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(54) Title: TISSUE PAPER HAVING A SUBSTANTIVE ANHYDROUS SOFTENING MIXTURE DEPOSITED THEREON			
(57) Abstract Strong, soft, and low dusting tissue paper webs useful in the manufacture of soft, absorbent sanitary products such as bath tissue, facial tissue, and absorbent towels are disclosed. At least one surface of the tissue papers has uniform discrete surface deposits of a substantively affixed chemical softening mixture comprising a mixture of a quaternary ammonium compound, an emollient, and a sorbitan ester.			