

1/5

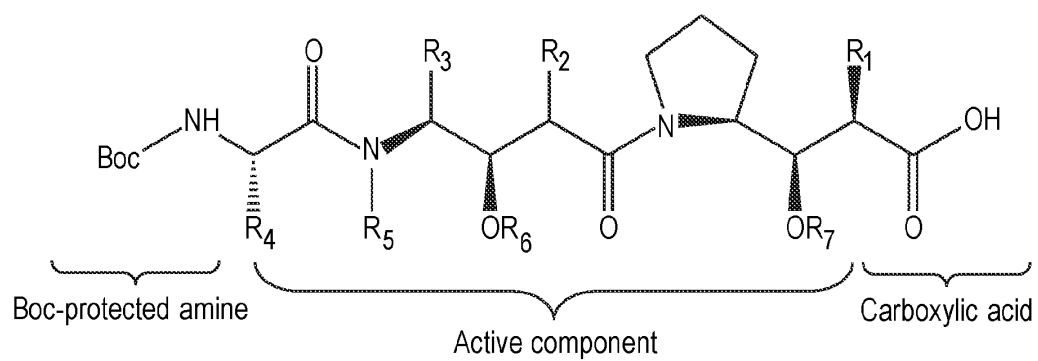
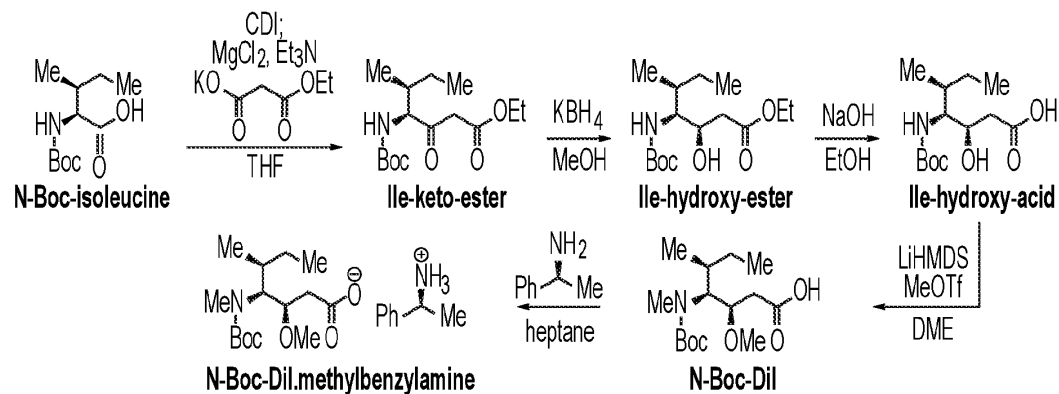


FIG. 1

2/5

Preparation of N-Boc-Dolaisoleuine methylbenzylamine salt



Preparation of O-benzyl ester Dolaproine hydrochloride salt

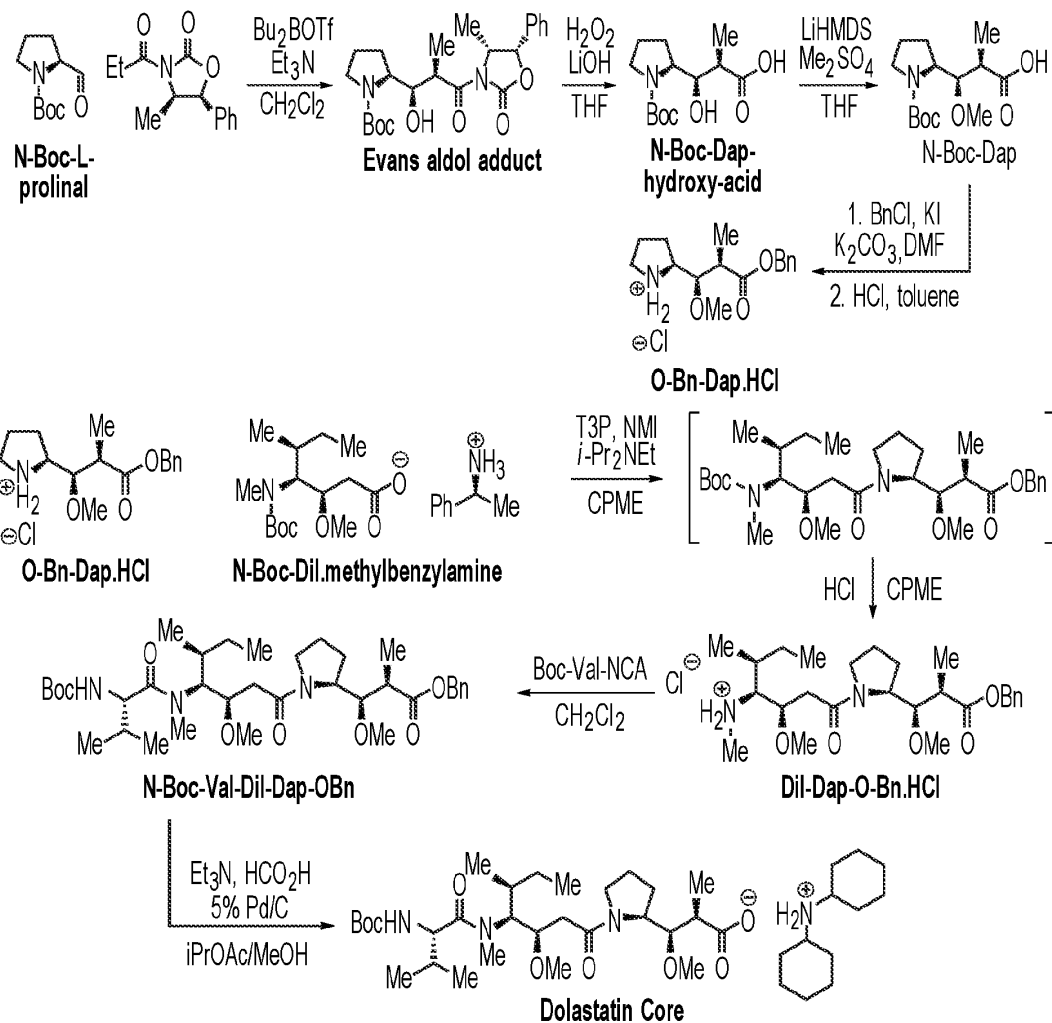


FIG. 2

SUBSTITUTE SHEET (RULE 26)

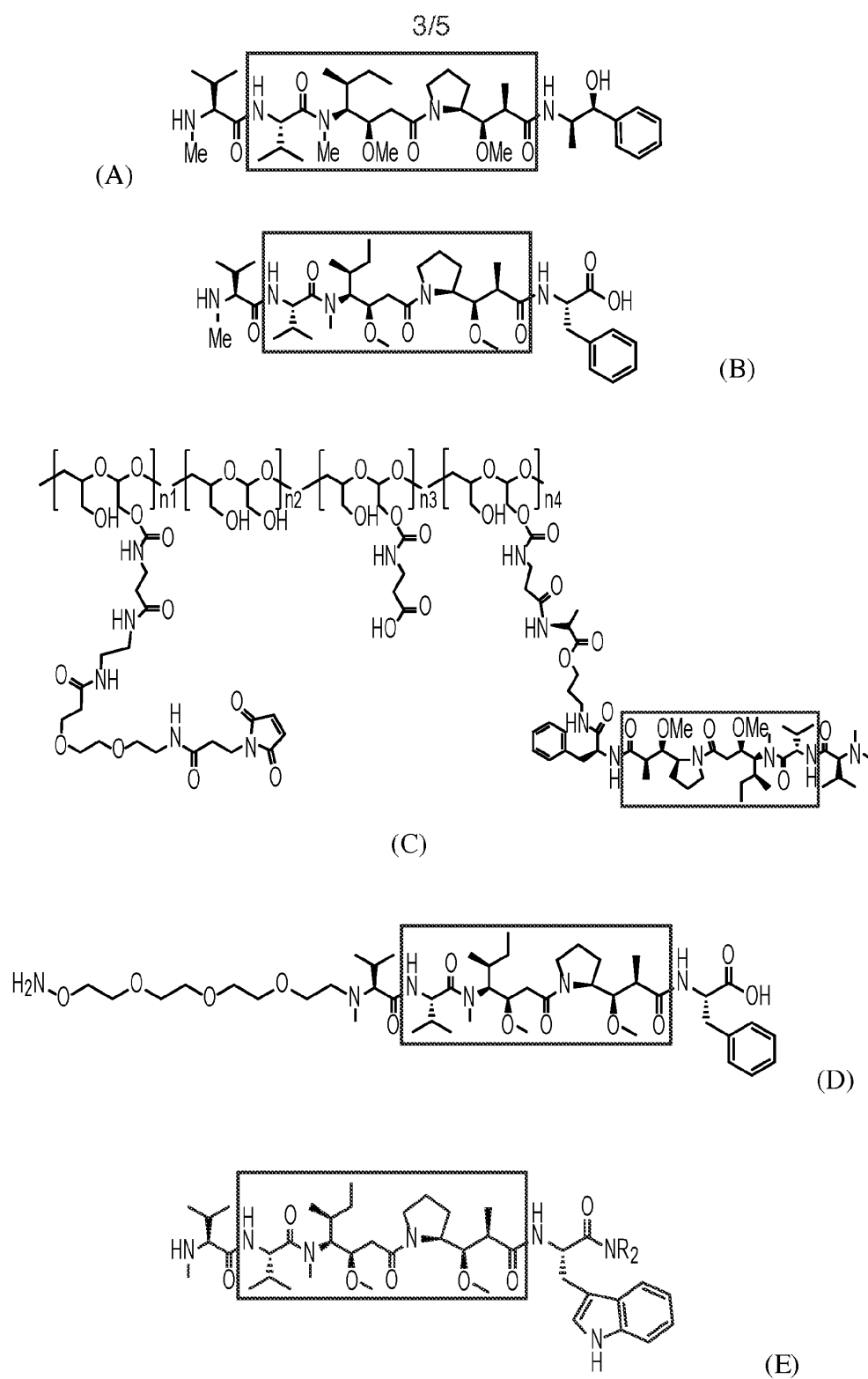
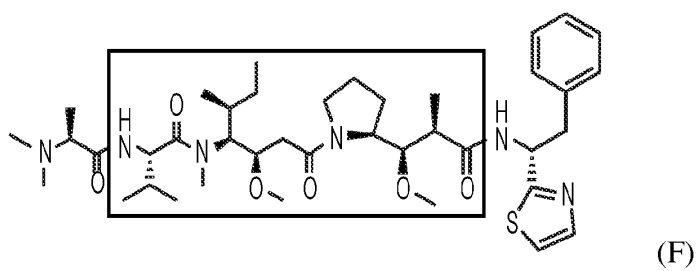


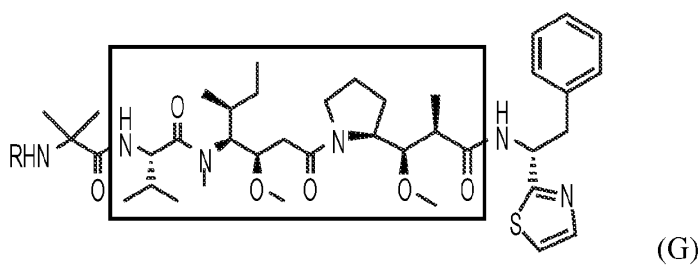
FIG. 3

SUBSTITUTE SHEET (RULE 26)

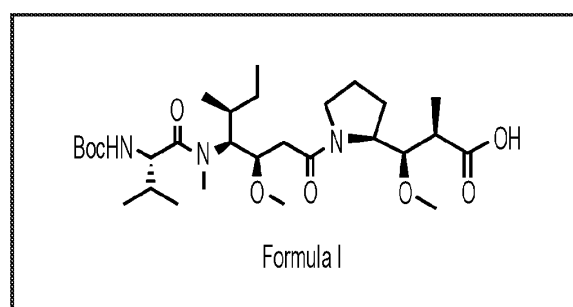
4/5



(F)



(G)



Formula I

FIG. 3 (cont.)

SUBSTITUTE SHEET (RULE 26)

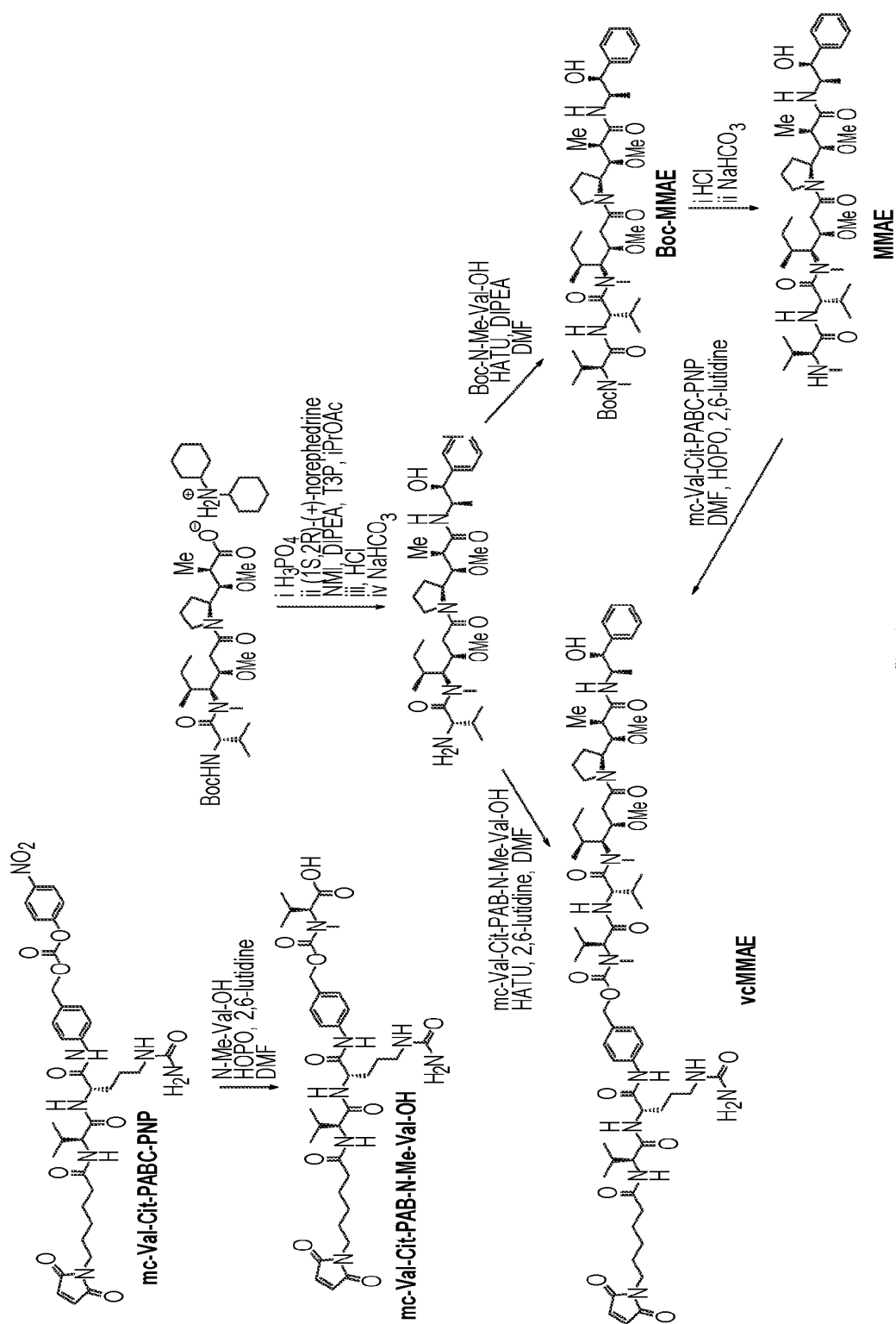


FIG. 4.