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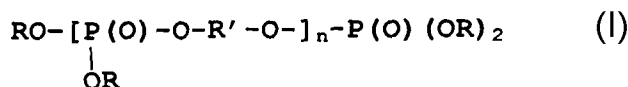
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- (71) Applicant (*for all designated States except US*): **AKZO NOBEL N.V.** [NL/NL]; Velperweg 76, P.O. Box 9300, NL-6800 SB Arnhem (NL).
- (72) Inventors; and
- (75) Inventors/Applicants (*for US only*): **BURKHARDT, Eric, W.** [US/US]; 46 Juniper Circle, Brewster, NY 10509 (US). **BRIGHT, Danielle, Angrand** [US/US]; 21 Zabella Drive, New City, NY 10956 (US). **LEVCHIK, Sergei** [BY/US]; 51 Harrison Street, Croton-on-Hudson, NY 10520 (US). **DASHEVSKY, Sophia** [US/US]; 8-B Cambridge Drive, Monroe Township, NJ 08831 (US). **BUCZEK, Mark** [US/US]; 31 Palmer Avenue, Sleepy Hollow, NY 10591 (US).
- (74) Agent: **FENNELLY, Richard, P.**; Akzo Nobel Inc., 7 Livingston Avenue, Dobbs Ferry, NY 10522 (US).
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(54) Title: EPOXY-STABILIZED POLYPHOSPHATE COMPOSITIONS



lene-alkylene-arylene, or alkylene, and n ranges from about 1 to about 5.

(57) Abstract: A polyphosphate ester composition consisting essentially of an effective amount of a cycloaliphatic epoxy composition for reduction of the total acid number of the composition. The phosphate ester is of the formula (I): where R can be aryl or alkaryl, R' can be arylene, ary-



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