

(19) World Intellectual Property
Organization
International Bureau

(43) International Publication Date
02 May 2024 (02.05.2024)



(10) International Publication Number
WO 2024/091452 A9



(51) International Patent Classification:

C07C 1/20 (2006.01) C07C 1/24 (2006.01)
C07C 11/04 (2006.01) C07C 2/86 (2006.01)
C07C 11/06 (2006.01) C07C 4/06 (2006.01)
C07C 11/08 (2006.01) B01J 29/40 (2006.01)
C07C 11/10 (2006.01)

(21) International Application Number:

PCT/US2023/035708

(22) International Filing Date:

23 October 2023 (23.10.2023)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

17/975,461 27 October 2022 (27.10.2022) US

(71) Applicant: **GEVO, INC.** [US/US]; 345 Inverness Drive South, Building C, Suite 310, Englewood, CO 80112 (US).

(72) Inventors: **SMITH, Jonathan**; 345 Inverness Drive South, Building C, Suite 310, Englewood, CO 80112 (US). **INGRAM, Andrew**; 345 Inverness Drive South, Building C, Suite 310, Englewood, CO 80112 (US).

(74) Agent: **KINGSLAND, Elissa, M.** et al.; Mintz Levin Cohn Ferris Glovsky and Popeo, P.C., One Financial Center, Boston, MA 02111 (US).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CV, CZ, DE, DJ, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IQ, IR, IS, IT, JM, JO, JP, KE, KG, KH, KN, KP, KR, KW, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, MG, MK, MN, MU, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, WS, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, CV, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SC, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, ME, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

(54) Title: PROCESSES FOR CATALYTIC CONVERSION OF C₁-C₅ ALCOHOLS TO C₂-C₅ OLEFIN MIXTURES

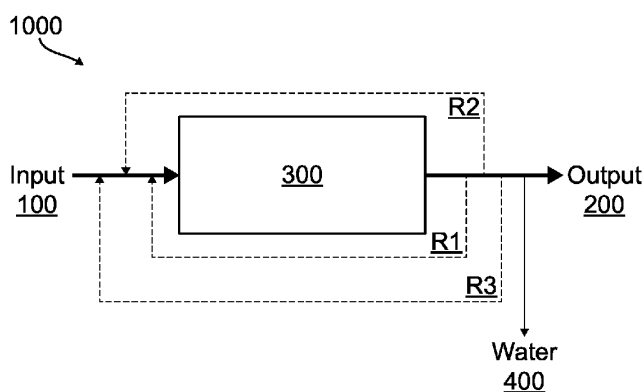


FIG. 1

(57) Abstract: Processes for converting one or more C₁-C₅ linear or branched alcohols to one or more C₂-C₅ olefins are provided. In one exemplary embodiment, the process can be a single stage process for the direct conversion of C₁-C₅ alcohols to olefinic mixtures (e.g., C₂-C₅) carried out in a reactor using a catalyst that includes zeolite doped with boron and phosphor. Systems for carrying out these processes are also provided.

[Continued on next page]

WO 2024/091452 A9

Published:

— *with international search report (Art. 21(3))*

(48) Date of publication of this corrected version:

06 June 2024 (06.06.2024)

(15) Information about Correction:

see Notice of 06 June 2024 (06.06.2024)