

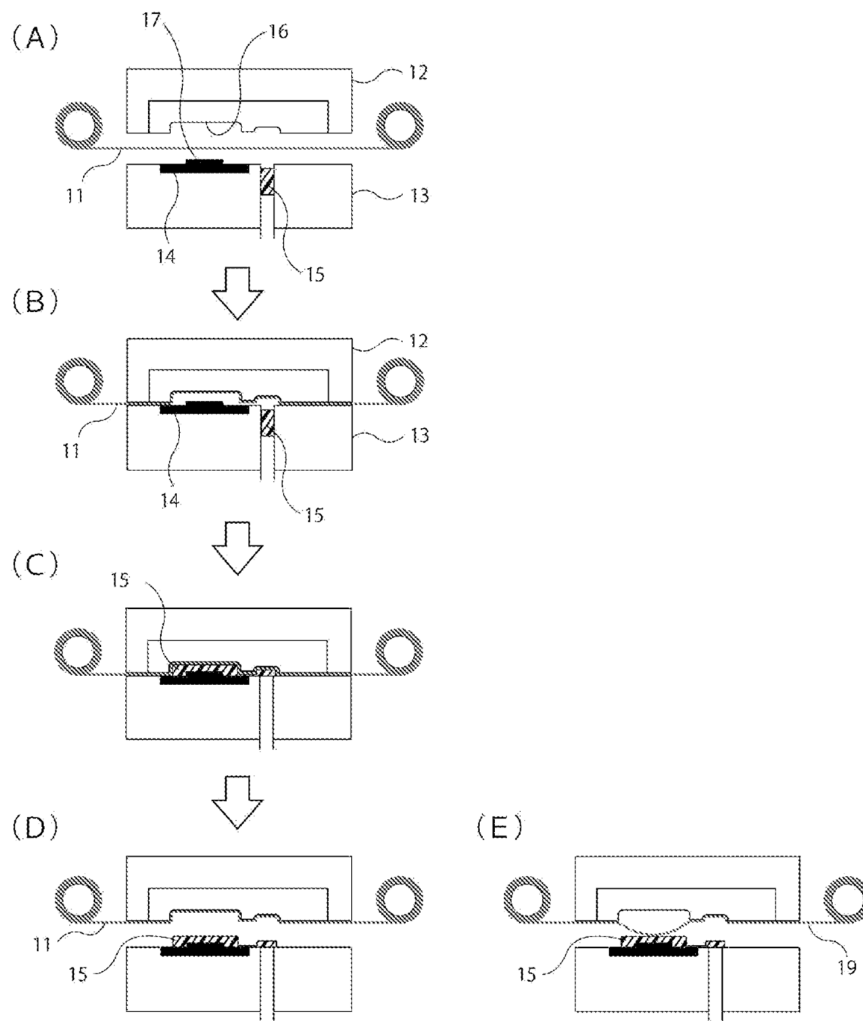
COMBINATION OF MOLD AND RELEASE FILM, RELEASE FILM, MOLD, AND
METHOD FOR MANUFACTURING MOLDED ARTICLE

ABSTRACT

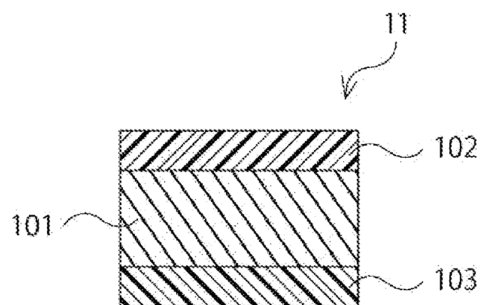
An object of the invention is to provide a method for conditioning a surface of a molded article. The present invention relates to a combination of a mold used for curing a thermosetting resin and a release film placed between the thermosetting resin and the mold during the curing. The release film comprises a base layer formed of a thermoplastic resin and a surface layer formed of a particle-containing fluoro-resin and laminated to the face which is placed during the curing on the side of the thermosetting resin among the two faces of the base layer. The mold has an irregularity formed on the face brought into contact with the release film during the curing.

Fig. 1

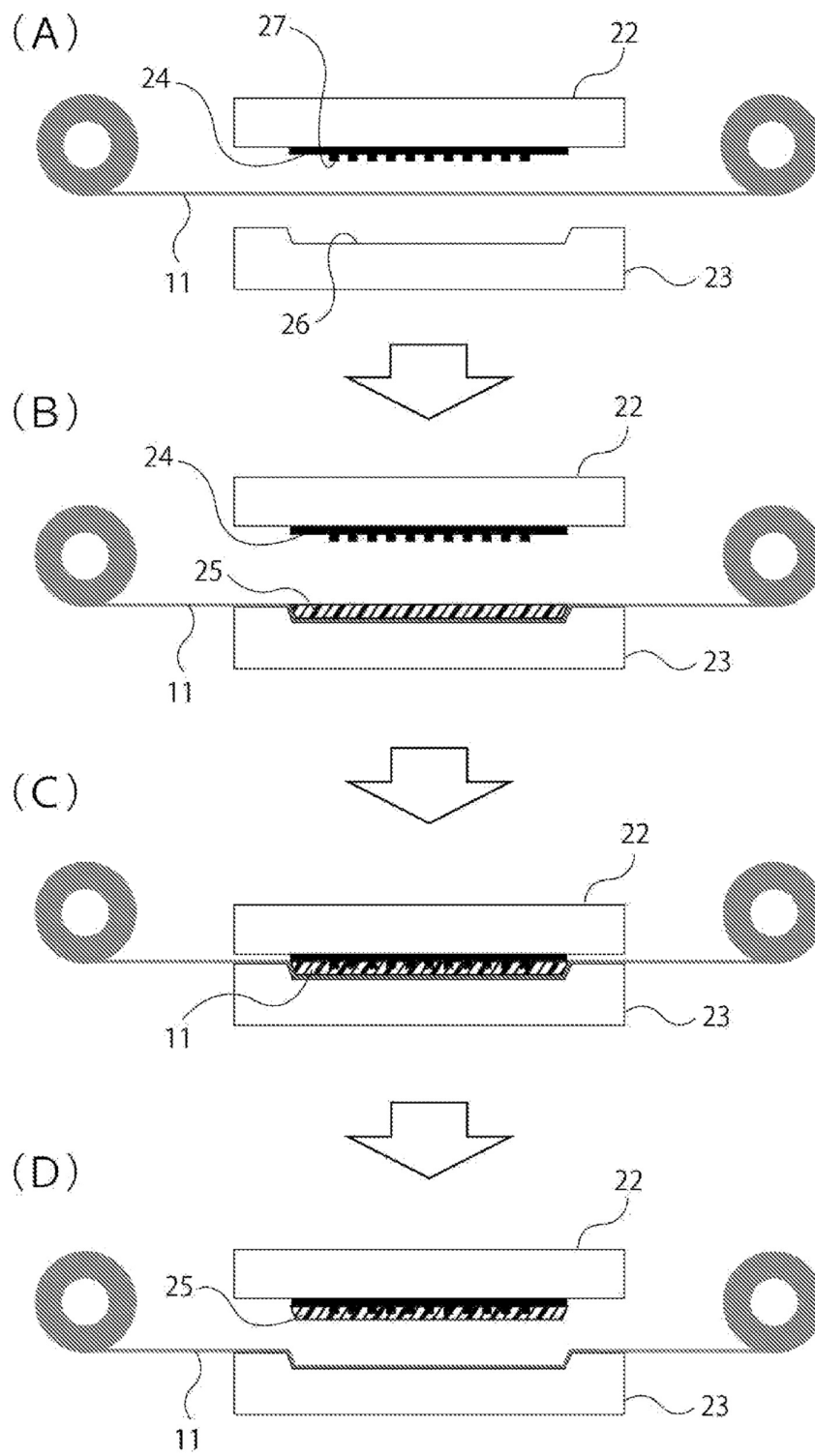
[Fig. 1]



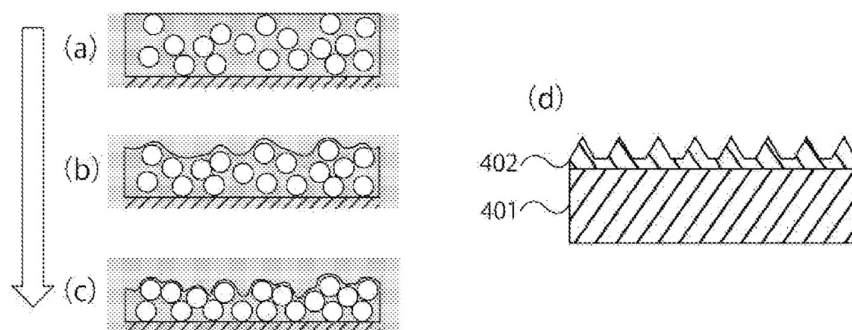
[Fig. 2]



[Fig. 3]



[Fig. 4]



[Fig. 5]

