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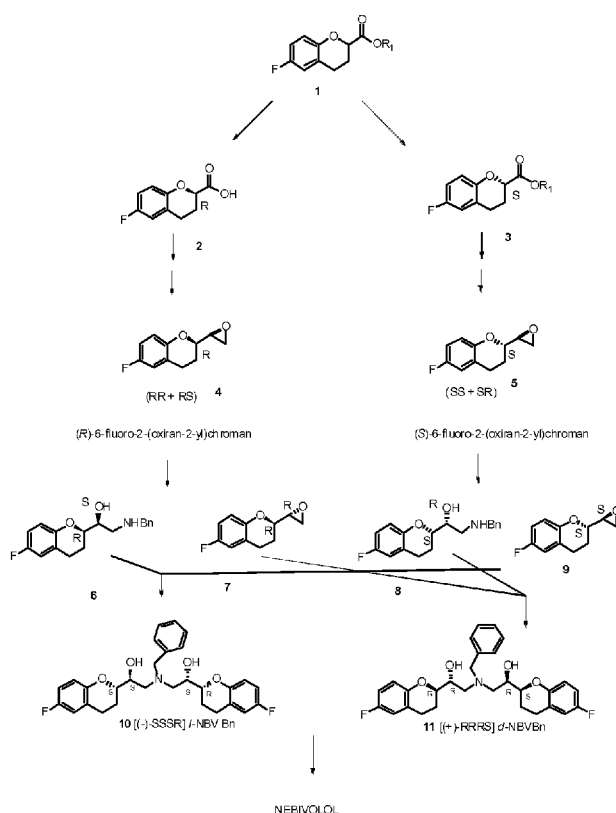
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(54) Title: PROCESS FOR THE PREPARATION OF NEBIVOLOL



SCHEME 1

(57) Abstract: The present invention relates to a novel pro-
cess for the synthesis of the Nebivolol product depicted in
Scheme 1, comprised of a reduced number of high-yield
steps, and characterized by the enzymatic resolution of the
chroman ester precursor.



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