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(21) International Application Number: PCT/US99/07010 (22) International Filing Date: 22 April 1999 (22.04.99) (30) Priority Data: 09/064,858 23 April 1998 (23.04.98) US (71) Applicant (for all designated States except US): HNA HOLDINGS, INC. [US/US]; 30 Independence Boulevard, Warren, NJ 07059 (US). (72) Inventors; and (75) Inventors/Applicants (for US only): KHANARIAN, Garo [US/US]; 141 Cornell Avenue, Berkeley Heights, NJ 07922 (US). CHARBONNEAU, Larry, F. [US/US], 64 Mountain-side Road, Mendham, NJ 07945 (US). KITCHENS, Carol [US/US]; 13 Tillman Court, Bridgewater, NJ 08807 (US). SHEN, Sunny, S. [US/US]; 19 Cambridge Road, Holmdel, NJ 07733 (US). (74) Agents: DUFFETT, Benton, S., Jr. et al.; Burns, Doane, Swecker & Mathis, L.L.P., P.O. Box 1404, Alexandria, VA 22313-1404 (US).	(81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published With international search report.	
(54) Title: POLYESTER FILM AND METHODS FOR MAKING SAME		
(57) Abstract A polyester film made from a polymer having ethylene glycol moieties, isosorbide moieties and terephthaloyl moieties, and the method of making the film is described. The polyester film is used to form articles such as films, lacquers, labels, capacitors, insulators, and the like, and has an inherent viscosity of at least 0.35 dL/g when measured as a 1 % (weight/volume) solution of the polyester in o-chlorophenol at a temperature of 25 °C.		



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