

ABSTRACT

A joint structure of the present invention includes a
5 conductive member containing copper as a major component
thereof, an electrode member containing copper as a major
component thereof, and a joint portion formed by fusion
welding the conductive member and the electrode member with a
10 brazing material containing tin as a major component thereof
and containing substantially no copper, wherein the amount of
copper atoms contained in the alloy in the central part of
the joint portion is higher than that in the outer
circumference part.

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