATCC13869 strain without affecting glutamic acid productivity, an attempt was made to prepare a strain based on ATCC13869 into which a mutation is introduced.

The vectors for *hisEG* promoter substitution (*i.e.*, pDZ-hisEG-pro-2mt and pDZ-hisEG-pro-3mt) and the vectors for gene substitution (*i.e.*, pDZ-hisG(G233H) and pDZ-hisG(G233H/T235Q)), which had been prepared in Example 1-1, were each introduced into the ATCC13869 strain by electroporation to prepare “ATCC13869_Pro(2mt)_hisEG”, “ATCC13869_Pro(3mt)_hisEG”, “ATCC13869_hisG(G233H)”, and “ATCC13869_hisG(G233H/T235Q)”, which are the glutamic acid- and glycine-producing strains into which the mutation was introduced, respectively.

Specifically, these strains were prepared by transformation (*Appl. Microbiol. Biotechnol.*, 1999, 52: 541–545). The strains into which the vectors were inserted on the chromosome by recombination of homologous sequences were selected on an agar nutrient medium containing kanamycin (25 mg/L). The selected primary strains were subjected to a secondary crossover, and each of the strains into which the two or three target mutations were introduced were selected. The mutation (substitution) of the finally transformed strains was confirmed by

sequencing after performing PCR using each of the primer pair of SEQ ID NOS: 7 and 10 and the primer pair of SEQ ID NOS: 13 and 16.

Each colony was subcultured in a nutrient medium and then cultured in a fermentation medium for 5 hours. Then, 25% Tween 40 was added to each medium at a concentration of 0.4%, and each colony was cultured again for 32 hours.

Nutrient Medium:

Glucose 1%, meat juice 0.5%, polypeptone 1%, sodium chloride 0.25%, yeast extract 0.5%, agar 2%, urea 0.2%, pH 7.2

Fermentation Medium:

Raw sugar 6%, calcium carbonate 5%, ammonium sulfate 2.25%, potassium monophosphate 0.1%, magnesium sulfate 0.04%, iron sulfate (10 mg/L), biotin (0.3 mg/L), thiamine hydrochloride (0.2 mg/L)

Each colony was cultured under the above conditions and the L-glutamic acid concentration was measured using YSI, and the glycine concentration was measured using HPLC. The measured concentrations of L-glutamic acid and glycine are shown in Table 3 below.

[Table 3]

Strain	L-Glutamic acid (g/L)	Glycine (mg/L)
ATCC13869	13.8	117
ATCC13869_Pro(2mt)_hisEG	13.7	128
ATCC13869_Pro(3mt)_hisEG	14.0	135
ATCC13869_hisG(G233H)	13.5	144
ATCC13869_hisG(G233H/T235Q)	13.7	306

As shown in Table 3, it was confirmed that the concentration of L-glutamic acid produced by each of the *Corynebacterium glutamicum* strains ATCC13869_Pro(2mt)_hisEG, ATCC13869_Pro(3mt)_hisEG, ATCC13869_hisG(G233H), and ATCC13869_hisG(G233H/T235Q), into which the mutation was introduced, was similar to that

produced by the *Corynebacterium glutamicum* strain ATCC13869; however, all of the *Corynebacterium glutamicum* strains ATCC13869_Pro(2mt)_hisEG, ATCC13869_Pro(3mt)_hisEG, ATCC13869_hisG(G233H), and ATCC13869_hisG(G233H/T235Q) showed an increase in glycine concentration compared to the *Corynebacterium glutamicum* strain ATCC13869.

That is, it was reconfirmed that the mutations, in which the *hisEG* promoter mutation and the HisG feedback inhibition release mutation are included, significantly increased the glycine productivity while maintaining the L-glutamic acid productivity in the microorganisms with no significant effect thereon.

Meanwhile, the strains ATCC13869_hisG(G233H) and ATCC13869_hisG(G233H/T235Q) were deposited at the Korean Culture Center of Microorganisms (KCCM), which is an international depositary authority under the Budapest Treaty, on March 14, 2019, under the strain names of “CA02-9216” and “CA02-9217”, and were assigned Accession Nos. “KCCM12458P” and “KCCM12459P”.

Example 3. Preparation of fermented composition for preparation of seasoning products

As described above, it was confirmed that the strains in which the HisG activity was enhanced showed an increase in glycine productivity while showing no significant effect on L-glutamic acid productivity. Therefore, an attempt was made to prepare a fermented composition using a microorganism of the genus *Corynebacterium* of the present disclosure in which the HisG activity was enhanced.

For example, preparation was attempted of a fermented composition using glutamic acid, which is a basic, well-known seasoning material, as an active ingredient, and the fermentation strain and fermentation processes were controlled to increase the proportions of other by-product ingredients of the seasoning materials for the purpose of increasing the constitution of the rich taste.

An attempt was made to prepare a fermented composition in a 5 L fermenter using strains in which both the *hisEG* promoter mutation and the HisG feedback inhibition release

mutation are included.

All of the ingredients used in the preparation of the culture media used were those corresponding to the food grade.

Primary seed medium was prepared as follows:

Glucose (1%), Yeast Extract (1%), Peptone (1%), Ammonium Sulfate (0.1%), NaCl (0.25%), KH_2PO_4 (0.15%), K_2HPO_4 (0.15%), pH 8.0

Secondary seed medium was prepared as follows:

Organic Raw Sugar (4.6% with a purity of 98.5%), Magnesium Sulfate (0.05%), Yeast Extract (0.5%), KH_2PO_4 (0.2%), Iron Sulfate (0.002%), Biotin (1 mg/L), Thiamine HCl (2 mg/L), a small amount of an anti-foaming agent, pH 7.2

Fermentation medium was prepared as follows:

Organic Raw Sugar (4% with a purity of 98.5%), Magnesium Sulfate (0.03%), Yeast Extract (1%), Phosphoric Acid (0.22%), KOH (0.4%), Biotin (0.2 mg/L), Thiamine HCl (0.6 mg/L), Manganese Sulfate (0.002%), Iron Sulfate (0.002%), Zinc Sulfate (0.002%), Copper Sulfate (0.006%), a small amount of an anti-foaming agent, pH 7.4

The primary seed medium (50 mL) was dispensed into each 500 mL shaking Erlenmeyer flask, autoclaved at 121°C under pressure for 20 minutes. Then, each strain was inoculated and incubated with shaking at a rotation speed of 200 rpm, at 30°C for 5 to 7 hours.

The secondary seed medium was prepared in an amount of 0.25 L in a 1.5 L test fermenter, autoclaved at 121°C under pressure for 20 minutes, and cooled. Then, the primary seed medium (50 mL) was inoculated and incubated at a rotation speed of 900 rpm at 31.5°C for 15 hours.

The fermentation medium was prepared in an amount of 0.25 L in a 5 L test fermenter, autoclaved at 121°C under pressure for 20 minutes, and cooled. Then, the secondary seed medium (0.26 L) was inoculated thereto and incubated at a rotation speed of 900 rpm at 30°C to 34°C.

While culturing under the above conditions, the pH of the fermentation culture was continuously adjusted using 28% ammonia water to be in the range of 7.0 to 7.4 during the culture of the *Corynebacterium glutamicum*. When the concentration of the residual sugar in the culture became in the range of 0.5% to 1.5%, sterilized organic raw sugar was frequently added to continue the culture until the total amount of the sugar added became 30% to 34% of the amount of the fermented broth.

[Table 4]

Strain	Results of Analysis (g/L)						
	Active Ingredient			By-product			
	Solid	Glutamic Acid	Glycine	Amino Acid	Organic Acid	Residual Sugar	Ions
KFCC11074	140.2	64.2	0.18	11.5	3.5	12.0	11.1
KFCC11074_hisG(G233H/T235Q)_Pro(3mt)_hisEG	147.3	59.0	2.43	16.4	2.7	15.1	10.7

As a result, as shown in Table 4 above, it was confirmed that although there was no significant difference in the amount of glutamic acid production between the two strains, the amount of glycine in the fermented broth produced by the *Corynebacterium glutamicum* KFCC11074_hisG(G233H/T235Q)_Pro(3mt)_hisEG strain, in which the mutation was introduced, was significantly increased.

Even in a case where a fermented composition was prepared using a 3 kL fermenter, there was no significant difference in the amount of glutamic acid production between the two strains. However, the *Corynebacterium glutamicum* KFCC11074_hisG(G233H/T235Q)_Pro(3mt)_hisEG strain, in which the mutation was introduced, showed a significant increase in the amount of glycine compared to the KFCC11074 strain (i.e., 0.2 g/L vs. 3.2 g/L), although there was no significant difference in the amount of glutamic acid production between the two strains (64.2 g/L vs. 73 g/L).

From the foregoing, one of ordinary skill in the art to which the present disclosure

pertains will be able to understand that the present disclosure may be embodied in other specific forms without modifying the technical concepts or essential characteristics of the present disclosure. In this regard, the exemplary embodiments disclosed herein are only for illustrative purposes and should not be construed as limiting the scope of the present disclosure. On the contrary, the present disclosure is intended to cover not only the exemplary embodiments but also various alternatives, modifications, equivalents, and other embodiments that may be included within the spirit and scope of the present disclosure as defined by the appended claims.

[Accession Number]

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[CLAIMS]

[Claim 1]

A method for producing glycine, comprising fermenting by culturing a microorganism of the genus *Corynebacterium* comprising ATP phosphoribosyltransferase (HisG), in which the 233rd amino acid of an amino acid sequence of SEQ ID NO: 4 is substituted with histidine (H), or the 233rd and 235th amino acids of an amino acid sequence of SEQ ID NO: 4 are substituted with histidine (H) and glutamine (Q), respectively, in a medium, and measuring an amount of glycine in the fermented medium.

[Claim 2]

The method according to claim 1, further producing glutamic acid.

[Claim 3]

The method according to claim 1, wherein the glycine is in the form of being comprised in a fermented composition.

[Claim 4]

The method according to claim 1, wherein the glycine productivity is increased compared to a microorganism of the genus *Corynebacterium* having ATP phosphoribosyltransferase without the substitution.

[Claim 5]

The method according to claim 1, wherein the ATP phosphoribosyltransferase consists of an amino acid sequence of SEQ ID NO: 5 or SEQ ID NO: 6.

[Claim 6]

The method according to claim 1, wherein the microorganism of the genus *Corynebacterium* is *Corynebacterium glutamicum*.