

FIG. 1

Rh IN LIGHT ENDS SIDE STREAM

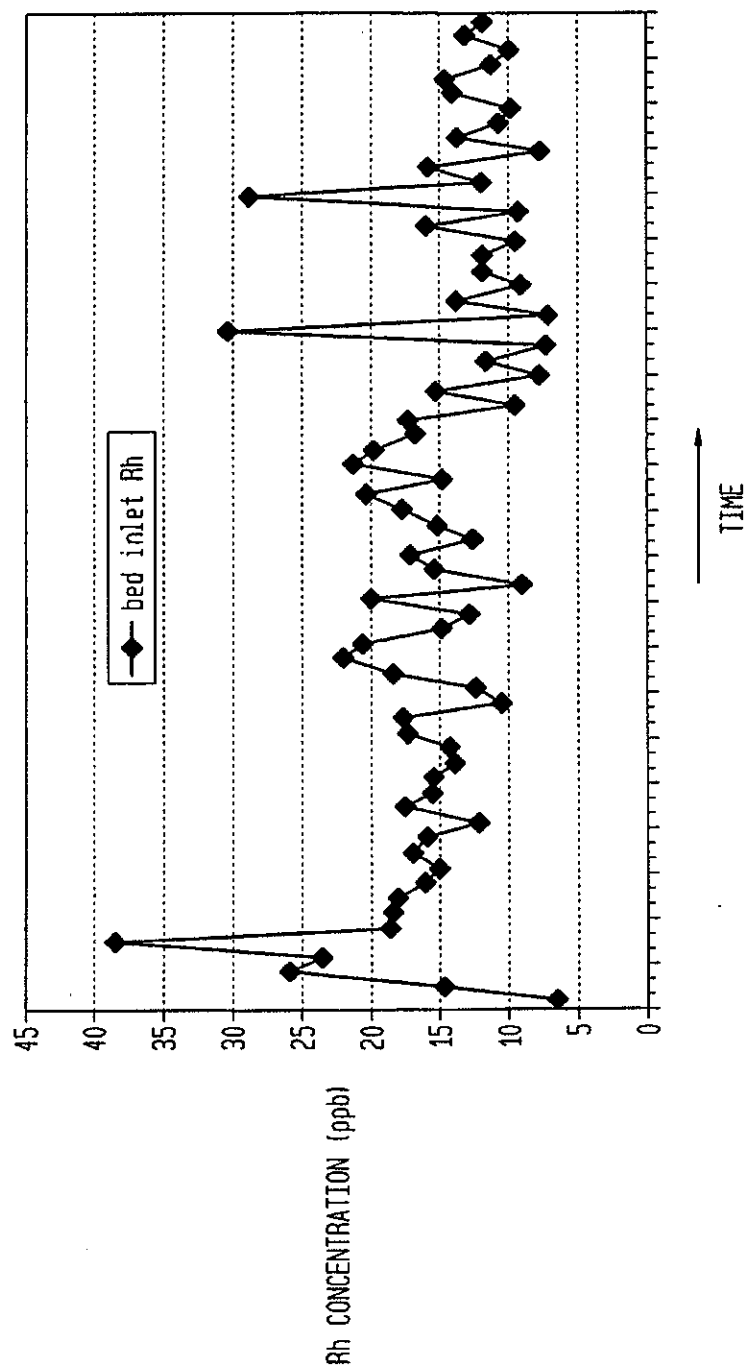


FIG. 2

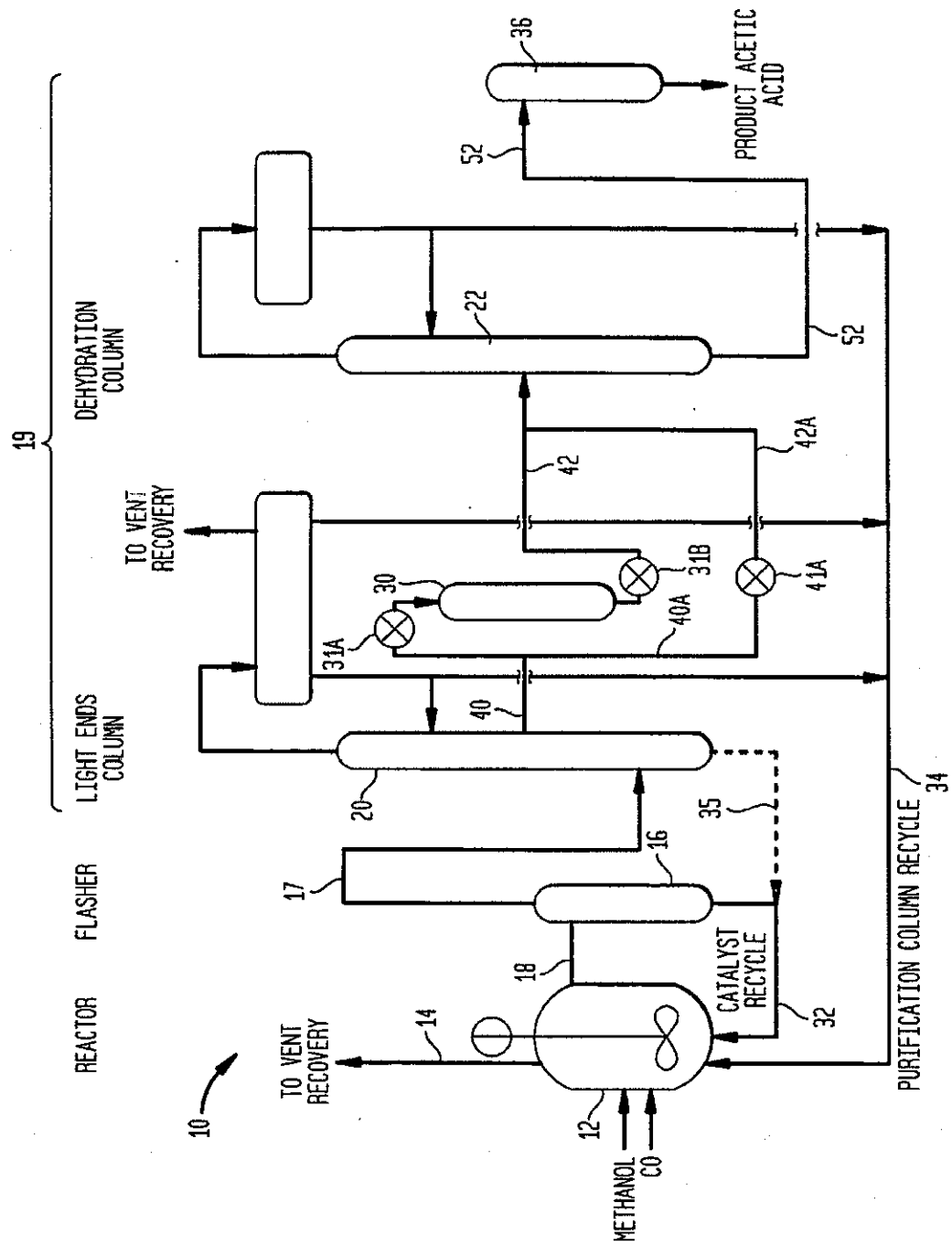


FIG. 3

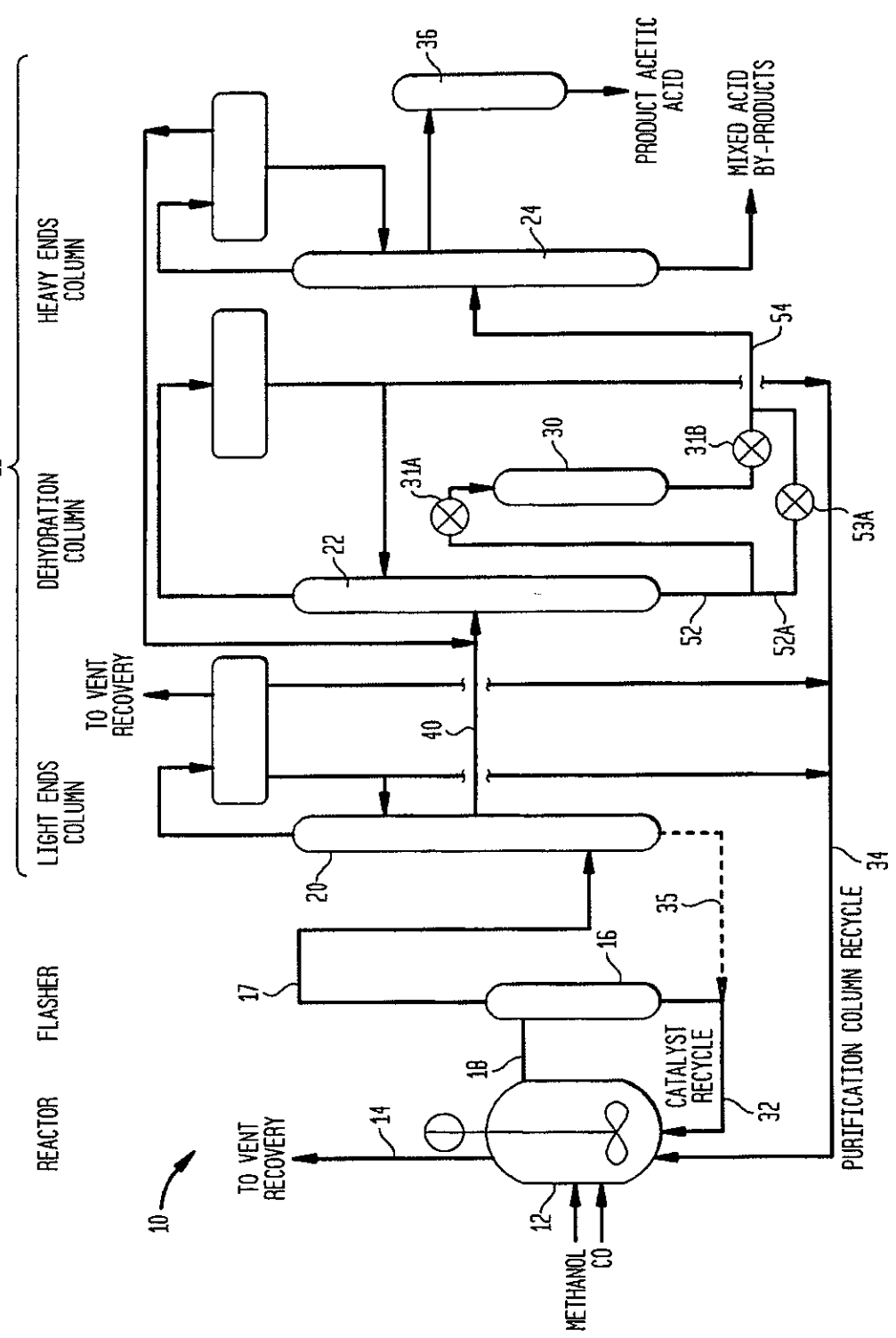


FIG. 4

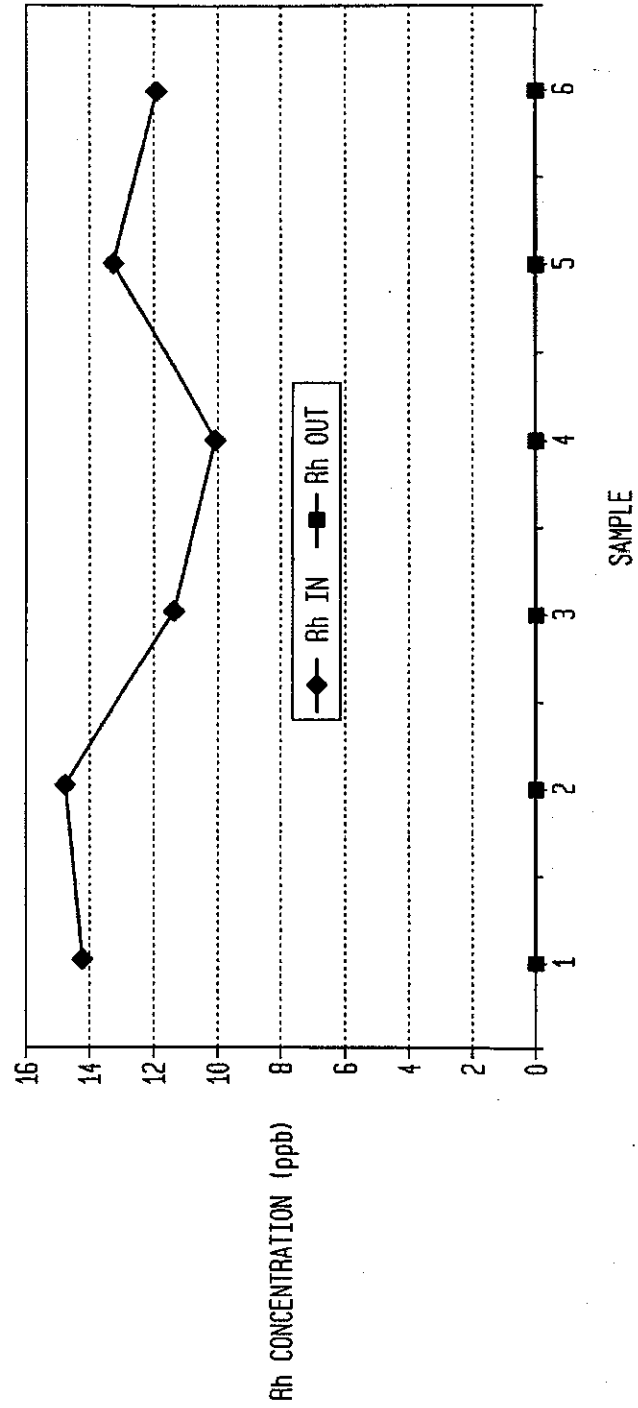
Rh ABSORPTION IN RESIN BED
(LIGHT ENDS SIDE STREAM)

FIG. 5

Rh ABSORPTION IN RESIN BED
(DEHYDRATION COLUMN RESIDUE)