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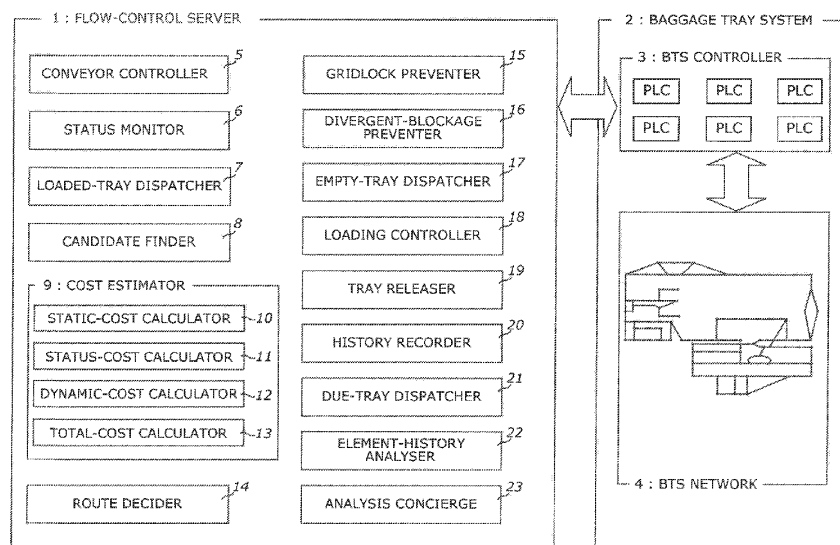
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(54) Title: CONTROL APPARATUS AND METHOD OF CONVEYANCE SYSTEM

FIG 1



(57) Abstract: The present invention relates to a control apparatus and a control method for conveyance systems. The conveyance-system control apparatus comprises a candidate finder (8), a cost estimator (9), a route decider (14), and a conveyor controller (5). The cost estimator (9) includes a static-cost calculator (10), a status-cost calculator (11), a dynamic-cost calculator (12), and a total-cost estimator (13).

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