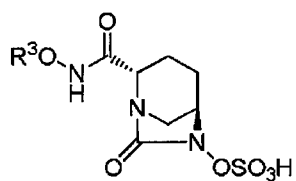


ABSTRACT

The present invention provides crystalline forms of a diazabicyclooctane derivative represented by the following Formula (VII), particularly Formula (VII-1),
5 and processes for producing the same.



VII

VII-1: R³=-CH₂CH₂NH₂