

ABSTRACT OF THE DISCLOSURE

A cleaning device, including: a cleaning frame; a cleaning member having one end and the other end, the image bearing member being capable of rotating and bearing a developer image formed of a developer so as to remove the developer remaining on the image bearing member after transfer of the developer image from the image bearing member; and a sheet member having flexibility and having one end and the other end; wherein a work function $W(D)$ of the developer and a work function $W(S)$ of the sheet member satisfy $0 \leq W(D) - W(S) \leq 0.23$ and the developer includes inorganic particles, and at least one kind of the inorganic particles has an average primary particle diameter of 50 nm or larger.

[Fig. 5]