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(54) **Title:** NON-HYDROLYTIC PREPARATION OF SMAO AND CATALYSTS

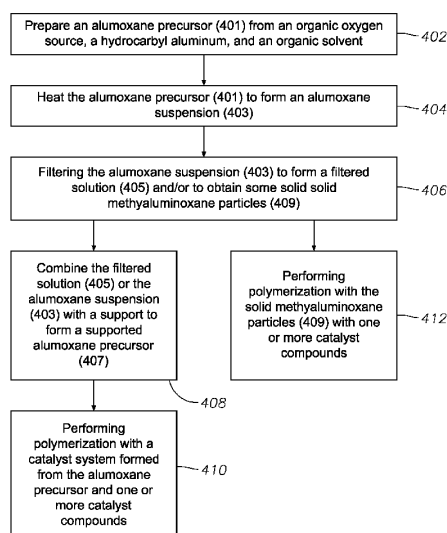


FIG. 4

(57) **Abstract:** A method including: preparing an alumoxane precursor from an organic oxygen source, a hydrocarbyl aluminum, and an organic solvent; heating the alumoxane precursor to form an alumoxane suspension; removing solid methylaluminoxane from the alumoxane suspension by filtering the alumoxane suspension to form a filtered solution; and combining the filtered solution with a support to form a supported alumoxane precursor.

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