

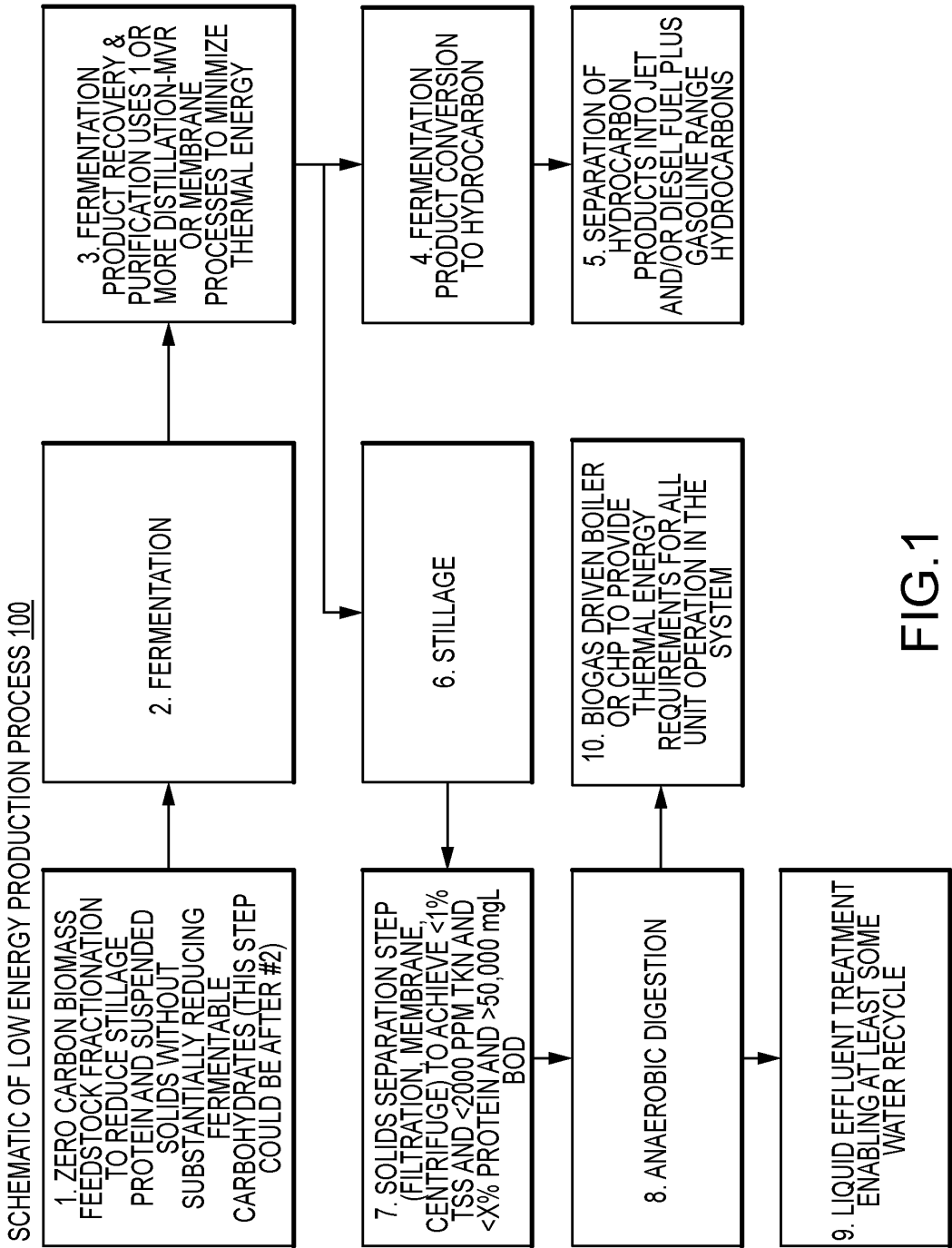


FIG.1

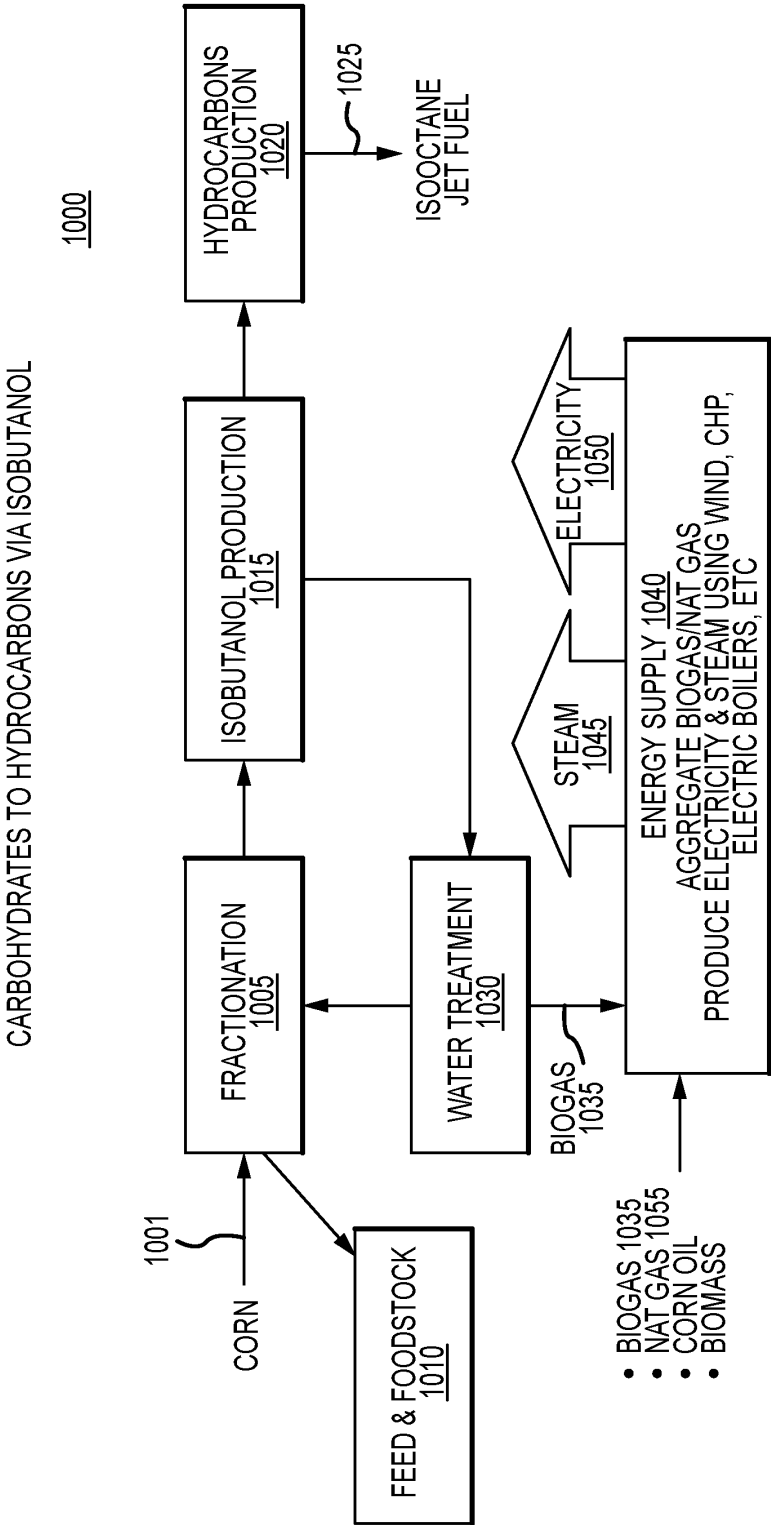


FIG.2

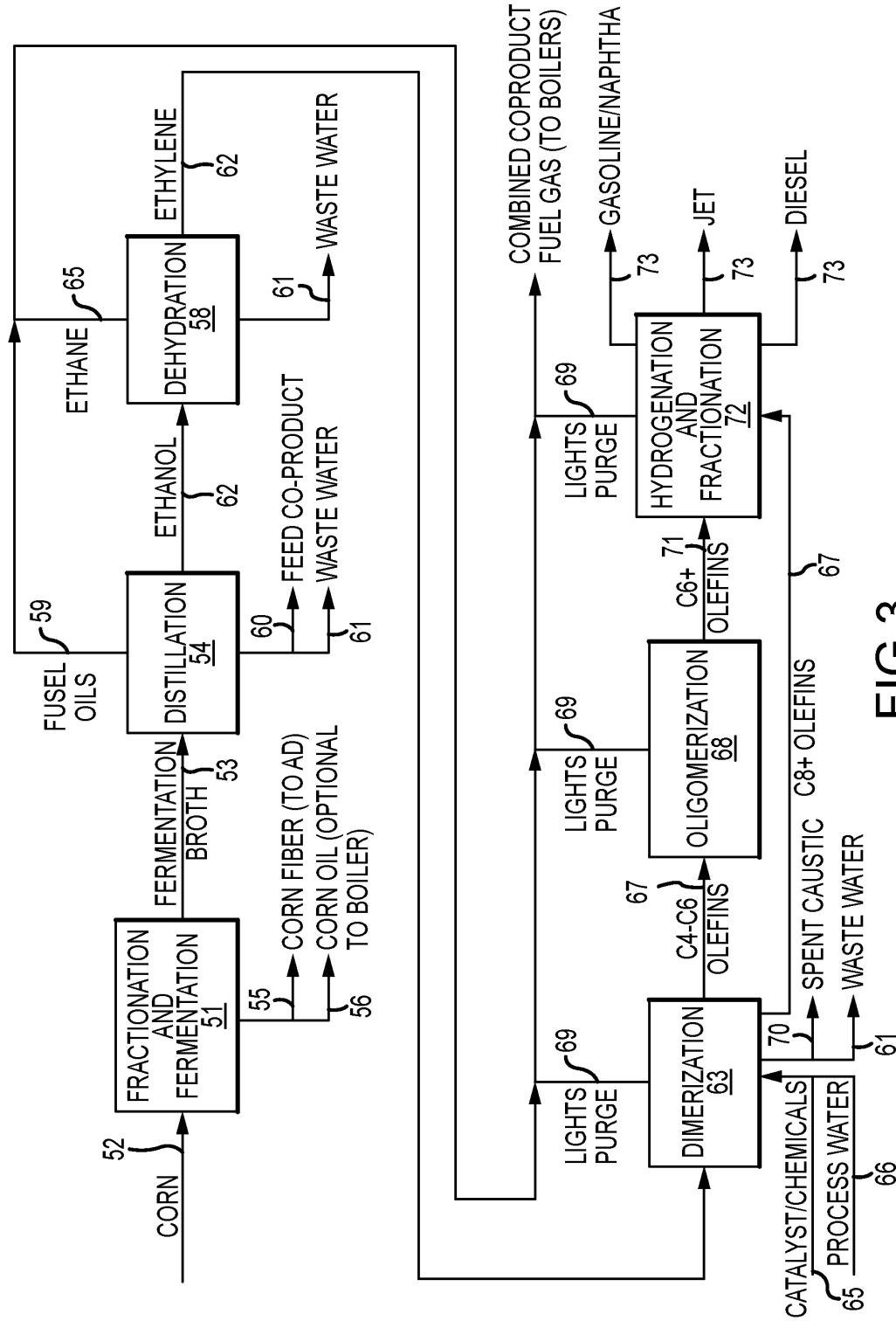


FIG.3

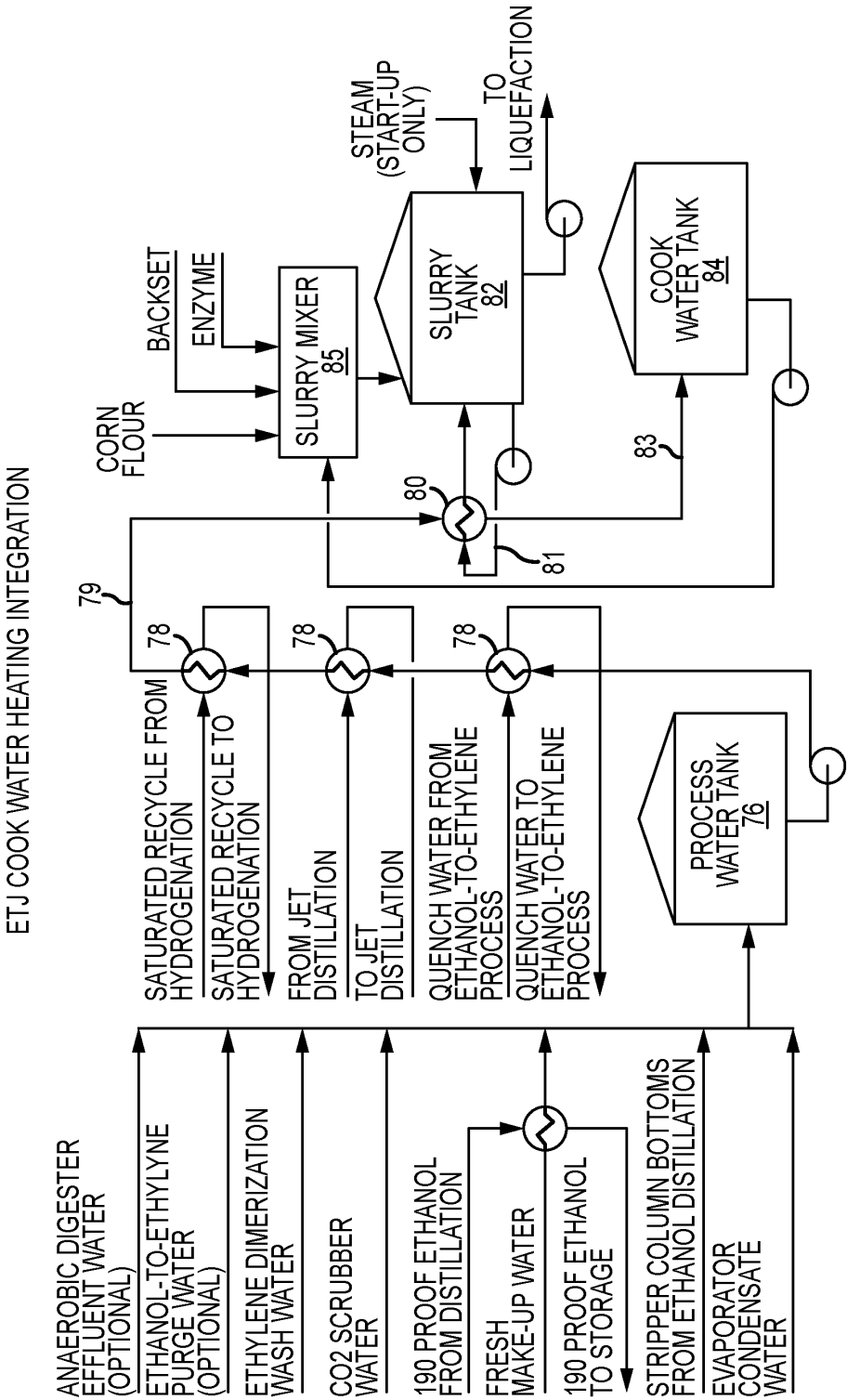


FIG.4

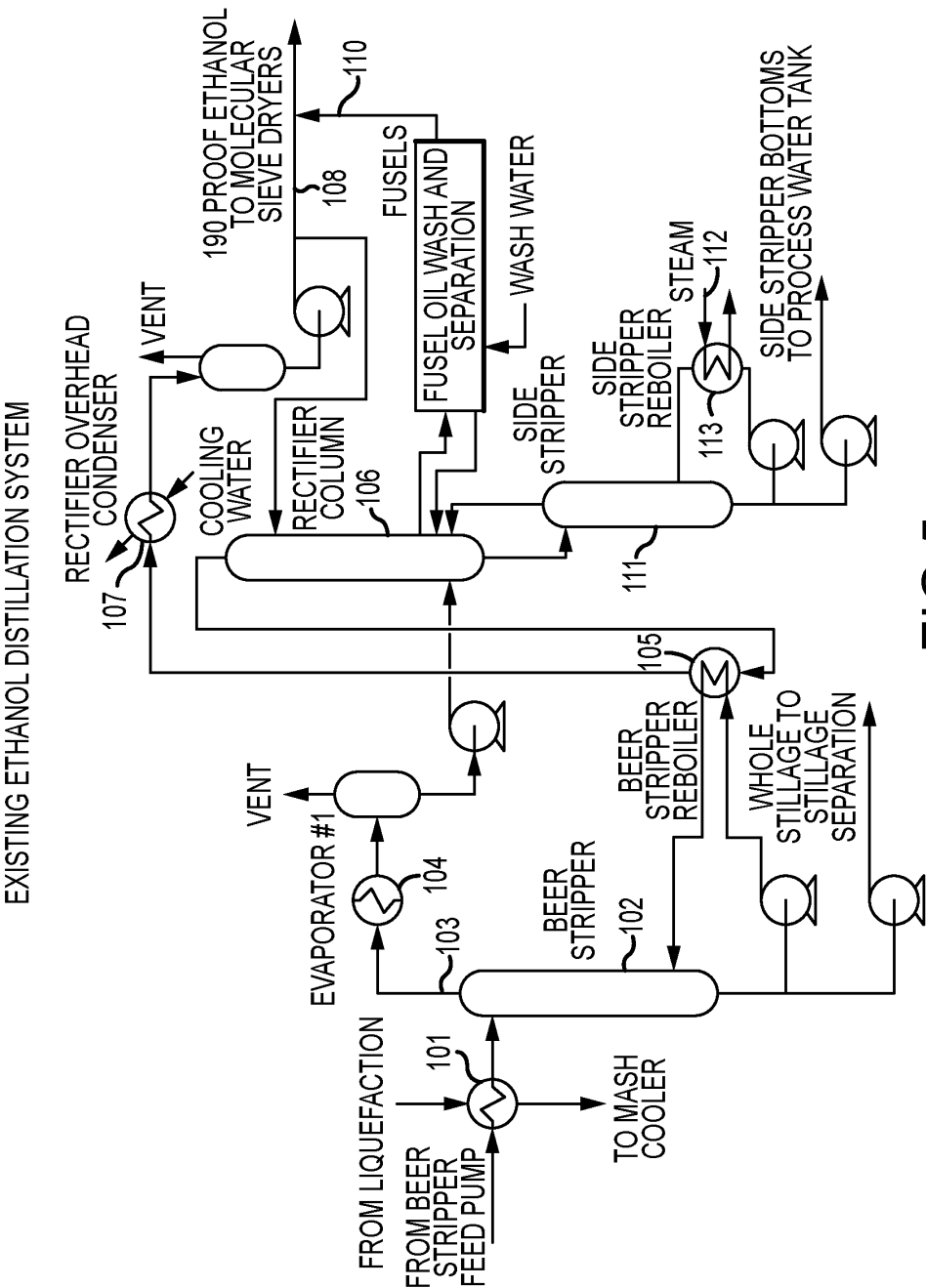
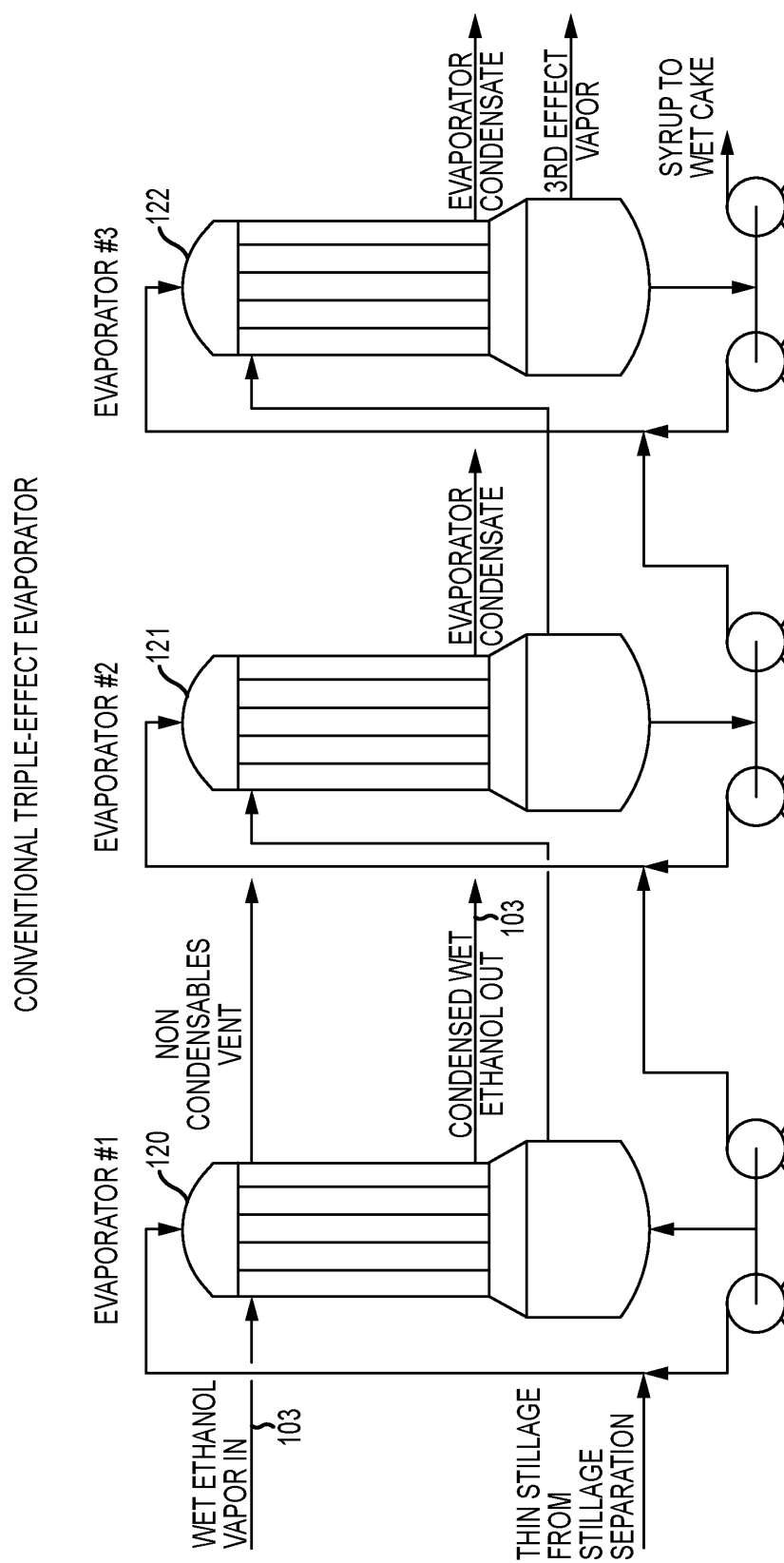


FIG.5



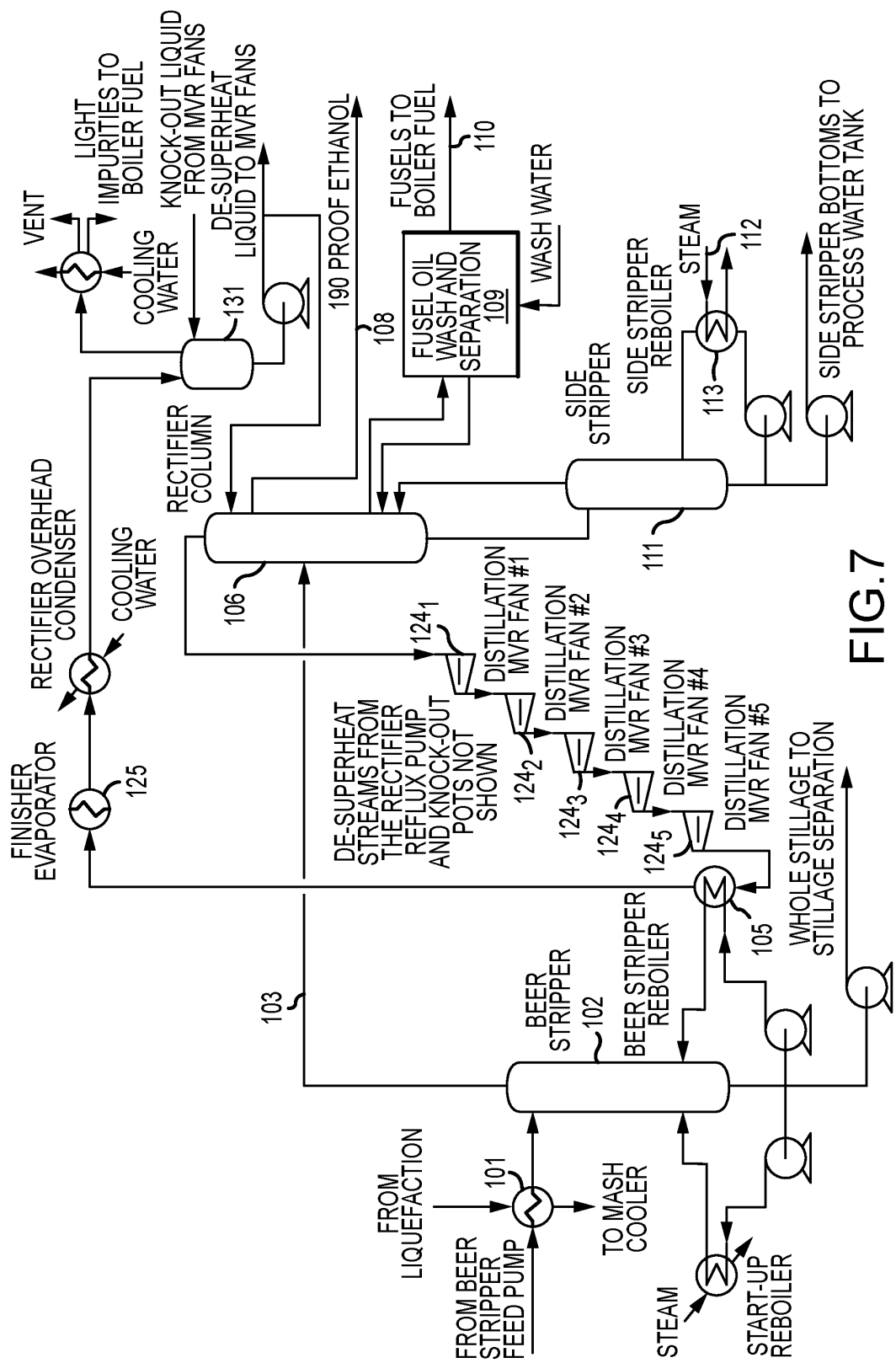
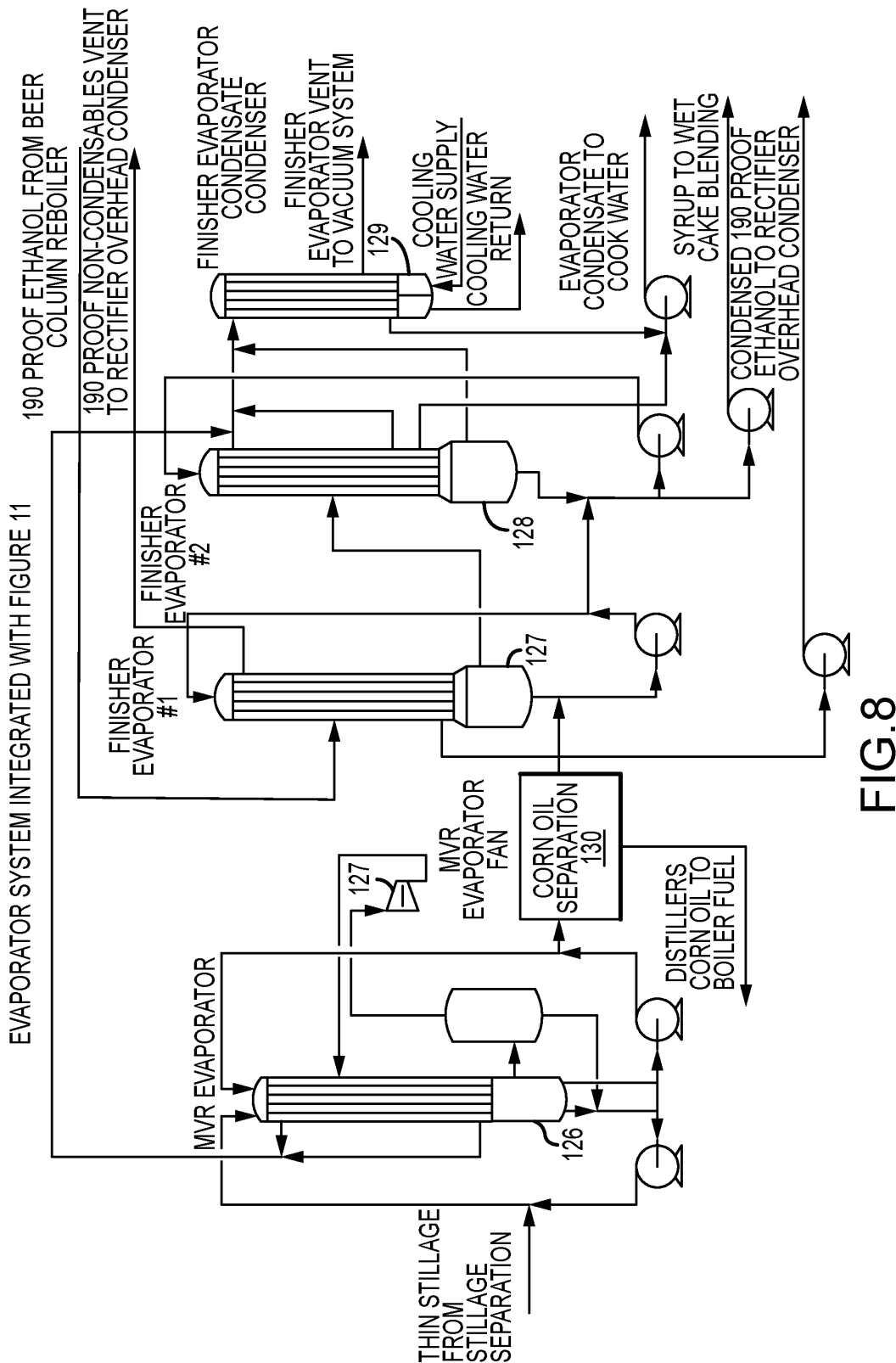
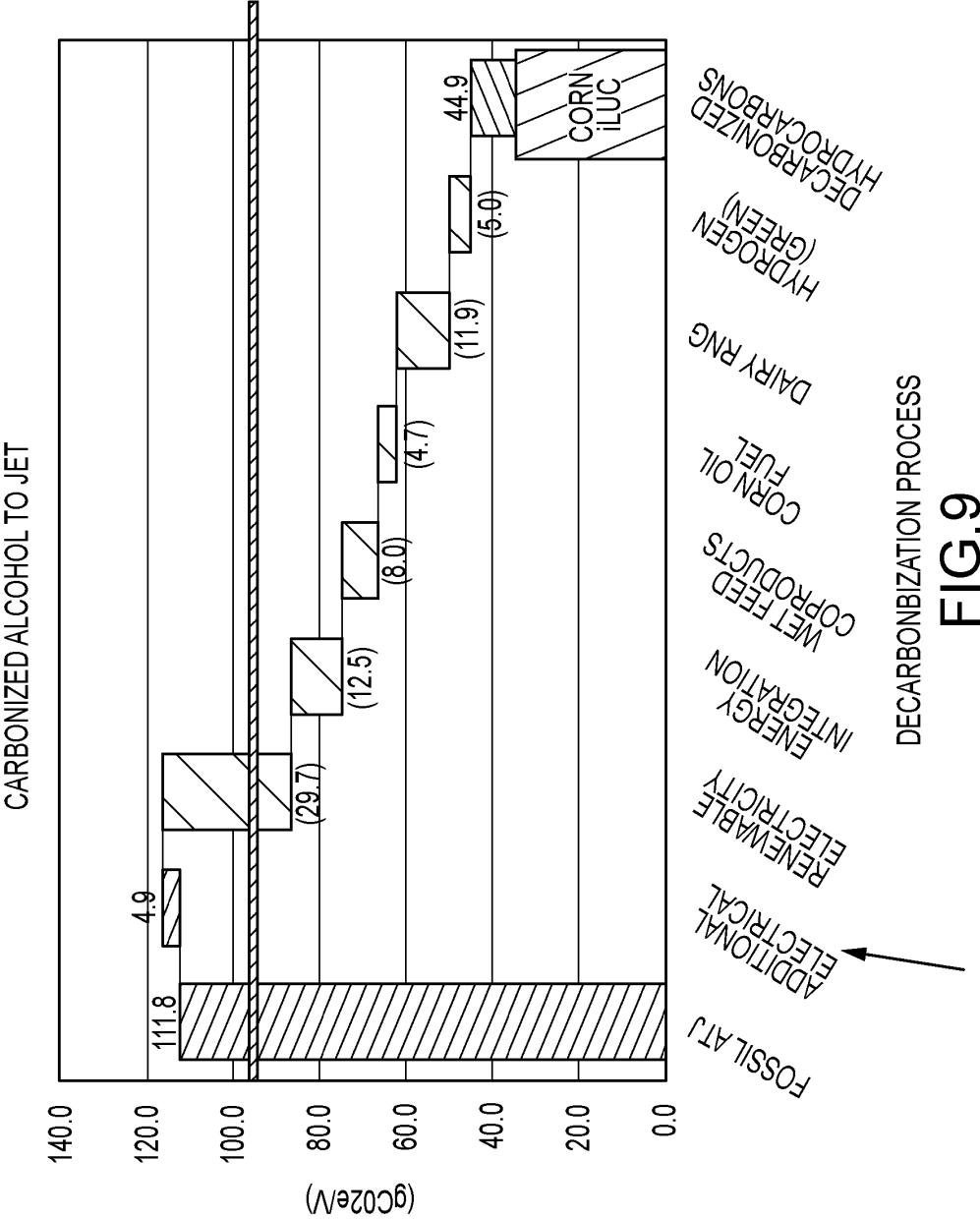


FIG. 7





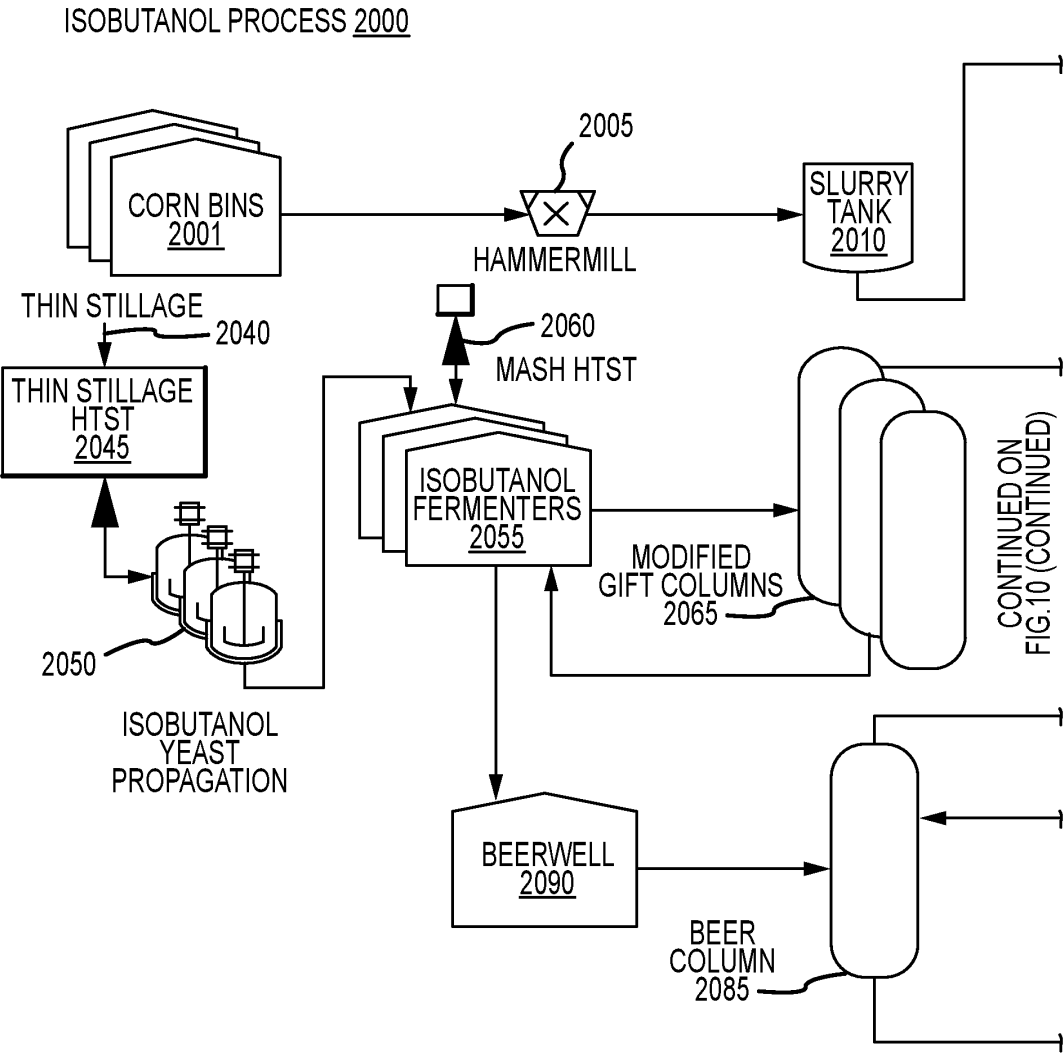
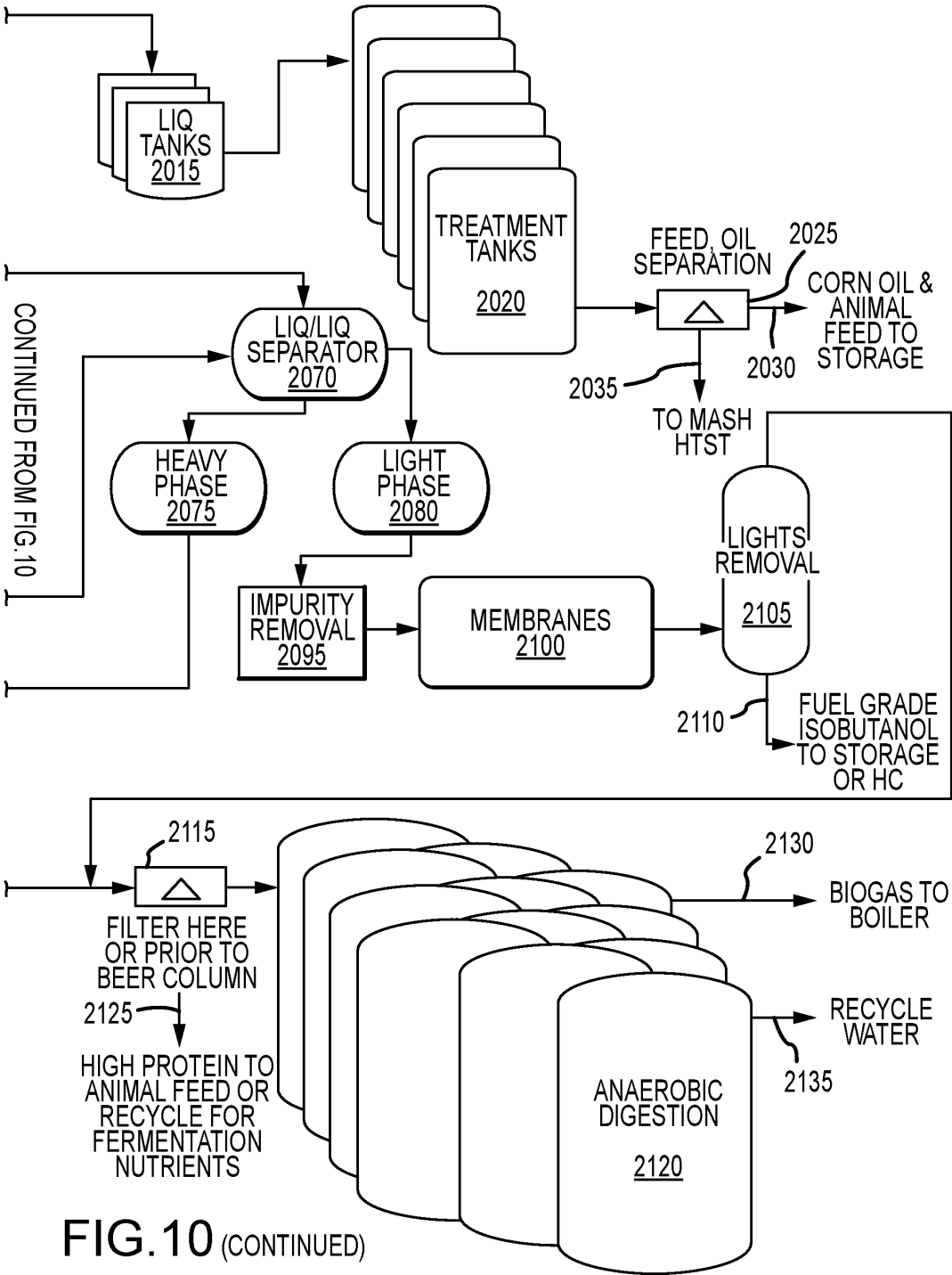
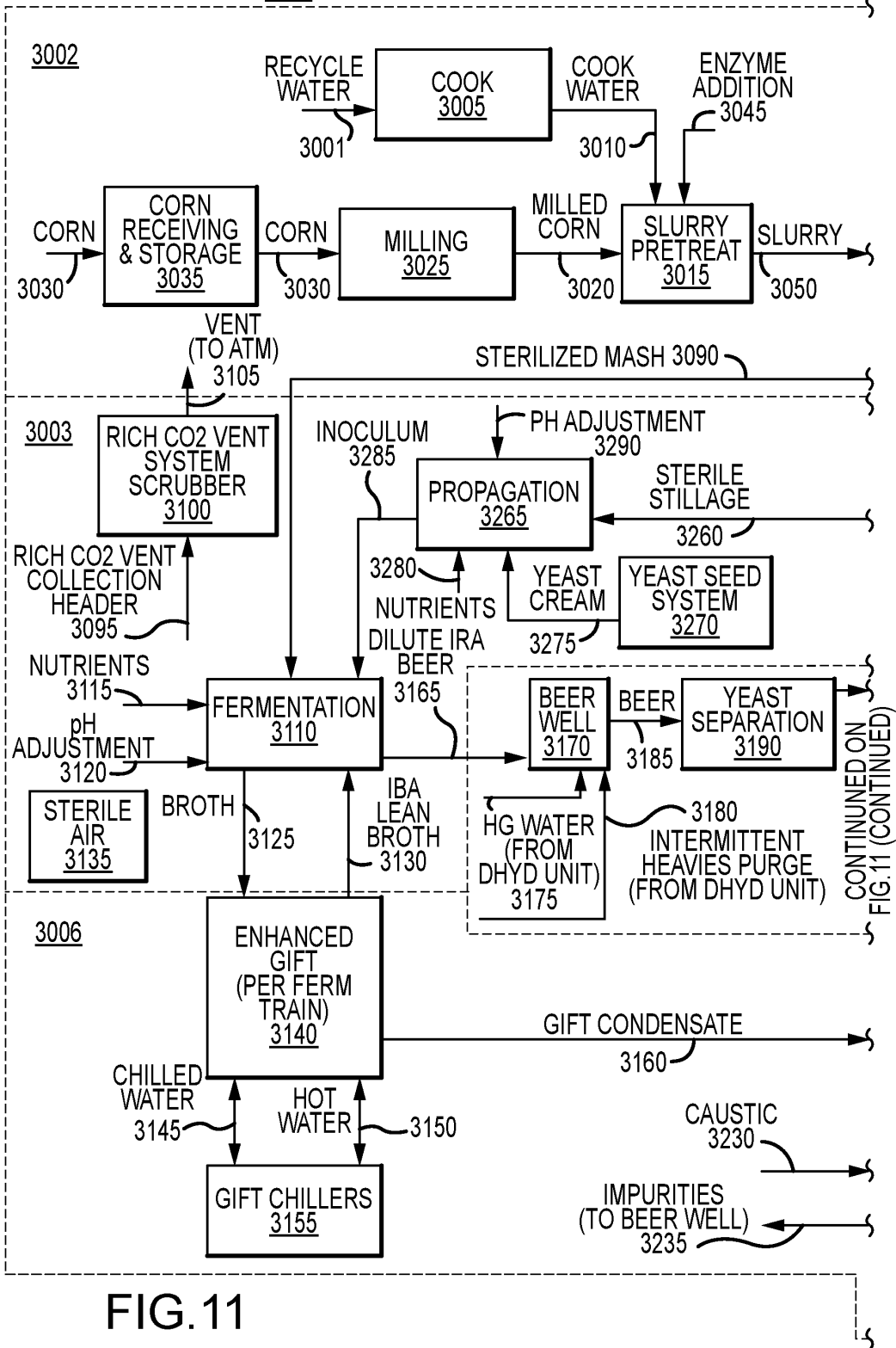
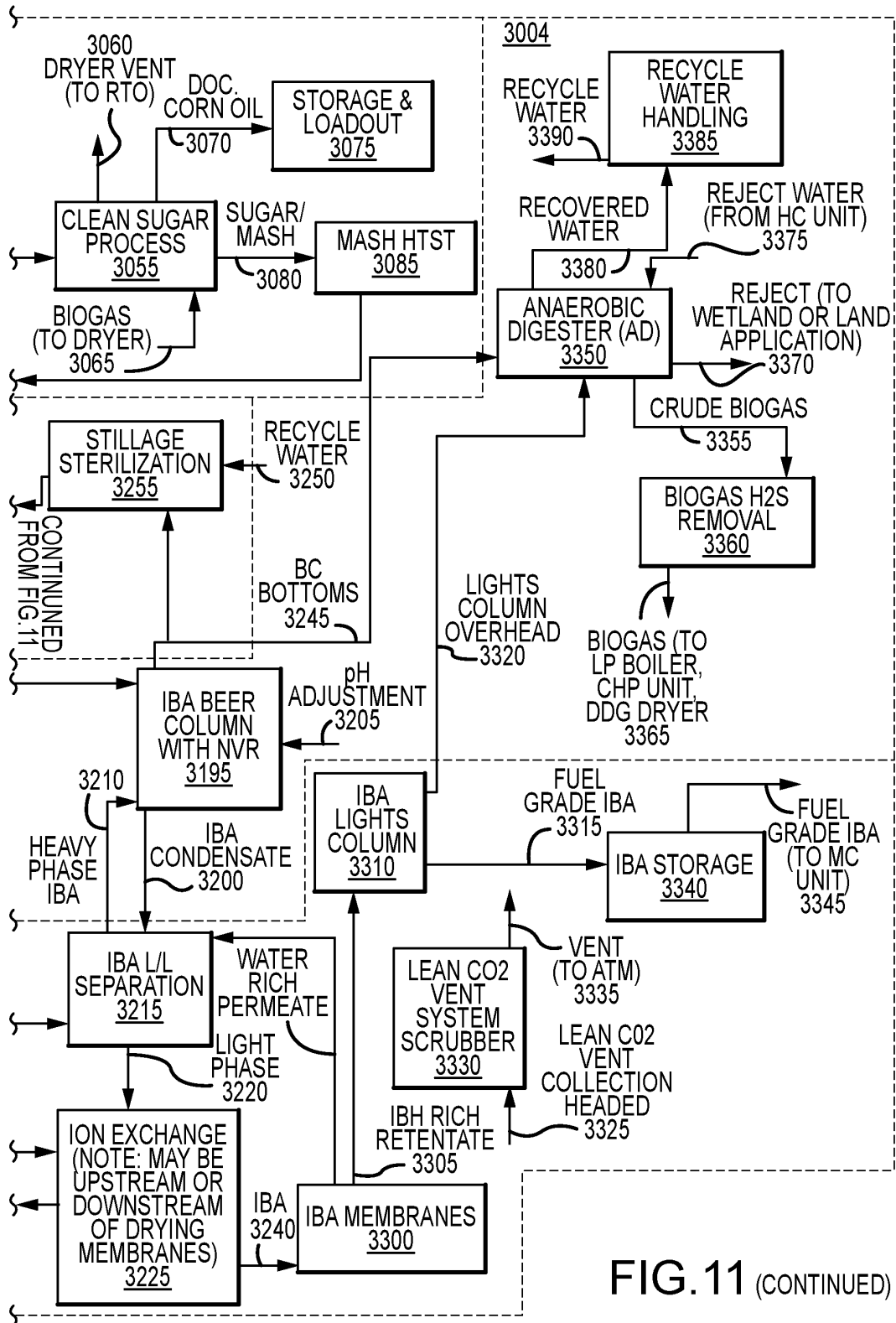


FIG.10



ISOBUTANOL PROCESS 3000





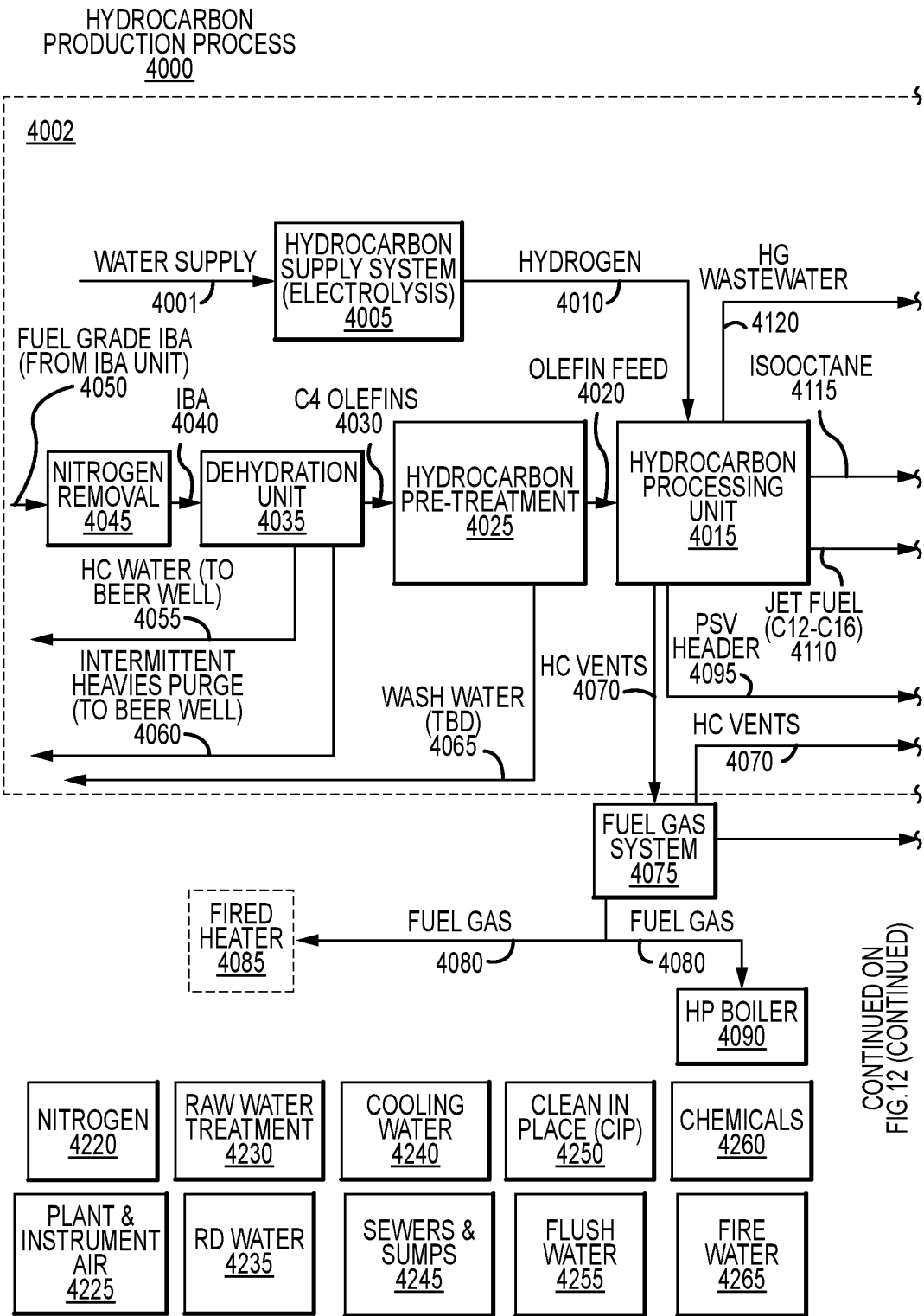
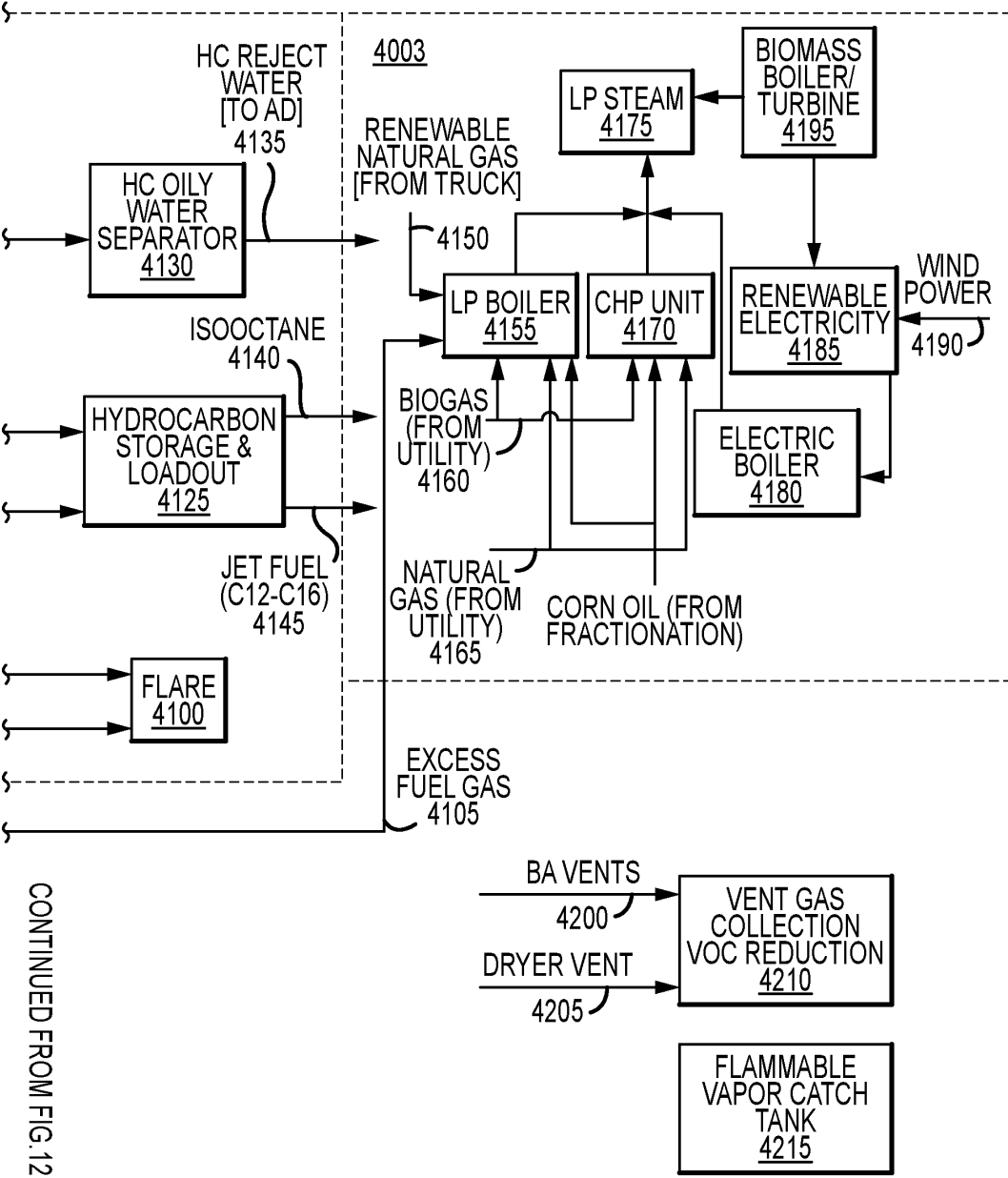


FIG.12



CONTINUED FROM FIG.12

FIG.12 (CONTINUED)

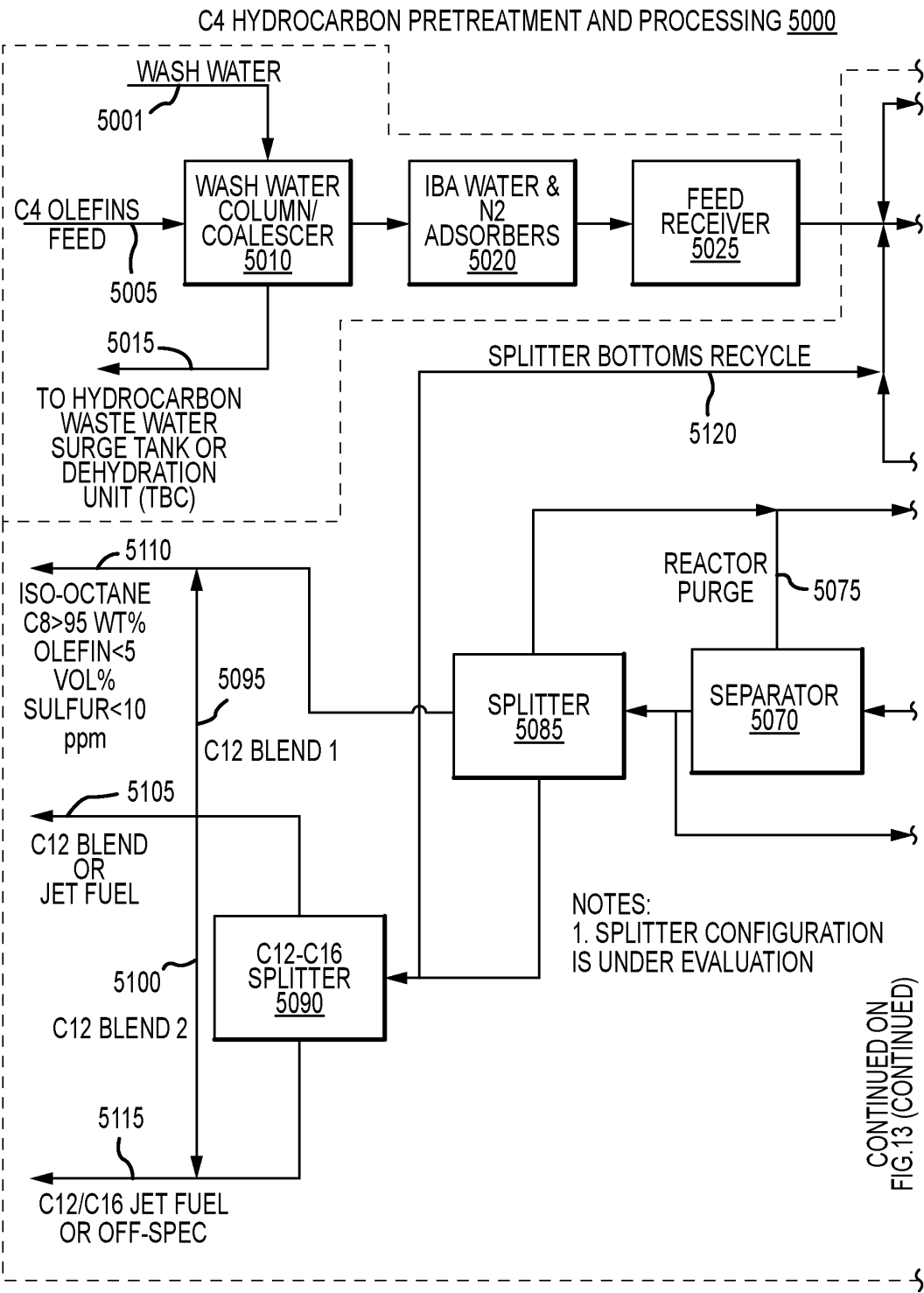
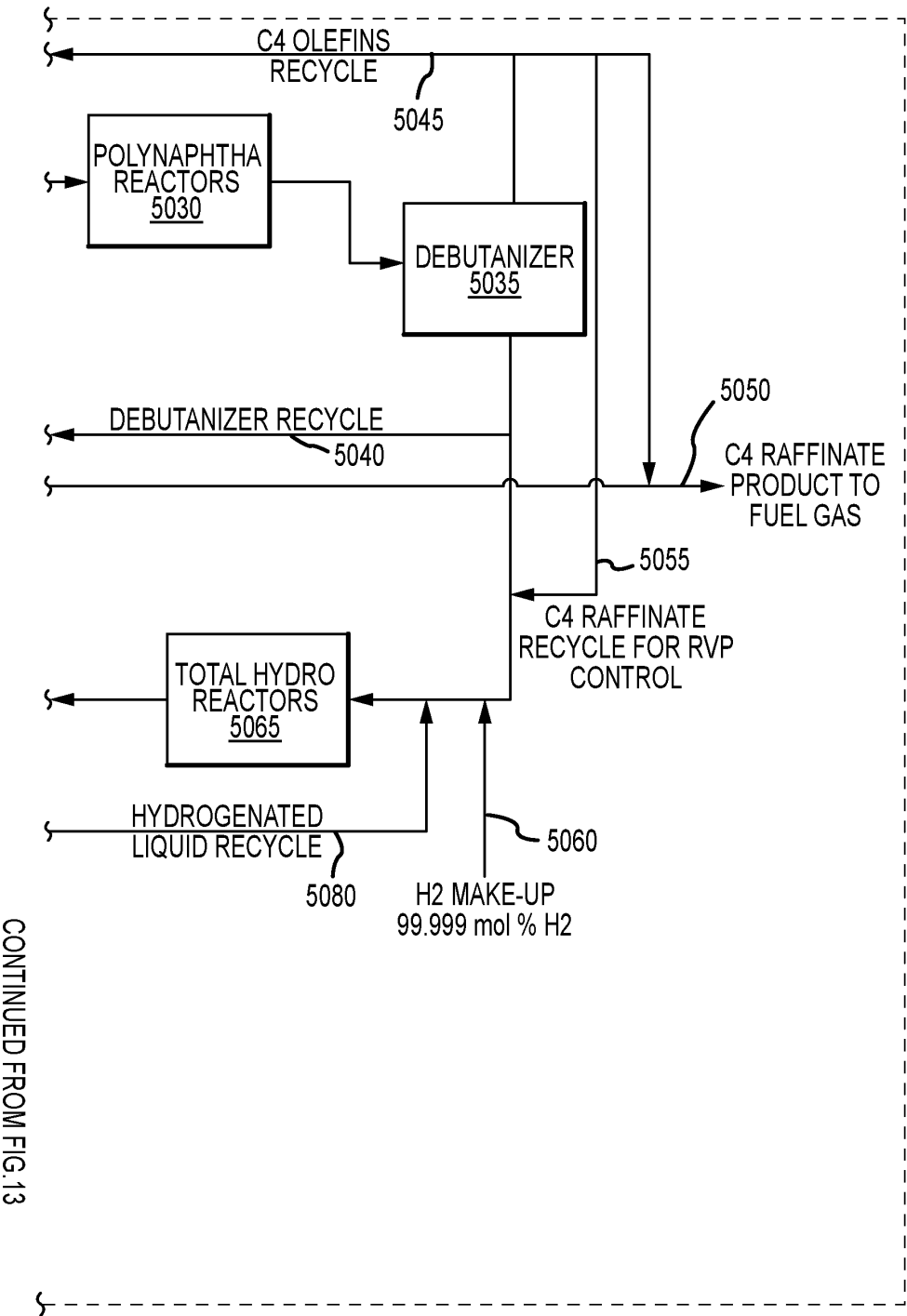
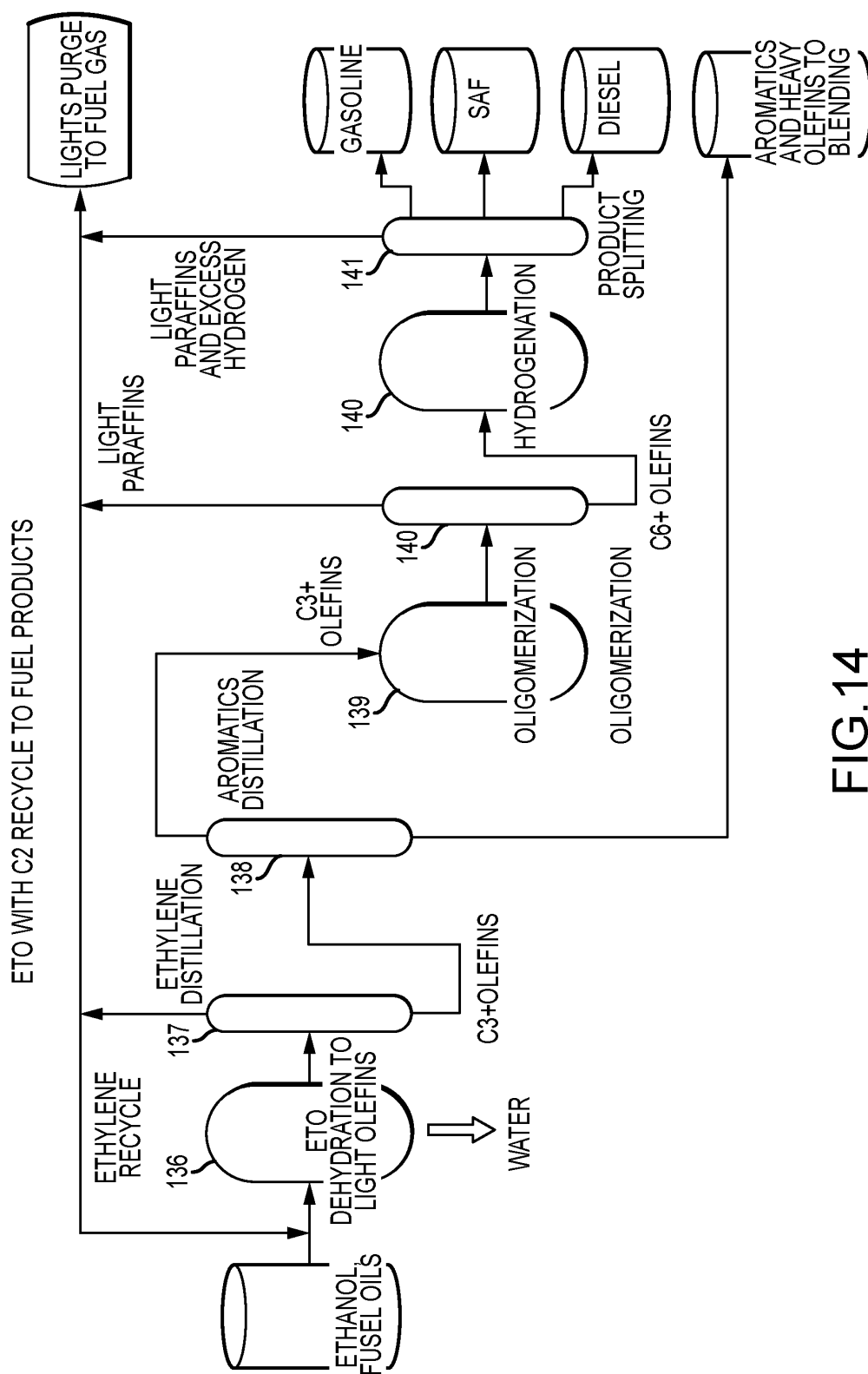


FIG.13



CONTINUED FROM FIG.13

FIG.13 (CONTINUED)



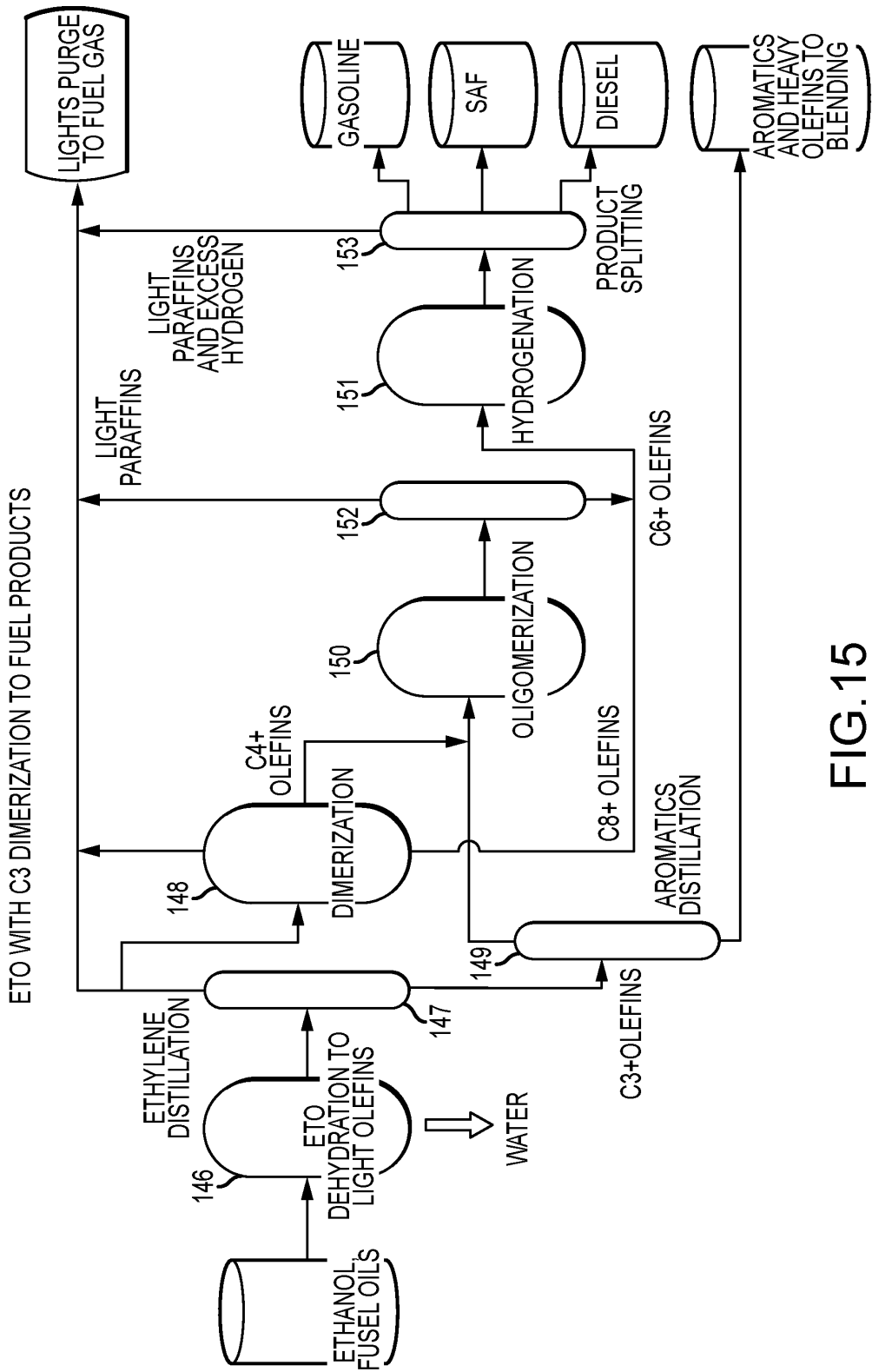


FIG.15

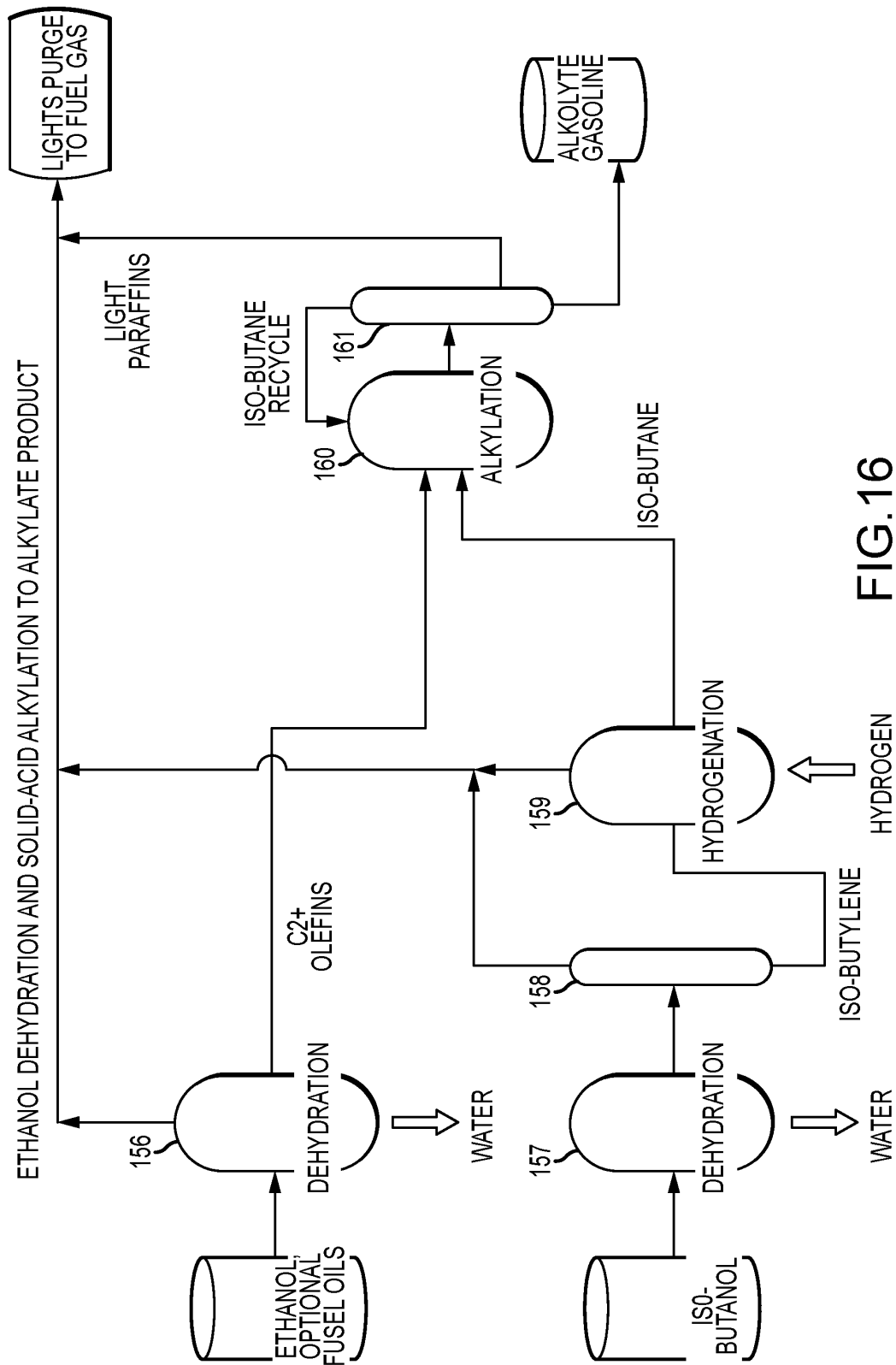
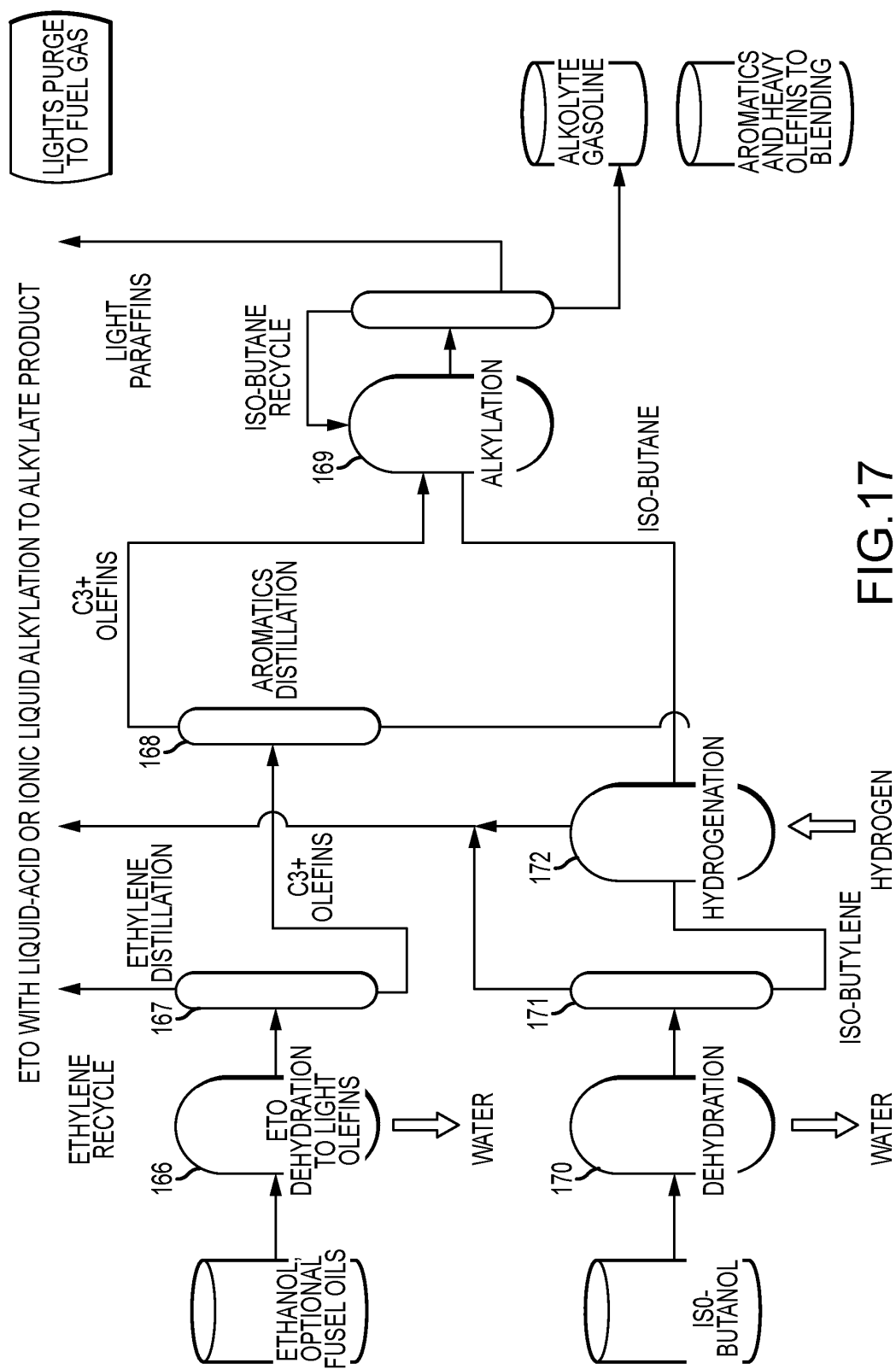


FIG.16



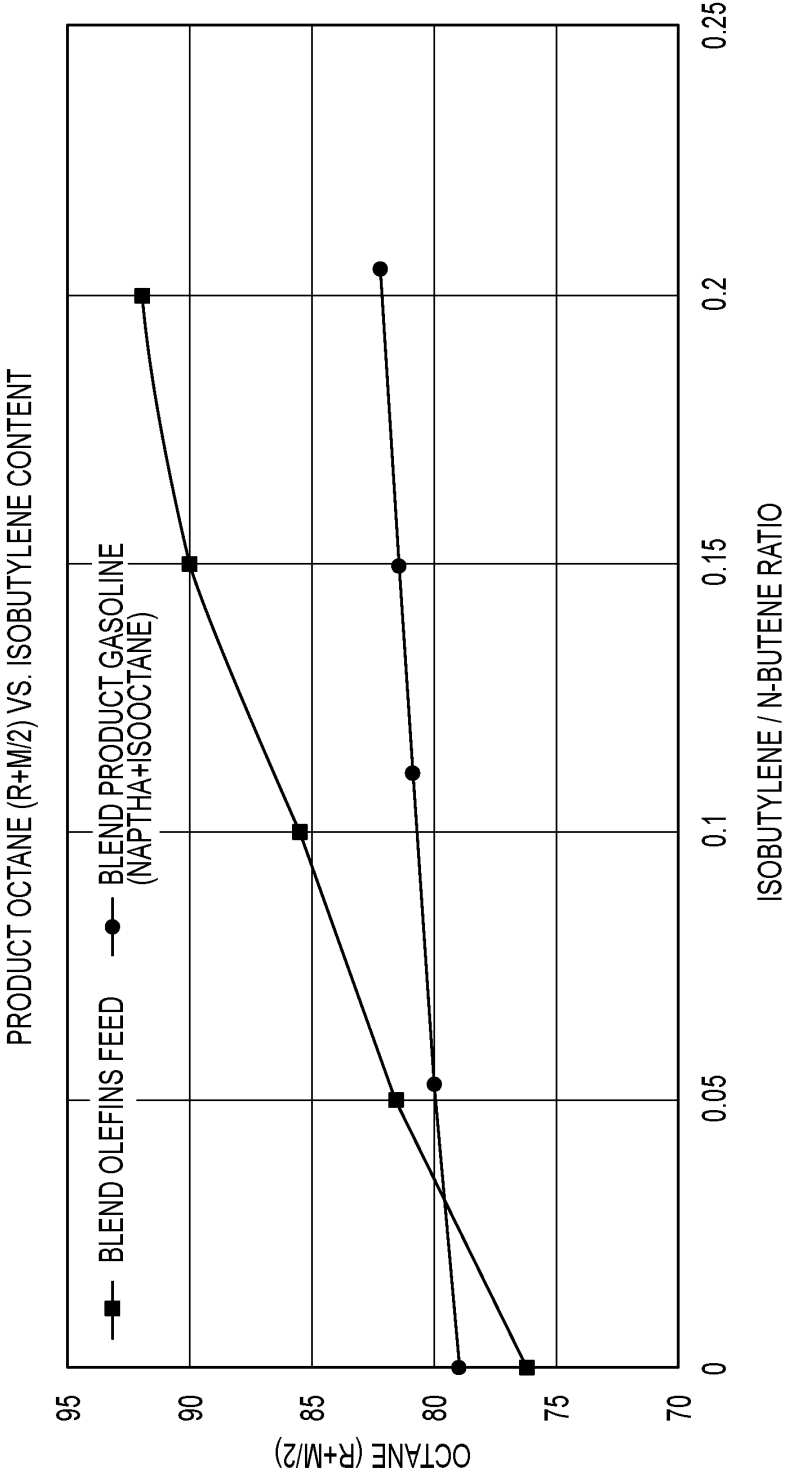


FIG.18