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(21) International Application Number: PCT/US98/19874 (22) International Filing Date: 23 September 1998 (23.09.98) (30) Priority Data: 60/061,798 14 October 1997 (14.10.97) US (71) Applicant (for all designated States except US): ELI LILLY AND COMPANY [US/US]; Lilly Corporate Center, Indianapolis, IN 46285 (US). (72) Inventor; and (75) Inventor/Applicant (for US only): RATZ, Andrew, Michael [US/US]; 225 Southwind Way, Greenwood, IN 46142 (US). (74) Agents: TITUS, Robert, D. et al.; Eli Lilly and Company, Lilly Corporate Center, Indianapolis, IN 46285 (US).		(81) Designated States: AL, AM, AU, AZ, BA, BB, BG, BR, BY, CA, CN, CU, CZ, EE, GE, GH, GM, HR, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, RO, RU, SD, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i>
(54) Title: PROCESS TO MAKE CHIRAL COMPOUNDS (57) Abstract A process to make the S(+)-mandelic acid salt of N-methyl-3R-hydroxy-3-phenylpropylamine comprising reacting N-methyl-3(R,S)-hydroxy-3-phenylpropylamine with S(+)-mandelic acid is described and claimed. Also described and claimed are processes to make N-methyl-3R-(2-methylthiophenoxy)-3-phenylpropylamine and N-methyl-3R-(2-methylphenoxy)-3-phenylpropylamine.		