

Abstract

5 A method of producing abrasive tips on compressor or turbine rotor blades by electrolytic or electroless deposition in which at least part of the deposition process is conducted on the blades assembled on a compressor or turbine rotor disc. The tips are therefore formed on the blades after they are put into their final operating positions on the disc so that subsequent disassembly which has hitherto been necessary is avoided.

10 The assembly is preferably mounted with its rotational axis horizontal and deposition may be accompanied by vibration of the assembly in the vertical direction.

This Sheet Has Been Replaced

