

THREADING MACHINE WITH COAXIAL PEELING AND THREADING MEANS

ABSTRACT

A threading machine for the end threading of long metal bars comprises peeling means (17) and threading means (18) mounted coaxially on spindle (14) said spindle is powered by a motor (33) a leading rod (20) is attached to the clamping chariot (16) said leading rod comprises peeling means opening and closing controller (21,22), threading means opening and closing controller (23,24) are supported by carriage set (25) and is able to travel forward and backward, said peeling means opening controller (21) and threading means opening controller (23) are adjustable by moving them along leading rod to accommodate various thread length.

Fig. 6