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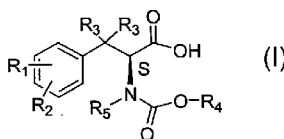
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(54) Title: PROCESS FOR THE SYNTHESIS OF INTERMEDIATES USEFUL FOR THE SYNTHESIS OF TUBULIN
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(57) Abstract: The invention is a process for the preparation of compounds of the Formula (I): where R₁, R₂, R₃, R₄ and R₅ are
defined in the specification, which are intermediates useful for the preparation of tubulin inhibitors useful in the treatment of cancer.



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