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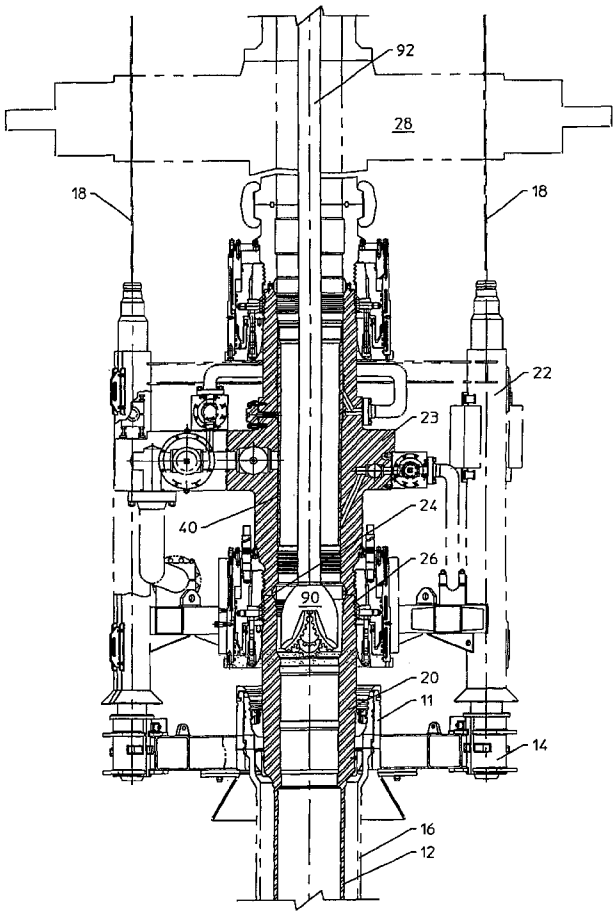
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(54) Title: HORIZONTAL SPOOL TREE WELLHEAD SYSTEM AND METHOD



(57) Abstract: A horizontal spool tree wellhead system 10 utilizes a casing 18, 19 installed in a well bore and a wellhead housing 20 at the upper end of the casing. A spool 23 of the horizontal tree 22 is connected to the upper end of wellhead housing, and includes at least one radially extending side port. The BOP 28 is also installed at the upper end of the housing with a bore aligned with the wellhead housing bore. After drilling the well, the casing string 19 carrying a casing hanger 42 may be lowered through the bores of the BOP, the spool tree, and the wellhead housing and into the well. An orientation/isolation sleeve 60 may be installed in a predetermined rotational orientation with the spool tree. A tubing hanger 70 having a side port is landed onto the orientation sleeve and is automatically oriented to align the tubing hanger side port with the spool side port.

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