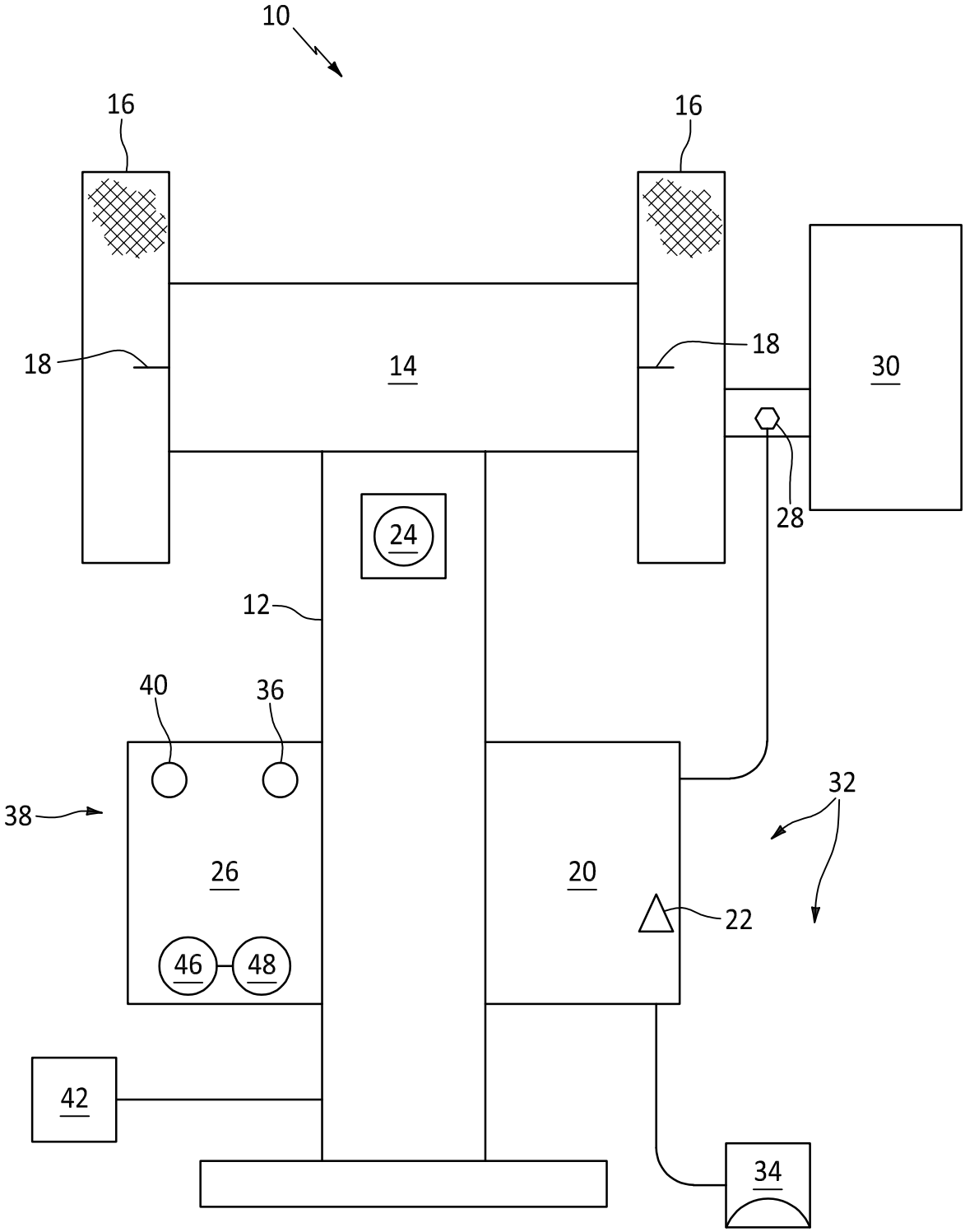


FIG. 1

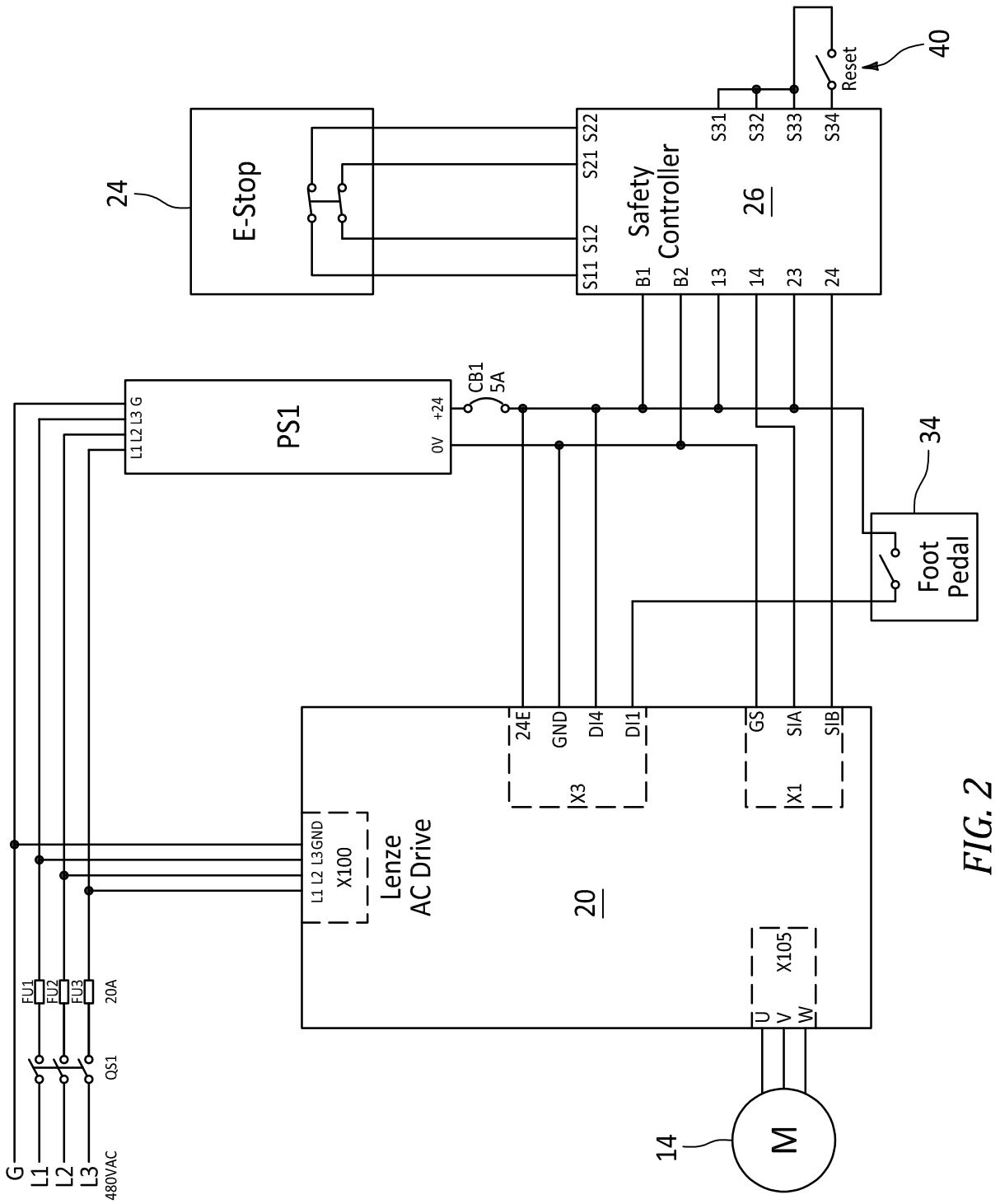

24
E-Stop
S11 S12
S21 S22
Safety Controller
26
S31
S32
S33
S34
Reset
40
B1
B2
13
14
23
24
CB1
5A
PS1
L1 L2 L3 G
0V
+24
34
Foot Pedal
24E
GND
DI4
DI1
X3
GS
SIA
SIB
X1
L1 L2 L3 GND
X100
Lenze
AC Drive
20
U
V
W
X105
FU1
FU2
FU3
20A
QS1
G
L1
L2
L3
480VAC
14
M

FIG. 2