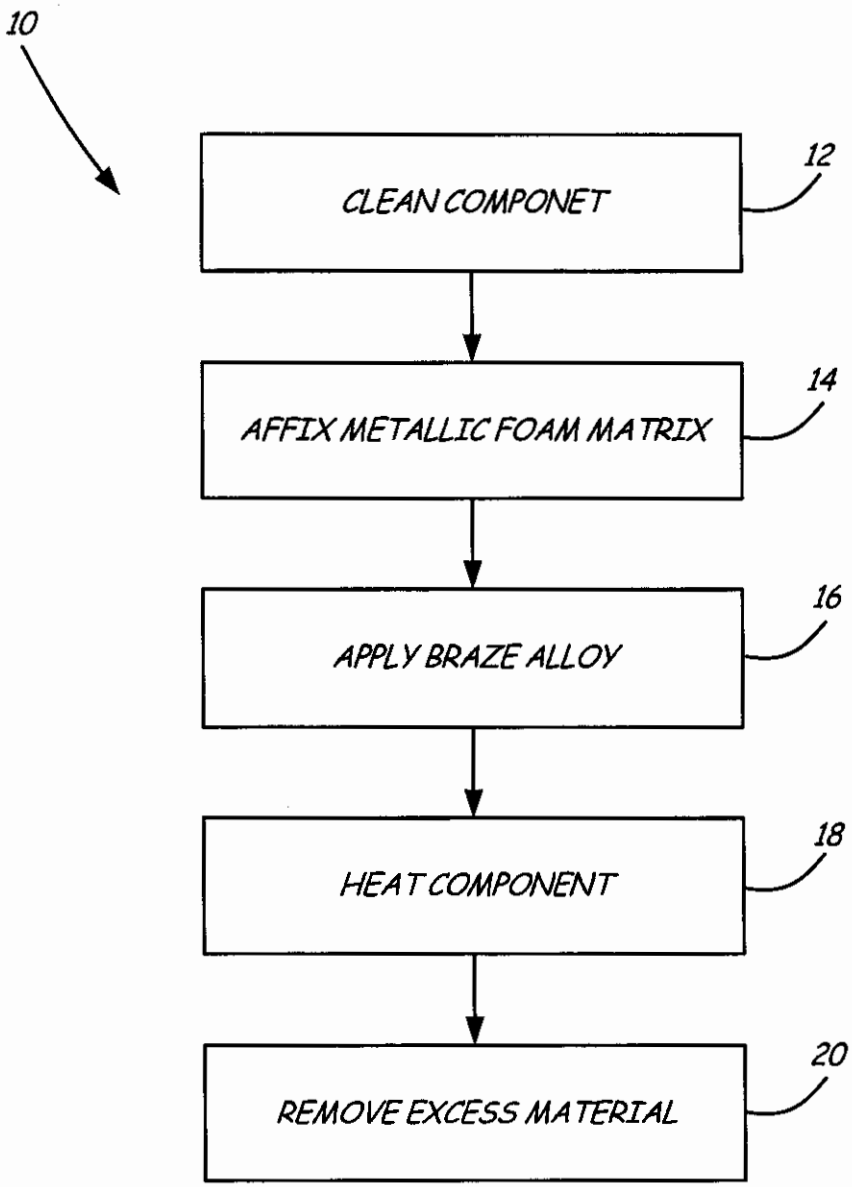

10
CLEAN COMPONET
12
AFFIX METALLIC FOAM MATRIX
14
APPLY BRAZE ALLOY
16
HEAT COMPONENT
18
REMOVE EXCESS MATERIAL
20

FIG. 1