

A b s t r a c t

The present invention relates to a tension unit (1) for
5 tensioning at least one plated coil strip for a recoiling
process comprising at least two rotatable rollers (5, 6)
coupled to each other through their circumferences for
guiding said at least one coil strip therethrough, wherein at
least one roller (5) thereof is connected to a motor drive
10 system (8) for controlling the roller speed to create a
predetermined tension to said at least one coil strip during
the recoiling process.

15 (Fig. 13)