

ANNULAR GRINDSTONE

ABSTRACT OF THE DISCLOSURE

An annular grindstone includes a grindstone section that includes a binder and abrasive grains dispersed and fixed in the binder, in which the binder includes a tin-nickel alloy. Preferably, a content of tin in the tin-nickel alloy is equal to or more than 57 wt% and less than 75 wt%. In addition, preferably, the annular grindstone consists of the grindstone section. Alternatively, the annular grindstone further includes an annular base having a grip section, and the grindstone section is exposed to an outer peripheral edge of the annular base.

[Fig. 1A]