

GENERALIZED INTEGRATED DOC-DPF-SCR AFTER-TREATMENT APPARATUS

[0001] The present application claims the priority to Chinese patent application No. 201710971629.4, titled "GENERALIZED INTEGRATED DOC-DPF-SCR POST-TREATMENT APPARATUS", filed with the China National Intellectual Property Administration on October 18, 2017, which is incorporated herein by reference in its entity.

FIELD

[0002] The present application relates to the technical field of exhaust gas treatment for diesel vehicles, and in particular to a generalized integrated DOC-DPF-SCR post-treatment apparatus.

BACKGROUND

[0003] As the emission standard on exhaust gas pollutants from diesel vehicles becomes increasingly stringent in various countries, contents of particulate matters, nitrogen oxides (NO_x), hydrocarbons (HC) and Carbon monoxide (CO) and the like in the exhaust gas pollutants need to be controlled to meet the Europe VI emission standard and China VI emission standard. Therefore, it is required to integrate a diesel oxidation catalytic converter (DOC), a diesel particulate filter (DPF) and a selective catalytic reduction converter (SCR) in a case-type post-treatment apparatus.

[0004] In a conventional case-type post-treatment apparatus, the DOC-DPF, the SCR and an urea mixer are integrated. The DOC and DPF are connected in series to form a DOC-DPF. Two SCRs are abreast arranged on a same side of the case, reducing a dimension in a length direction of the post-treatment apparatus. The DOC-DPF, the two SCRs, the urea mixer and the exhaust pipe are arranged in parallel in the case, and communication of corresponding components is realized through end covers at two ends of the case. During an operation of the apparatus, the exhaust gas enters the DOC-DPF unit from an inlet of the post-treatment apparatus for oxidation catalysis and particle filtering, then the exhaust gas enters the urea mixer through an end cover while urea is sprayed into the urea mixer to form urea spray, and the urea spray is uniformly mixed with the exhaust gas to form uniformly mixed gas. After

discharging out from the urea mixer, the uniformly mixed gas enters the two SCRs through another end cover for catalytic conversion on nitrogen oxides (NO_x). Finally, the exhaust gas is discharged from the SCRs into an exhaust pipe and is discharged away.

[0005] Although post-treatment can be performed well on the exhaust gas with this case-type post-treatment apparatus, the layout structure of the case-type post-treatment apparatus requires large reserved dimensions on the entire vehicle accessories in the width and height directions, which is difficult to meet many matching requirements. Generally, in order to facilitate the maintenance of the DPF, the DPF is required to be arranged at the outside on an upper position when assembling the case-type post-treatment apparatus onto the vehicle, therefore, in order to meet this requirement, the case-type post-treatment apparatus has to be installed on the right side of the vehicle, failing to arranging this apparatus on the left side of the vehicle.

[0006] Therefore, a problem urgently to be solved by those skilled in the art is how to solve the problem that the conventional case-type post-treatment apparatus cannot be installed as required.

SUMMARY

[0007] In view of this, an object of the present application is to provide a generalized integrated DOC-DPF-SCR post-treatment apparatus, to achieve generalized matched installation for different vehicles.

[0008] To achieve the above object, the following technical solutions are provided according to the present application.

[0009] A generalized integrated DOC-DPF-SCR post-treatment apparatus includes a case, a DOC-DPF unit, two SCR units, an urea mixer, and an exhaust pipe. The number of the urea mixer is one or two. The case has a square cross-section, and the DOC-DPF unit and the exhaust pipe are respectively arranged at two diagonal corners with respect to the square cross-section. The two SCR units are symmetrically arranged with each other with respect to a diagonal of the square cross-section along which the DOC-DPF unit and the exhaust pipe are arranged. The urea mixer is symmetrically arranged with respect to the diagonal along which the DOC-DPF unit and the exhaust pipe are arranged. Exhaust gas in the DOC-DPF unit is

discharged into the urea mixer to form mixed exhaust gas, and the mixed exhaust gas in the urea mixer is discharged into the SCR units, and then is discharged into the exhaust pipe after being processed by the SCR unit.

[0010] Preferably, in the generalized integrated DOC-DPF-SCR post-treatment apparatus, in a case that the number of the urea mixer is one, an outlet of the urea mixer is in shunting communication with two inlets of the two SCR units by a second connection disk arranged at a front end of the case.

[0011] Preferably, in the generalized integrated DOC-DPF-SCR post-treatment apparatus, in a case that the number of the urea mixer is one and the two SCR units are respectively referred to as a first SCR unit and a second SCR unit, an outlet of the urea mixer is in communication with the first SCR unit by a second connection disk arranged at a front end of the case, and an outlet of the first SCR unit is in serial communication with an inlet of the second SCR unit by a third connection disk arranged at a rear end of the case.

[0012] Preferably, in the generalized integrated DOC-DPF-SCR post-treatment apparatus, in a case that the number of the urea mixers is two, an outlet of the DOC-DPF unit is in shunting communication with inlets of the two urea mixers by a first connection disk arranged at a rear end of the case, and outlets of the two urea mixers are in communication with inlets of the two SCR units in one-to-one correspondence respectively by two second connection disks arranged at a front end of the case.

[0013] Preferably, in the generalized integrated DOC-DPF-SCR post-treatment apparatus, a heat preservation structure is arranged in the case.

[0014] Preferably, in the generalized integrated DOC-DPF-SCR post-treatment apparatus, the heat preservation structure is made of thermal insulation cotton.

[0015] Preferably, in the generalized integrated DOC-DPF-SCR post-treatment apparatus, a mounting bracket for mounting the generalized integrated DOC-DPF-SCR post-treatment apparatus onto a vehicle frame is arranged on a side of the case where the SCR units and the exhaust pipe are arranged.

[0016] Preferably, in the generalized integrated DOC-DPF-SCR post-treatment apparatus, an intake pipe assembly is arranged on a front end cover of the case, and an inlet of the intake pipe assembly on the front end cover faces forward, upward or sideward.

[0017] Preferably, in the generalized integrated DOC-DPF-SCR post-treatment apparatus, an exhaust port of the exhaust pipe is arranged on a front end cover of the case, a rear end cover of the case, a bottom wall of the case or a side wall of the case.

[0018] Preferably, in the generalized integrated DOC-DPF-SCR post-treatment apparatus, a sensor and a urea nozzle are arranged in the case.

[0019] Compared with the conventional technology, the present application has the following beneficial effects.

[0020] In the generalized integrated DOC-DPF-SCR post-treatment apparatus according to the present application, the case has a square cross-section, the DOC-DPF unit and the exhaust pipe are respectively arranged at two diagonal corners with respect to the square cross-section of the case, and the two SCR units are arranged symmetrically with each other with respect to a diagonal along which the DOC-DPF unit and the exhaust pipe are arranged and the urea mixer is symmetrically arranged with respect to the diagonal along which the DOC-DPF unit and the exhaust pipe are arranged. The exhaust gas in the DOC-DPF unit is discharged into the urea mixer to form mixed exhaust gas, and the mixed exhaust gas in the urea mixer is discharged into the SCR units, and then is discharged into the exhaust pipe after being processed by the SCR units. The cross-section of the case of the generalized integrated DOC-DPF-SCR post-treatment apparatus is square, the DOC-DPF unit and the exhaust pipe inside the case are respectively arranged at two diagonal corners with respect to the square cross-section, and the two SCR units are arranged symmetrically with each other with respect to the diagonal along which the DOC-DPF unit and the exhaust pipe are arranged, and the urea mixer is symmetrically arranged with respect to the diagonal along which the DOC-DPF unit and the exhaust pipe are arranged. Therefore, with the generalized integrated DOC-DPF-SCR post-treatment apparatus, various functional units can be replaced conveniently in the later usage, the case can be arranged on the left or right side as needed, and intake and exhaust ways of the case can be configured flexibly and diversely, thereby achieving generalized matching installation for different vehicles.

BRIEF DESCRIPTION OF THE DRAWINGS

[0021] In order to more clearly describe the embodiments of the present application or the technical solutions in the conventional technology, the drawings used in the description of the

embodiments or the conventional technology will be briefly described below. Apparently, the drawings in the following description are merely embodiments of the present application. For those of ordinary skill in the art, other drawings may be obtained according to the provided drawings without creative efforts.

5 **[0022]** Figure 1 is a schematic structural diagram showing an internal layout of a generalized integrated DOC-DPF-SCR post-treatment apparatus according to an embodiment of the present application;

10 **[0023]** Figure 2 is a schematic structural diagram of a generalized integrated DOC-DPF-SCR post-treatment apparatus according to an embodiment of the present application;

15 **[0024]** Figure 3 is a schematic exploded structural diagram of a generalized integrated DOC-DPF-SCR post-treatment apparatus according to an embodiment of the present application;

20 **[0025]** Figure 4 is a schematic diagram showing an arrangement in which a generalized integrated DOC-DPF-SCR post-treatment apparatus according to an embodiment of the present application is installed on a right side of a vehicle frame;

25 **[0026]** Figure 5 is a schematic diagram showing an arrangement in which a generalized integrated DOC-DPF-SCR post-treatment apparatus according to an embodiment of the present application is installed on a left side of the vehicle frame;

30 **[0027]** Figure 6 is a schematic diagram showing an arrangement of an intake pipe assembly of a generalized integrated DOC-DPF-SCR post-treatment apparatus according to an embodiment of the present application;

35 **[0028]** Figure 7 is a schematic diagram showing an arrangement of an exhaust pipe of a generalized integrated DOC-DPF-SCR post-treatment apparatus according to an embodiment of the present application; and

40 **[0029]** Figure 8 is a schematic structural diagram showing an assembly of a generalized integrated DOC-DPF-SCR post-treatment apparatus according to an embodiment of the present application.

45 **[0030]** Reference numerals are listed as follows:

1	case	11	front end cover
12	rear heat shield	13	rear end cover
2	SCR unit	3	exhaust pipe
31	exhaust port	4	urea mixer
5	DOC-DPF unit	51	DOC unit
52	DPF unit	6	intake pipe assembly
7	second connection disk	8	first connection disk
9	mounting bracket	A	differential pressure sensor
B	electronic integrated unit of a nitrogen oxide sensor	D	probe of a nitrogen oxide sensor
C	urea nozzle	E	temperature sensor

DETAILED DESCRIPTION OF THE EMBODIMENTS

[0031] A core of the present application is to provide a generalized integrated DOC-DPF-SCR post-treatment apparatus to achieve generalized matching installation for different vehicles.

[0032] The technical solutions in the embodiments of the present application will be clearly and completely described in the following with reference to the drawings in the embodiments of the present application. Apparently, the described embodiments are only a part of the embodiments of the present application, rather than all the embodiments. Based on the embodiments of the present application, all other embodiments obtained without creative efforts by those of ordinary skill in the art shall fall within the protection scope of the present application.

[0033] Referring to Figures 1 to 8, a generalized integrated DOC-DPF-SCR post-treatment apparatus is provided according to an embodiment of the present application, which includes a case 1, a DOC-DPF unit 5, two SCR units 2, one or two urea mixer 4, and an exhaust pipe 3. The DOC-DPF unit 5, the SCR units 2, the urea mixer 4, and the exhaust pipe 3 are all arranged in the case 1. The case 1 includes a front end cover 11, a rear end cover 13, and four

side walls. The DOC-DPF unit 5 is formed by connecting a DOC unit 51 and a DPF unit 52 with each other via a clamp. The DOC unit 51 and the DPF unit 52 are configured to respectively perform oxidation catalysis and PM particle capture on the exhaust gas. The DOC-DPF unit 5 is connected to an intake pipe assembly 6 on the front end cover 11. A cross-section of the case 1 is square, that is, a cross-section parallel to the front end cover 11 and the rear end cover 13 is square. The DOC-DPF unit 5 and the exhaust pipe 3 are respectively arranged on two diagonal corners with respect to the square cross-section. The two SCR units 2 are symmetrically arranged with each other with respect to a diagonal along which the DOC-DPF unit 5 and the exhaust pipe 3 are arranged. Preferably, the two SCR units 2 are symmetrically arranged with each other on another two diagonal corners with respect to the square cross-section. The urea mixer 4 is symmetrically arranged with respect to the diagonal along which the DOC-DPF unit 5 and the exhaust pipe 3 are arranged. The exhaust gas in the DOC-DPF unit 5 is discharged into the urea mixer 4 to form mixed exhaust gas. The mixed exhaust gas in the urea mixer 4 is discharged into the SCR units 2, and then is discharged into the exhaust pipe 3 after being processed by the SCR units 2.

[0034] The operating process of the generalized integrated DOC-DPF-SCR post-treatment apparatus is described as follows. The exhaust gas enters the DOC-DPF unit 5 through the intake pipe assembly 6, and oxidation catalysis and PM particle capture are performed on the exhaust gas in the DOC-DPF unit 5. The exhaust gas enters the urea mixer 4 while urea is sprayed into the urea mixer 4, and the exhaust gas is uniformly mixed with the urea in the urea mixer 4 to form uniformly mixed gas. The uniformly mixed gas enters the SCR units 2 for catalytic conversion of nitrogen oxides. Finally, the exhaust gas is discharged from the SCR units 2 into the exhaust pipe 3 and is discharged away from the exhaust pipe 3.

[0035] The cross-section of the case 1 of the generalized integrated DOC-DPF-SCR post-treatment apparatus is square, and inside the case 1, the DOC-DPF unit 5 and the exhaust pipe 3 are respectively arranged on two diagonal corners with respect to the square cross-section, and the two SCR units 2 are arranged symmetrically with each other with respect to the diagonal along which the DOC-DPF unit 5 and the exhaust pipe 3 are arranged, and the urea mixer 4 is symmetrically arranged with respect to the diagonal along which the DOC-DPF unit 5 and the exhaust pipe 3 are arranged. Therefore, with the generalized integrated DOC-DPF-SCR post-treatment apparatus, the various functional units can be replaced conveniently in the later usage. Besides, in order to facilitate the maintenance of the

DOC-DPF unit 5, the DOC-DPF unit 5 is arranged outside the vehicle frame at an upper position. The generalized integrated DOC-DPF-SCR post-treatment apparatus can be installed on the left or right side of the vehicle frame, which can be realized by only adjusting an orientation of the generalized integrated DOC-DPF-SCR post-treatment apparatus. Since the case 1 is square, the apparatus will not be limited by the installation space once the orientation is adjusted. Referring to Figures 4 and 5, Figure 5 shows a case that the apparatus is arranged on the left side of the vehicle frame, and Figure 4 shows a case that the apparatus is arranged on the right side of the vehicle frame. With such arrangement, intake and exhaust ways of the generalized integrated DOC-DPF-SCR post-treatment apparatus can be configured flexibly and diversely according to assembly requirements of different vehicles, thereby achieving generalized matching installation for different vehicles.

[0036] As for the structure in which both the SCR units 2 and the urea mixer 4 are symmetrically arranged with respect to the diagonal along which the DOC-DPF unit 5 and the exhaust pipe 3 are arranged, an arrangement of the SCR units 2 and the urea mixer 4 is provided according to an embodiment. As shown in Figures 2 and 3, two SCR units 2 are symmetrically arranged respectively on two diagonal corners with respect to the square cross-section of the case 1. The number of the urea mixer 4 is one, and the urea mixer 4 is arranged on the diagonal along which the DOC-DPF unit 5 and the exhaust pipe 3 are arranged, and the urea mixer 4 is arranged between the DOC-DPF unit 5 and the exhaust pipe 3. An outlet of the DOC-DPF unit 5 is in communication with an inlet of the urea mixer 4 by a first connection disk 8 arranged at a rear end of the case 1, an outlet of the urea mixer 4 is in shunting communication with two inlets of the two SCR units 2 by a second connection disk 7 arranged at a front end of the case 1, and two outlets of the two SCR units 2 are in communication with the exhaust pipe 3. That is, the exhaust gas is first inputted to the urea mixer 4 for mixing and then is discharged into the two SCR units 2 in two paths. The second connection disk 7 has a shunting function, which has one inlet and two outlets. The inlet of the second connection disk 7 is in communication with the outlet of the urea mixer 4, and the two outlets of the second connection disk 7 are respectively in communication with the inlets of the two SCR units 2.

[0037] Another arrangement of the SCR units 2 and the urea mixer 4 is provided according to another embodiment. The number of the urea mixer 4 is one, and the urea mixer 4 is arranged on the diagonal along which the DOC-DPF unit 5 and the exhaust pipe 3 are

arranged, and the urea mixer 4 is arranged between the DOC-DPF unit 5 and the exhaust pipe 3. The two SCR units 2 are respectively referred to as a first SCR unit and a second SCR unit, the first SCR unit and the second SCR unit are respectively arranged on two diagonal corners with respect to the square cross-section of the case 1. The outlet of the DOC-DPF unit 5 is in communication with the inlet of the urea mixer 4 by the first connection disk 8 arranged at the rear end of the case 1, the outlet of the urea mixer 4 is in communication with an inlet of the first SCR unit by a second connection disk 7 arranged at the front end of the case 1, an outlet of the first SCR unit is in serial communication with an inlet of the second SCR unit by a third connection disk arranged at the rear end of the case 1, and an outlet of the second SCR unit is in communication with the exhaust pipe 3. That is, the exhaust gas is mixed with urea in the urea mixer 4 to form the mixed gas, the mixed gas is processed by catalytic conversion in the first SCR unit, then is processed by catalytic conversion again in the second SCR unit, and finally the processed gas is discharged away from the exhaust pipe 3. The second connection disk 7 herein has one inlet and one outlet to perform single communication between the urea mixer 4 and the first SCR unit, and the third connection disk has one inlet and one outlet to perform single communication between the first SCR unit and the second SCR unit.

[0038] A third arrangement of the SCR units 2 and the urea mixer 4 is further provided according to an embodiment. The number of the urea mixer 4 is two, and the two urea mixers 4 are symmetrically arranged with each other with respect to the diagonal along which the DOC-DPF unit 5 and the exhaust pipe 3 are arranged, and the two urea mixers 4 are arranged between the DOC-DPF unit 5 and the exhaust pipe 3. The outlet of the DOC-DPF unit 5 is in shunting communication with inlets of the two urea mixers 4 by a first connection disk 8 arranged at the rear end of the case 1, and outlets of the two urea mixers 4 are in communication with the inlets of the two SCR units 2 in one-to-one correspondence respectively by two second connection disks 8 arranged at the front end of the case 1. That is, the exhaust gas is divided into two paths after flowing out the DOC-DPF unit 5, and the two paths of exhaust gas respectively enter the two urea mixers 4 for mixing, and the mixed gas from each urea mixer 4 enters a corresponding SCR unit 2. The first connection disk 8 has one inlet and two outlets, which has the shunting function. The number of the second connection disk 7 is two, each of the second connection disk has one inlet and one outlet, and is in communication with one urea mixer 4 and one SCR unit 2.

[0039] The above three arrangements of the urea mixer 4 and the SCR units 2 each has a symmetrical structure, thereby realizing the arrangement of the case on the left or right side.

[0040] Further, in the present embodiment, a heat preservation structure is arranged in the case 1, which is configured to provide thermal-insulation protection for the generalized integrated DOC-DPF-SCR post-treatment apparatus.

[0041] Specifically, in the present embodiment, thermal insulation cotton is arranged between the front end cover 11 of the case 1 and components inside the case 1. Thermal insulation cotton is arranged between the rear end cover 13 of the case 1 and a rear heat shield 12 of the case 1. The side walls of the case 1 each has a double-layer structure, and thermal insulation cotton is also arranged in the double-layer structure. In addition, each unit in the case 1 may be provided with a double-layer structure and the thermal insulation cotton for heat-insulation. With the arrangement of multiple layers of thermal-insulation protection, the surface temperature of the post-treatment apparatus can be effectively reduced.

[0042] As shown in Figures 4 and 5, in the present embodiment, a mounting bracket 9 for mounting the apparatus onto a vehicle frame is arranged on a side of the case 1 where the SCR units 2 and the exhaust pipe 3 are arranged. Since the number of SCR units 2 is two, and the two SCR units 2 are symmetrically arranged with each other with respect to the diagonal along which the DOC-DPF unit 5 and the exhaust pipe 3 are arranged, there are two installation positions for the mounting bracket 9 on the case 1, and the two installation positions are symmetrically arranged with respect to the diagonal along which the DOC-DPF unit 5 and the exhaust pipe 3 are arranged. The mounting bracket can be arranged on any one of the two installation positions of the case 1, such that the case can be installed on the left side or the right side of the vehicle frame, and it can also be ensured that the DOC-DPF unit 5 is arranged outside the vehicle frame at an upper position, which facilitates maintenance.

[0043] As shown in Figure 6, in the present embodiment, the intake pipe assembly 6 is arranged on the front end cover 11 of the case 1, and the inlet of the intake pipe assembly 6 on the front end cover 11 faces forward, upward or sideward. A punching hole is formed at different positions of the front end cover 11 and the intake pipe assembly 6 is directly arranged on the front end cover 11, such that the matching requirements of multiple intake ways such as front intake, side intake, and up intake can be realized, which is suitable for assembly arrangements for different vehicles. Moreover, one type of front end cover 11 is

used for the schemes of forming a punching hole at different positions of the front end cover 11 and arranging the intake pipe assembly 6 on the front end cover 11, which effectively reduces the mold-making cost.

[0044] As shown in Figure 7, in the present embodiment, an exhaust port 31 of the exhaust pipe 3 is arranged on the front end cover 11 of the case 1, the rear end cover 13 of the case 1, a bottom wall of the case 1, or a side wall of the case 1. The outlet of the SCR unit 2 is usually arranged at the rear end of the case 1, thus the inlet of the exhaust pipe 3 is arranged at the rear end of the case 1. In a case that the exhaust port 31 of the exhaust pipe 3 is arranged on the front end cover 11, the exhaust pipe 3 is a long straight pipe that penetrates through the front end cover 11. In a case that the exhaust port 31 of the exhaust pipe 3 is arranged on the rear end cover 13, the exhaust pipe 3 is a short straight pipe that penetrates through the rear end cover 13. In a case that the exhaust port 31 of the exhaust pipe 3 is arranged on the bottom wall or the side wall of the case 1, the exhaust pipe 3 may be a bent pipe which is bent downward or bent toward the left or right direction, or a straight downward, leftward or rightward manifold pipe which is formed on a straight pipe. The exhaust pipe 3 may be connected to another component by a flange, or in various connection manners such as a plug-in manner. The exhaust gas may be exhausted in various ways, such that the matching field of the product is effectively widened, which is suitable for assembly on different vehicles.

[0045] As shown in Figure 8, in the present embodiment, a sensor and a urea nozzle C are further arranged in the case 1. The sensor corresponds to a functional unit, such as a differential pressure sensor A, a probe D of a nitrogen oxides sensor, an electronic integrated unit B of the nitrogen oxides sensor, and a temperature sensor E. The sensors corresponding to the various functional units and the urea nozzle C are integrated in the case 1, thereby realizing assembly supply, thus reducing the complexity of matching assembly. The integrated assembly is not only convenient for installation and matching, but also conducive to increasing the temperature of each catalytic unit, improving the conversion efficiency of each functional unit, thereby effectively reducing the emission amount of exhaust pollutants.

[0046] The embodiments in this specification are described in a progressive manner, each embodiment focuses on the differences from other embodiments, and reference may be made to each other for the same or similar parts among the embodiments.

[0047] The above description of the disclosed embodiments enables those skilled in the art to implement or use the present application. Various modifications to these embodiments will be apparent to those skilled in the art, and the general principles defined herein may be implemented in other embodiments without departing from the spirit or scope of the present application. Therefore, the present application shall not be limited to the embodiments shown herein, but shall conform to the widest scope consistent with the principles and novel features disclosed herein.

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CLAIMS

1. A generalized integrated DOC-DPF-SCR post-treatment apparatus, comprising a case (1), a DOC-DPF unit (5), two SCR units (2), an urea mixer (4), and an exhaust pipe (3),
5 wherein

the number of the urea mixer (4) is one or two;

the case (1) has a square cross-section;

the two SCR units (2) are arranged symmetrically with each other with respect to a diagonal of the square cross-section along which the DOC-DPF unit (5) and the exhaust pipe (3) are arranged;
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exhaust gas in the DOC-DPF unit (5) is discharged into the urea mixer (4) to form mixed exhaust gas, the mixed exhaust gas in the urea mixer (4) is discharged into the SCR units (2), and then is discharged into the exhaust pipe (3) after being processed by the SCR units (2), characterized in that

15 the urea mixer (4) is symmetrically arranged with respect to the diagonal of the square cross-section along which the DOC-DPF unit (5) and the exhaust pipe (3) are arranged, and the urea mixer (4) is arranged between the DOC-DPF unit (5) and the exhaust pipe (3),

the DOC-DPF unit (5) and the exhaust pipe (3) are respectively arranged at two diagonal corners with respect to the square cross-section of the case (1),

20 an inlet of the exhaust pipe (3) is arranged at a rear end of the case (1), an exhaust port (31) of the exhaust pipe (3) is arranged on a front end cover (11) of the case (1), a rear end cover (13) of the case (1), a bottom wall of the case (1) or a side wall of the case (1).

2. The generalized integrated DOC-DPF-SCR post-treatment apparatus according to
25 claim 1, wherein in a case that the number of the urea mixer (4) is one, an outlet of the urea mixer (4) is in shunting communication with two inlets of the two SCR units (2) by a second connection disk (7) arranged at a front end of the case (1).

3. The generalized integrated DOC-DPF-SCR post-treatment apparatus according to claim 1, wherein in a case that the number of the urea mixer (4) is one and the two SCR units (2) are respectively referred to as a first SCR unit and a second SCR unit, an outlet of the urea mixer (4) is in communication with the first SCR unit by a second connection disk (7) arranged at a front end of the case (1), and an outlet of the first SCR unit is in serial communication with an inlet of the second SCR unit by a third connection disk arranged at a rear end of the case (1).

4. The generalized integrated DOC-DPF-SCR post-treatment apparatus according to claim 1, wherein in a case that the number of the urea mixers (4) is two, an outlet of the DOC-DPF unit (5) is in shunting communication with inlets of the two urea mixers (4) by a first connection disk (8) arranged at a rear end of the case (1), and outlets of the two urea mixers (4) are in communication with inlets of the two SCR units (2) in one-to-one correspondence respectively by two second connection disks (7) arranged at a front end of the case (1).

5. The generalized integrated DOC-DPF-SCR post-treatment apparatus according to any one of claims 1 to 4, wherein a heat preservation structure is arranged in the case (1).

6. The generalized integrated DOC-DPF-SCR post-treatment apparatus according claim 5, wherein the heat preservation structure is made of thermal insulation cotton.

7. The generalized integrated DOC-DPF-SCR post-treatment apparatus according to any one of claims 1 to 4, wherein a mounting bracket (9) is arranged on a side of the case (1) where the SCR units (2) and the exhaust pipe (3) are arranged, and the mounting bracket (9) is configured to mount the generalized integrated DOC-DPF-SCR post-treatment apparatus onto a vehicle frame.

8. The generalized integrated DOC-DPF-SCR post-treatment apparatus according to any one of claims 1 to 4, wherein an intake pipe assembly (6) is arranged on a front end cover (11)

of the case (1), and an inlet of the intake pipe assembly (6) on the front end cover (1) faces forward, upward or sideward.

9. The generalized integrated DOC-DPF-SCR post-treatment apparatus according to
- 5 any one of claims 1 to 4, wherein a sensor and a urea nozzle (C) are arranged in the case (1).