Fig. 1

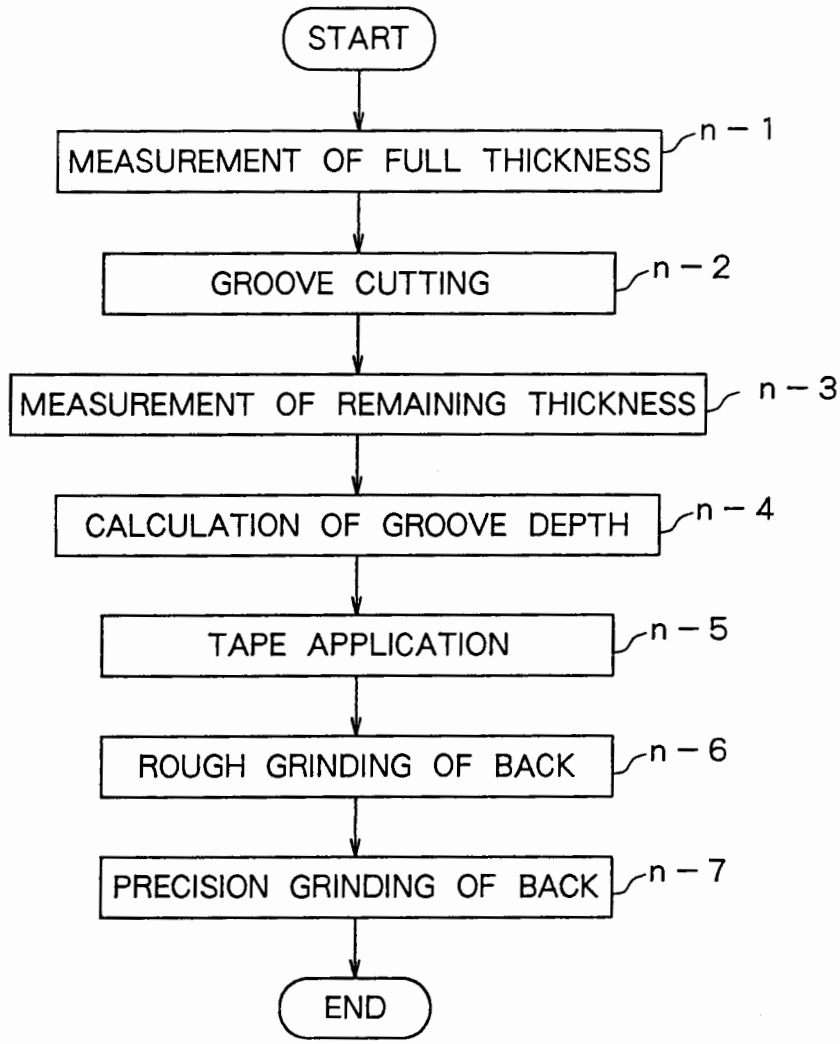

START
MEASUREMENT OF FULL THICKNESS
n − 1
GROOVE CUTTING
n − 2
MEASUREMENT OF REMAINING THICKNESS
n − 3
CALCULATION OF GROOVE DEPTH
n − 4
TAPE APPLICATION
n − 5
ROUGH GRINDING OF BACK
n − 6
PRECISION GRINDING OF BACK
n − 7
END

Fig. 2

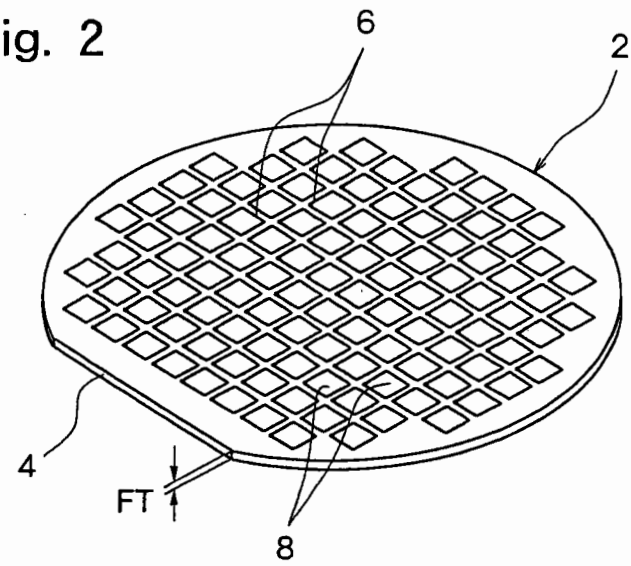

6
2
4
FT
8

Fig. 3

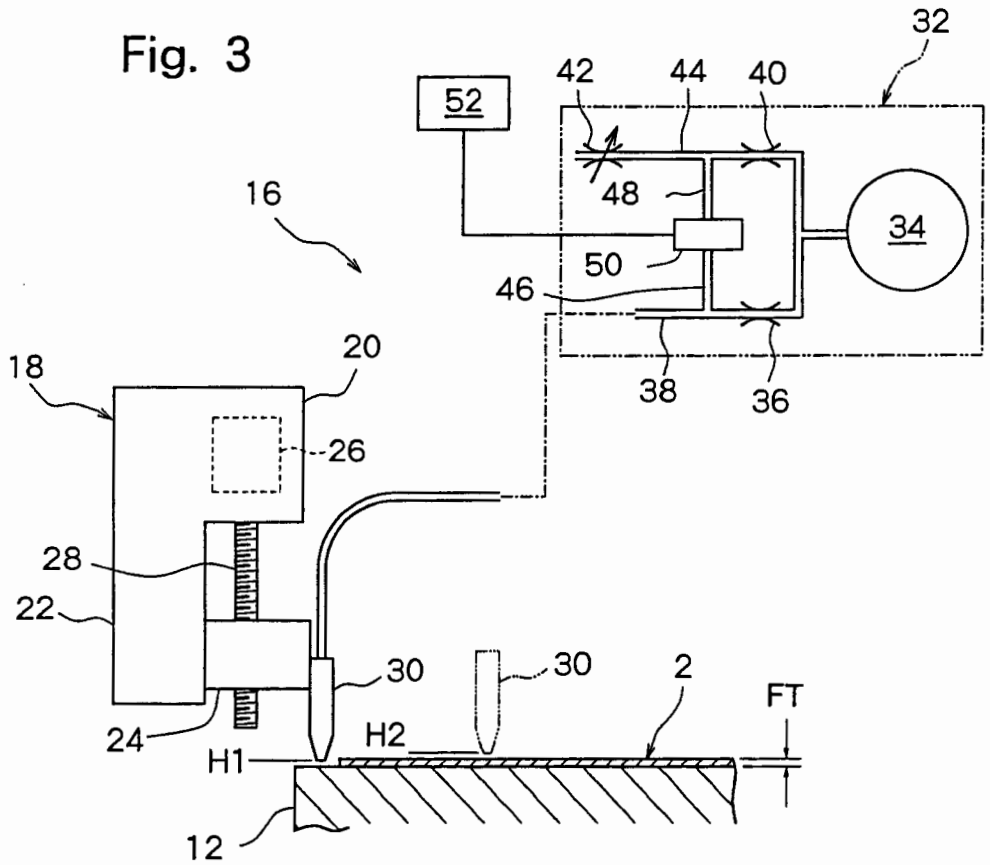

32
42
44
40
52
48
16
34
50
46
18
20
26
38
36
28
22
30
30
2
FT
24
H2
H1
12

Fig. 4

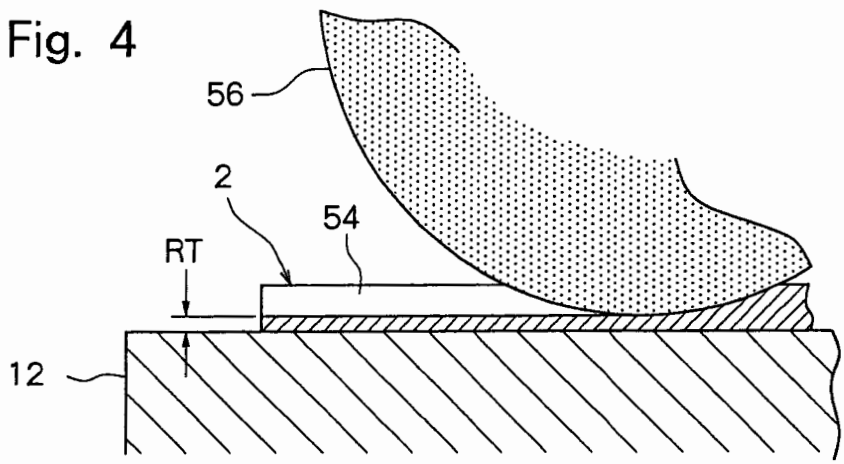


Fig. 5

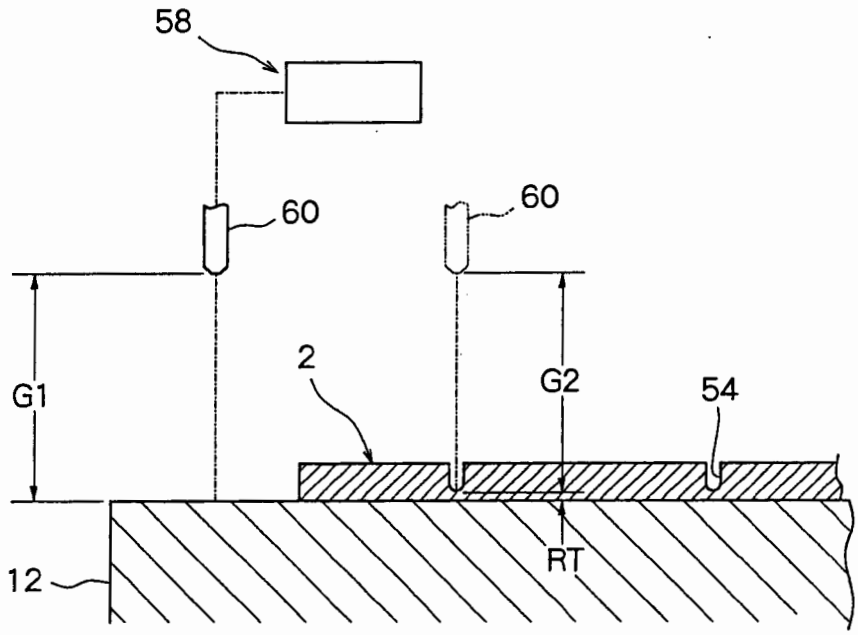


Fig. 6

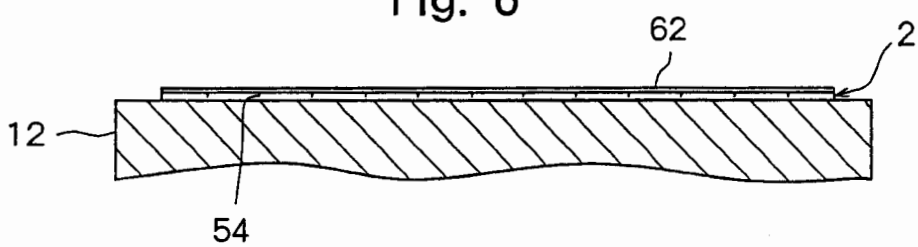


Fig. 7

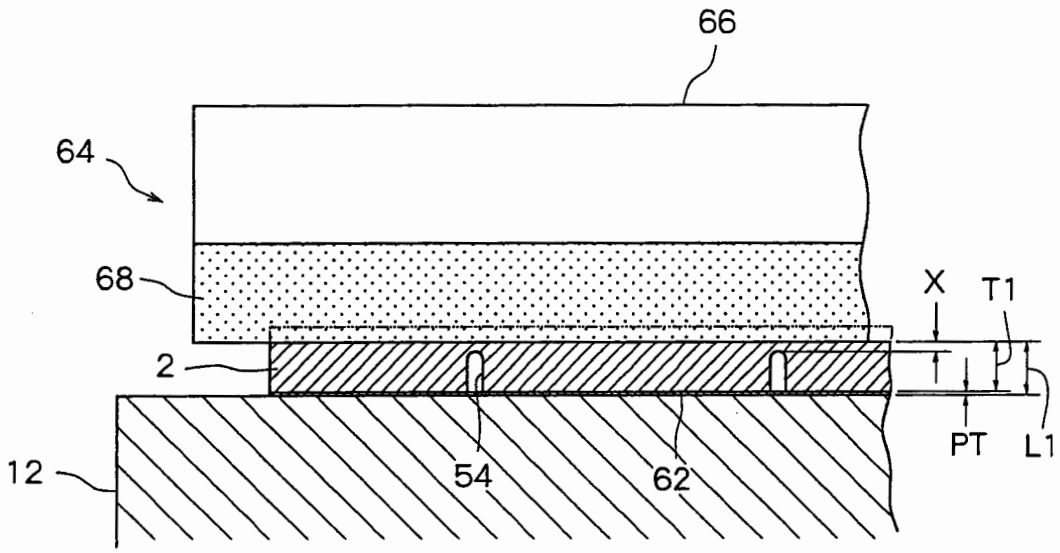


Fig. 8

