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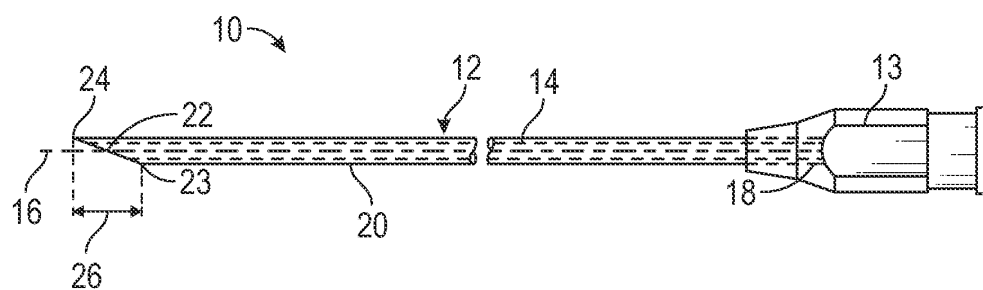


FIG. 1

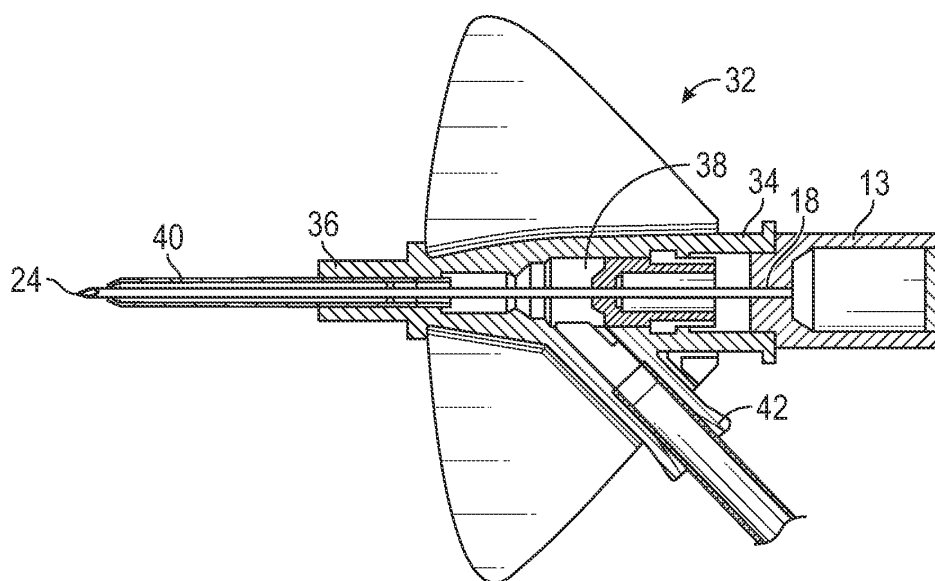


FIG. 2

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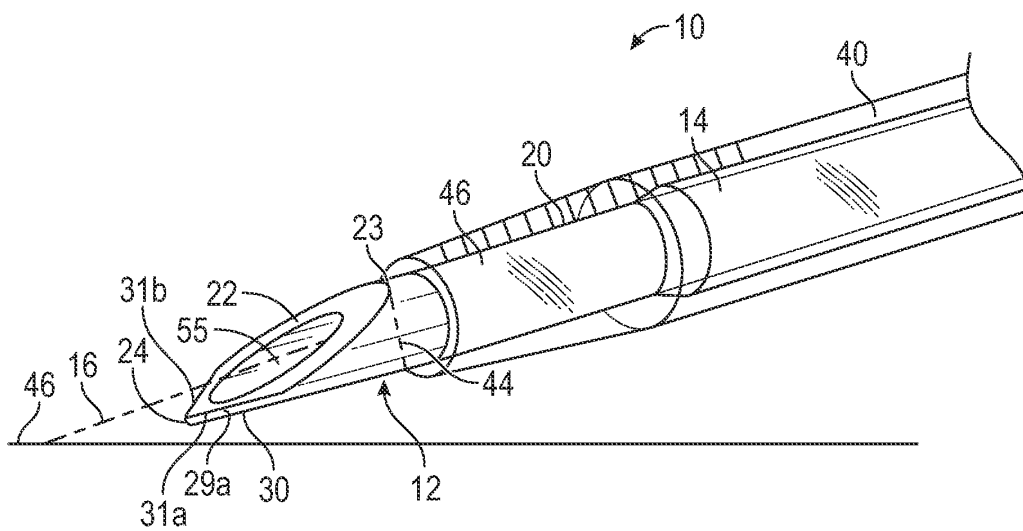


FIG. 3

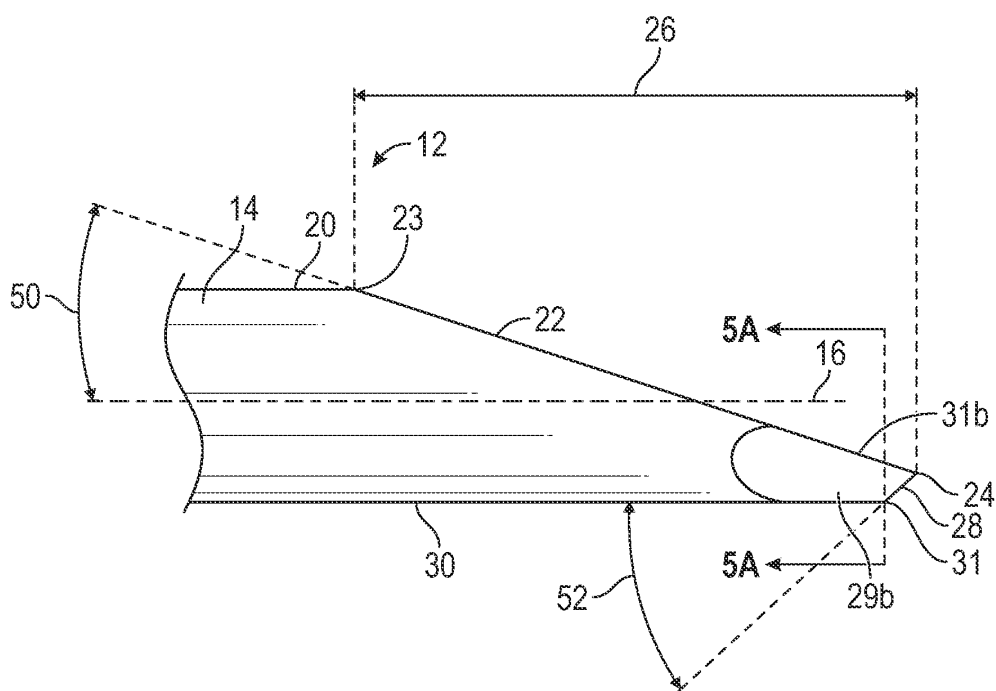


FIG. 4

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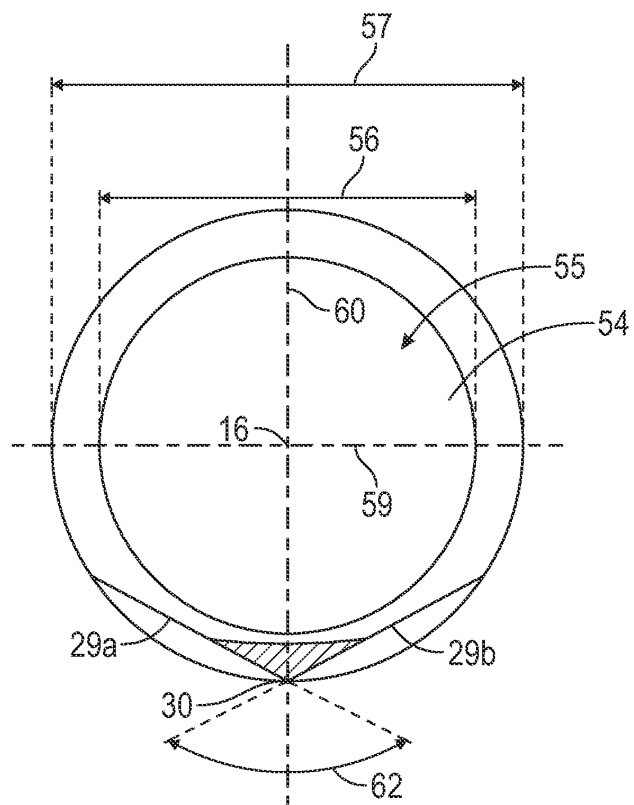


FIG. 5A

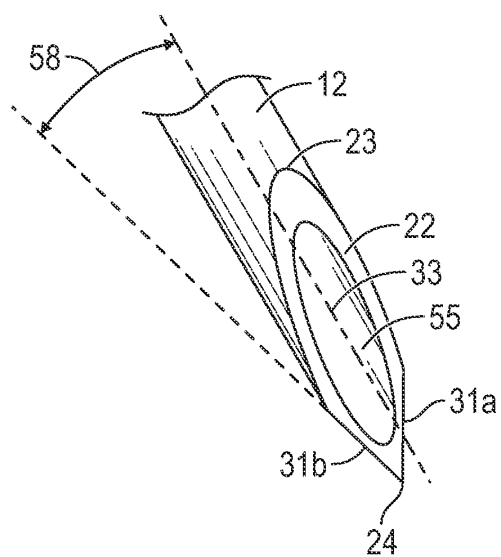


FIG. 5B

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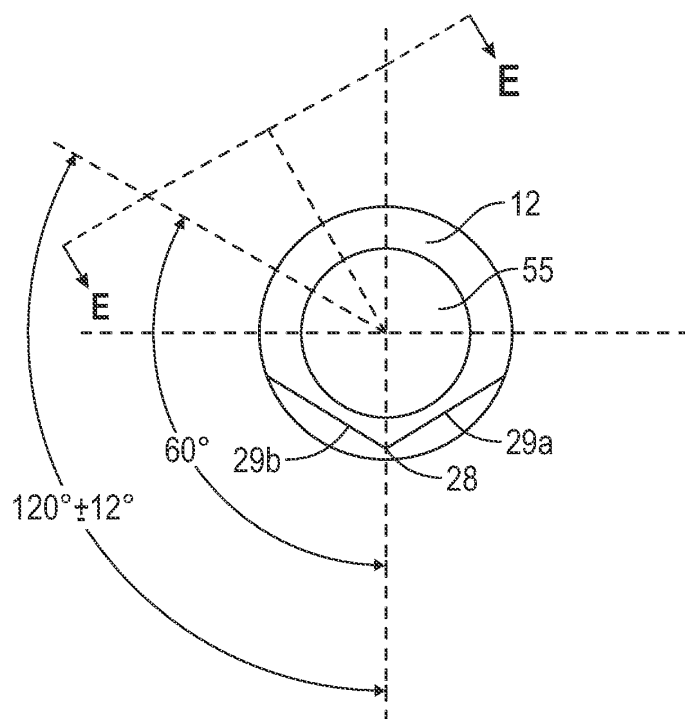


FIG. 5C

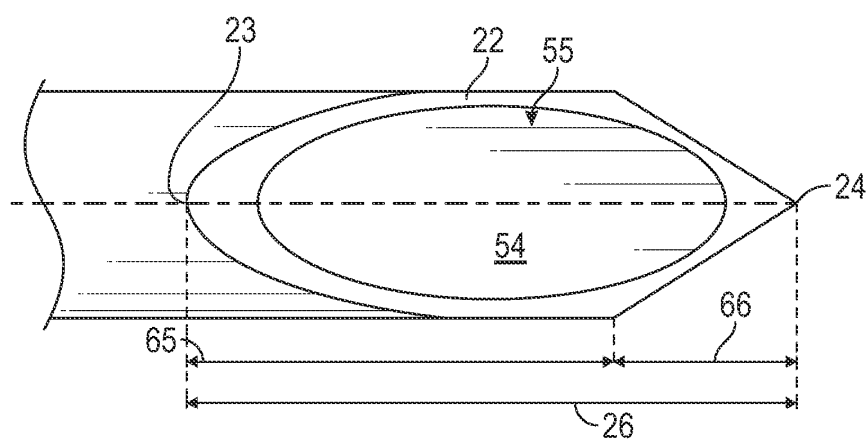


FIG. 6

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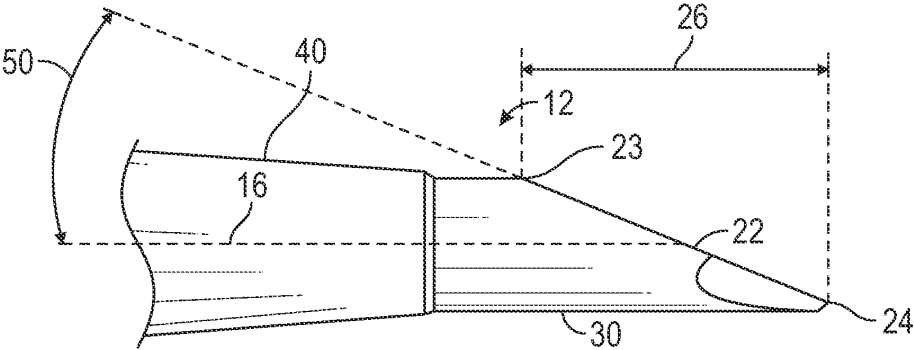


FIG. 7A

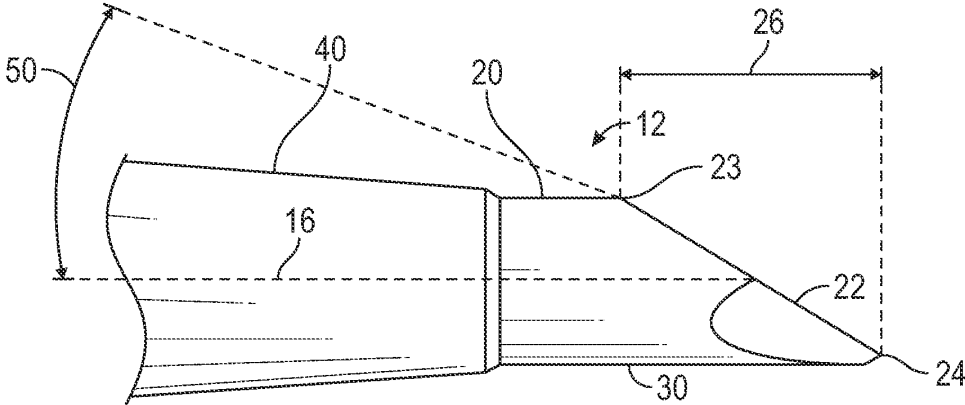


FIG. 7B

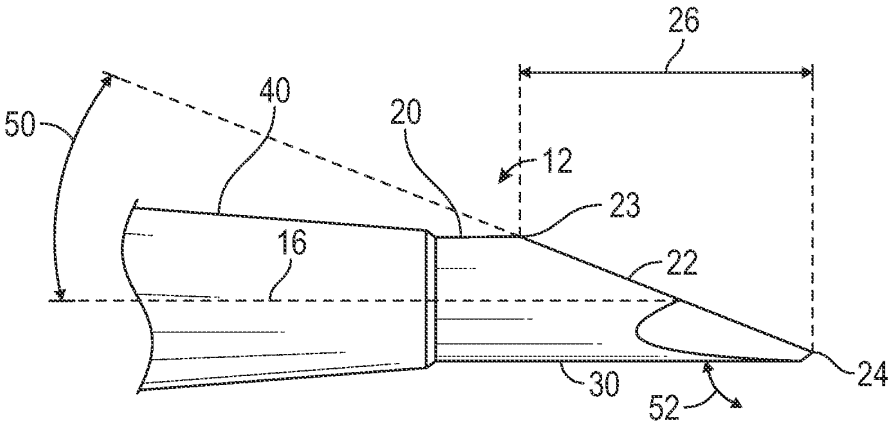


FIG. 8

Geometry	Global Peak Force (gmf)	Initial Peak Force (gmf)
Prior Art	65.2	54.9
Primary Bevel Angle of 22.2°	68.6	62.8
Primary Bevel Angle of 31.4°	75.2	75.2
Primary Bevel Angle of 22.2° and Secondary Angle of 22°	66.5	52.7

FIG. 9