~~CLAIMS~~

Claims

[Claim 1] A knit fabric production method comprising a step of producing a knit fabric from an untwisted yarn while producing the untwisted yarn by ~~disposing a fiber bundle around~~ forwarding a linear core member formed of a soluble polymer and a fiber bundle around the linear core to a predetermined direction between a first roller and the second roller which are arranged apart in the predetermined direction, falsely twisting the fiber bundle by using an air flow swirling in a predetermined first direction and simultaneously causing open end fibers to adhere to an outer circumferential surface of the falsely twisted fiber bundle by using an air flow swirling in a second direction opposite the first direction, ~~and~~ untwisting the falsely twisted fiber bundle, forwarding the untwisted yarn to a knitting machine directly from the second roller, and knitting the untwisted yarn by the knitting machine.

[Claim 2] A knit fabric production method according to claim 1, wherein the fineness of the linear core member is 30 dtex to 50 dtex, and the English cotton count of the untwisted yarn is 30 to 70.

[Claim 3] A knit fabric production method according to claim 1 or 2, further comprising a step of dissolving the core member of the untwisted yarn constituting the knit fabric.

[Claim ~~3~~]4] A fabric production method comprising:

a step of producing a knit fabric from an untwisted yarn while producing the untwisted yarn by ~~disposing a fiber bundle around~~ forwarding a linear core member formed of a soluble polymer and a fiber bundle around the linear core to a predetermined direction between a first roller and the second roller which are arranged apart in the predetermined direction, falsely twisting the fiber bundle by using an air flow swirling in a predetermined first direction and simultaneously causing open end fibers to adhere to an outer circumferential surface of the falsely twisted fiber bundle by using an air flow swirling in a second direction opposite the first direction, ~~and~~ untwisting the falsely twisted fiber bundle, forwarding the untwisted yarn to a knitting machine directly from the second roller, and knitting the untwisted yarn by the knitting machine;

a step of removing the core member of the untwisted yarn constituting the knit fabric by dissolving the core member; and

a step of laying ~~on top of each other pieces of~~at least the ~~knit fabric~~two knitted fabrics from which the core member has been removed and entangling the fluffs of the knitted fabrics to bring the knitted fabrics into close contact with each other to produce a fabric.

[Claim ~~4~~]5] A sewn product production method comprising:

a step of producing a knit fabric from an untwisted yarn while producing the untwisted yarn by ~~disposing a fiber bundle around~~ forwarding a linear core member formed of a soluble polymer and a fiber bundle around the linear core to a predetermined direction between a first roller and the second roller which are arranged apart in the predetermined direction, falsely twisting the fiber bundle by using an air flow swirling in a predetermined first direction and simultaneously causing open end fibers to adhere to an outer circumferential surface of the falsely twisted fiber bundle by using an air flow swirling in a second direction opposite the first direction, ~~and~~ untwisting the falsely twisted fiber bundle, forwarding the untwisted yarn to a knitting machine directly from the second roller, and knitting the untwisted yarn by the knitting machine;

a step of removing the core member of the untwisted yarn constituting the knit fabric by dissolving the core member;

a step of ~~producing a fabric by~~ laying ~~on top of each other pieces of~~at least the ~~knit fabric~~two knitted fabrics from which the core member has been removed and entangling the fluffs of the knitted fabrics to bring the knitted fabrics into close contact with each other to produce a fabric; and

a step of sewing the fabric.