

WHAT IS CLAIMED IS:

1. A processing apparatus comprising:

a chuck table for holding a workpiece;

processing means for processing said workpiece held on said chuck table ~~as~~and supplying a processing water to said workpiece; ~~and~~

a housing that at least partially encloses said processing means, said housing having a bottom; and

a water pan fixed to ~~at~~the bottom of said ~~processing apparatus~~housing and configured for receiving said processing water as a water leaked.

~~2. The processing apparatus according, said water pan including a side wall and a bottom wall that is inclined relative to claim 1, further comprising:~~

~~a horizontal plane, said bottom wall including a plurality of ~~legs~~ provided at the bottom of said processing apparatus;~~

~~said water pan being fixed through said ~~legs~~bosses positioned adjacent to an inner surface of the side wall and forming a closed space between said water pan and said bottom of said ~~processing apparatus~~housing, said bottom wall of said water pan having a low position, which is a position at a vertical distance from said bottom of said housing that is greater than a vertical distance of any other position from said bottom of said housing, and a discharge hole at said low position,~~

wherein said water leaked is collected at said low position and discharged through said discharge hole.

~~3.~~ 2. The processing apparatus according to claim 1, further comprising:

a plurality of legs provided at the bottom of said housing;

said water pan being fixed through said legs to the bottom of said housing.

3. The processing apparatus according to claim 1, further comprising:

a water leakage sensor for detecting the leakage~~water leaked~~ of said processing water,

~~wherein said water pan has a bottom wall inclined with respect to a horizontal plane, and said water leaked to said water pan is collected at a predetermined low position set on said bottom wall of said water pan,~~

~~said water leakage sensor being provided at said predetermined~~ low position to detect said processing water collected at said ~~predetermined~~low position.

~~4.~~ 4. The processing apparatus according to claim 1, wherein said water pan includes a front wall, a plurality of side walls and a rear wall extending from said bottom wall, said front wall, said side walls and said rear wall forming four corners and defining an interior space, said water pan including a boss

positioned at each of said four corners and in said interior space.

5. The processing apparatus according to claim 4, further comprising a plurality of legs, one of said legs is inserted through each of said bosses and secured to said bottom of said housing.

6. The processing apparatus according to claim 5, wherein each of said legs includes a threaded portion and a nut is threaded onto said threaded portion of said legs, wherein each said nut threadingly engages said water pan to move said water pan against said bottom of said housing.

7. The processing apparatus according to claim 3, ~~further comprising:~~1, further comprising a water leakage sensor for detecting the water leaked of said processing water, said water leakage sensor being positioned adjacent to said discharge hole.

~~_____ water discharging means for discharging said _____~~

8. A processing apparatus comprising:

a chuck table for holding a workpiece;

processing means for processing said workpiece held on said chuck table and supplying a processing water to said workpiece;

a housing at least partially enclosing said processing means, said housing having a bottom; and

a water pan fixed to the bottom of said housing and configured for receiving said processing water as a water leaked to said water pan, said water discharging means being provided on said,

said water pan at a position corresponding to said predetermined including a side wall and a bottom wall that is inclined relative to a horizontal plane, said bottom wall including a plurality of bosses positioned adjacent to an inner surface of the side wall and forming a closed space between said water pan and said bottom of said housing, said bottom wall of said water pan having a low position, which is a position at a vertical distance from said bottom of said housing that is greater than a vertical distance of any other position from said bottom of said housing, and a discharge hole at said low position and a plurality of walls extending from said bottom wall and forming a plurality of corners, wherein said low position and said discharge hole are located at one of said corners, and wherein said water leaked is collected at said low position and discharged through said discharge hole.

9. The processing apparatus according to claim 8,
further comprising a water leakage sensor for detecting
the water leaked of said processing water, said water
leakage sensor being positioned adjacent to said
discharge hole.