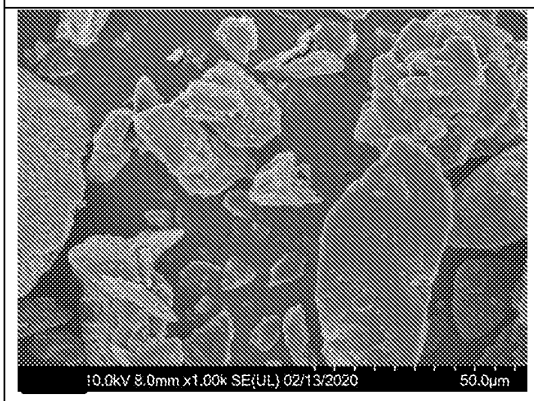
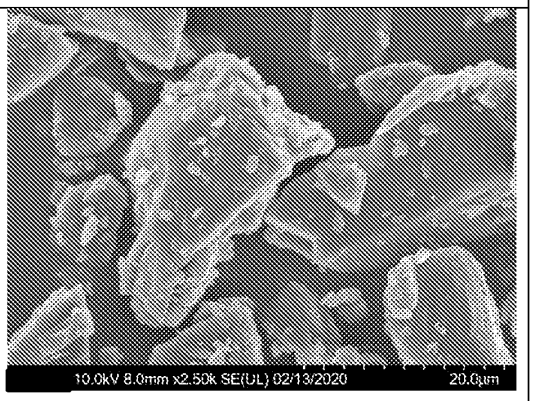
Figure 1

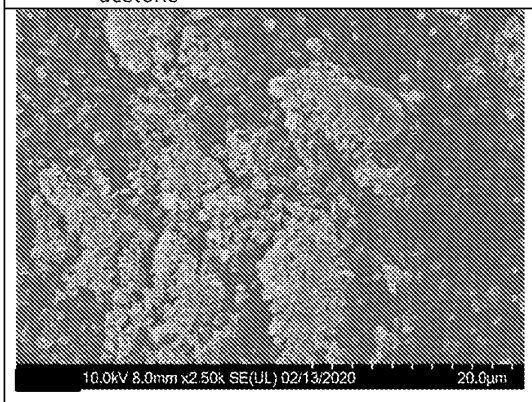
(A) Raw Material Sorafenib – 1,000x



(B) Raw Material Sorafenib – 2,500x



(C) SC1910-1 – 2,500x – Sorafenib from acetone



(D) SC1910-1 – 10,000x – Sorafenib from acetone

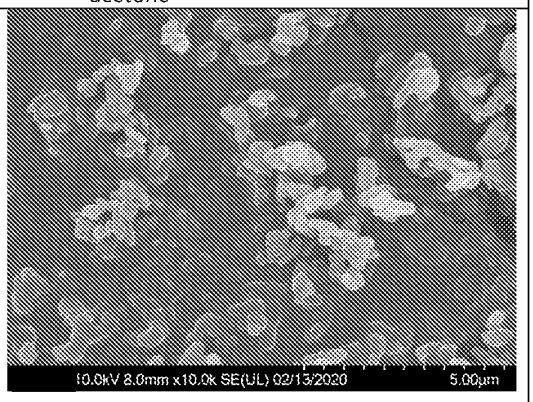
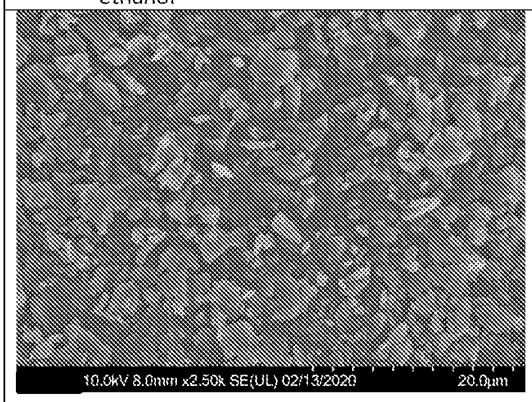
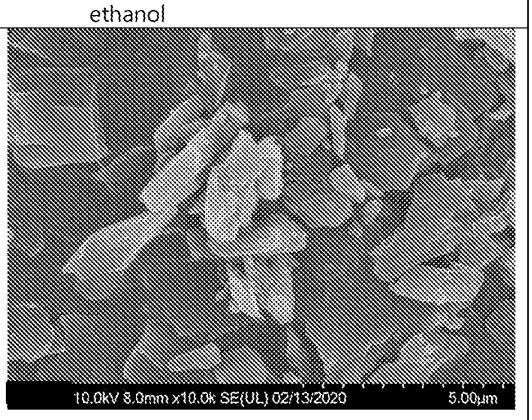


Figure 2

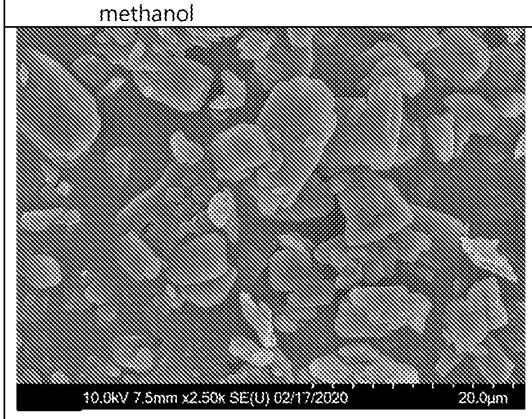
(A) SC1910-2 – 2,500x – Sorafenib from ethanol



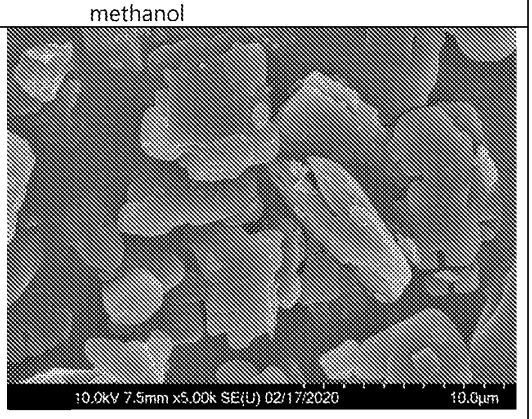
(B) SC1910-2 – 10,000x – Sorafenib from ethanol



(C) SC1910-3 – 2,500x – Sorafenib from methanol



(D) SC1910-3 – 5,000x – Sorafenib from methanol



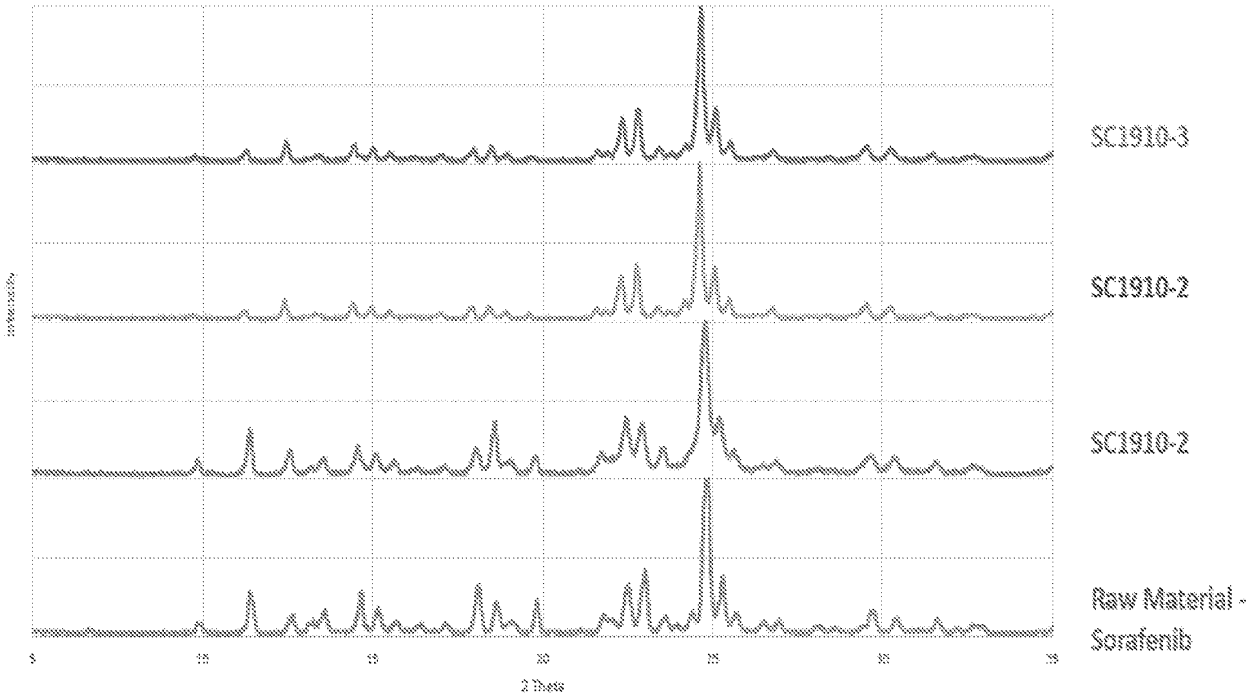


Figure 3

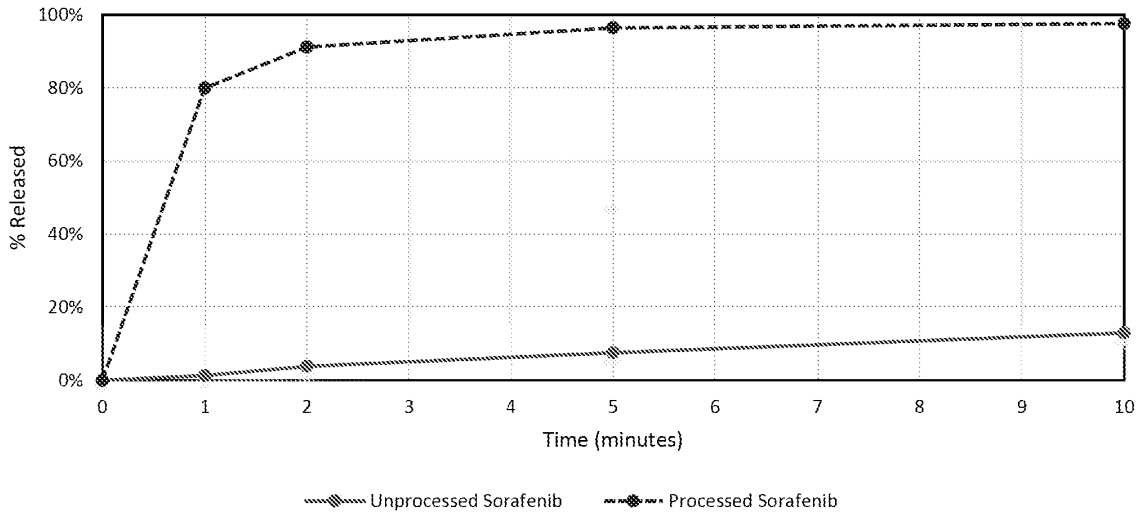
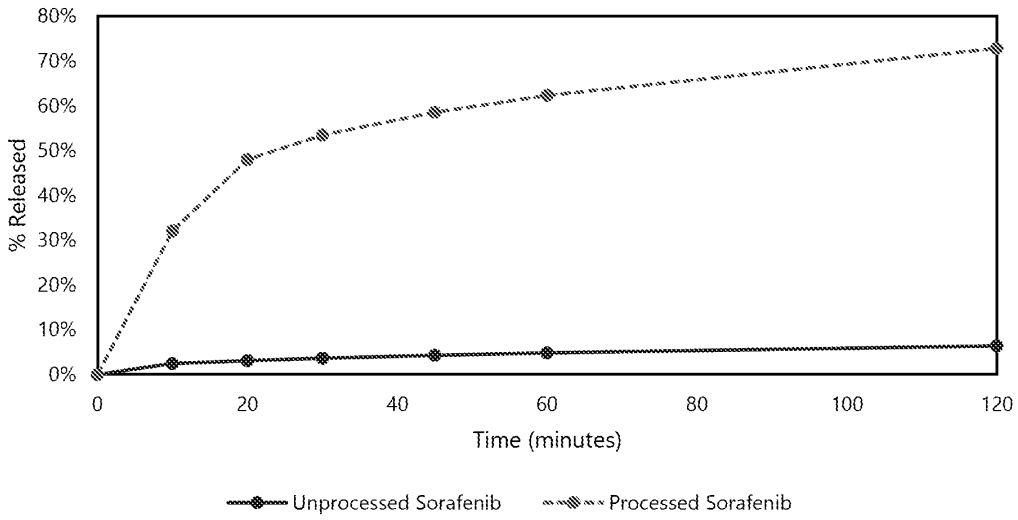

100%
80%
60%
40%
20%
0%
% Released
0
1
2
3
4
5
6
7
8
9
10
Time (minutes)
Unprocessed Sorafenib
Processed Sorafenib

Figure 4

Figure 5


80%
70%
60%
50%
40%
30%
20%
10%
0%
% Released
0
20
40
60
80
100
120
Time (minutes)
Unprocessed Sorafenib
Processed Sorafenib