

## ABSTRACT OF THE DISCLOSURE

Disclosed are improved apparatus and method for effecting  
a required machining on workpieces with working liquid flushing  
5 to the tool-and-workpiece contacting place. Gas such as air is  
ejected to the tool-and-workpiece contacting place, thereby making  
the working liquid to forcedly invade into the tool-and-workpiece  
interface. Thus, cooling effect is enhanced to maximum while  
saving the quantity of working liquid, still assuring that the  
10 products of comparable or even higher quality are provided.

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This Sheet Has Been Replaced  
