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(54) Title: METHOD OF MAKING STEERABLE SURGICAL ARM FOR USE IN ENDOSCOPES DURING SURGICAL PROCEDURES

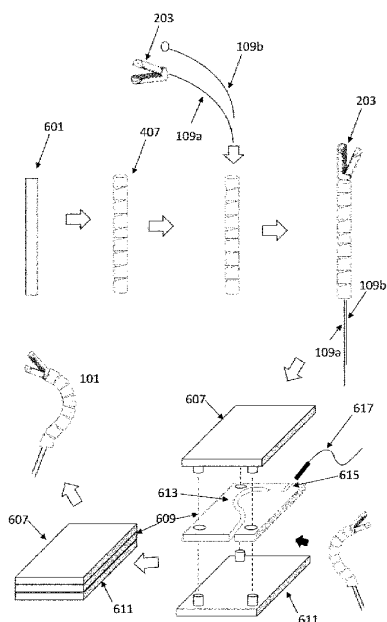


Figure 6

(57) Abstract: A method of making the tubular body of a steerable arm for use in an endoscopic surgical procedure, comprising the steps of: providing a piece of metal configured into a plurality of coils defining the tubular body; inserting at least one wire into the tubular body; bending the tubular body and the wire inside; heating the bent tubular body with the wire inside; such that the tubular body and the wire memorise the bend.

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