[0004] A coated article of the disclosure includes a substrate and a coating formed over at least a portion of the substrate. The coating includes a first dielectric layer formed over at least a portion of the substrate; a first metallic layer formed over at least a portion of the first dielectric layer; a second dielectric layer formed over at least a portion of the first metallic layer; a second metallic layer formed over at least a portion of the second dielectric layer; a third dielectric layer formed over at least a portion of the second metallic layer; a third metallic layer formed over at least a portion of the third dielectric layer; a fourth dielectric layer formed over at least a portion of the third metal layer; a fourth metallic layer formed over at least a portion of the fourth dielectric layer; a fifth dielectric layer formed over at least a portion of the fourth metallic layer; and an optional protective layer formed over at least a portion of the third metallic layer. At least one of the metallic layers is a discontinuous layer. For example, the second metallic layer or the third metallic layer can be a discontinuous layer.

[0004a] In one aspect, the disclosure relates to a coated article having a tinted appearance in reflection and/or transmission, comprising:

a substrate;

a first dielectric layer having a thickness in the rand of 300 to 525 Å over at least a portion of the substrate;

a first metallic layer having a thickness in the range of 60 to 150 Å over at least a portion of the first dielectric layer;

a first primer layer having a thickness in the range of 15 to 45 Å over at least a portion of the first metallic layer;

a second dielectric layer having a thickness in the range of 400 to 1,000 Å over at least a portion of the first primer layer;

a second metallic layer having a thickness in the range of 70 to 250 Å over at least a portion of the second dielectric layer;

a second primer layer having a thickness in the range of 15 to 45 Å over at least a portion of the second metallic layer;

a third dielectric layer having a thickness in the range of 100 to 600 Å over at least a portion of the second primer layer;

a third metallic layer having a thickness in the range of 10 to 25 Å over at least a portion of the third dielectric layer;

a third primer layer having a thickness in the range of 15 to 45 Å over at least a portion of the third metallic layer;

a fourth dielectric layer having a thickness in the range of 250 to 700 Å over at least a portion of the third primer layer;

a fourth metallic layer having a thickness in the range of 60 to 275 Å over at least a portion of the fourth dielectric layer;

a fourth primer layer having a thickness in the range of 15 to 45 Å over at least a portion of the fourth metallic layer;

a fifth dielectric layer having a thickness in the range of 175 to 450 Å over at least a portion of the fourth primer layer; and

an overcoat having a thickness in the range of 30 to 60 Å over at least a portion of the fifth dielectric layer

wherein the third metallic layer is a discontinuous layer.

[0005] An additional coated article includes a substrate and a coating stack over at least a portion of the substrate. The coating includes a first dielectric layer formed over at least a portion of the substrate. The first dielectric layer comprises a first film and a second film over the first film. A first metallic layer is positioned over the first dielectric layer. An optional first primer layer is positioned over the first metallic layer. A second dielectric layer is positioned over the optional first primer layer or the first metallic layer. The second dielectric layer comprises a first film and a second film over the first film. Optionally a third film is positioned over the second film. A second metallic layer is positioned over the second dielectric

layer. A third dielectric layer is positioned over the second metallic layer. The third dielectric layer comprises a first film and a second film over the first film. Optionally, a third film (of the third dielectric layer) can be positioned over the second film. A third metallic layer is positioned over the third dielectric layer. A fourth dielectric layer comprising first film and a second film over the first film is positioned over the third metallic layer. Optionally, a third

WHAT IS CLAIMED IS:

1. A coated article having a tinted appearance in reflection and/or transmission, comprising:

a substrate;

a first dielectric layer having a thickness in the range of 300 to 525 Å over at least a portion of the substrate;

a first metallic layer having a thickness in the range of 60 to 150 Å over at least a portion of the first dielectric layer;

a first primer layer having a thickness in the range of 15 to 45 Å over at least a portion of the first metallic layer;

a second dielectric layer having a thickness in the range of 400 to 1,000 Å over at least a portion of the first primer layer;

a second metallic layer having a thickness in the range of 70 to 250 Å over at least a portion of the second dielectric layer;

a second primer layer having a thickness in the range of 15 to 45 Å over at least a portion of the second metallic layer;

a third dielectric layer having a thickness in the range of 100 to 600 Å over at least a portion of the second primer layer;

a third metallic layer having a thickness in the range of 10 to 25 Å over at least a portion of the third dielectric layer;

a third primer layer having a thickness in the range of 15 to 45 Å over at least a portion of the third metallic layer;

a fourth dielectric layer having a thickness in the range of 250 to 700 Å over at least a portion of the third primer layer;

a fourth metallic layer having a thickness in the range of 60 to 275 Å over at least a portion of the fourth dielectric layer;

a fourth primer layer having a thickness in the range of 15 to 45 Å over at least a portion of the fourth metallic layer;

a fifth dielectric layer having a thickness in the range of 175 to 450 Å over at least a portion of the fourth primer layer; and

an overcoat having a thickness in the range of 30 to 60 Å over at least a portion of the fifth dielectric layer

wherein the third metallic layer is a discontinuous layer.

2. The article of claim 1, wherein the first primer layer, second primer layer, third primer layer and/or fourth primer layer is selected from titanium, silicon-aluminum alloys, nickel alloys, alloys containing nickel and chromium, cobalt alloys, alloys containing cobalt and chromium, copper, aluminum, silicon, nickel-chromium alloy, zirconium, mixtures thereof, and alloys thereof.

3. The article of claim 1 or 2 wherein the first primer layer, second primer layer, third primer layer and/or fourth primer layer is deposited as a metal and subsequently oxidized.

4. The article of any of the claims 1-3, wherein the discontinuous layer comprises silver or copper.

5. The article of any of the claims 1-4, wherein the second dielectric layer, or the third dielectric layer comprises a zinc oxide layer, and a zinc stannate layer over the zinc oxide layer.

6. The article of any of the claims 1-5 wherein the third metallic layer has a thickness of less than 20 Å.

7. The article of any of the claims 1-6 wherein the article comprises only one discontinuous layer.

8. The article of claim 1 comprising a visible light transmittance (LTA) between 30 and 45; a solar heat gain coefficient (SHGC) of between 0.170 and 0.200; and a light to solar gain ration (LSG) between 1.50 and 2.50; preferably between 1.70 and 2.25; more preferably between 1.75 and 2.15; most preferably between 1.82 and 2.05.