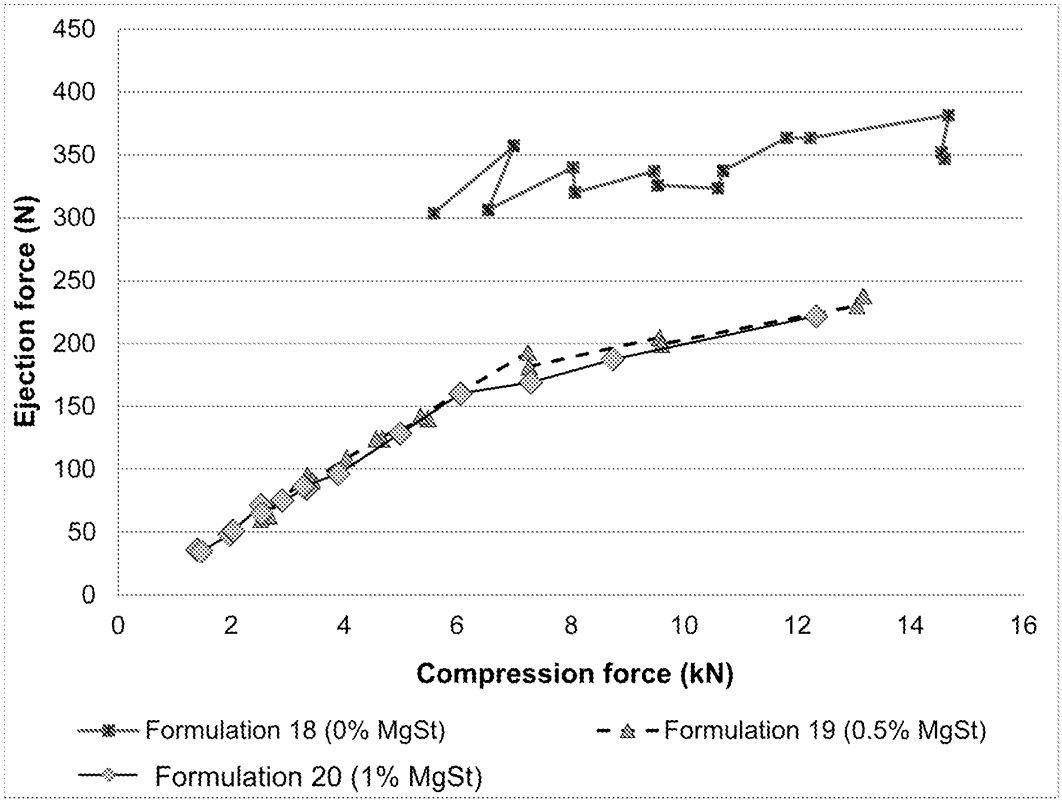
Figure 1:


450
400
350
300
250
200
150
100
50
0
Ejection force (N)
0
2
4
6
8
10
12
14
16
Compression force (kN)
Formulation 18 (0% MgSt)
Formulation 19 (0.5% MgSt)
Formulation 20 (1% MgSt)