

ABSTRACT

A third disk holding member 13 is interposed between the inner surfaces of first and second disk holding members 11 and 12 so as to be movable relative to the first and second disk holding members 11 and 12.

When the third disk holding member 13 is moved relative to the first and second disk holding members 11 and 12, a plurality of press portions 17 provided on opposite sides of the third disk holding member 13 along a moving direction thereof press the first and second disk holding members 11 and 12 against the inner circumferential portions of center holes 2 of hard disk substrates 1. The plurality of hard disk substrates 1 are thus held by the inner circumferential portions of the center holes 2 thereof.