

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
13 April 2006 (13.04.2006)

PCT

(10) International Publication Number
WO 2006/038889 A1

(51) International Patent Classification:

G02F 1/19 (2006.01) **H05B 33/08** (2006.01)
H04Q 7/32 (2006.01)

(21) International Application Number:

PCT/SG2005/000327

(22) International Filing Date:

29 September 2005 (29.09.2005)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

10/961,119 8 October 2004 (08.10.2004) US

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(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,
AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN,
CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI,
GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE,
KG, KM, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, LY,
MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO,
NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK,
SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ,
VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,
ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),
European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,
FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT,
RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA,
GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Declaration under Rule 4.17:

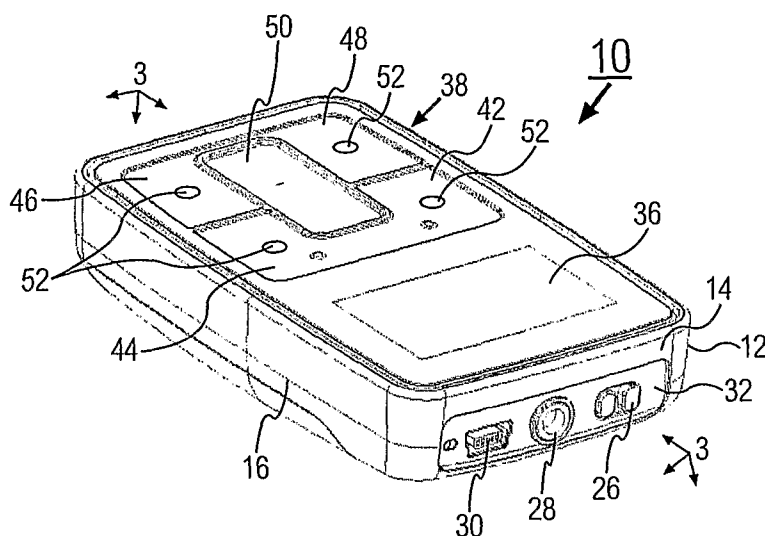
— of inventorship (Rule 4.17(iv))

Published:

— with international search report
— before the expiration of the time limit for amending the
claims and to be republished in the event of receipt of
amendments

For two-letter codes and other abbreviations, refer to the "Guid-
ance Notes on Codes and Abbreviations" appearing at the begin-
ning of each regular issue of the PCT Gazette.

(54) Title: PORTABLE DEVICE WITH ILLUMINATION AND METHOD THEREFOR



(57) Abstract: A portable device comprising a body (12), at least one wall (24) of the body being of a translucent material and having an outer surface, an inner surface (64) and an outer surface (68) and an outer peripheral edge surface. The outer surface (68) is coated with a first non-translucent material (70), there being a plurality of outer openings (23) in the first non-translucent material to form a plurality of control indications (52). The inner surface (64) is coated with a second non-translucent material (76), there being at least one inner opening in the second non-translucent material for at least one light source (66). The first non-translucent coating and the second non-translucent coating cause internal reflection within the at least one wall except for the outer openings and the outer peripheral edge (74) through which light from the at least

one light source is able to pass.