

ABSTRACT  
METHOD FOR INJECTION-MOLDING OF RESIN

A method for injection-molding of resin using a mold comprising a sprue, one or more runners and one or more cavities, characterized in that the cross-sectional area of at least part of the runners is less than  $2.0\text{mm}^2$  and the melt viscosity of the resin, measured at the temperature of  $25^\circ\text{C}$  higher than the melting point of the resin and at the shear rate of  $1000\text{ sec}^{-1}$ , is less than 800 poise

No Figure