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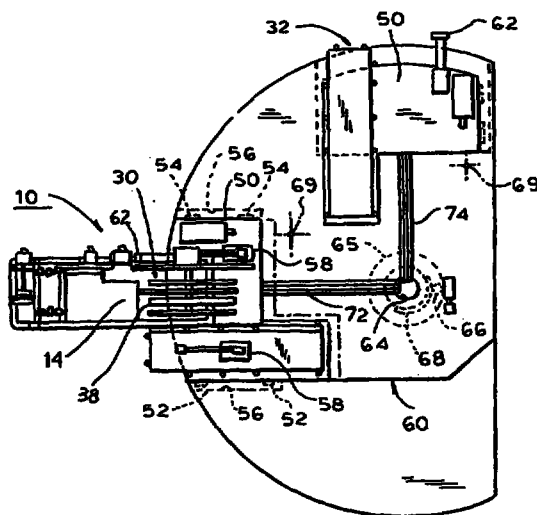
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(54) Title: **REPLACEABLE INKING ARRANGEMENT IN A CAN DECORATOR**



(57) Abstract: In a can decorator (10), substituting one inking arrangement (30) by another inking arrangement (32) with minimal down time while the other inking arrangement is inking cans being decorated. First and second inking arrangements are supported on and spaced 90° or 180° apart around a rotation axis of a plate (60), which is rotatable to bring each of the inking arrangements to a position radially inward of the can handling apparatus of the can decorator. Each inking arrangement is shiftable laterally inward on the plate away from the can handling apparatus when the plate is to be rotated and laterally shifted outwardly toward the can handling apparatus after the plate has been rotated and the new inking arrangement is positioned laterally inward of the can handling apparatus.